

JUMP COMICS 

ワンピース ONE PIECE

卷三十四 「水の都」ウォーターセブン



尾田栄一郎

EIICHIRO ODA

JUMP COMICS 



ONE PIECE



かん
巻三十四

みず みやこ
「水の都」ウォーターセブン

お だ え い い ち ろ う
尾田栄一郎

トンジツト



シェリー



むぎ いち み
麦わらの一味

ゆめ かいぞくおう 夢は海賊王！そしてシャンク
すと の さいかい さいかい 驚異のゴム人間。

モンキー・D・ルフィ【船長】



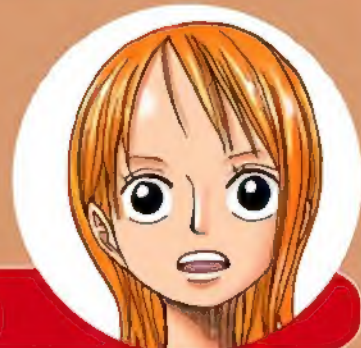
め ぞ せ かいいち けんごう かい
目指すは世界一の剣豪！"海
ぞく ぞく 賊狩りのゾロ"の異名を持つ。

ロロノア・ゾロ【戦闘員】



じしやう かいぞく せんもん どうぼう せ かい
自称"海賊専門の泥棒"。世界
で一番嫌いなものは、海賊！

ナミ【航海士】



じしやう 自称"ホコリのウソップ"。シャン
クス の ぶ 下 ヤソップを父に持つ。

ウソップ【狙撃手】



でんせつ うみ 伝説の海"オールブルー"を
め ぞ 目指す心優しい料理人。でも女好き。

サンジ【コック】



ドクター Dr.ヒルルクの遺志を継ぎ、医
じやつ 術を学んだ青っ鼻のトナカイ。

トニートニー・チョッパー【船医】



しん れき し 石 眞の歴史を語る石"眞の歴史
の本文"を探す謎多き女性。

ニコ・ロビン【考古学者】



時は大海賊時代。いまや伝説の海賊王G・ロジャーが遺した『ひとつなぎの大秘宝』をめぐって、幾人もの海賊達が旗をかげ戦っていた。そんな海賊に憧れるルフィは、海賊王を目指して航海に出る!!

“偉大なる航路、突入を果たしたルフィ達は、ジャヤ島で聞いた“空島”に辿り着く。調査の結果、400年前から続く黄金郷伝説は、この地にあると確信! お宝探しを開始する。だが、この地を支配する神・エネルと、先住民・シャンディアとの戦いに巻き込まれ、三つ巴のサバイバルに突入! 圧倒的なエネルの能力に次々と倒れる戦士達。そしてルフィもまた、黄金の鐘を狙うエネルに勝負を挑む。——この黄金の鐘には、400年前から現在に至るまで、探険家・うそつきノールランドと、シャンディアの大戦士・カルガラの友情が詰まっていた……。——エネルとの勝負を制し、戦いに終止符を打ったルフィ達は、高らかに黄金の鐘を鳴らしつつ、空島を後にする。

空から下りた一行は、GM号修繕の為、船大工を仲間にしようと動き出す。そして、とある島に辿り着いた彼らの前に、フォクシー海賊団と名乗る一行が現れ、仲間を失う恐怖のゲーム“DBF”を申し入れられる!! 3ゲーム勝負を1勝1敗で迎えた最終戦。一行の運命を背負い、船長同士の対決開始!! ノロノロビームで攪乱するフォクシーに対し、ルフィ絶体絶命!?

フォクシー海賊団

『欲しい物は全て手に入れる』がモットーの海賊団。



せんちょう
【船長】

ぎん
銀ギツネのフォクシー



せんとういん
【戦闘員】

ポルチェ



せんとういん
【戦闘員】

ハンバーグ



ルフィ憧れの海賊。大切な“麦わら帽”をルフィに託す。

あか がみ
赤髪のシャンクス

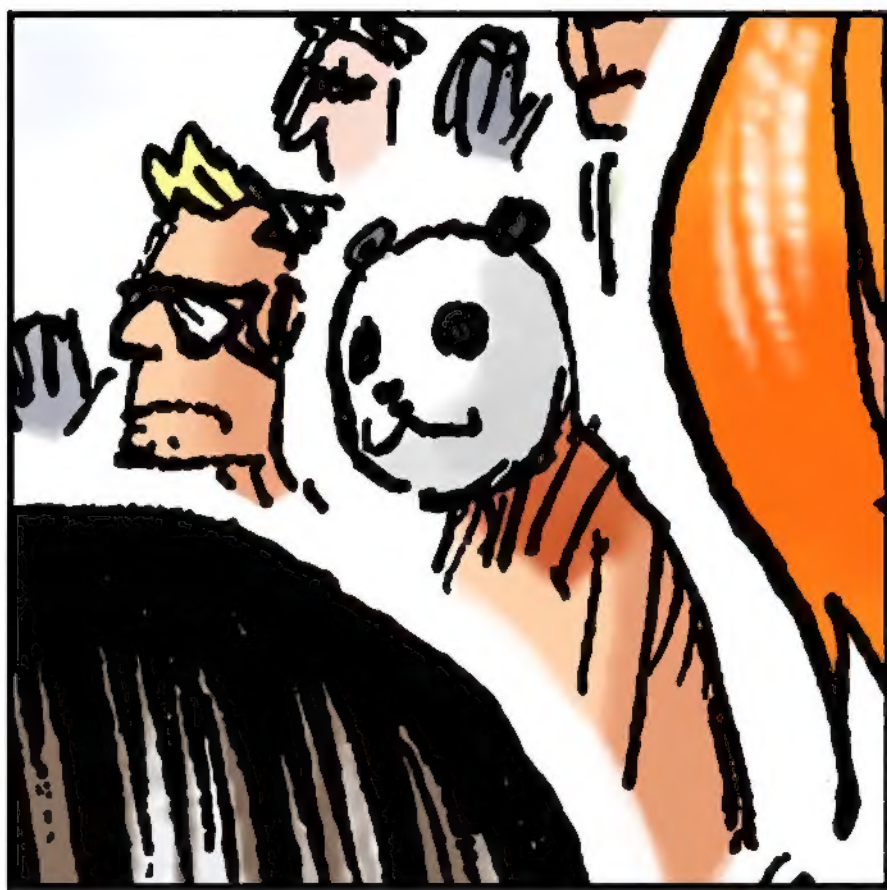
—ワンピース—
ONE PIECE
vol.34

“^{みず}「水の都」^{みやこ}ウォーターセブン、”

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Chapter 317: K.O.



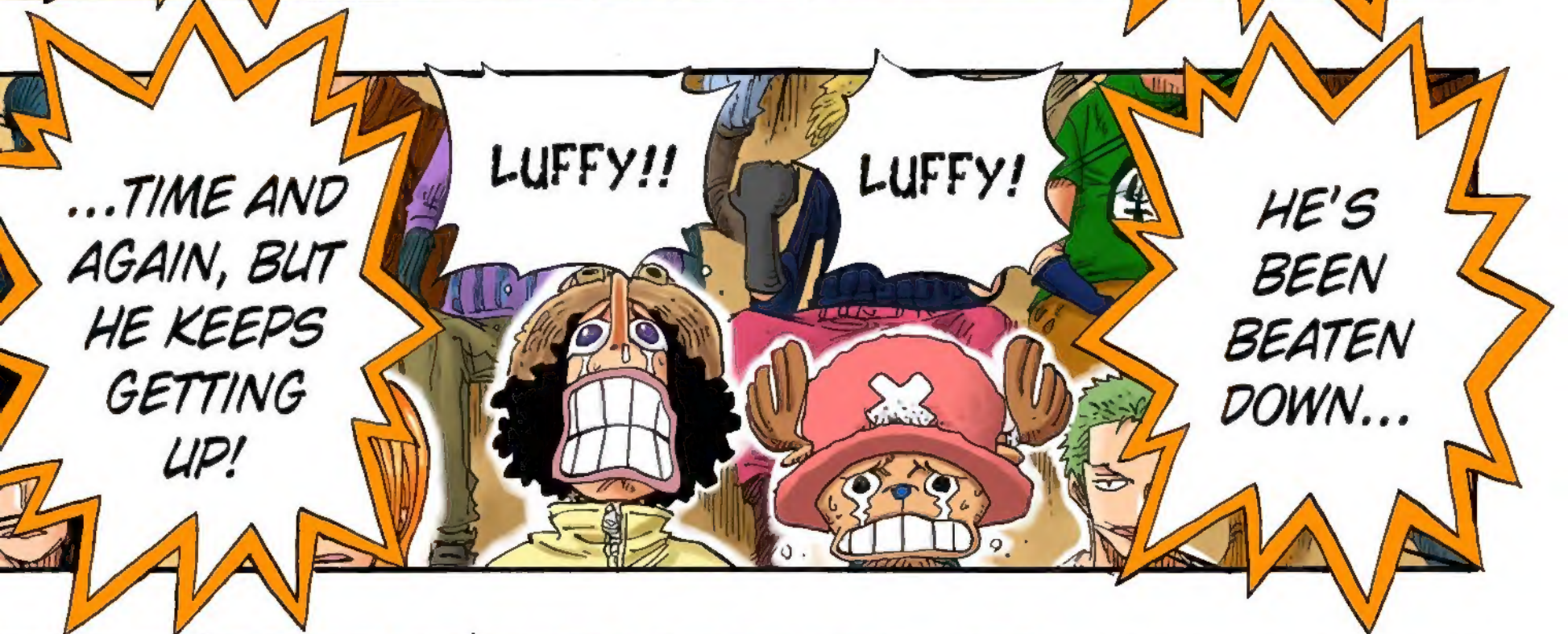




...STRAW
HAT LUFFY
PULLS
HIMSELF
UP ONCE
AGAIN!

うおおおおお

WITH
FEARSOME
POWER...

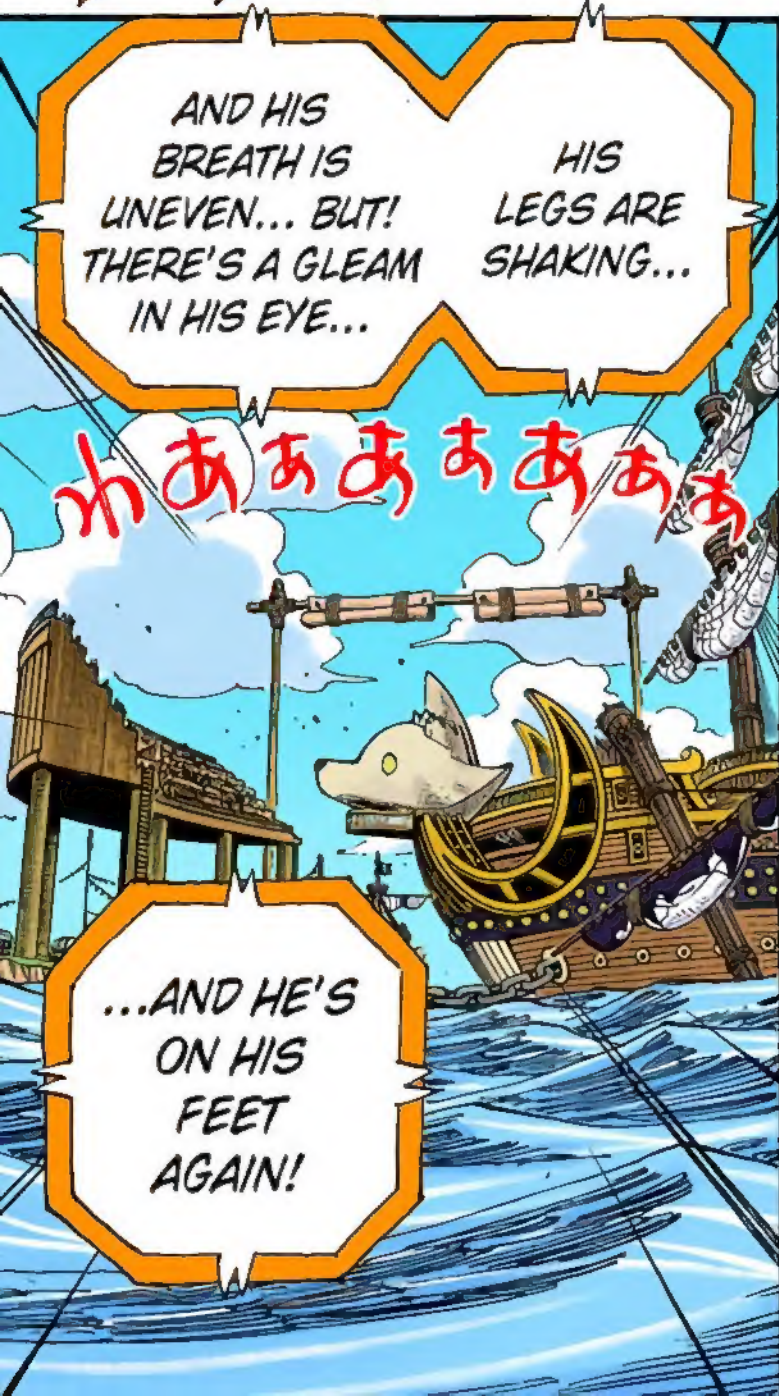


...TIME AND
AGAIN, BUT
HE KEEPS
GETTING
UP!

LUFFY!!

LUFFY!

HE'S
BEEN
BEATEN
DOWN...

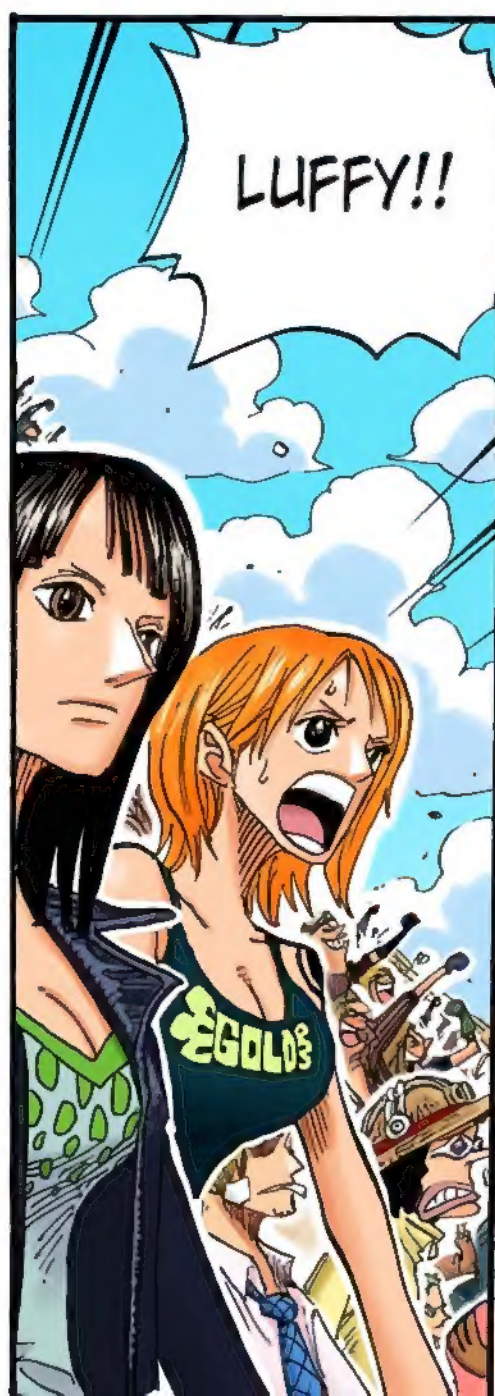


AND HIS
BREATH IS
UNEVEN... BUT!
THERE'S A GLEAM
IN HIS EYE...

HIS
LEGS ARE
SHAKING...

ああああああああ

...AND HE'S
ON HIS
FEET
AGAIN!



LUFFY!!



WHAT KIND OF
MAN ARE
YOU...?!

ぜー！

ぜー！

YES,
THIS IS
THE TRUE
MEANING
OF A DAVY
BACK
FIGHT!

ALL FOR
THE SAKE
OF HIS
COMRADES!

TEARS!
MY TEARS
PREVENT
ME FROM
SEEING WHAT
IS BEFORE
MY EYES!



LUFFY!!

LUFFY!!

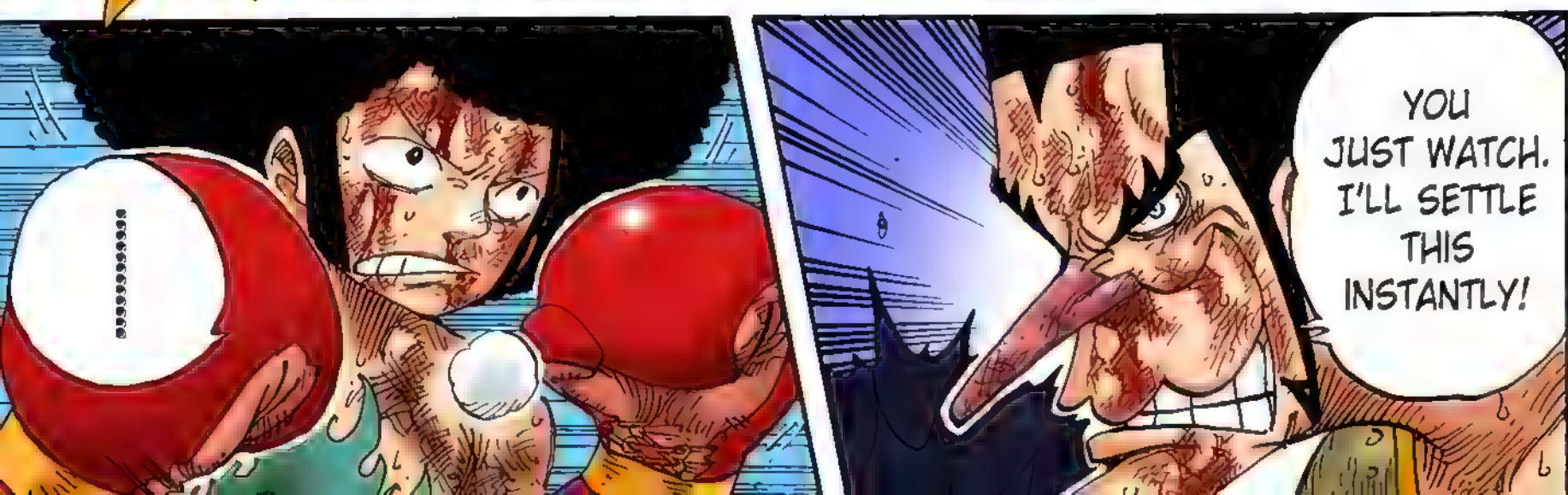
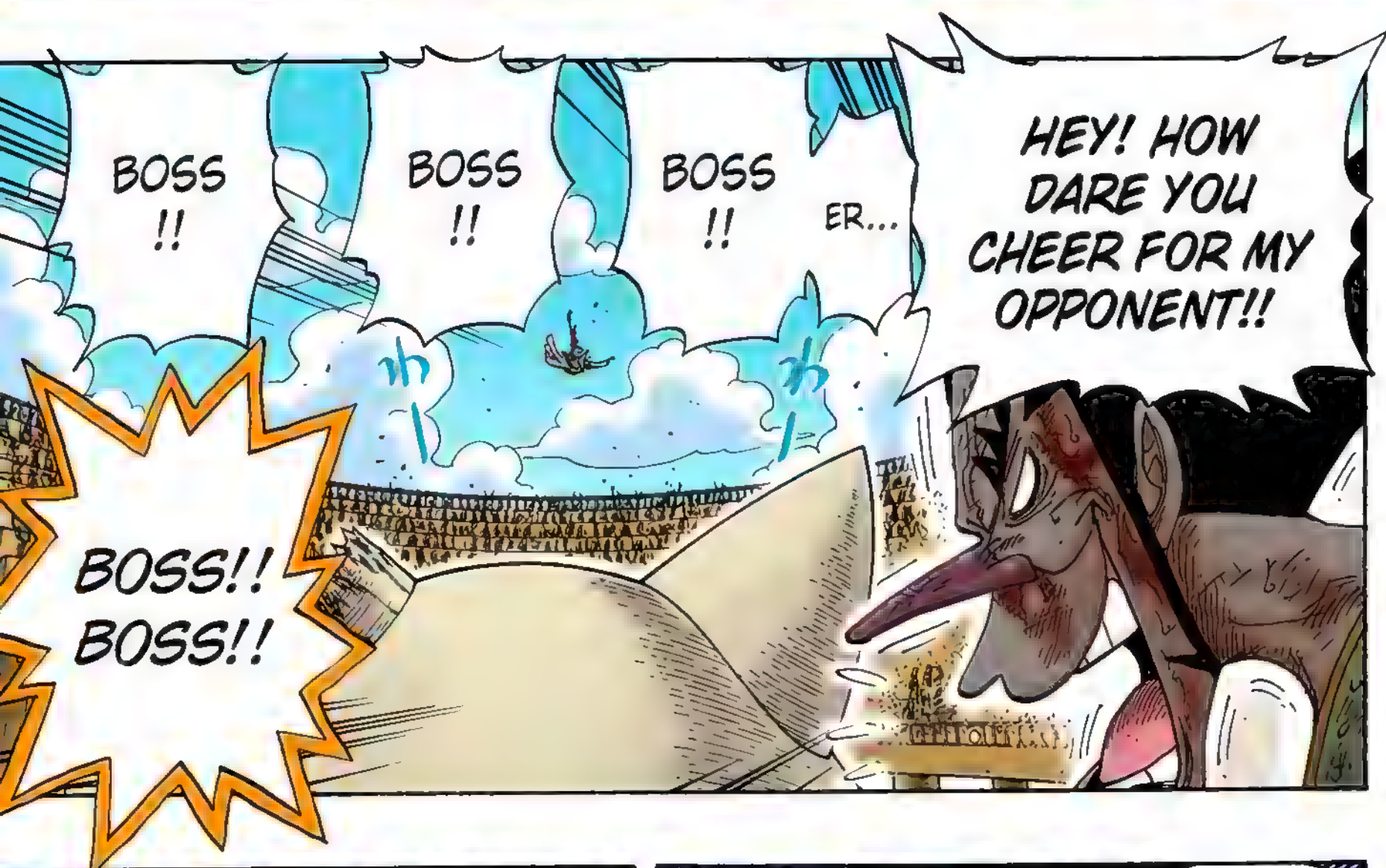
LUFFY!!

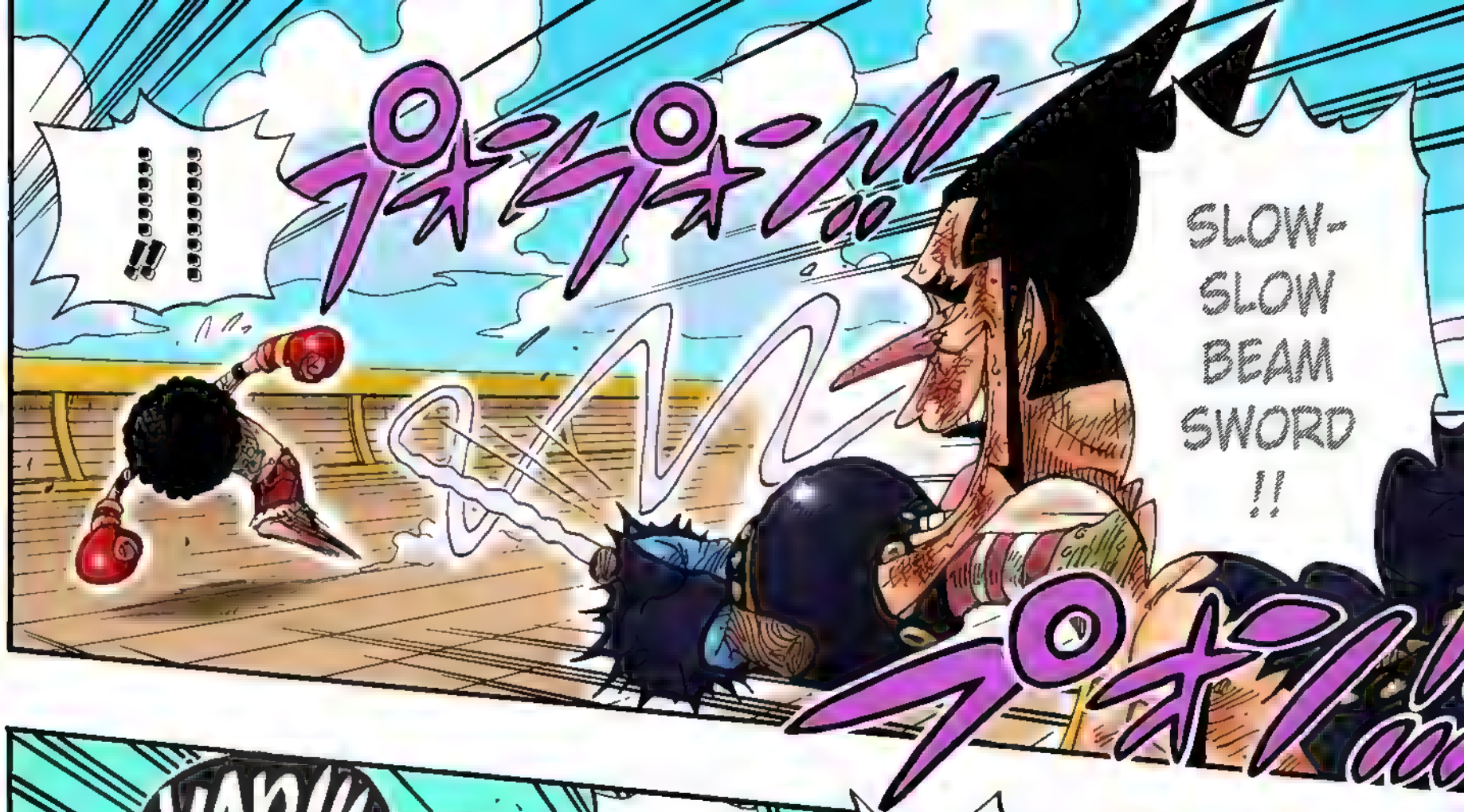


LUFFY!!

LUFFY!!







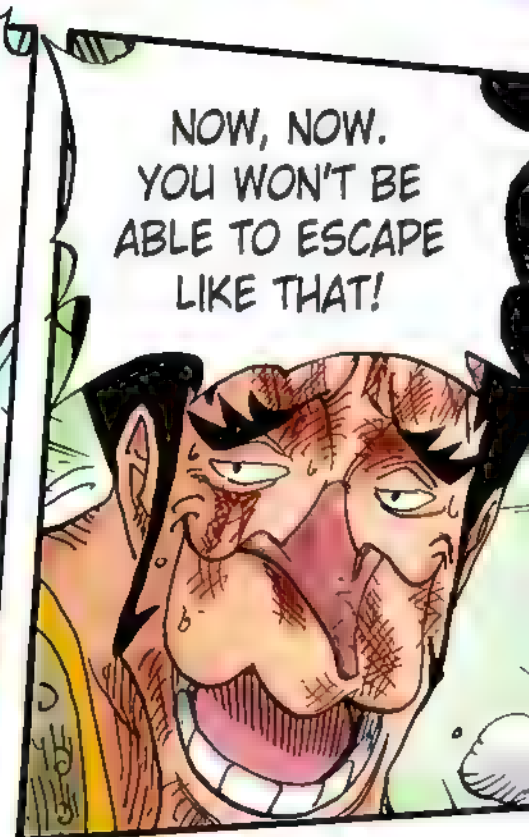
SLOW-
SLOW
BEAM
SWORD
!!



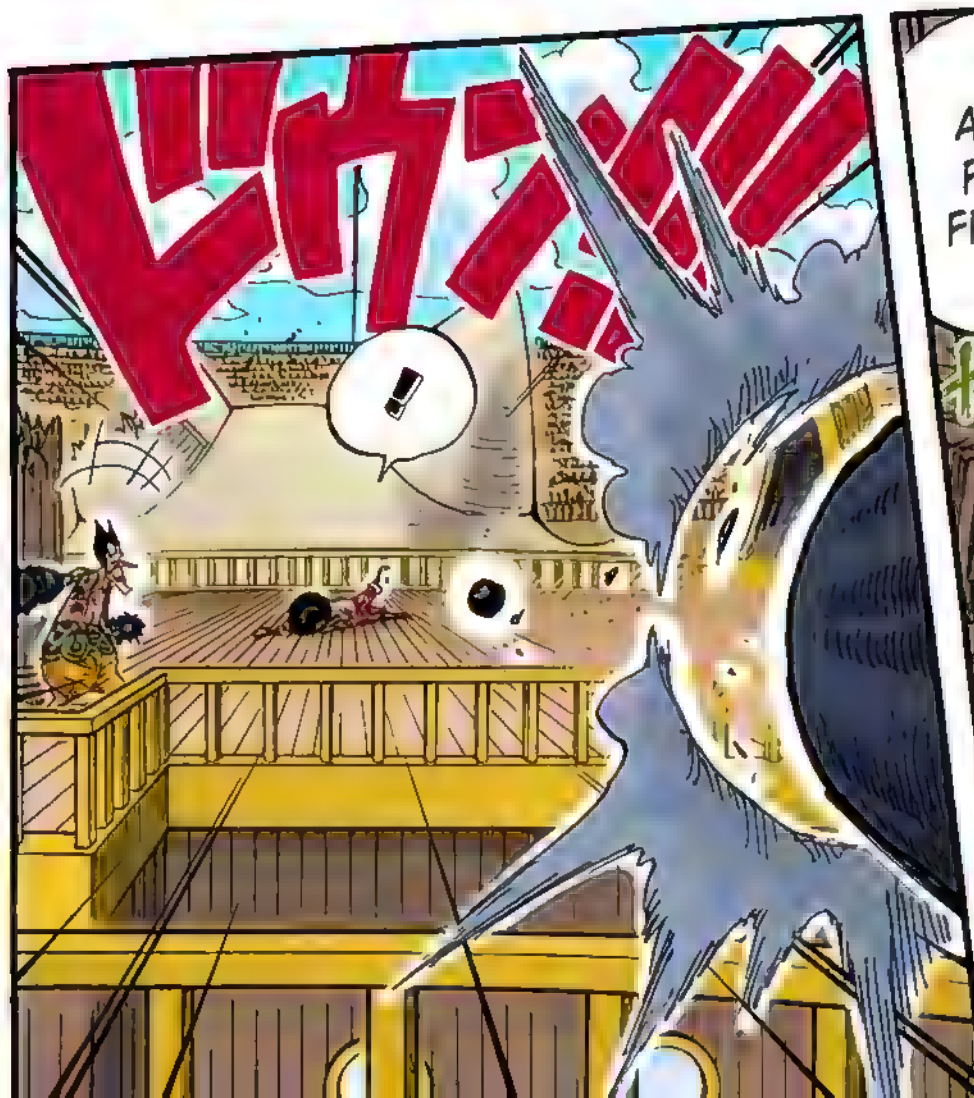
VAP!!!
VIP!!!

BLUH!!

NOW!!



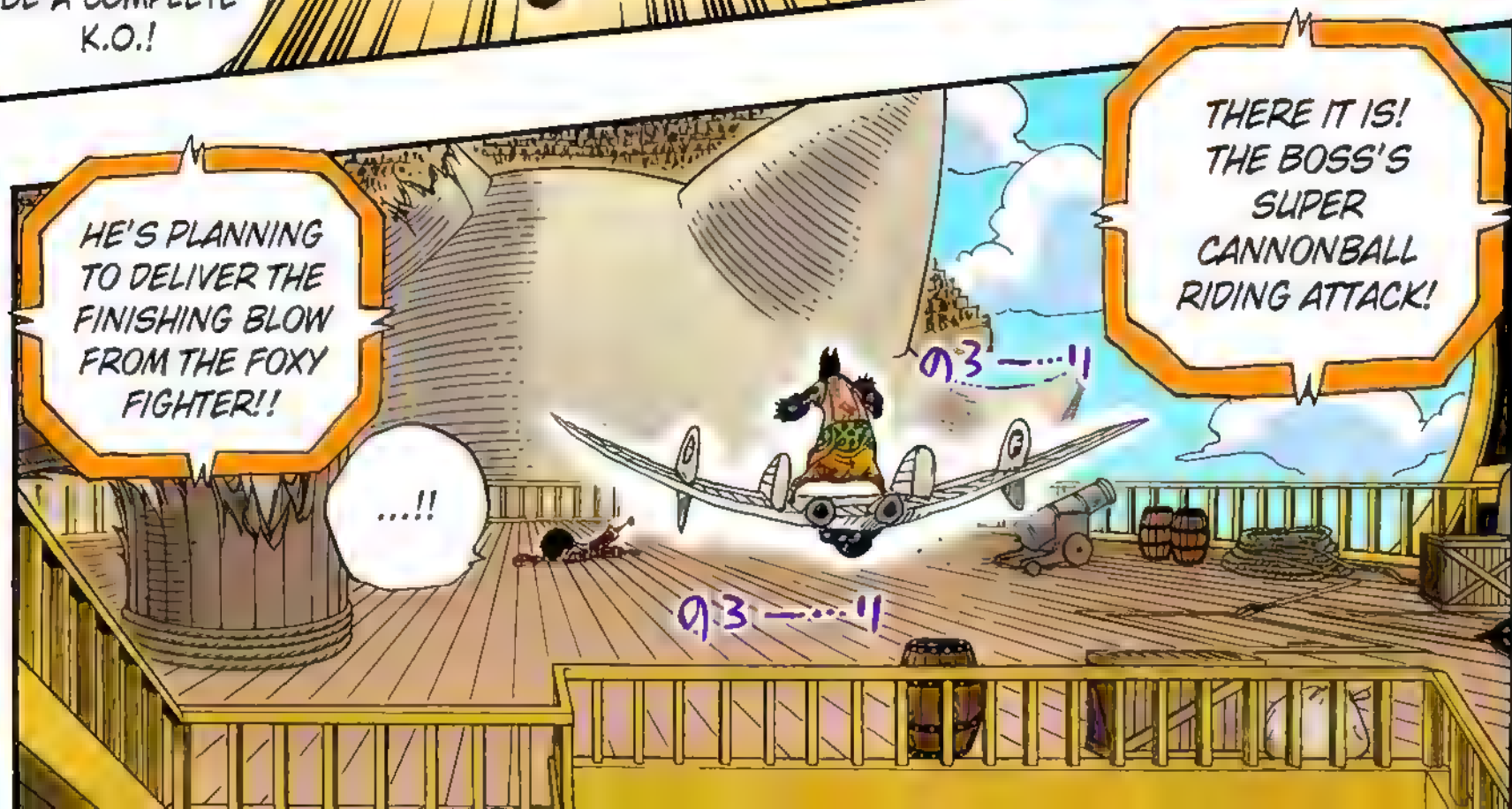
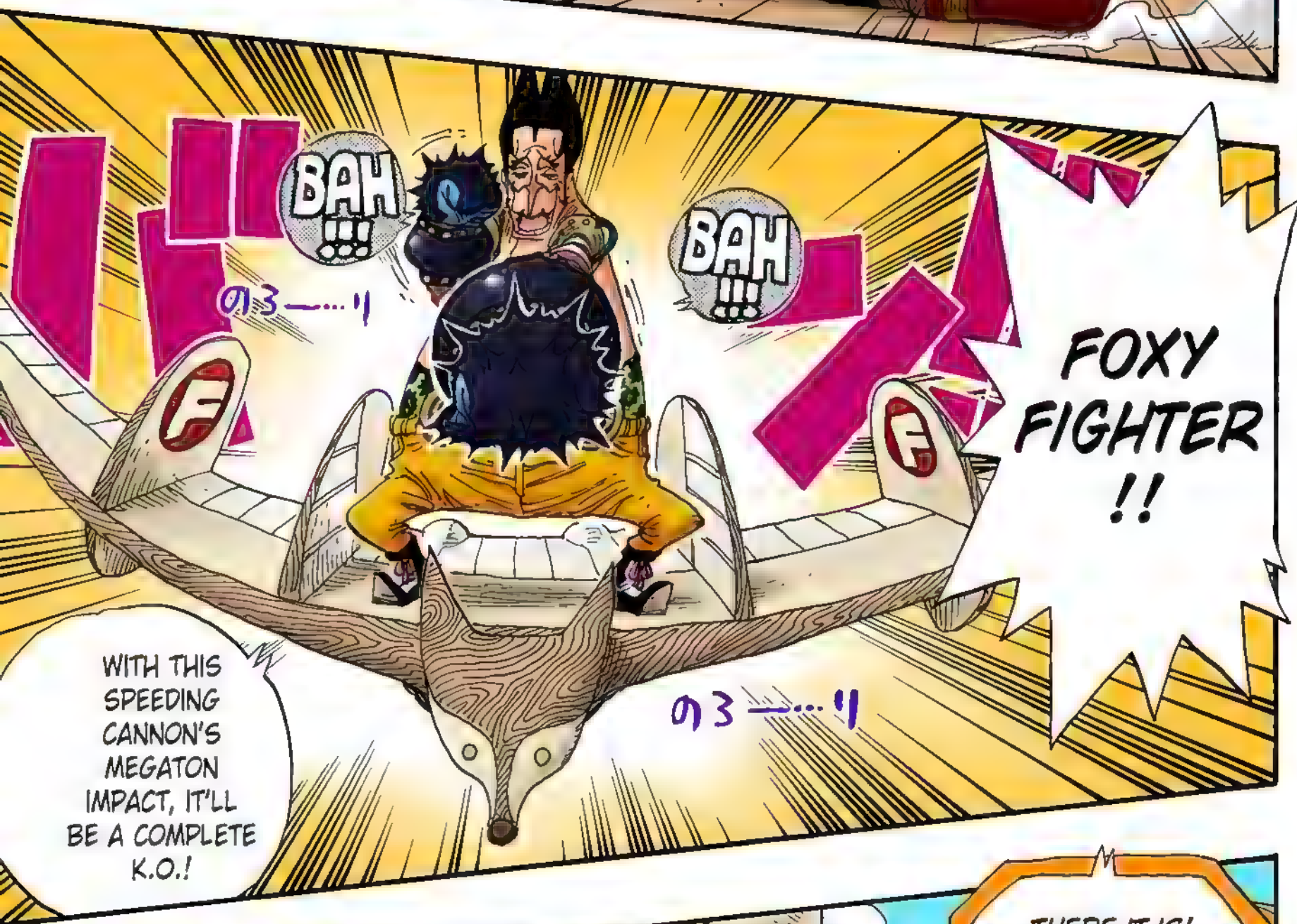
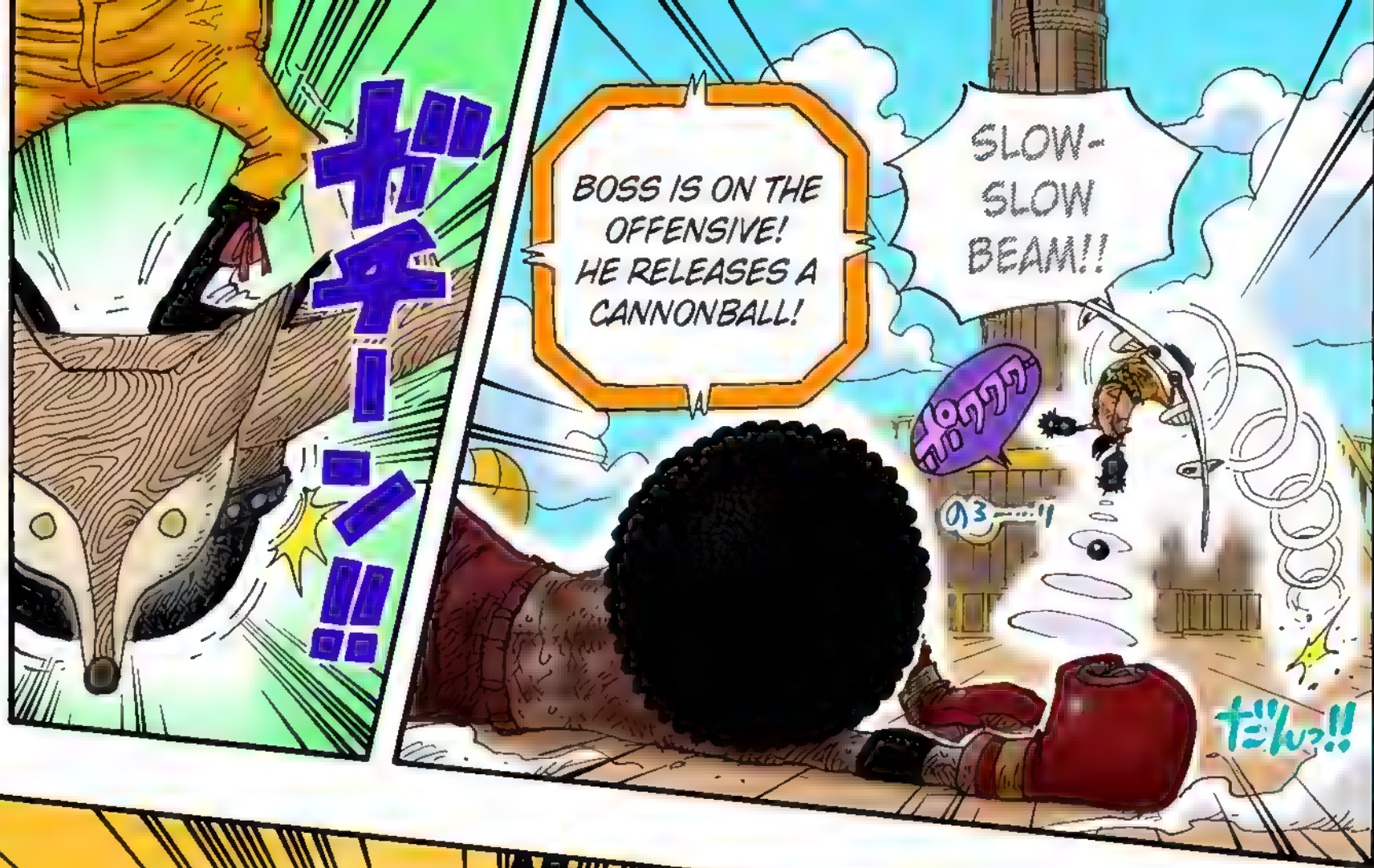
NOW, NOW.
YOU WON'T BE
ABLE TO ESCAPE
LIKE THAT!

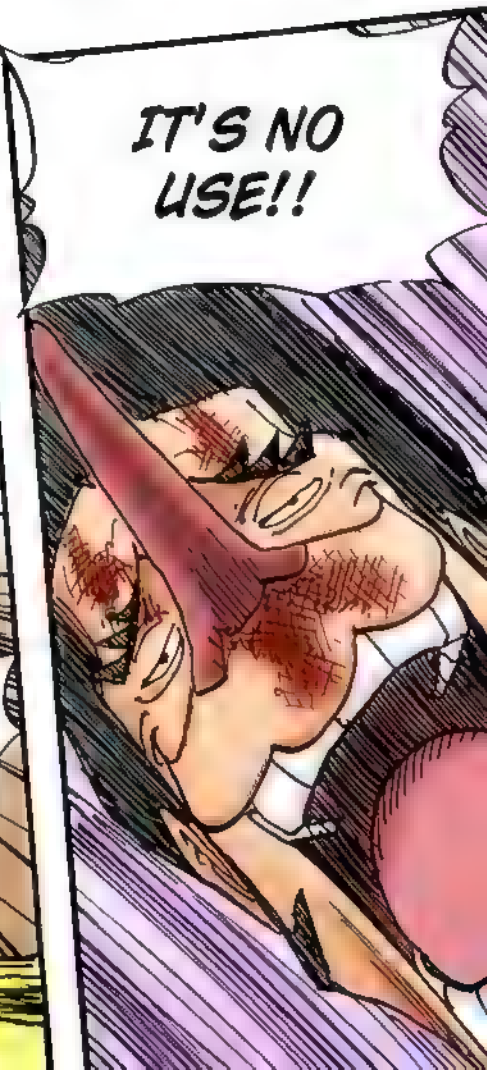
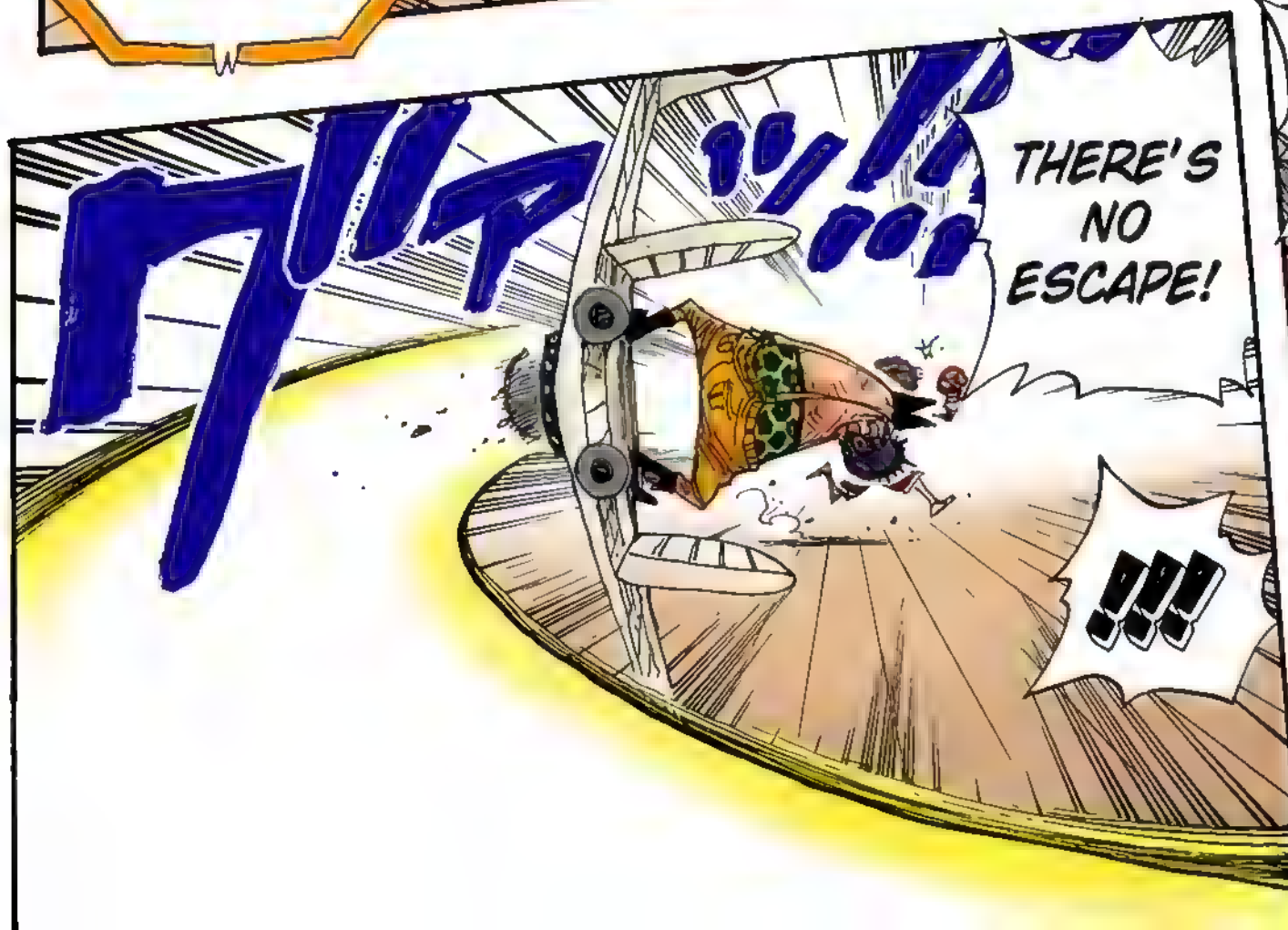
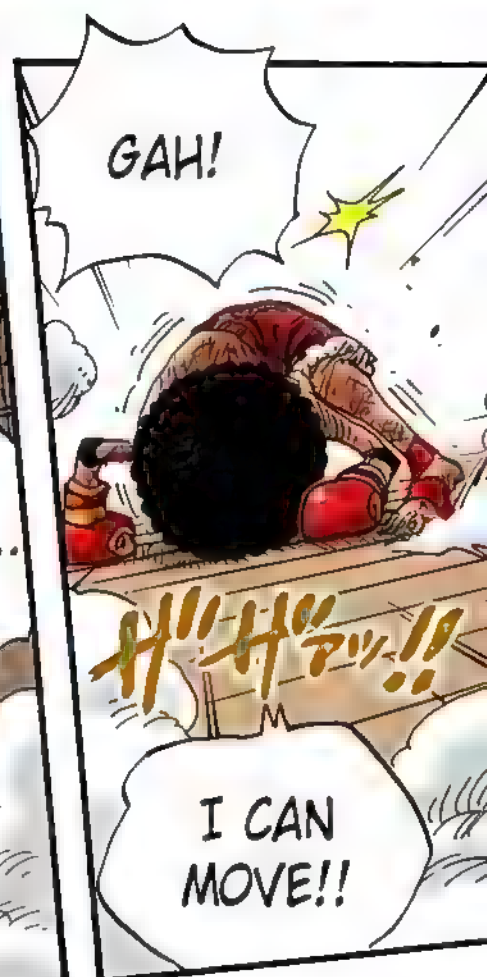
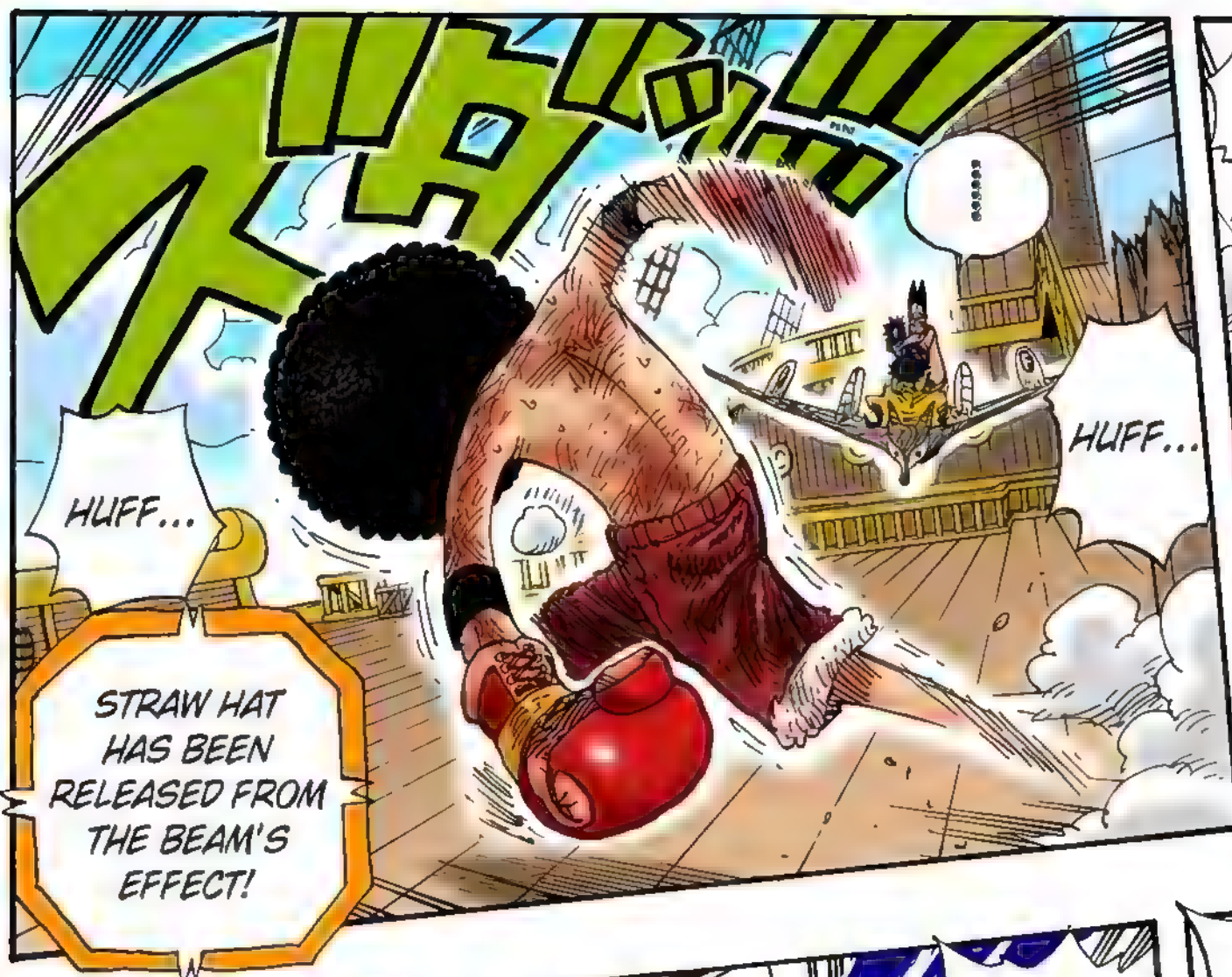
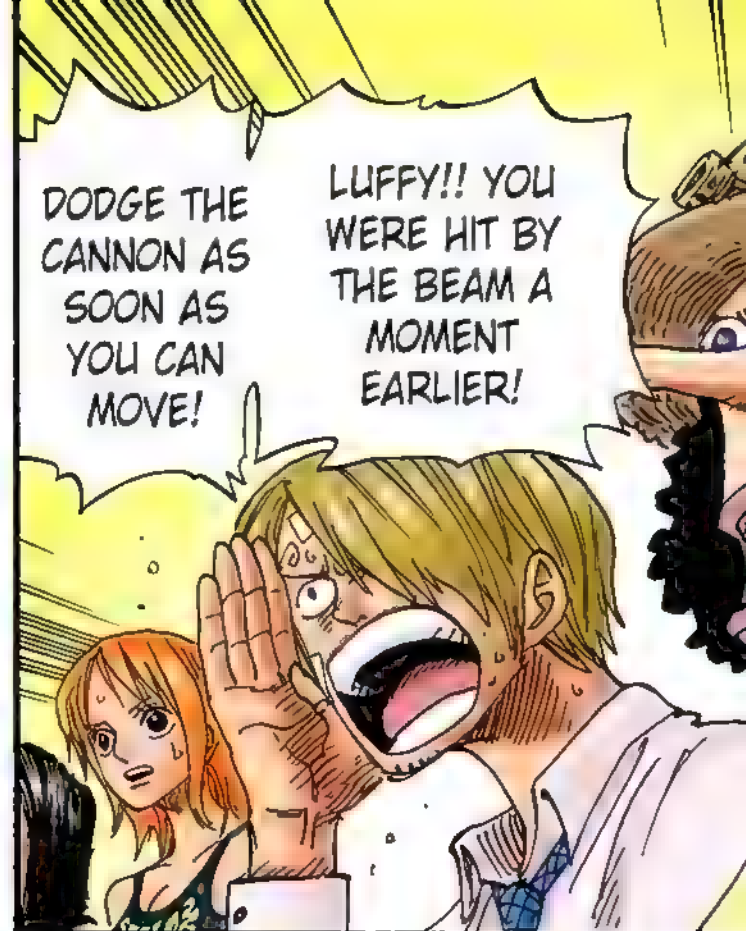
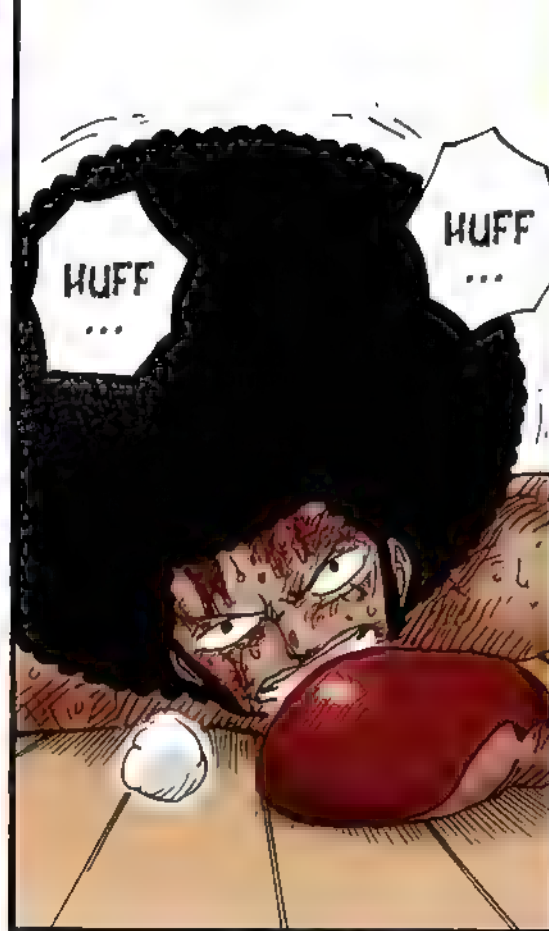
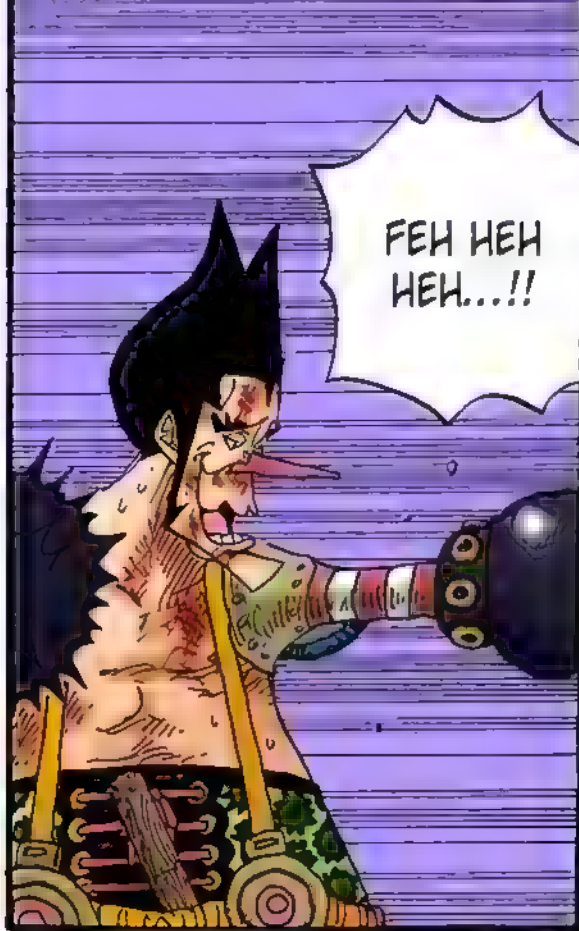


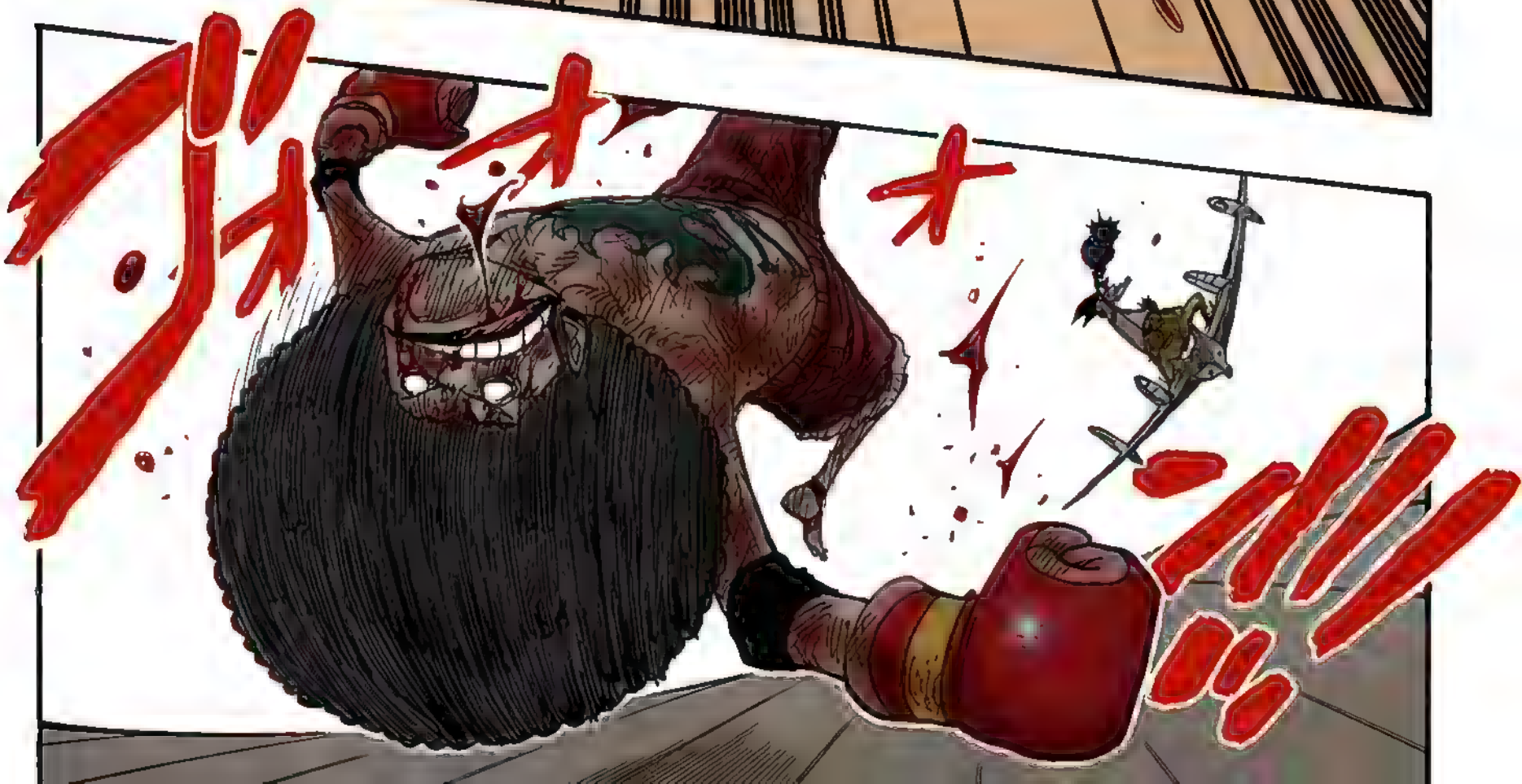
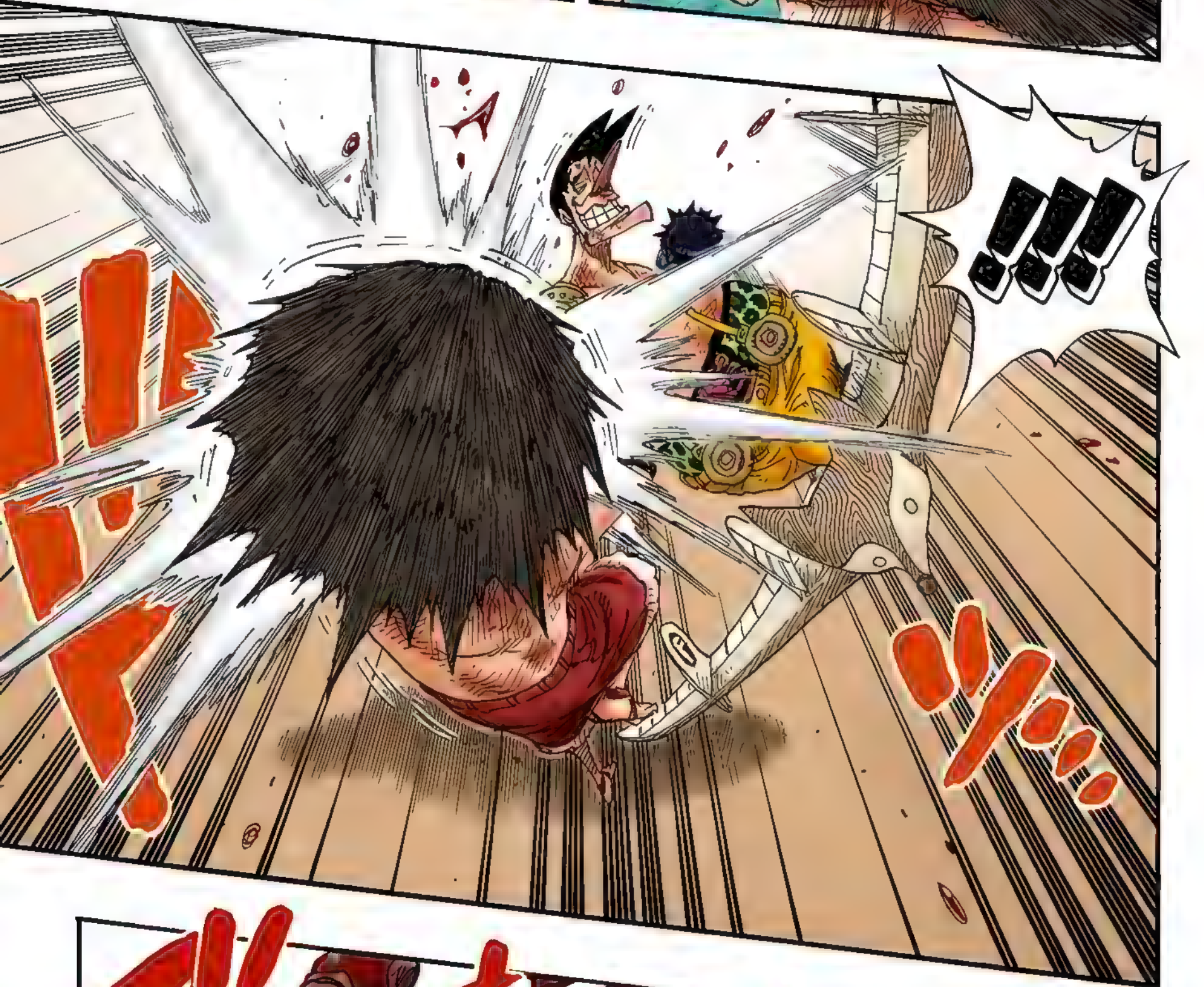
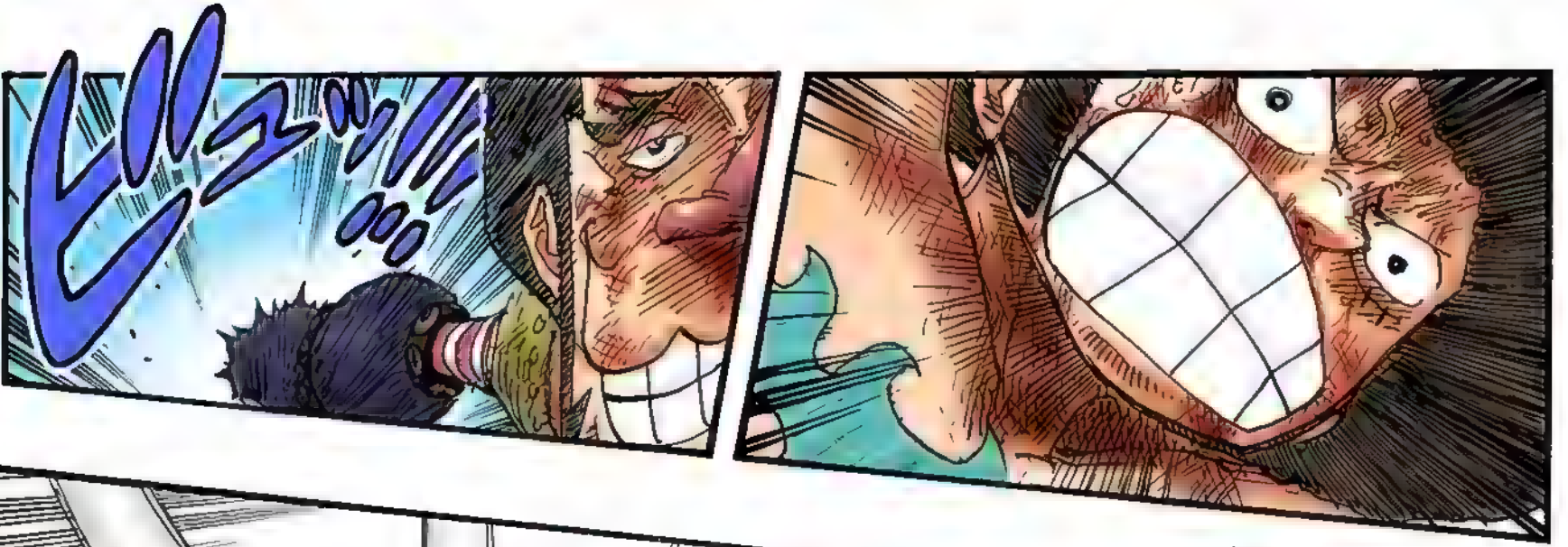
AND NOW
FOR THE
FINISH...!!

DARN IT!
DOESN'T HE HAVE
THE STRENGTH TO
DODGE IT?

I CAN'T
BEAR TO
SEE LUFFY
LIKE
THAT!







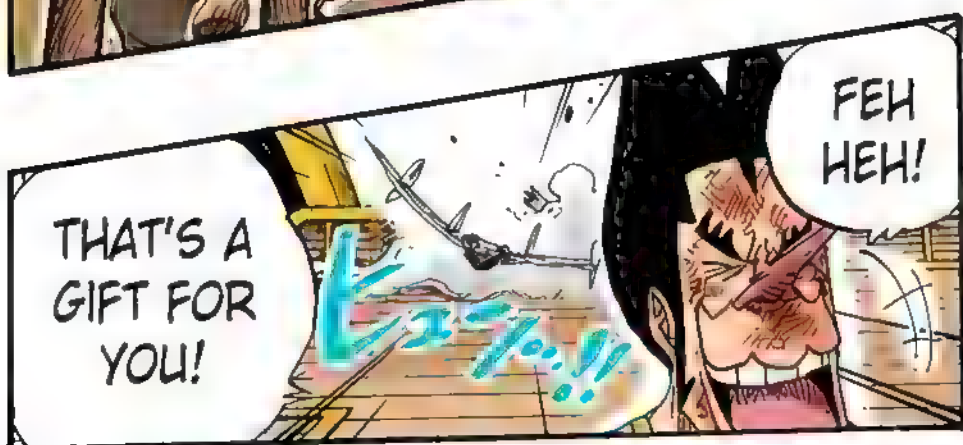


LUFFY!
WATCH
OUT!!



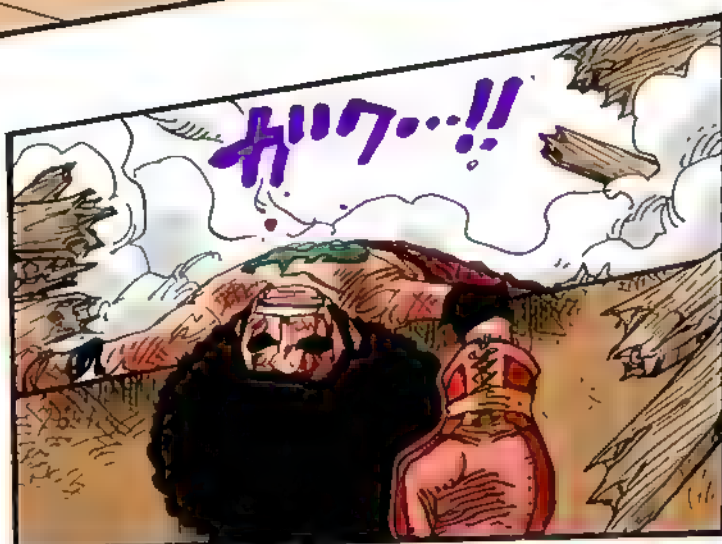
バキッ!!

BAH!!

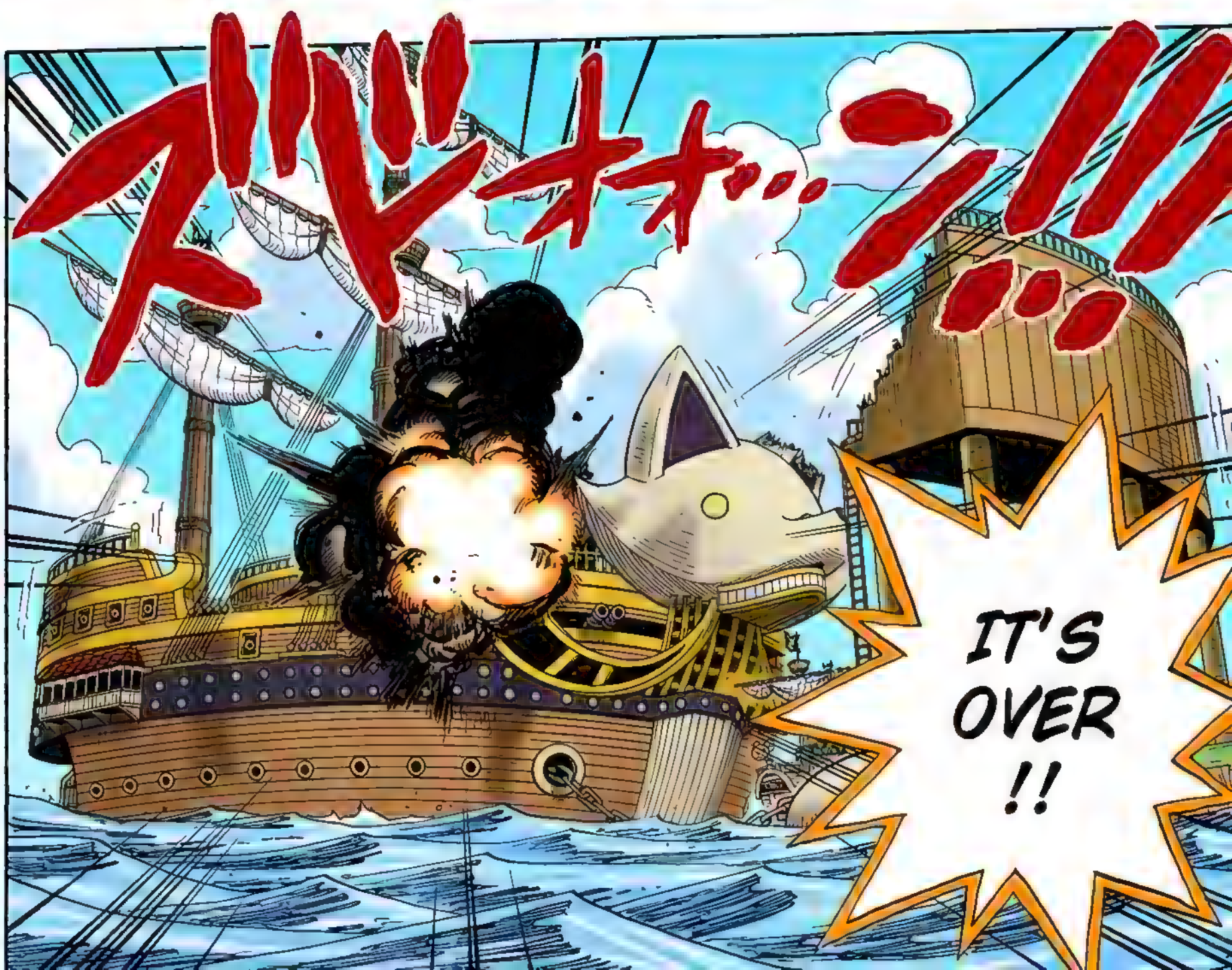


THAT'S A
GIFT FOR
YOU!

FEH
HEH!



グワッ!!

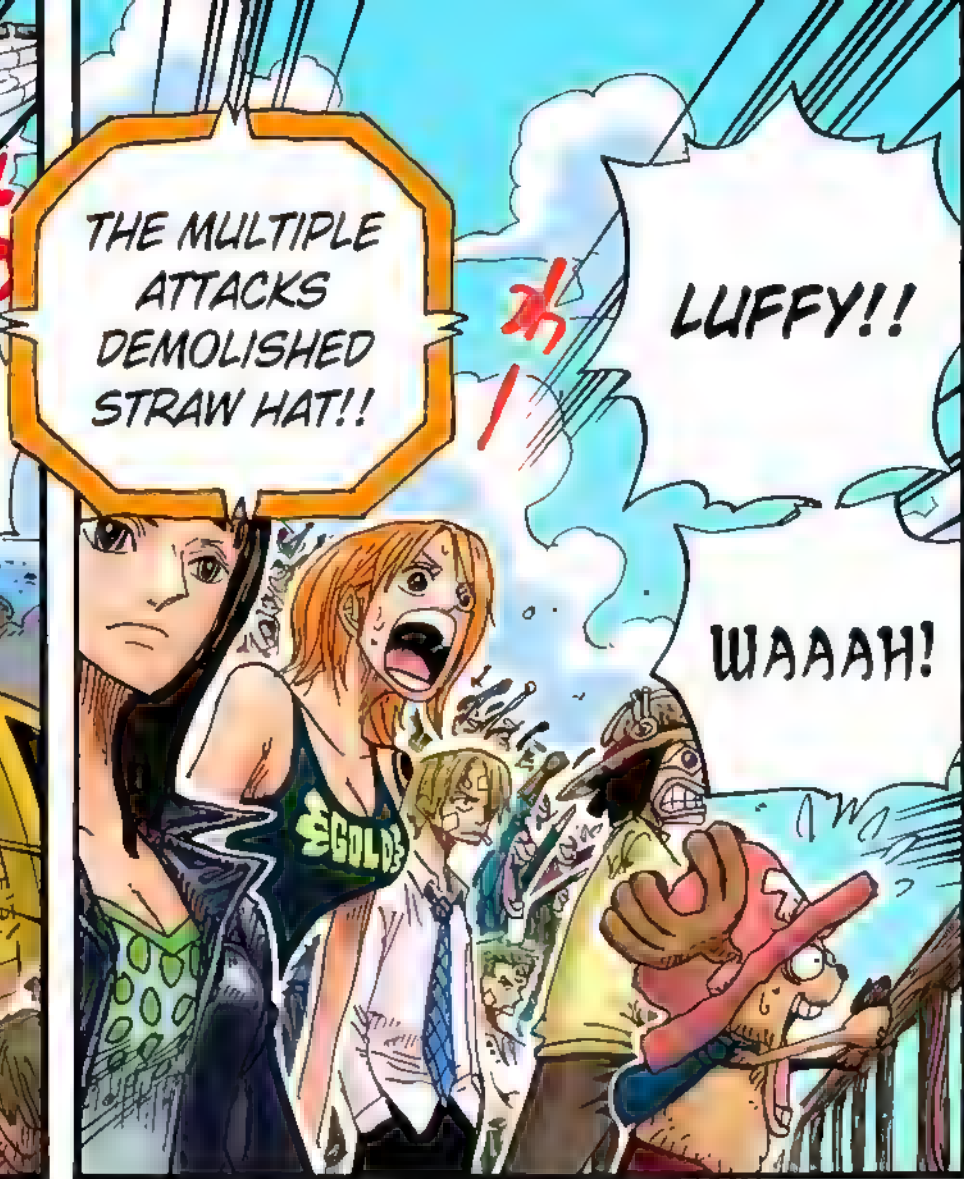


IT'S
OVER
!!



わああああああ

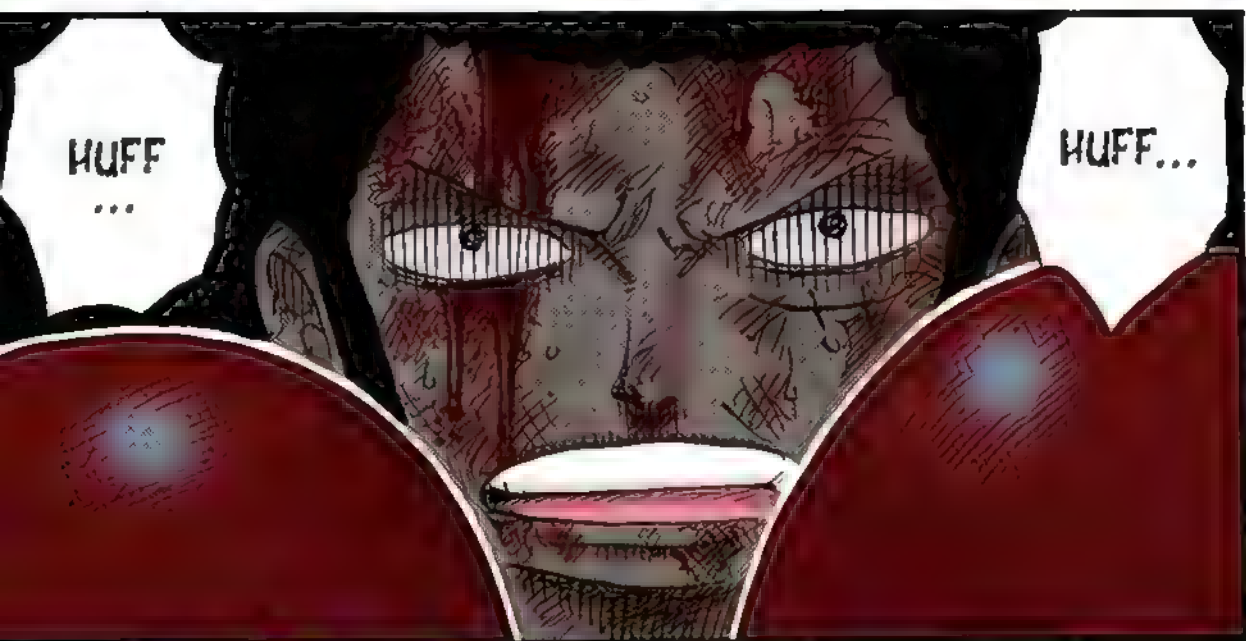
FEH
HEH HEH
HEH!!



THE MULTIPLE
ATTACKS
DEMOLISHED
STRAW HAT!!

LUFFY!!

WAAAH!



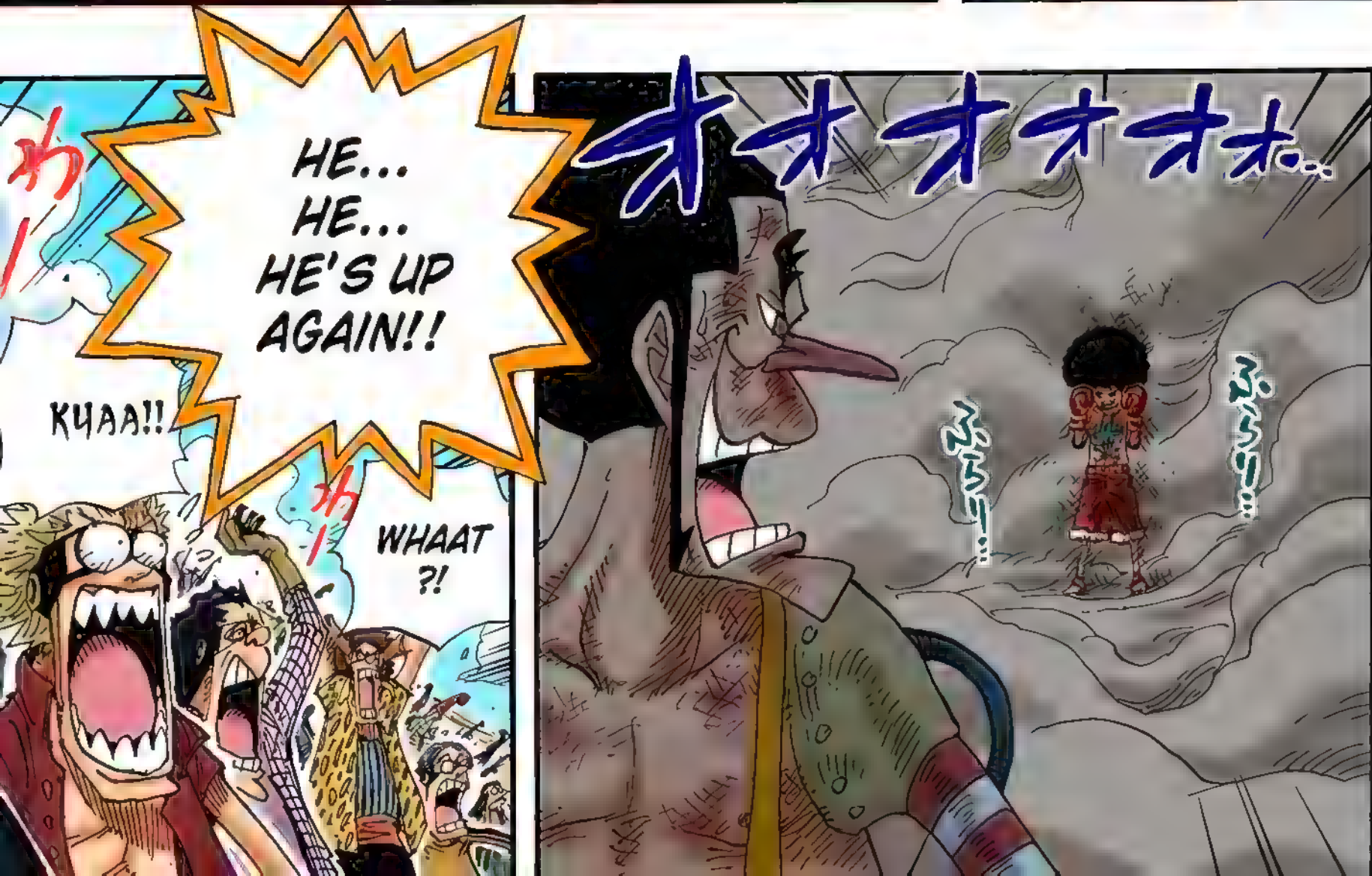
HUFF
...

HUFF...



...GO
THAT
FAR!

NO! YOU
DON'T
HAVE TO...



HE...
HE...
HE'S UP
AGAIN!!

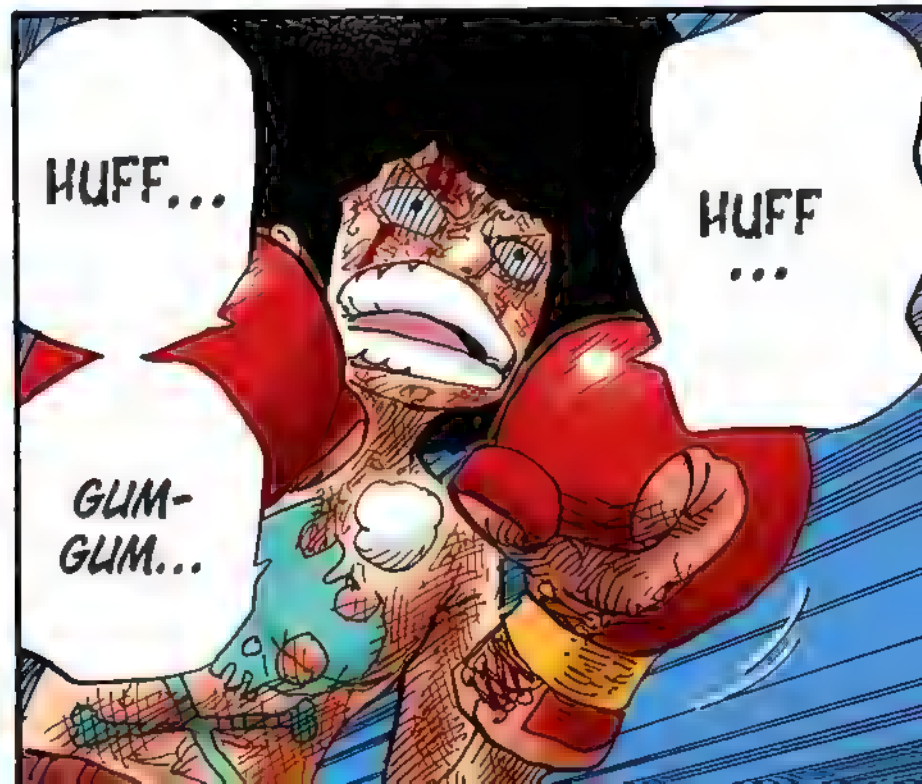
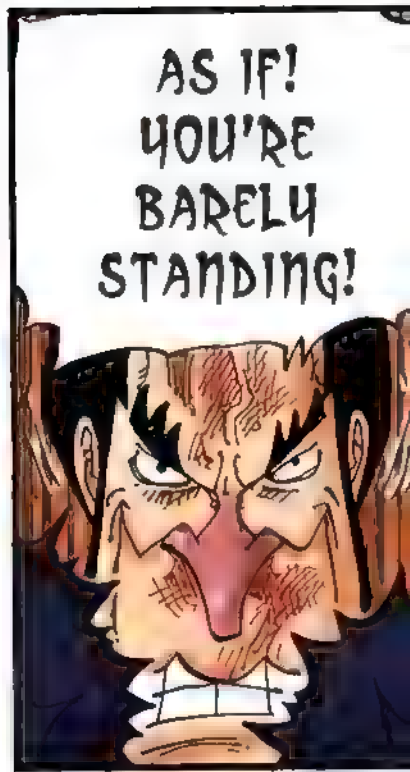
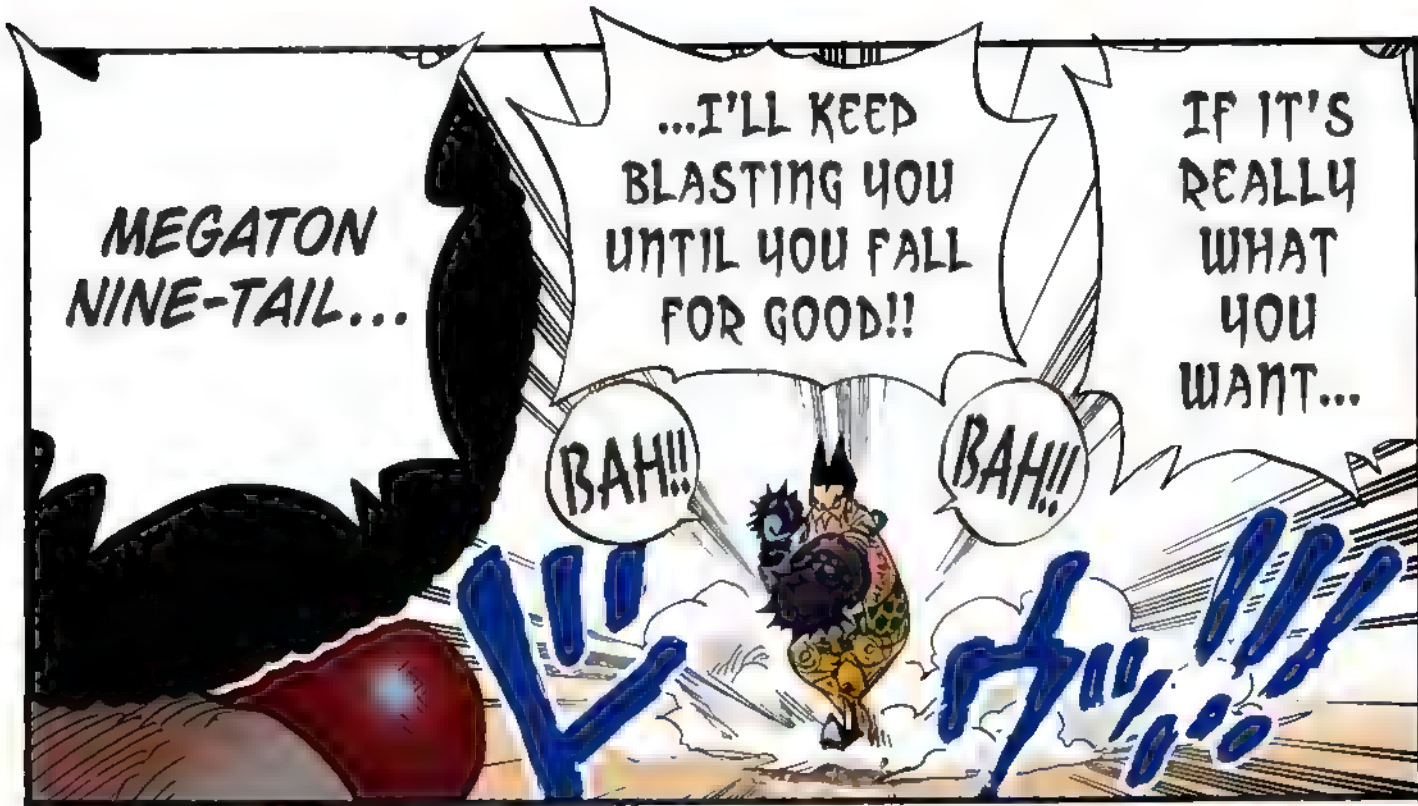
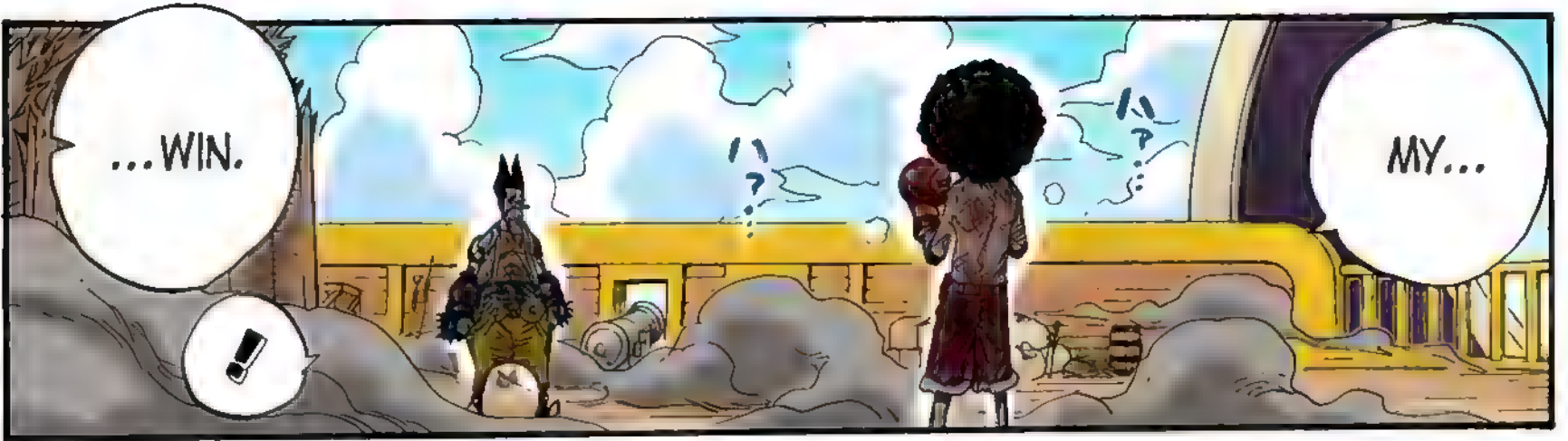
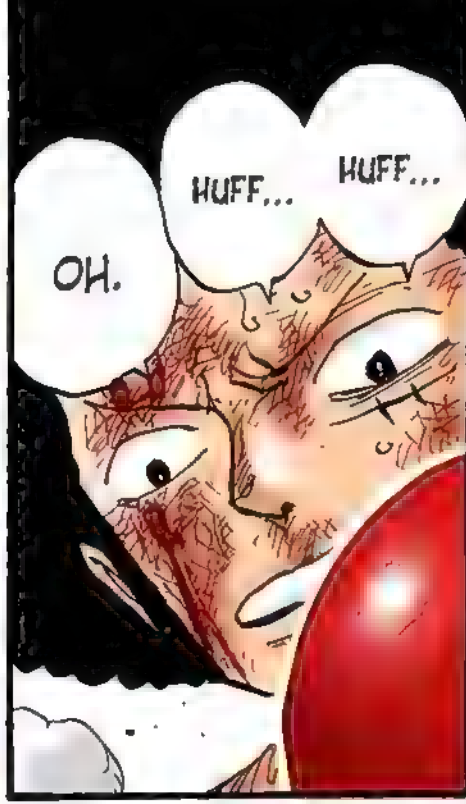
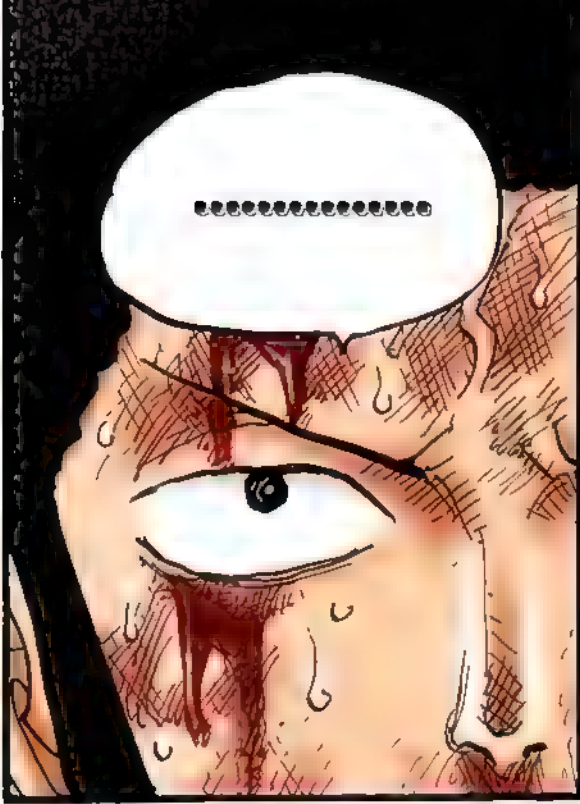
KHAA!!

WHAAT
?!

オオオオオオ

アッアッ

アッアッ





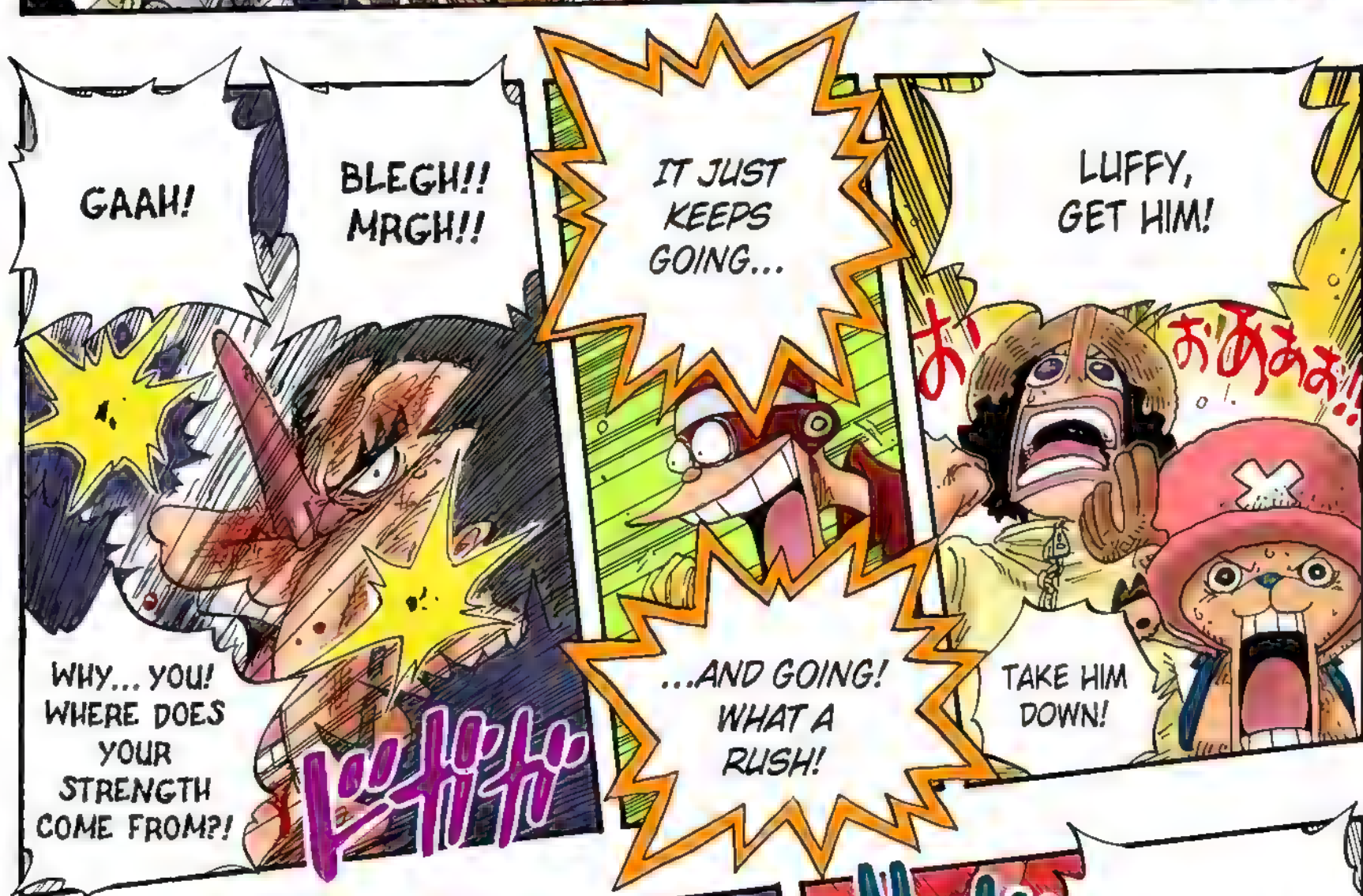


THE
FIGHTERS
EXCHANGE
TREMENDOUS
ATTACKS!

あああああああ

THIS IS
SPECTACU-
LAR...!
THEY'RE BOTH
GOING ALL
OUT!!

ドドドドカガカガドカガカガ!!



GAAH!

BLEGH!!
MRGH!!

IT JUST
KEEPS
GOING...

LUFFY,
GET HIM!

お

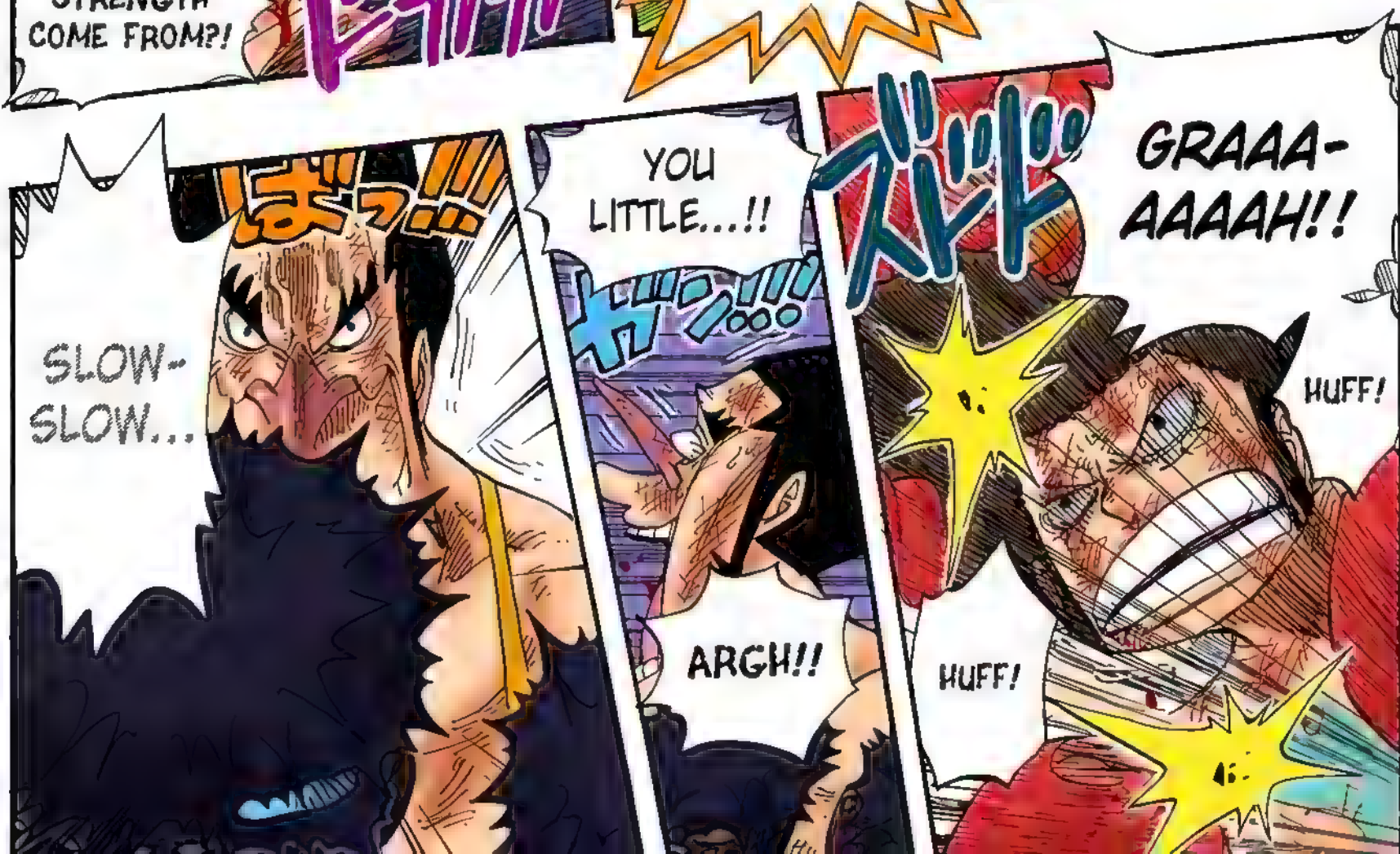
あああ!!

WHY... YOU!
WHERE DOES
YOUR
STRENGTH
COME FROM?!

ドドドド

...AND GOING!
WHAT A
RUSH!

TAKE HIM
DOWN!



SLOW-
SLOW...

ばっ!!

YOU
LITTLE...!!

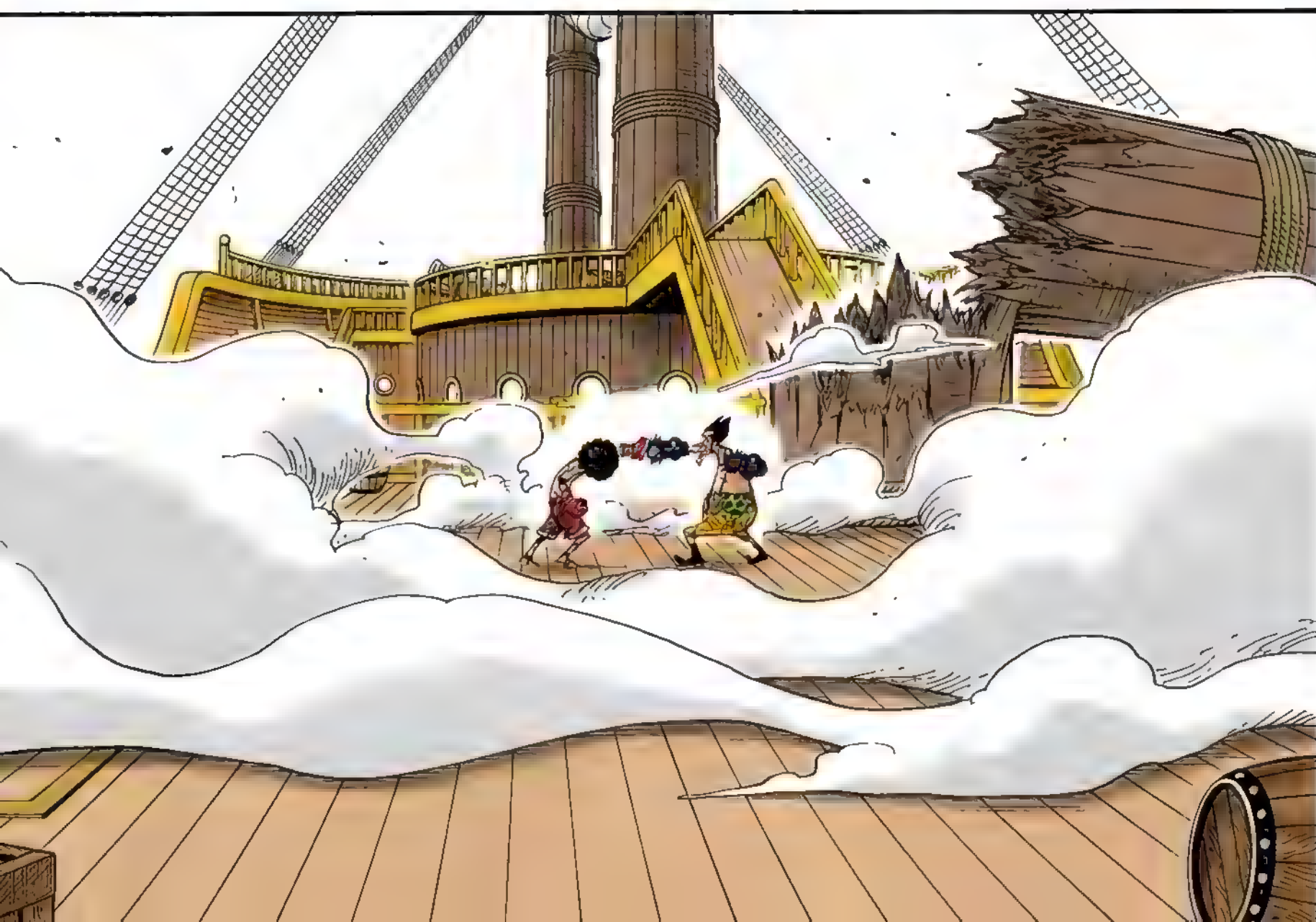
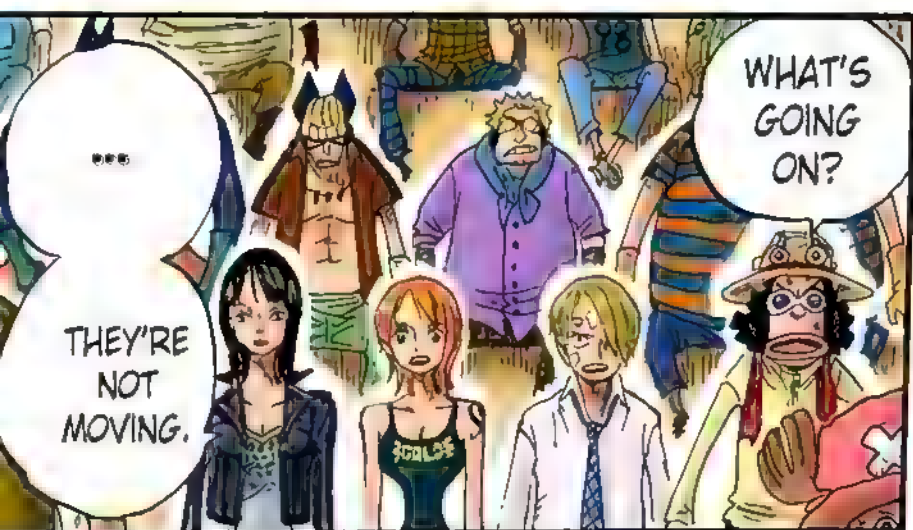
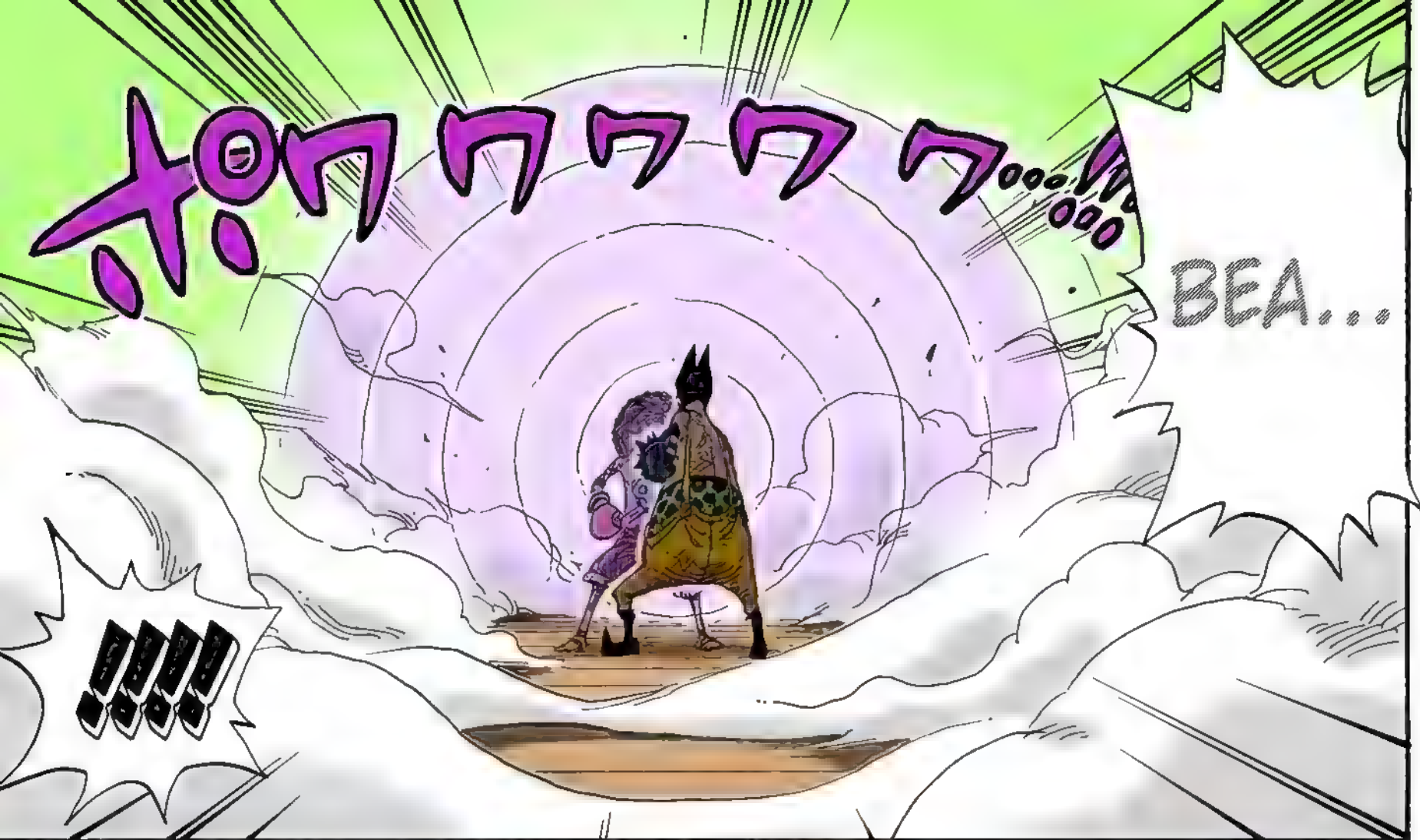
ドドド

GRAAA-
AAAAH!!

ARGH!!

HUFF!

HUFF!



S-STRAW HAT
LUFFY IS DOWN!
...NO!

I MEAN,
STRAW HAT IS
ABLE TO MOVE!!

ガクン...!!

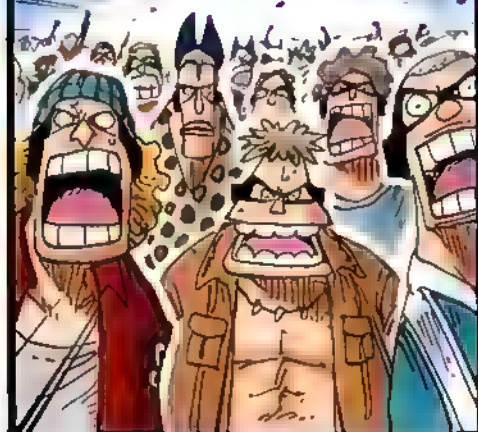


HUFF!

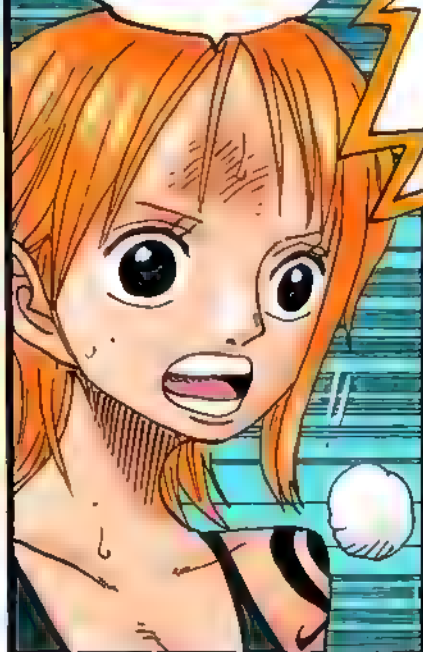
HUFF!

BOSS?!!

あああああ



WHAT...?!



WHAT'S
THE
MEANING
OF THIS?!

...YOU...

DARN...

の3—...



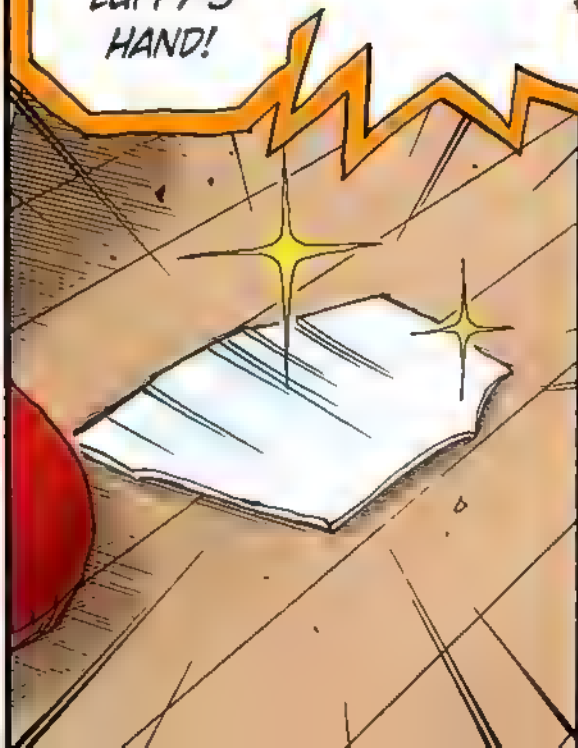
IT'S THE
MIRROR
FROM YOUR
ROOM BELOW
DECK!!

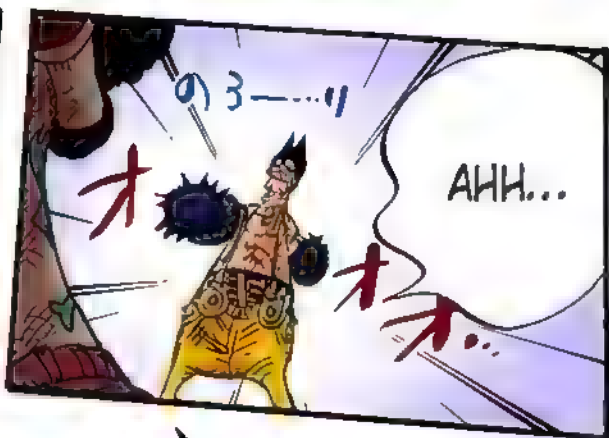
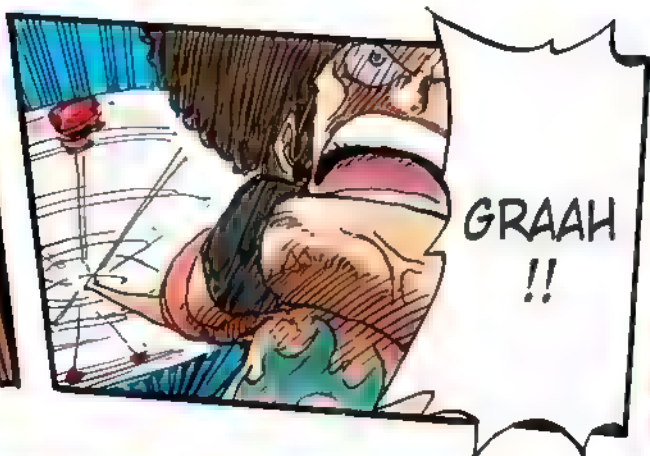
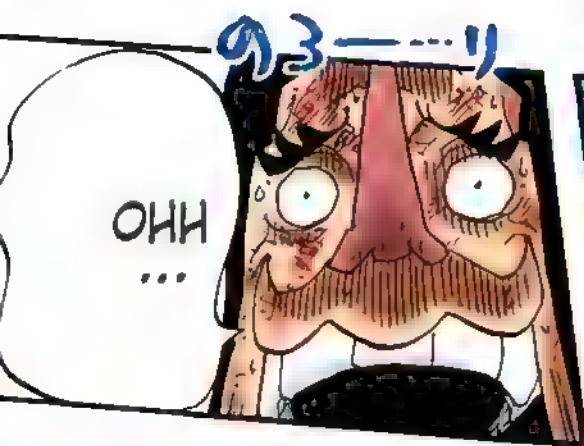
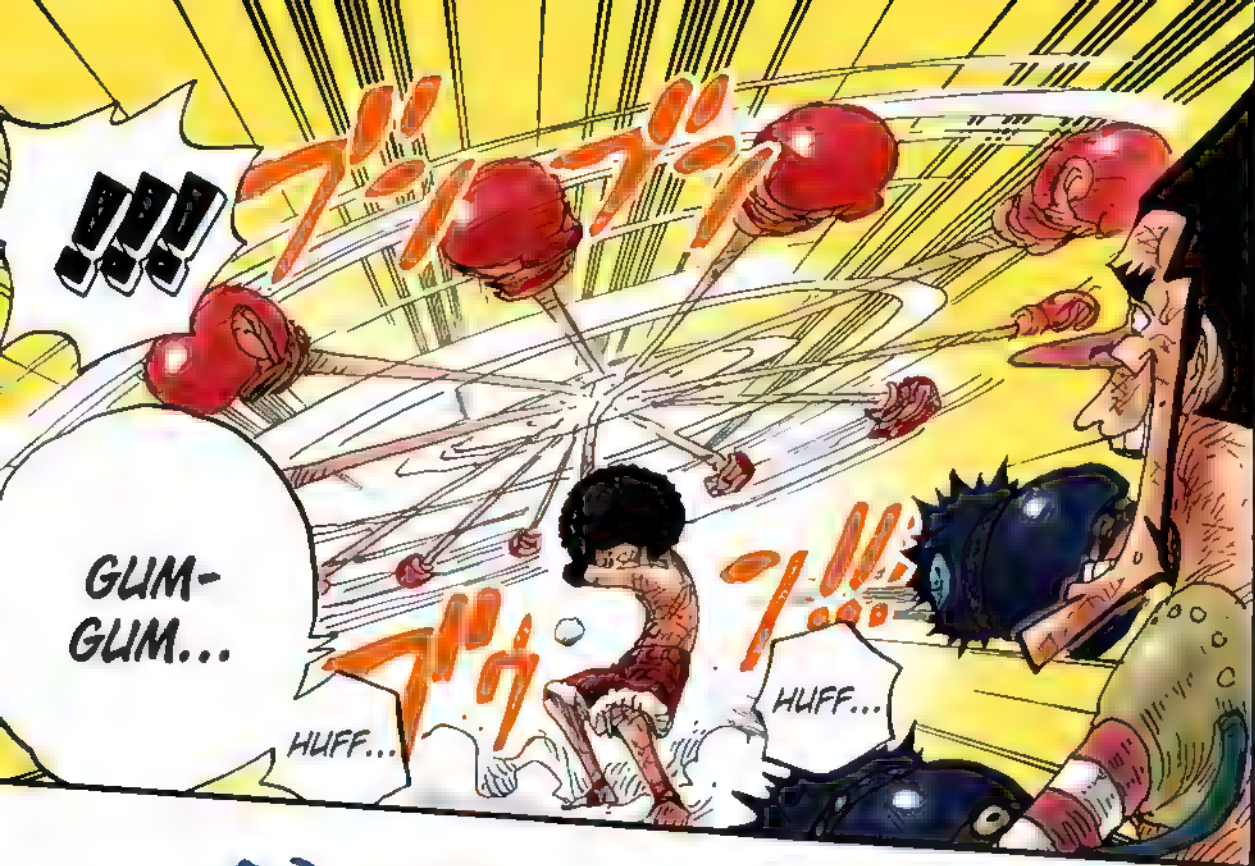
IT WAS
STUCK IN
MY AFRO...

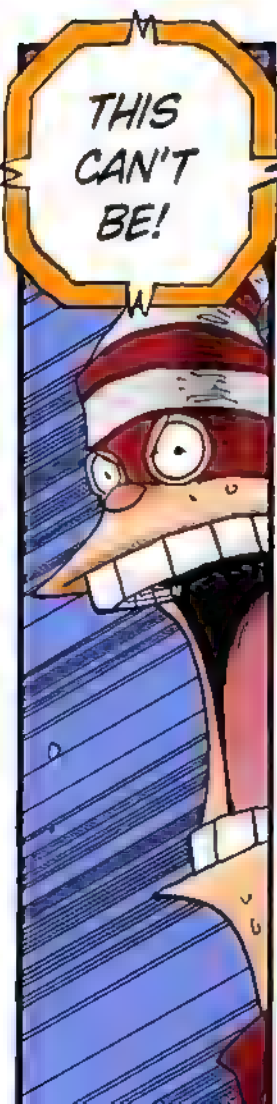
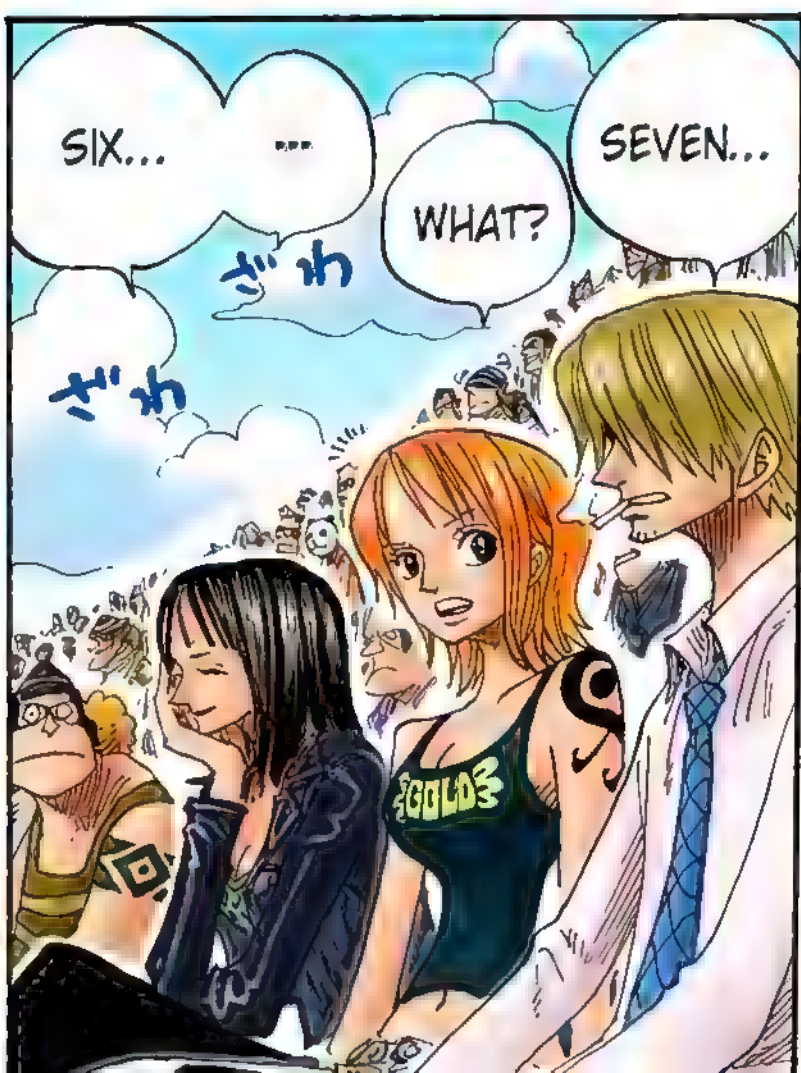
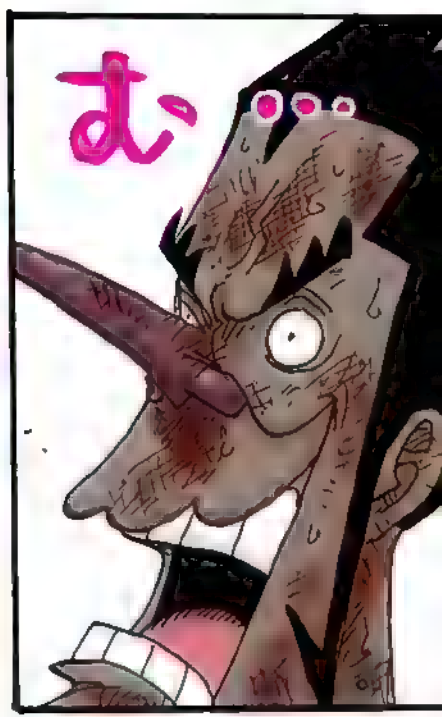
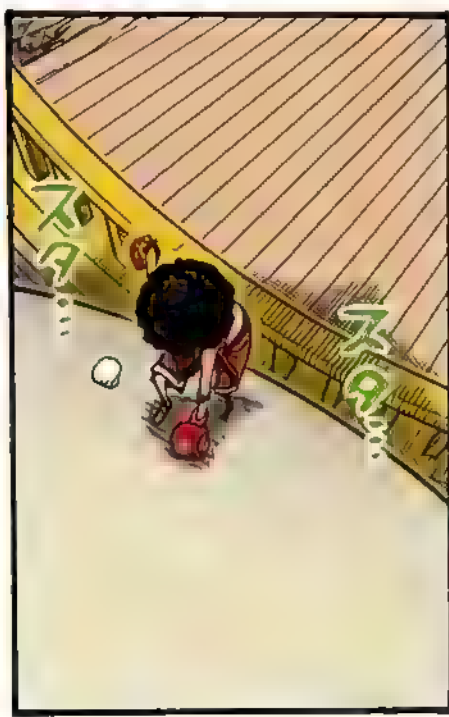
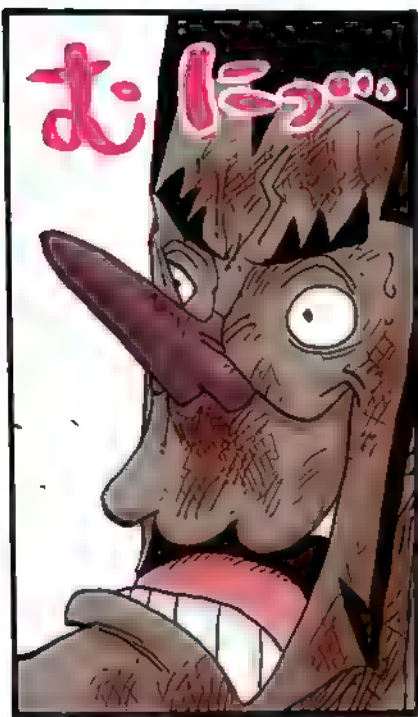
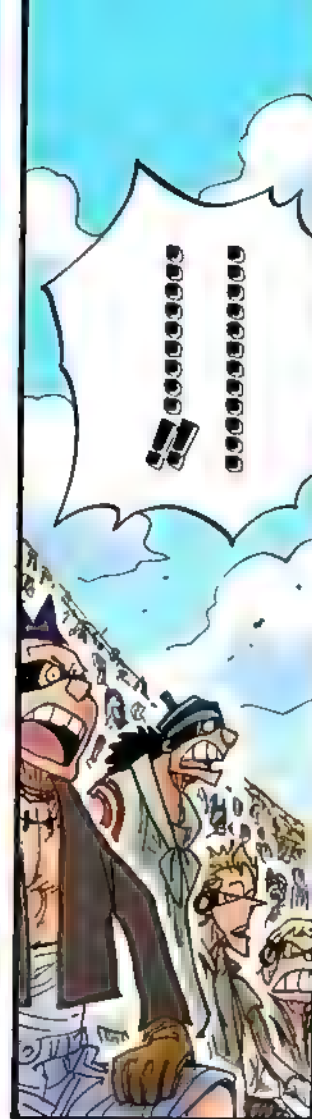
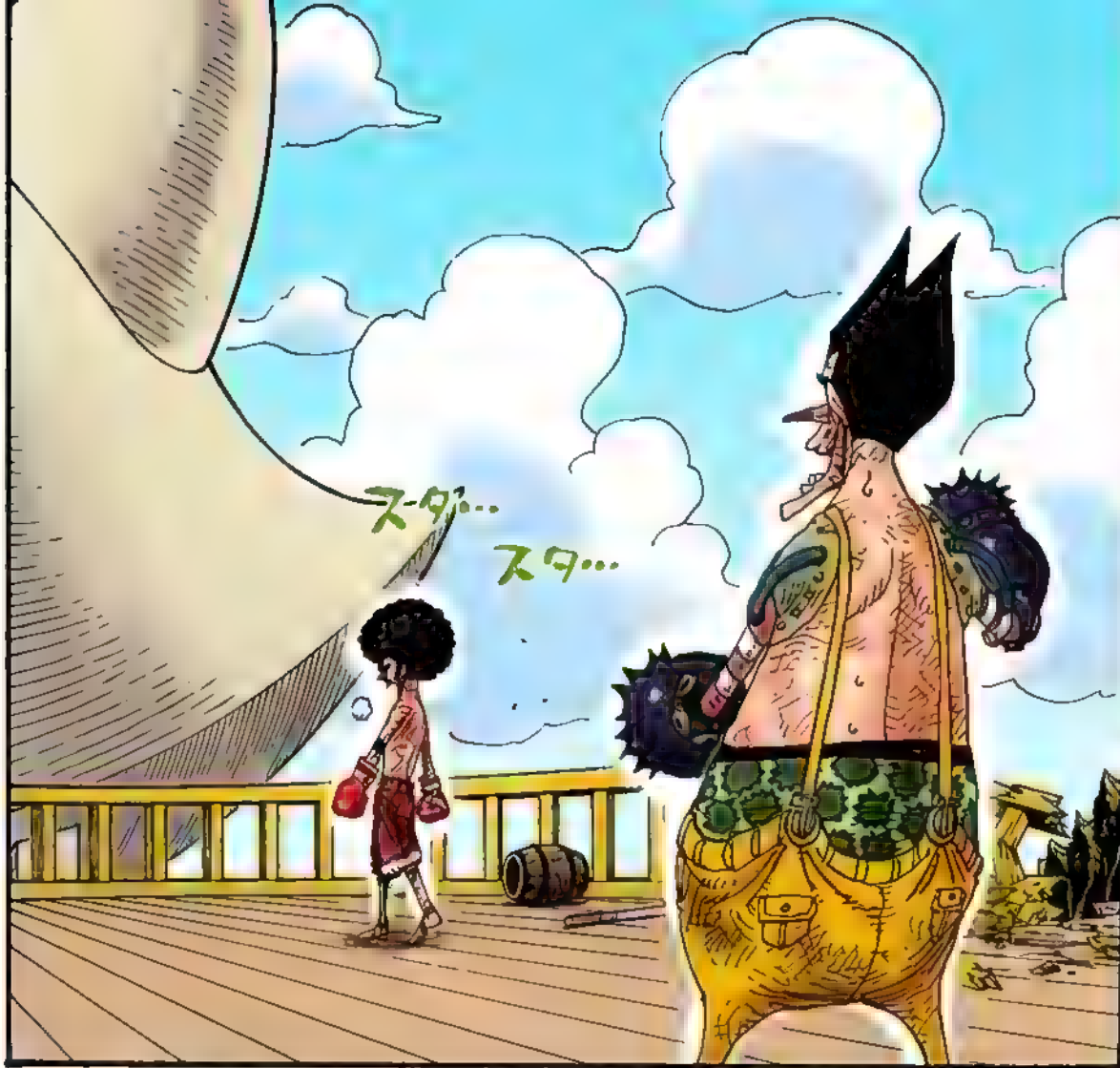


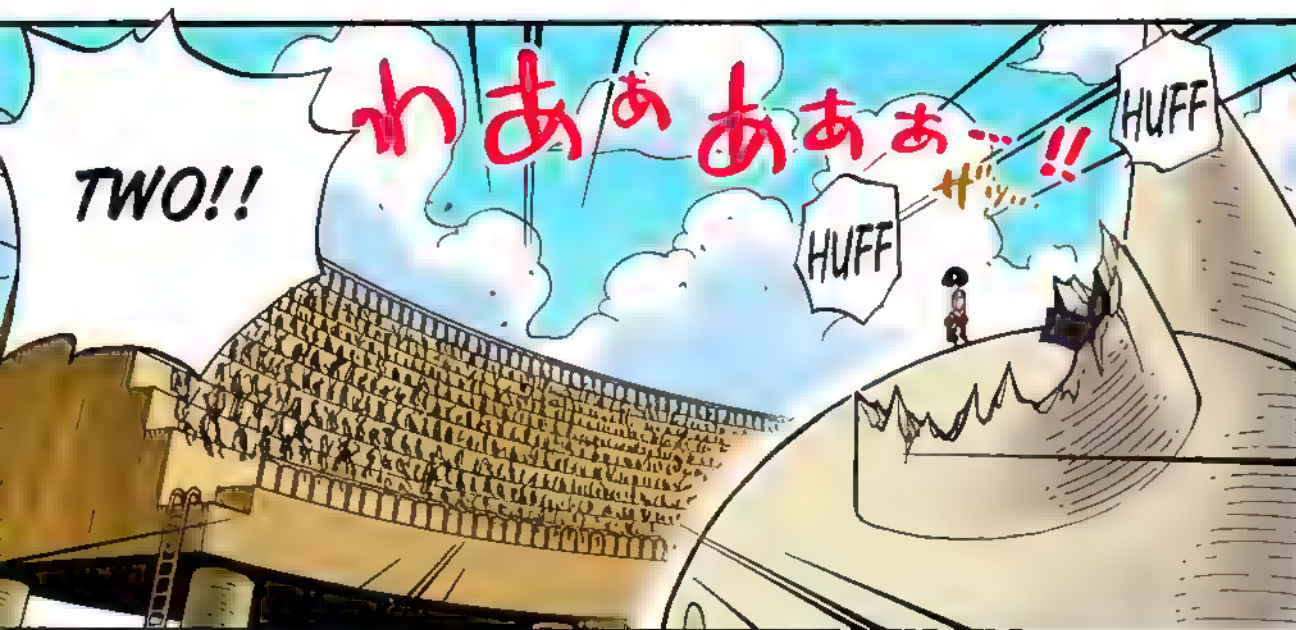
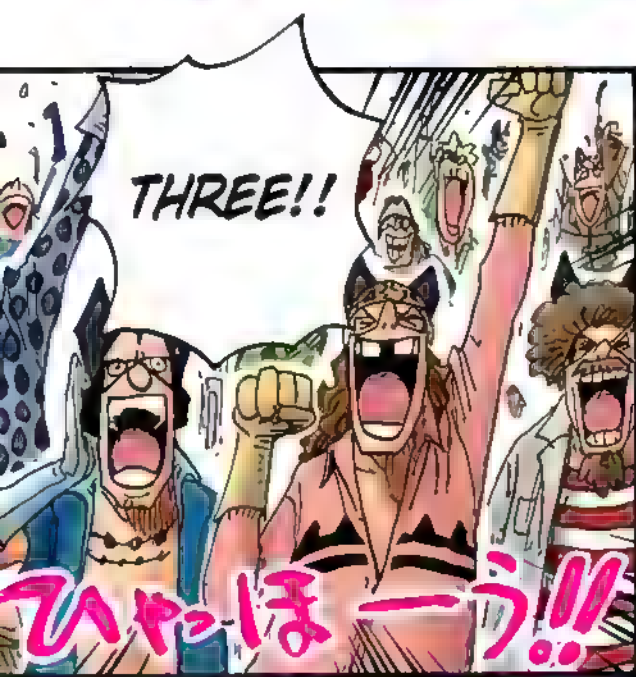
A SHARD
OF MIRROR
FALLS FROM
LUFFY'S
HAND!

A
MIRROR!!











わああ

わああああああ

HE DID IT!!

ああ

勝利

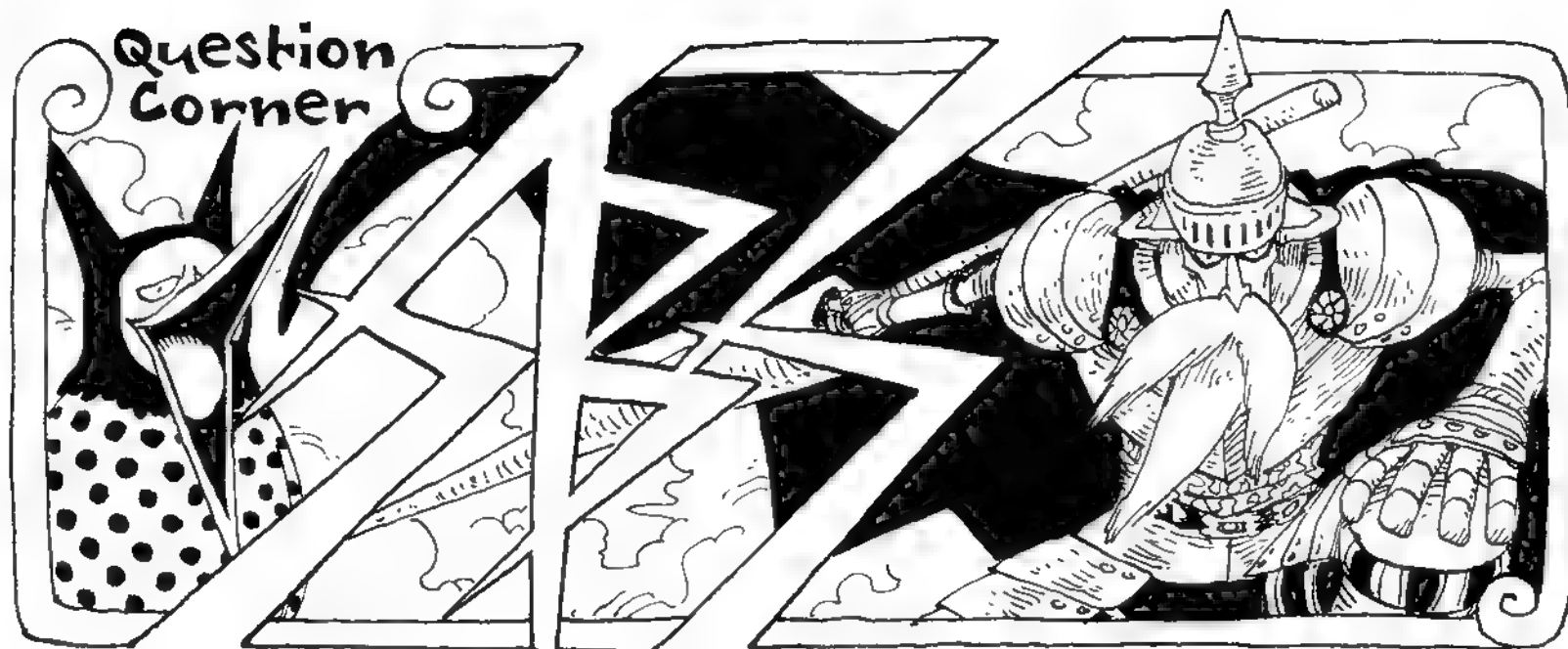
ZERO !!

WHA--? BOSS!

WOO-HOOOO!!

GURGH !!

勝利



Reader: Robin: "I know you want to start The Question Corner bright and early... But you still haven't made amends for insulting my Cinco Fleurs in volume 32. You're terrible... Bad boy. I won't forgive you. **Seis Fleurs... Clutch! CRUNCH!! Cien Fleurs... Delphinium! SNAP!!** TEE HEE... And now, let's begin The Question Corner."
--Anonymous

Oda: Oh...!! Koff...!! I will never say that again...!! Thud.

Q: I was surprised to see Luffy's six-pack abs. Do you have abs like Luffy's too, Oda Sensei?
--Pandaccho

A: Of course. I mean, I look amazing when I take off my shirt. It may not look like it, but when I lean over a little, my belly forms three folds. Call it three-pack abs, if you will. Huh? You don't believe me? Take a look at this belly!!
BLUBB See?! BLUBB



Q: Do the Straw Hats ever fall in love? Aren't there any romantic intrigues on the ship?
(Sanji is exempt from this question.)
I'm just a bit curious.
--Naoko

A: Of course. They're all in love...with their grand adventure...
(↑ so witty)

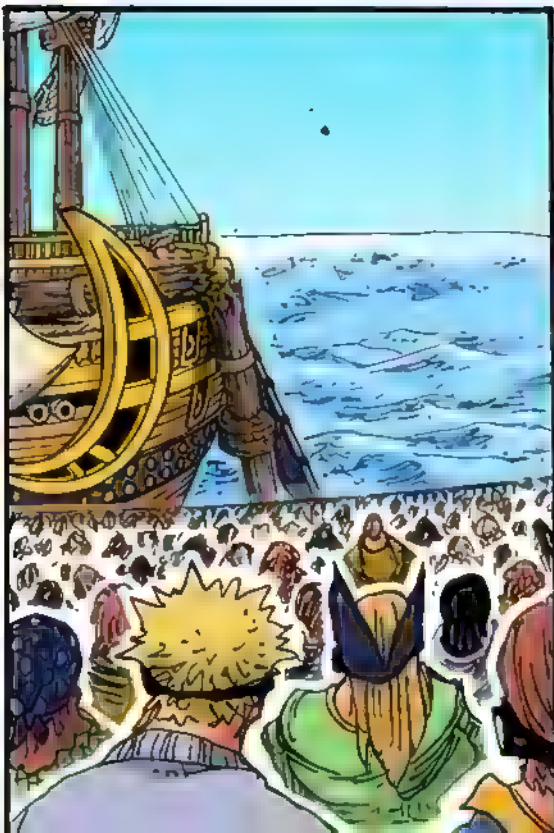
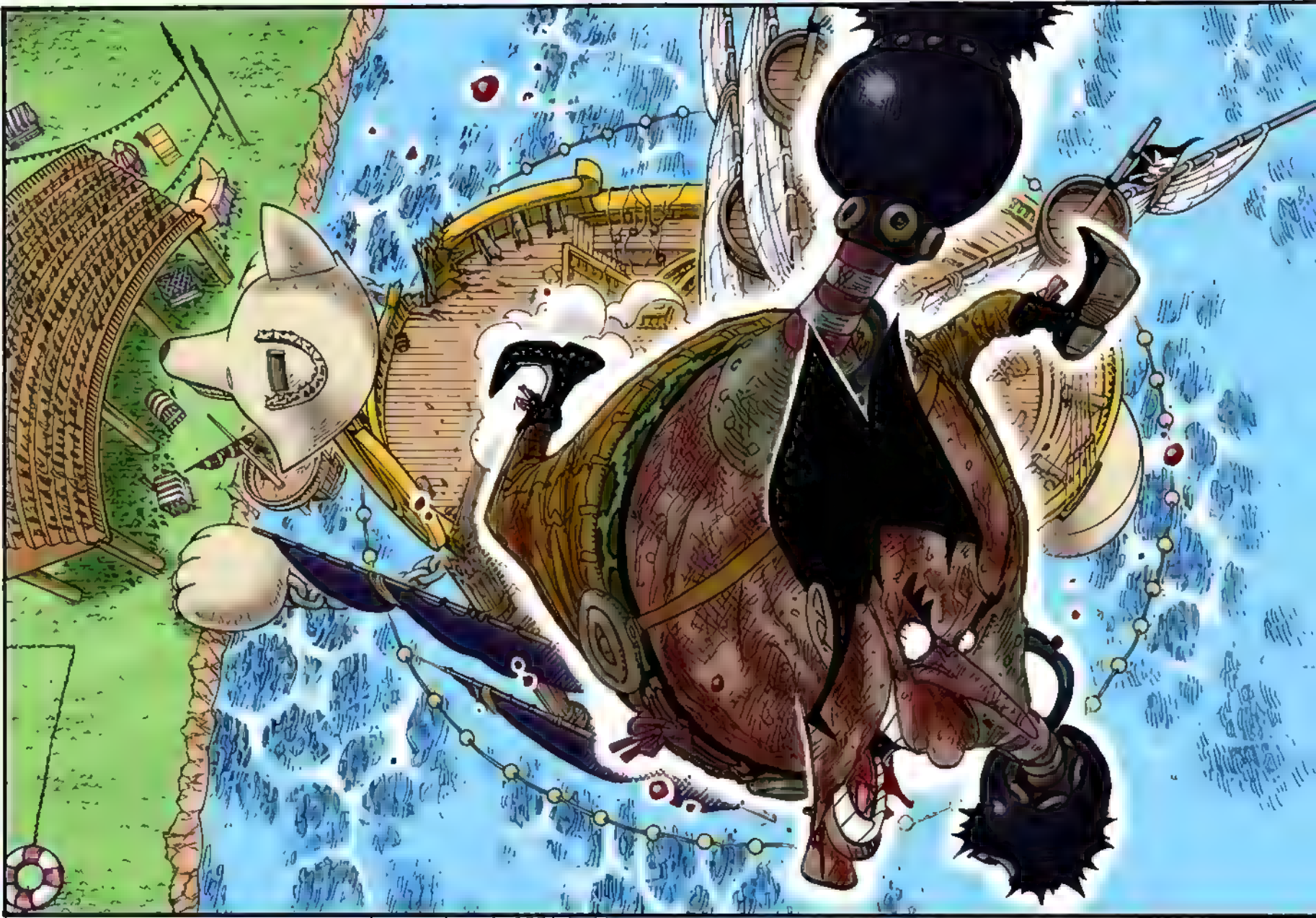


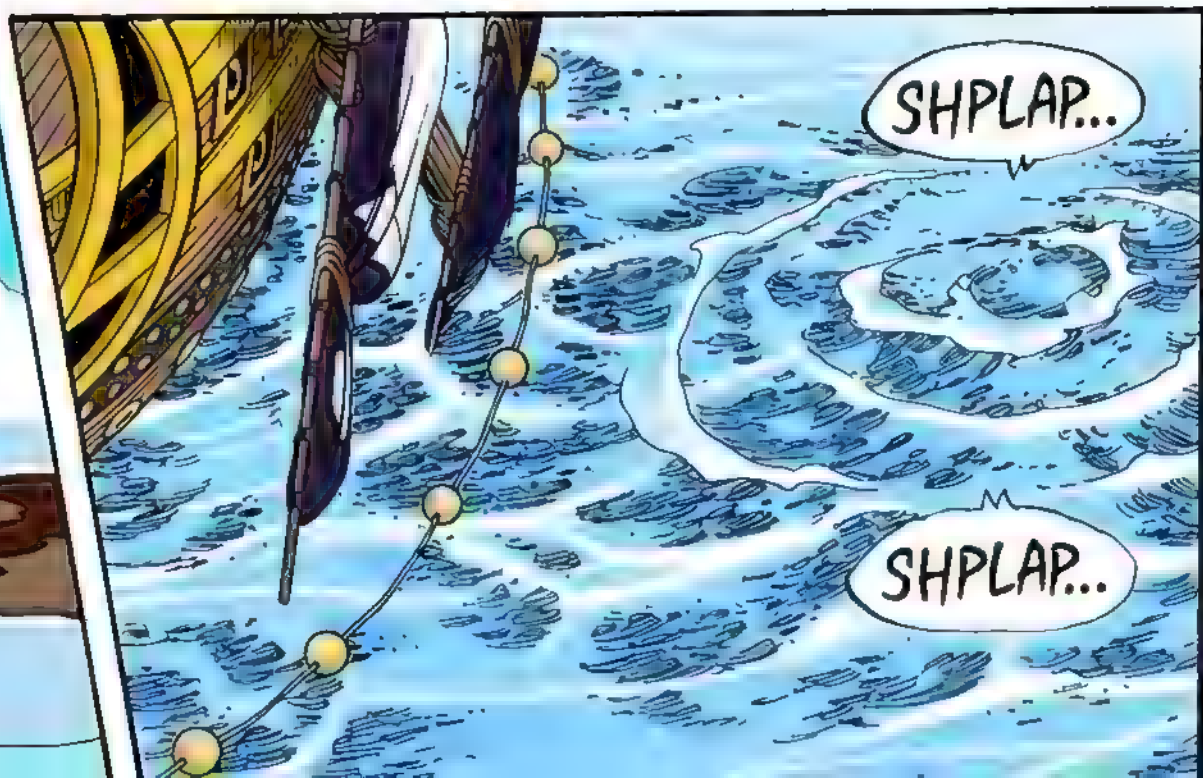
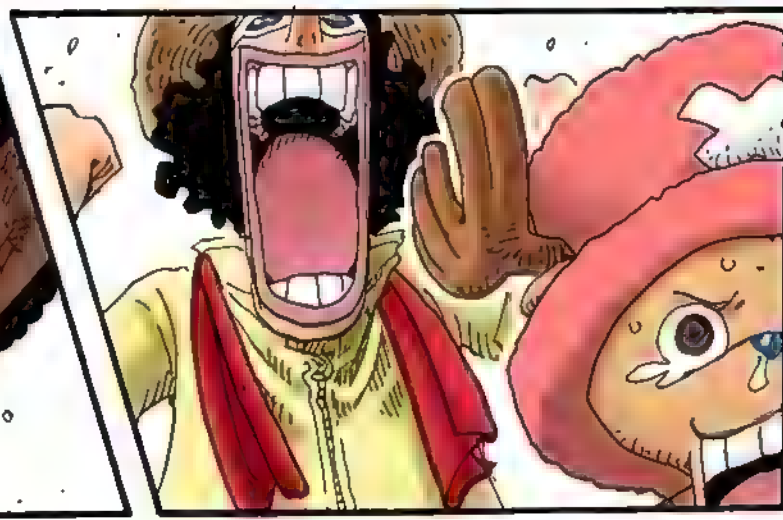
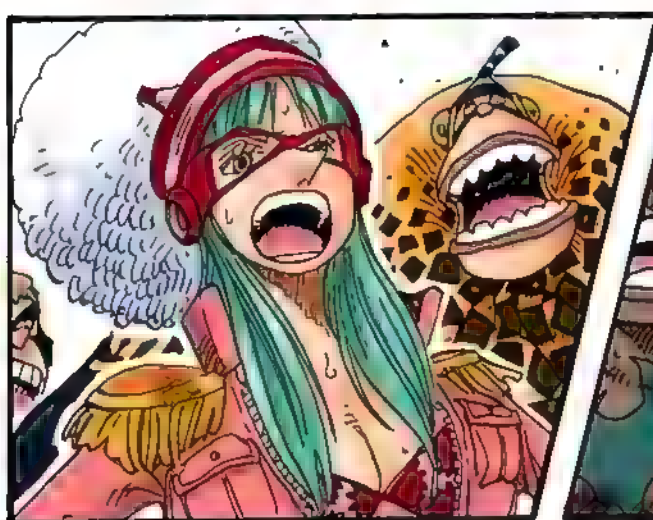
Chapter 318:

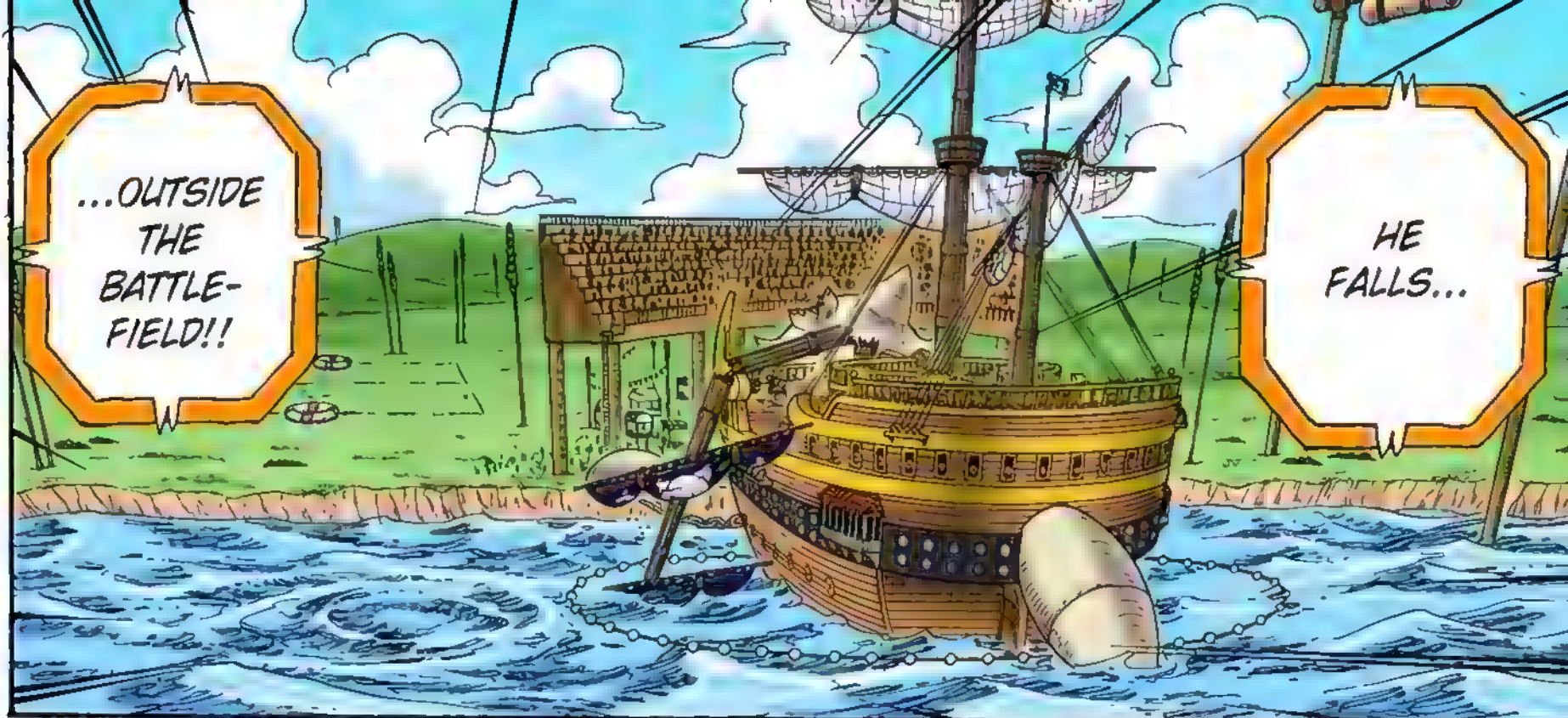
CLOSURE



GEDATSU'S UNEXPECTED LIFE ON THE BLUE SEA, VOL. 4:
"GORO THE HOLE DIGGER'S DREAM IS HOT SPRING
ISLAND"

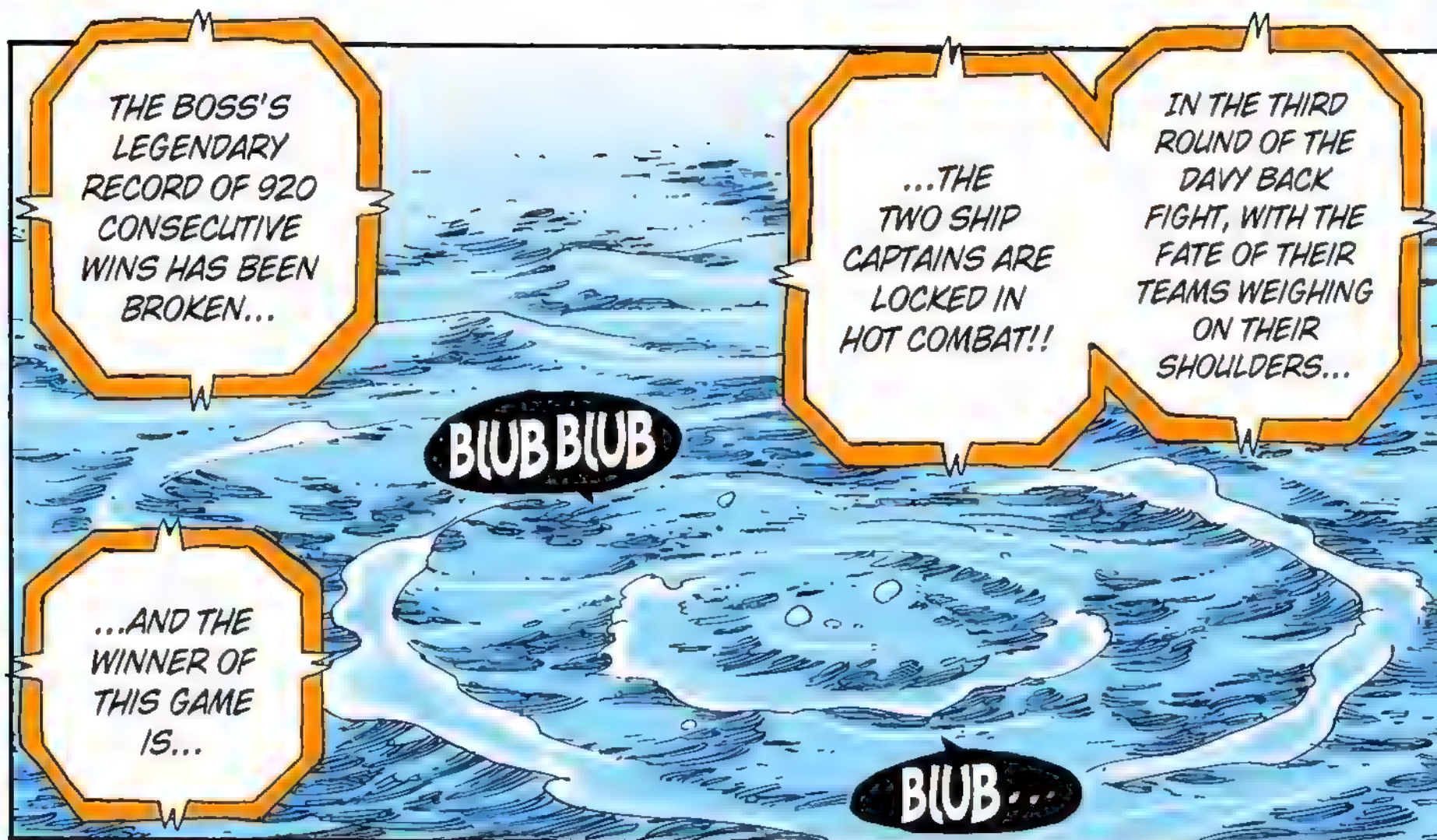






...OUTSIDE
THE
BATTLE-
FIELD!!

HE
FALLS...



THE BOSS'S
LEGENDARY
RECORD OF 920
CONSECUTIVE
WINS HAS BEEN
BROKEN...

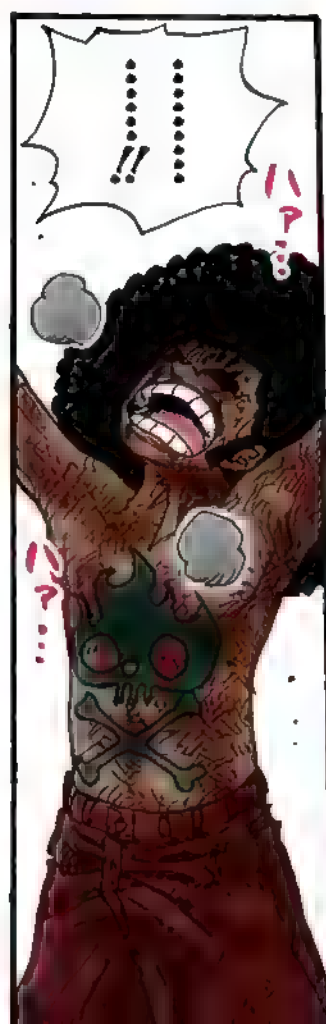
...THE
TWO SHIP
CAPTAINS ARE
LOCKED IN
HOT COMBAT!!

IN THE THIRD
ROUND OF THE
DAVY BACK
FIGHT, WITH THE
FATE OF THEIR
TEAMS WEIGHING
ON THEIR
SHOULDERS...

BLUB BLUB

...AND THE
WINNER OF
THIS GAME
IS...

BLUB...



!!

...IT KILLS
ME!!!

EVEN IF...

I WON'T
LOSE...

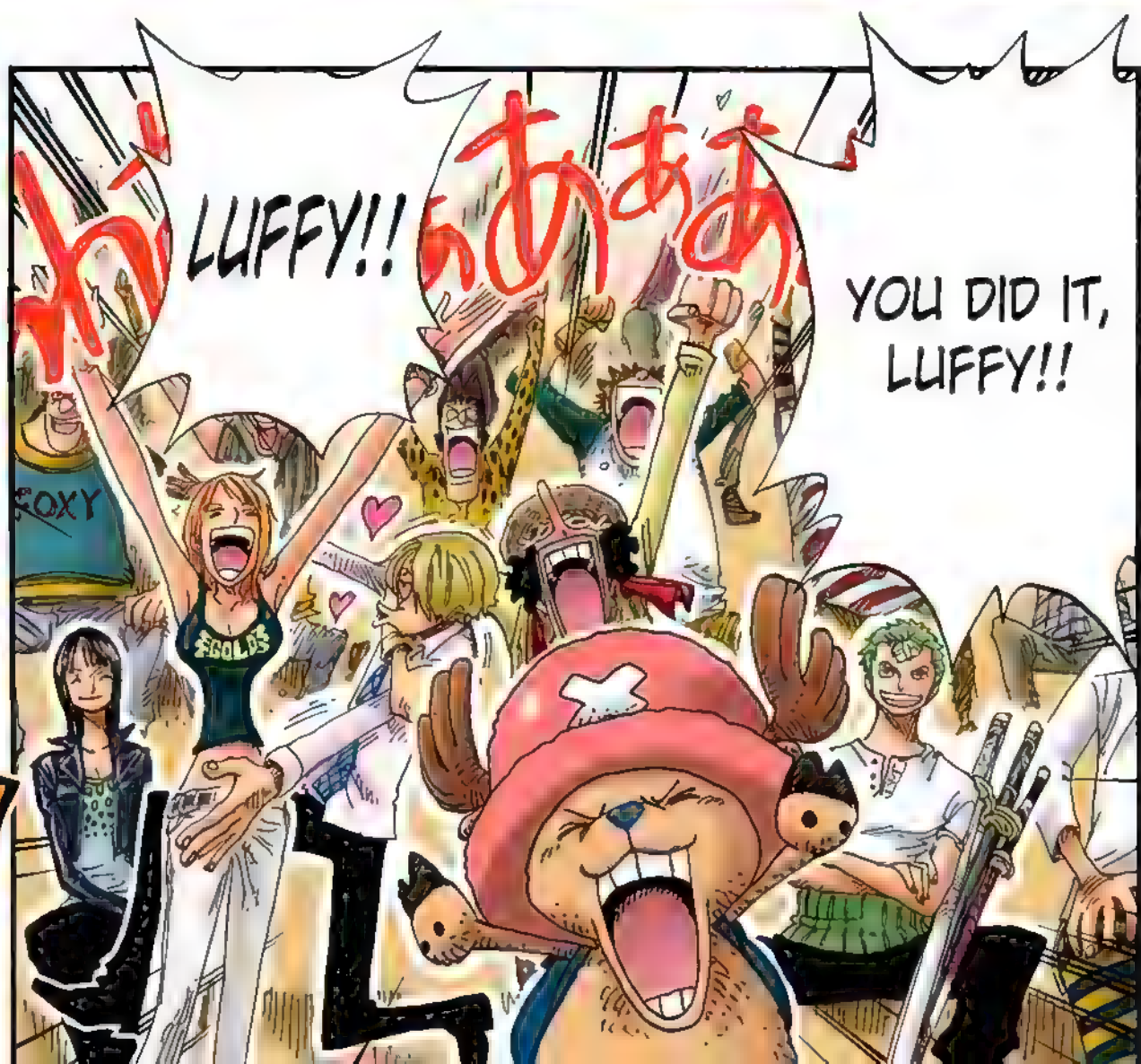
...A SINGLE
MEMBER OF
MY CREW.



...LUF-
FYYY!!

STRAW
HAT...

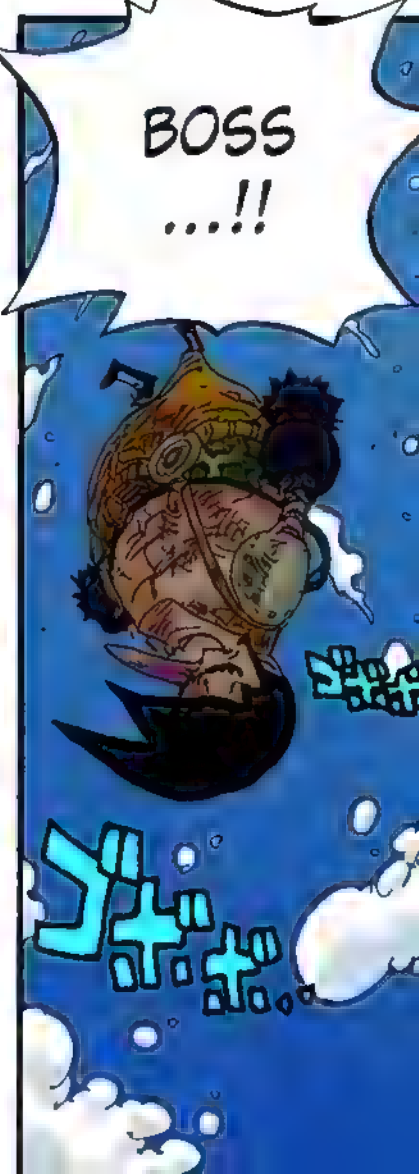
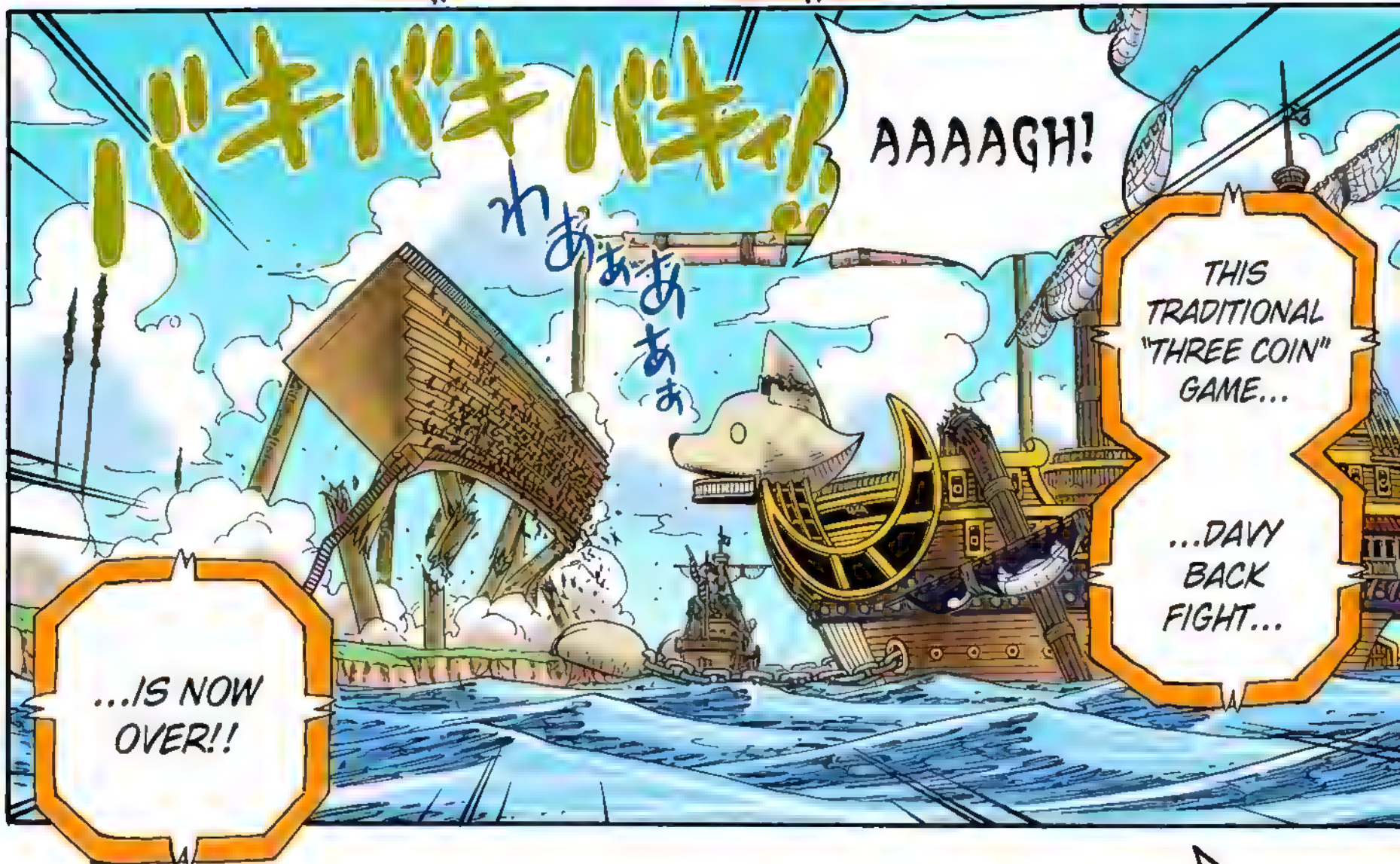
わあああああ

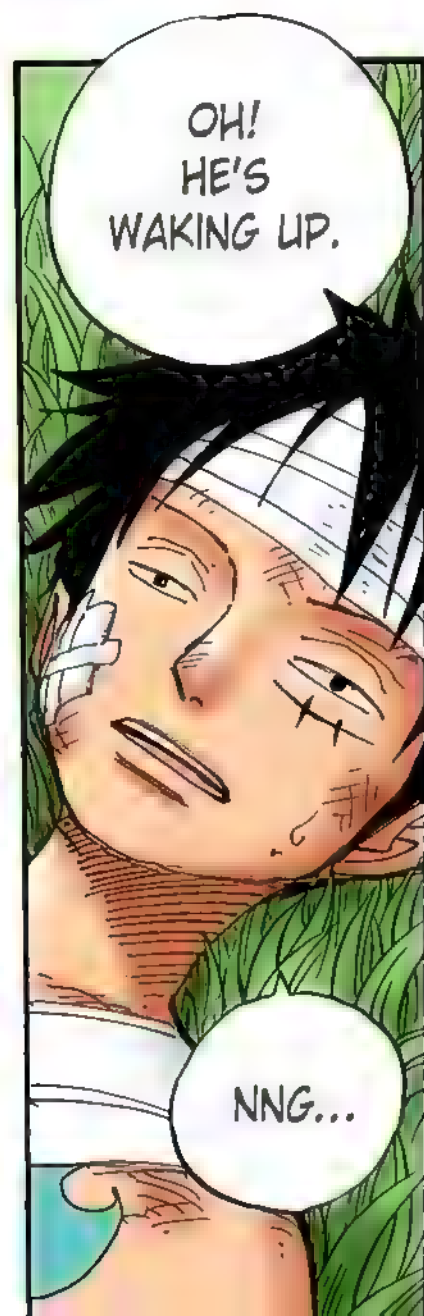
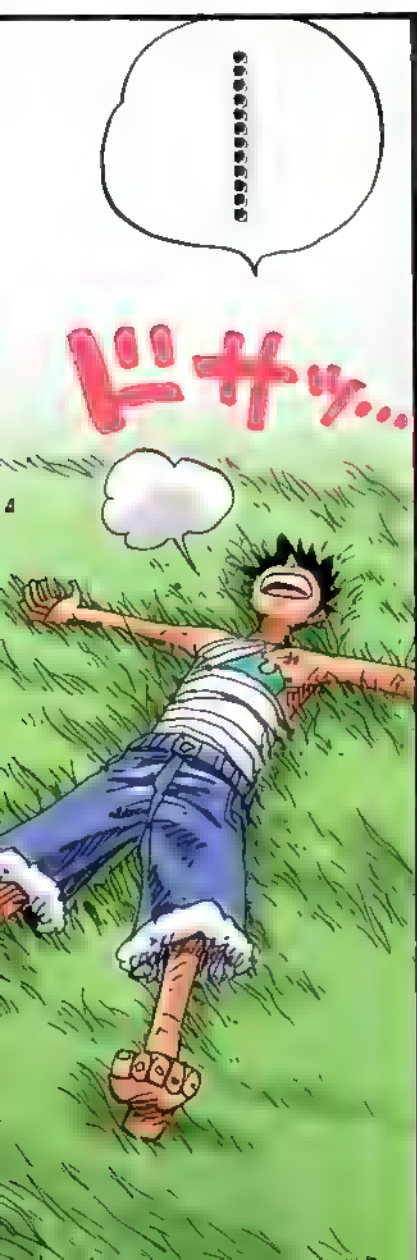
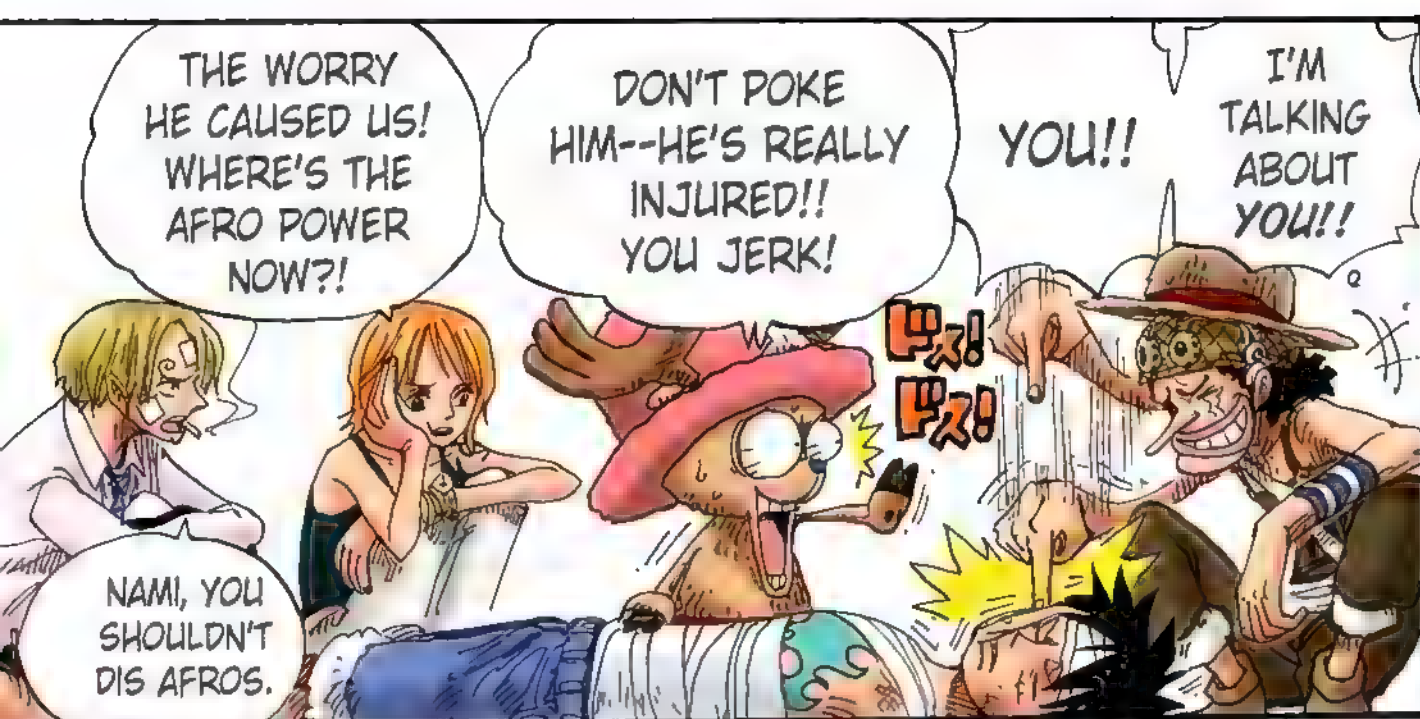
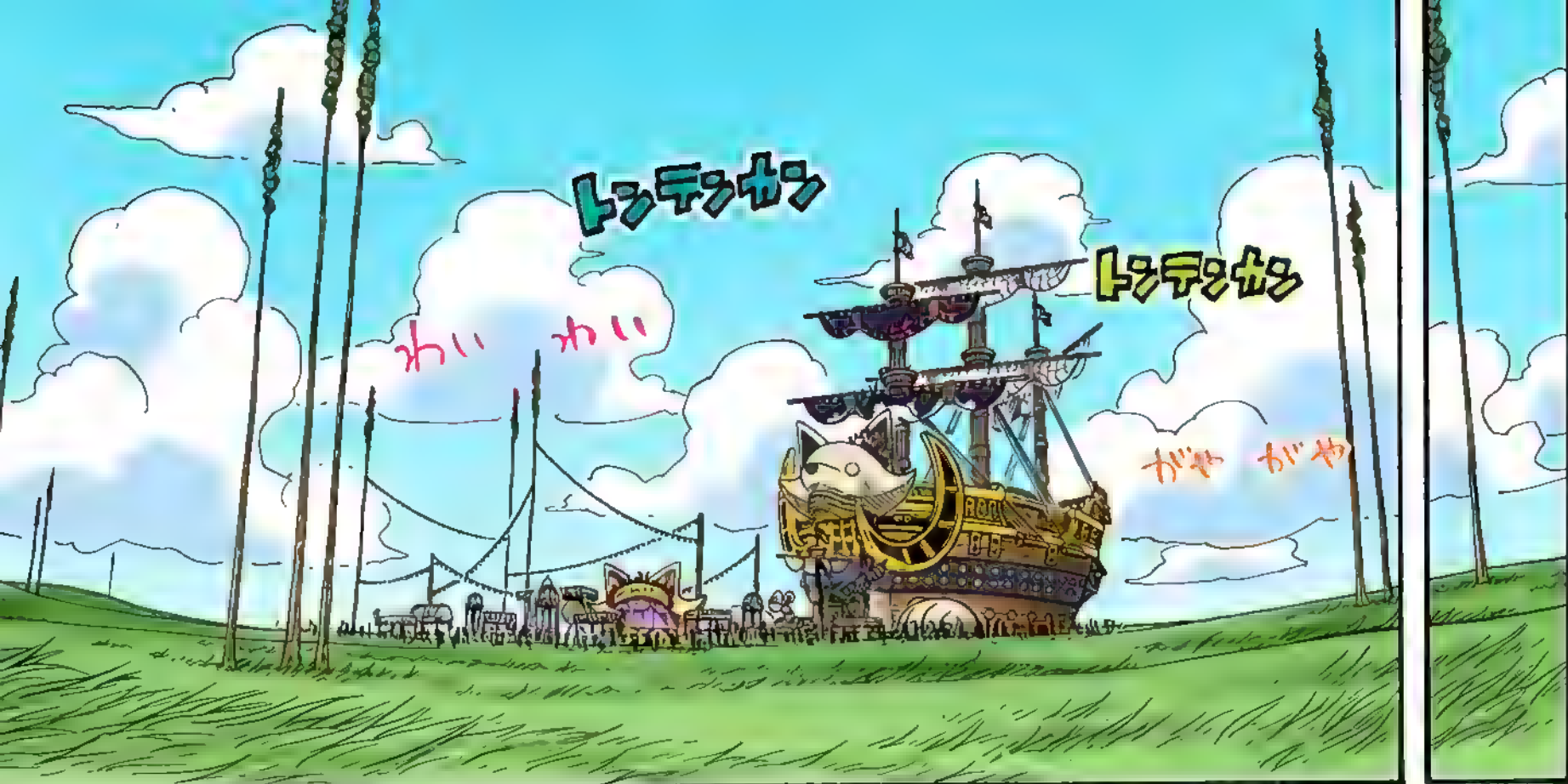


LUFFY!!

わあああ

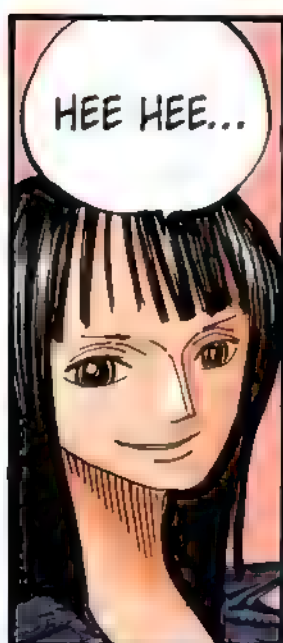
YOU DID IT,
LUFFY!!







OH
GOOD.



HEE HEE...



NOW THAT I THINK
ABOUT IT, THERE'D
BE NO POINT IN ME
BEING A PIRATE IF
NOT ON THIS SHIP.



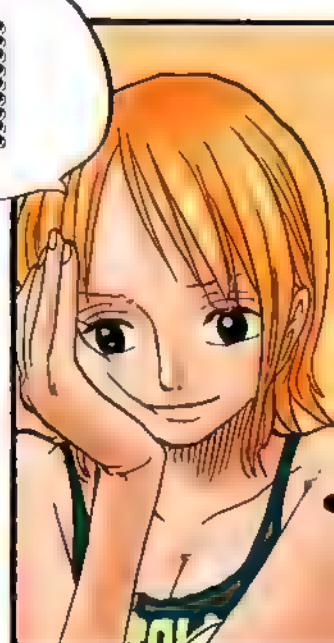
LIAR.



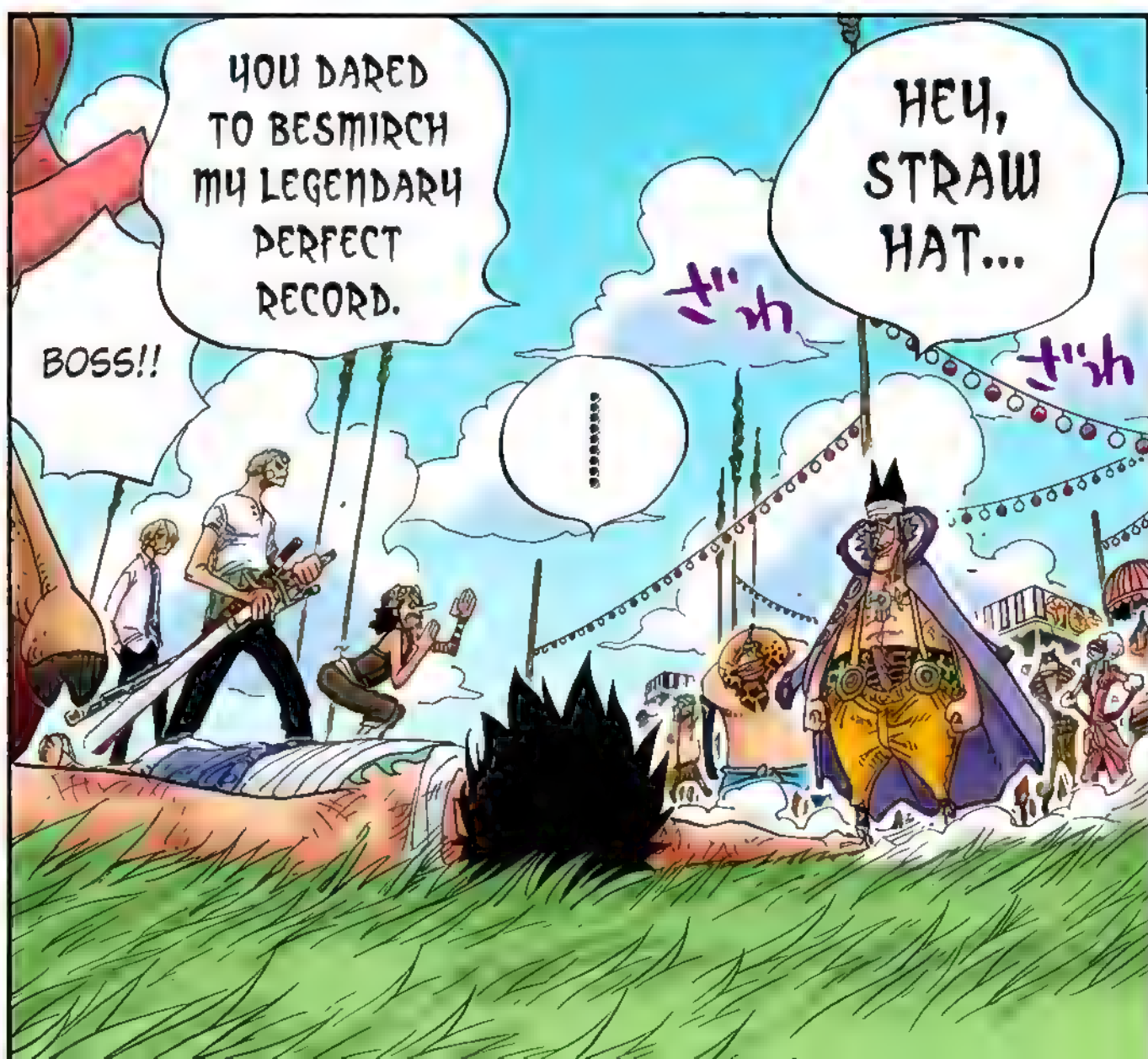
I WASN'T
WORRIED AT
ALL.



PHEW...



.....

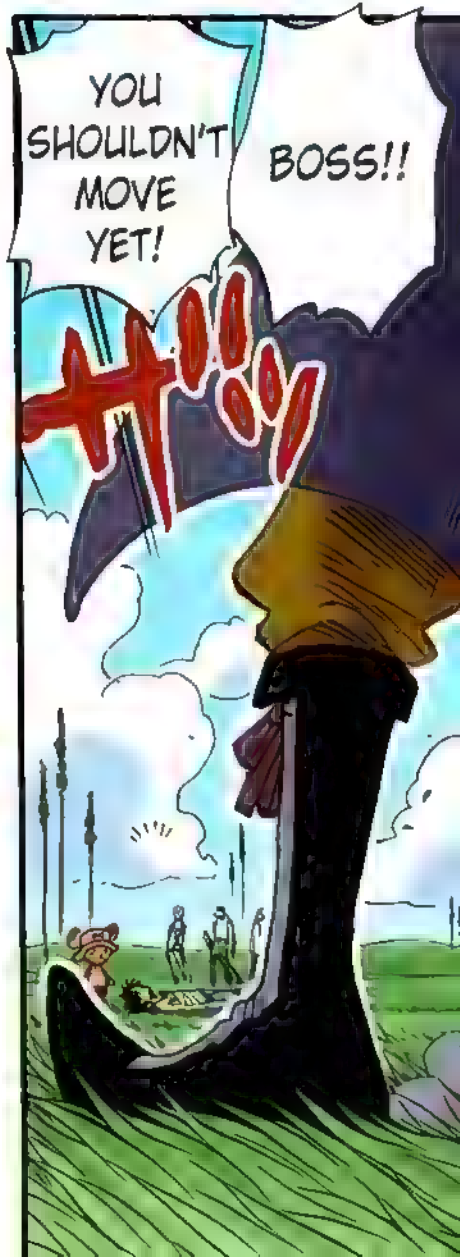


YOU DARED
TO BESMIRCH
MY LEGENDARY
PERFECT
RECORD.

BOSS!!

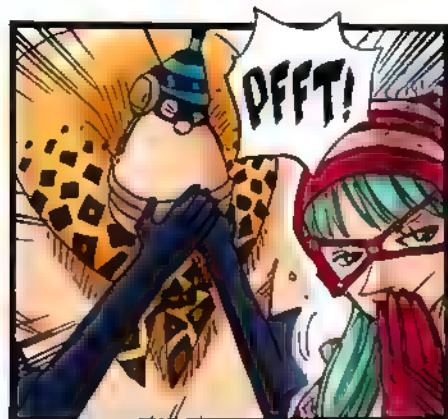
HEY,
STRAW
HAT...

.....



YOU
SHOULDN'T
MOVE
YET!

BOSS!!





CHOOSING
RIGHTS GO
TO SHIP
CAPTAIN
STRAW HAT
LUFFY!!

INDEED!!
THE FINAL
PERSONNEL
CHANGE
DRAWS
NEAR!!

WHO DO YOU
WANT FROM
MY CREW?!

NOW HURRY
IT UP AND
CHOOSE!

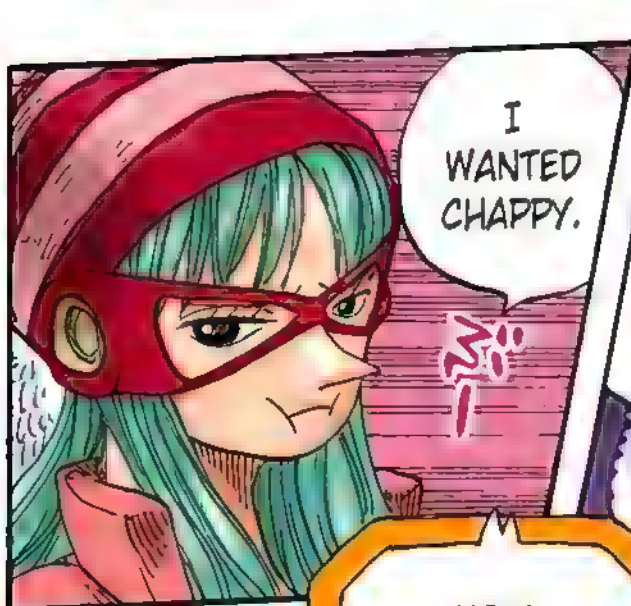
YOU KNOW
THE
RULES...

WORD
HAS IT THEY
NEED A
SHIP'S
CARPENTER.

OR GINA, THE SEXY
SHIP CARPENTER?

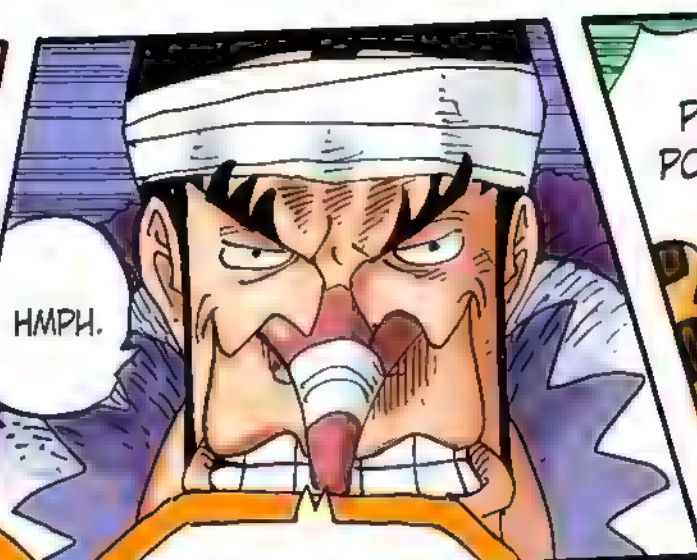
OR THE CARPENTER
WHO CAN ALSO
FIGHT, DONOVAN?

DOES THAT MEAN IT'LL
BE SONIE, THE HEAD
OF ALL 50 FOXY SHIP
CARPENTERS?

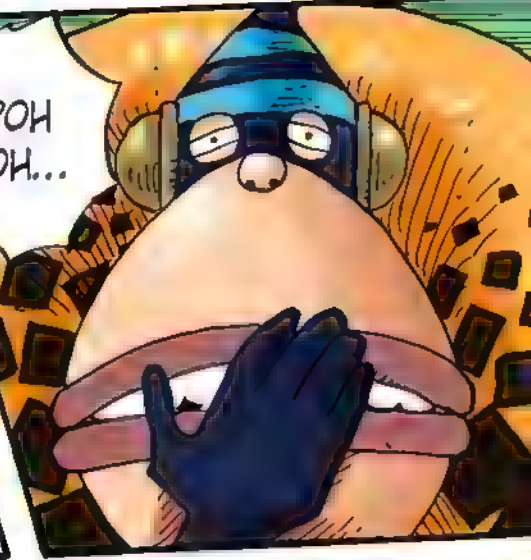


I
WANTED
CHAPPY.

HMPH.



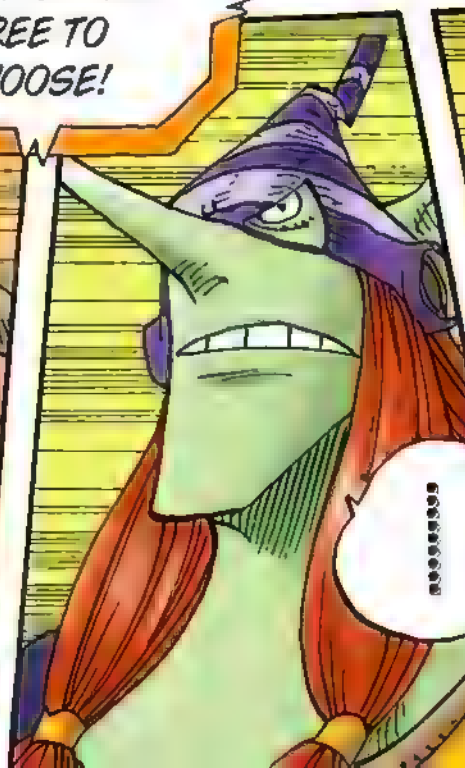
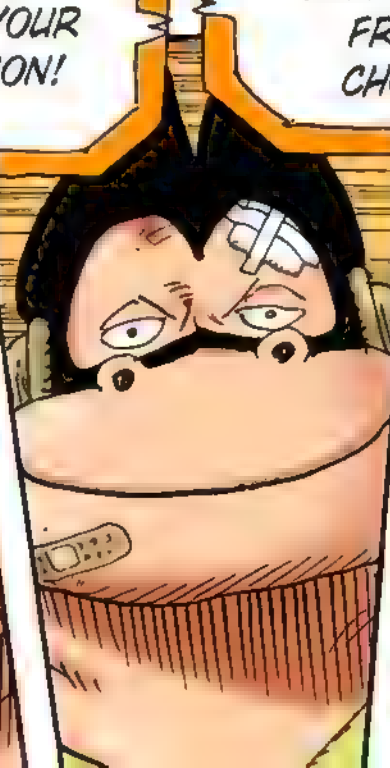
POH
POH...



NOW,
MAKE YOUR
DECISION!

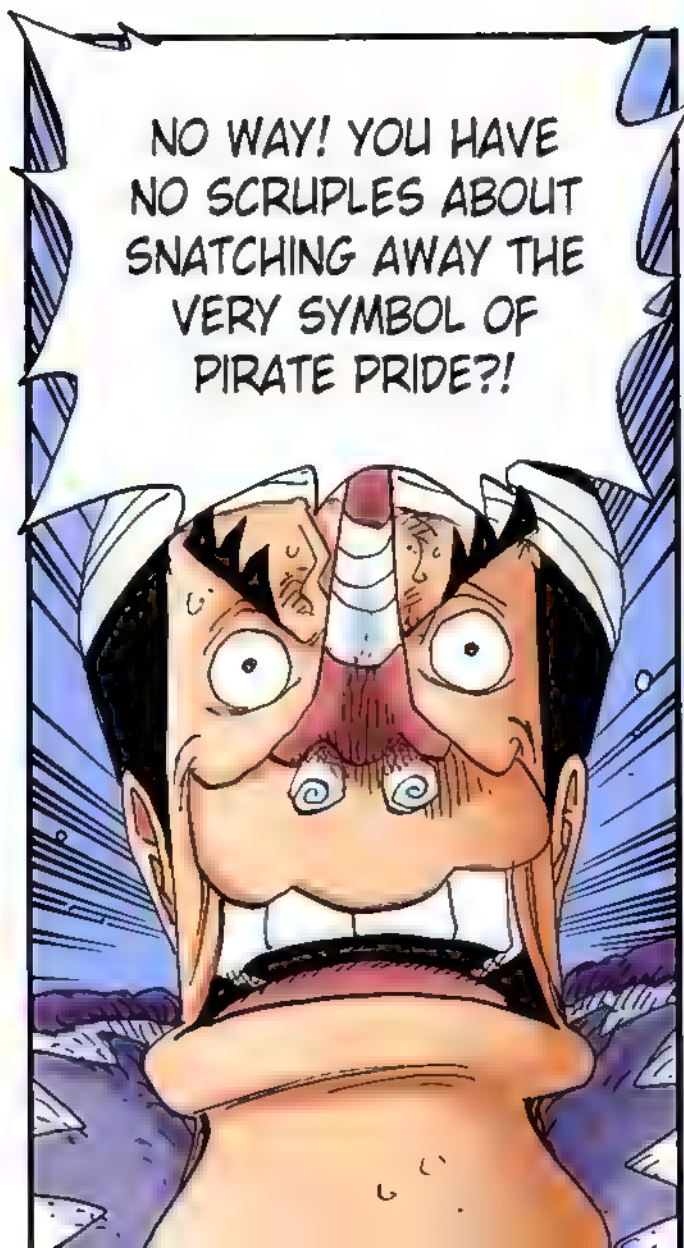
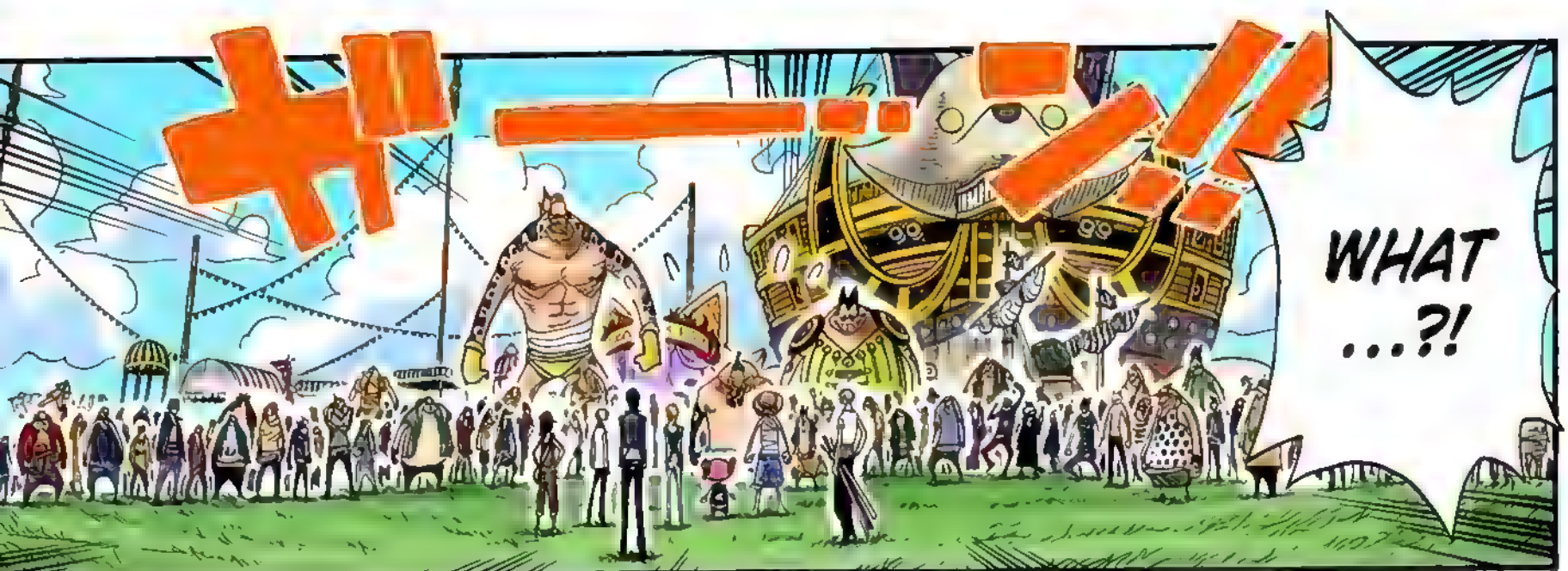
WHOEVER IT IS,
LUFFY'S NOW
FREE TO
CHOOSE!

DOH HO HO.

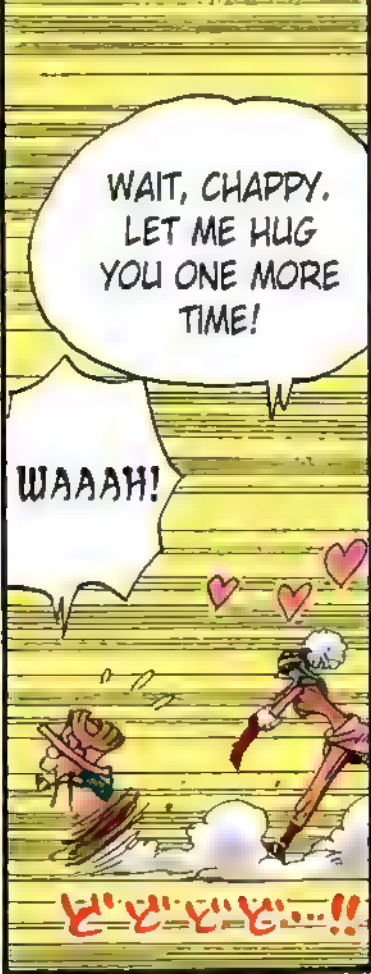


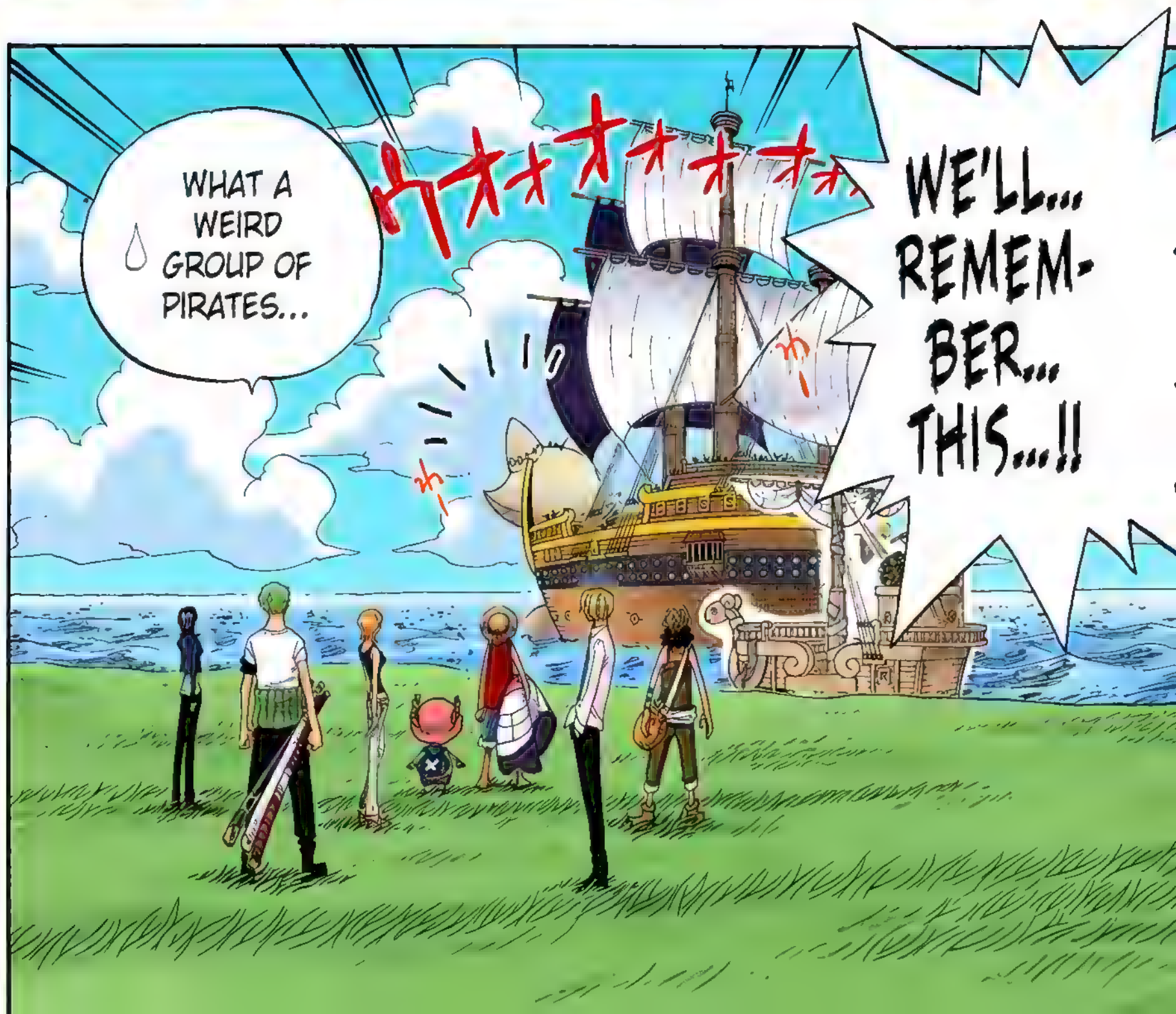
SHAA!!

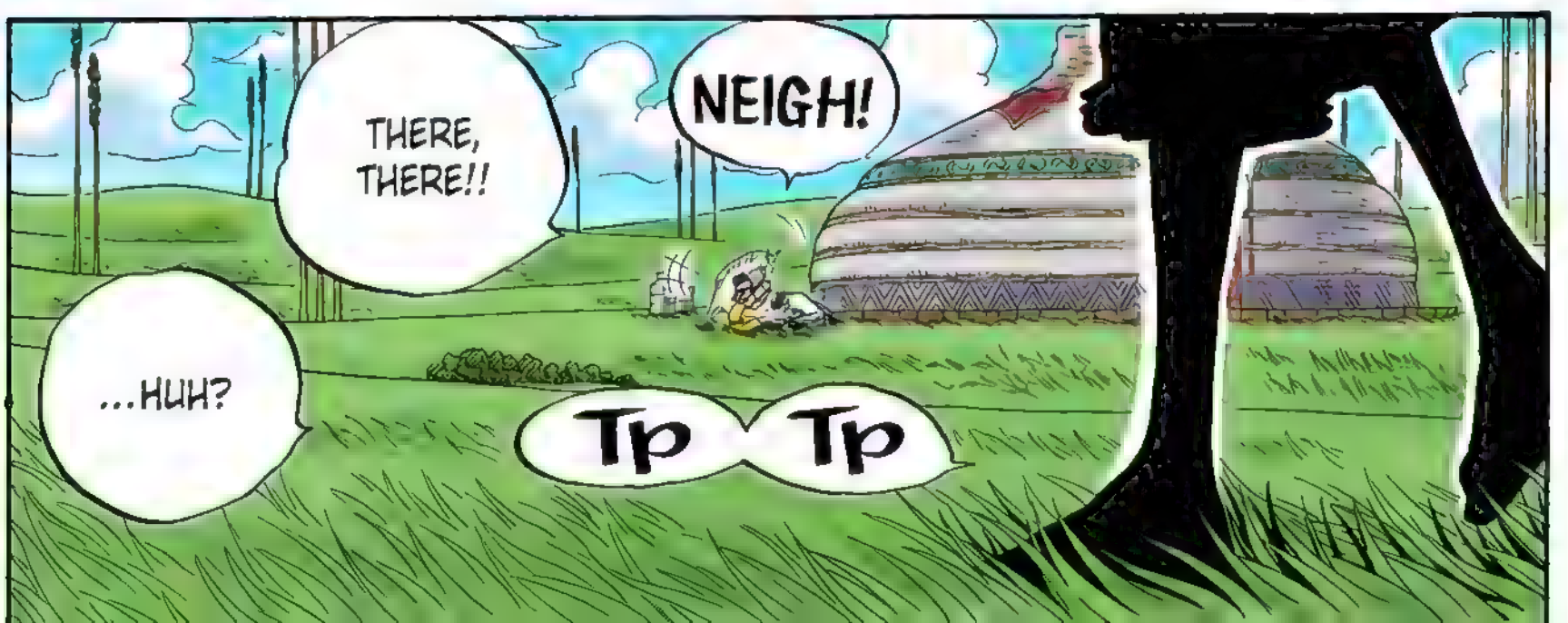
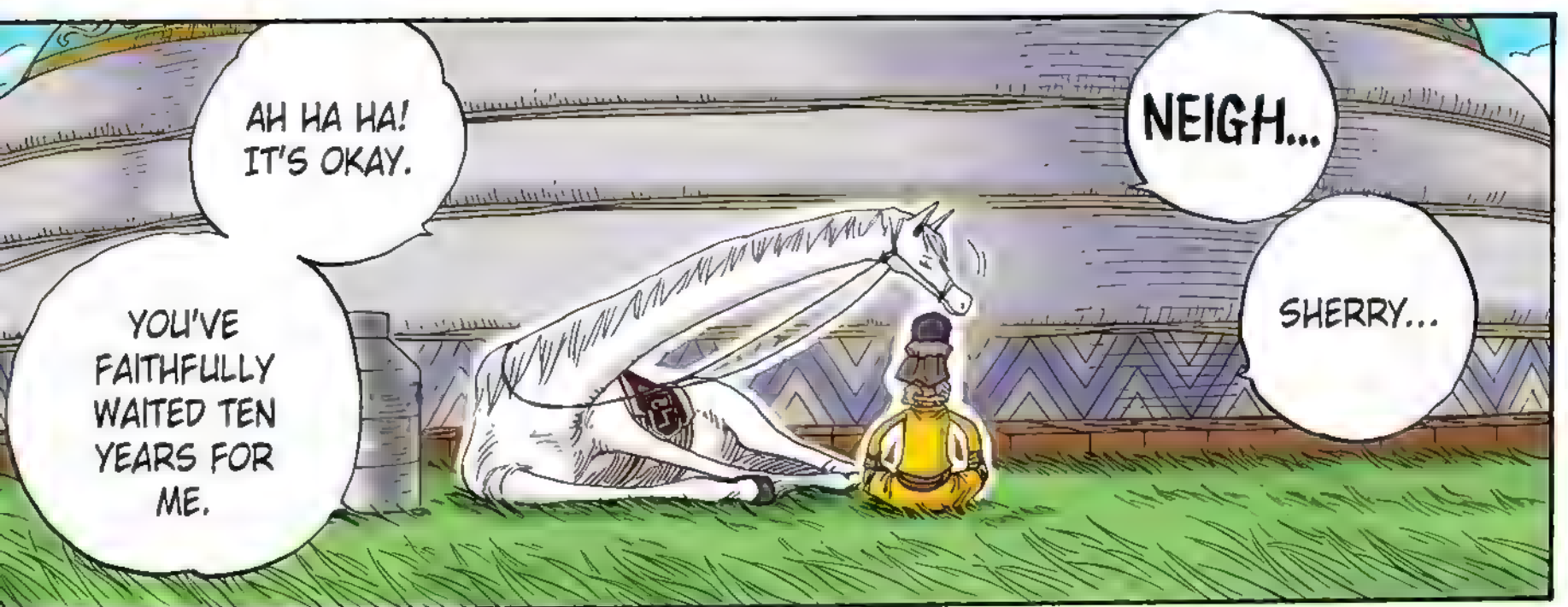
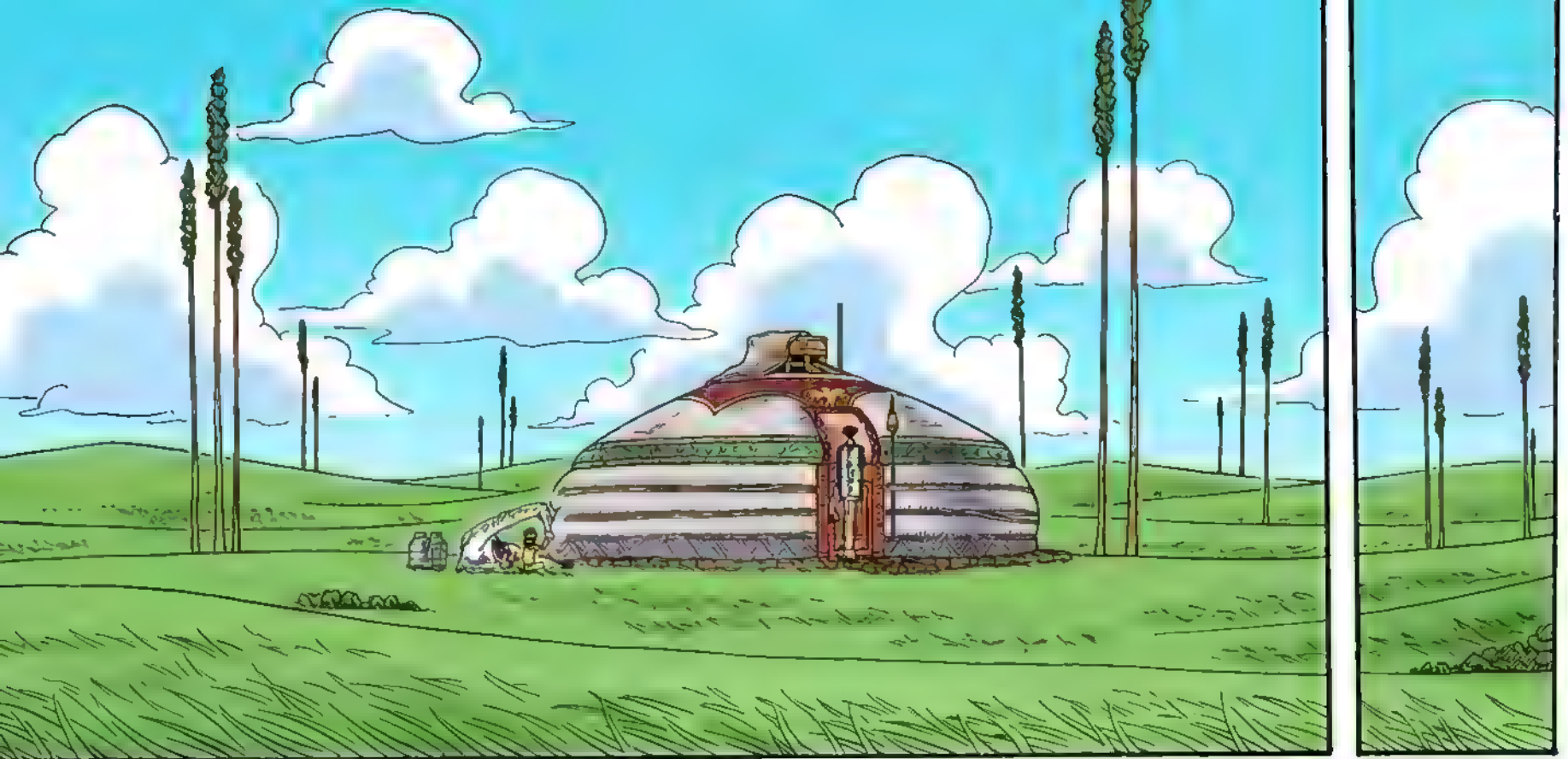


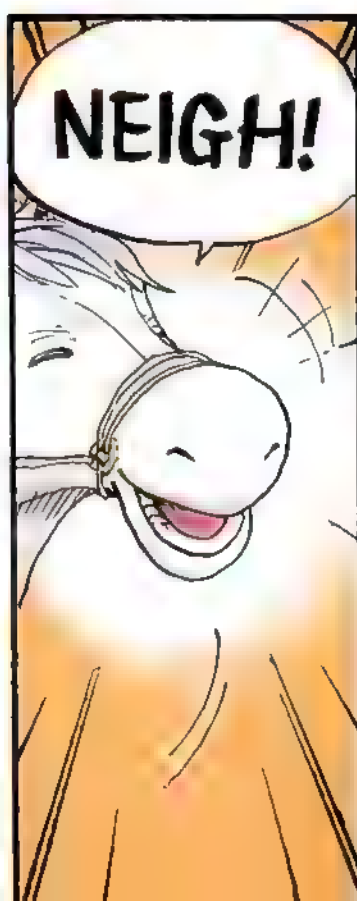
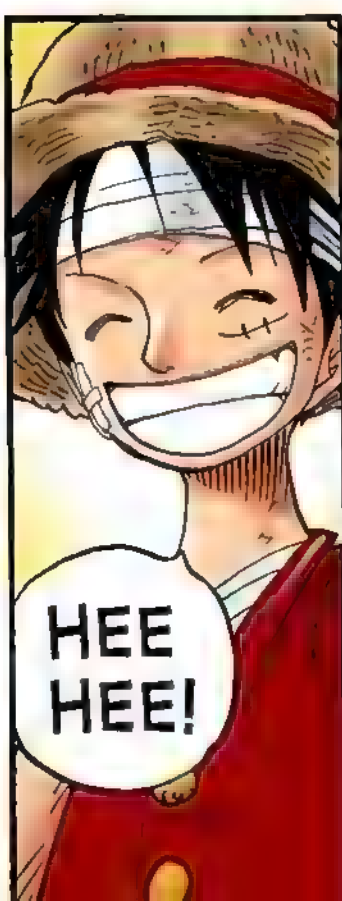
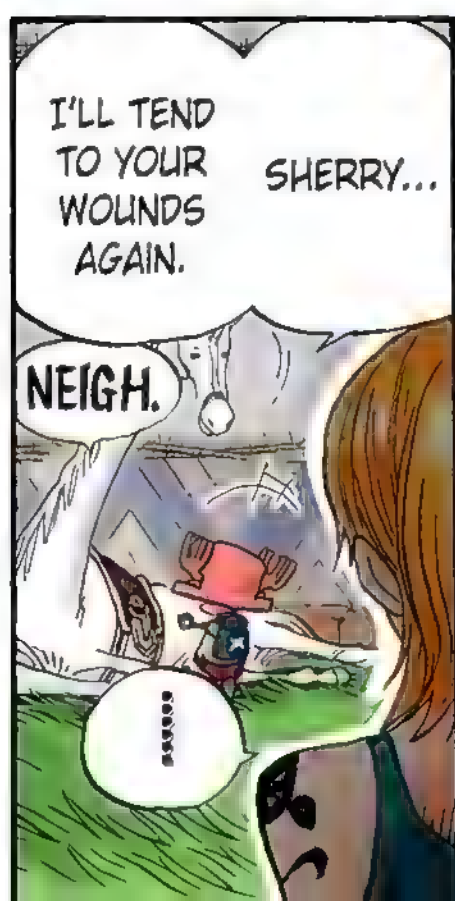
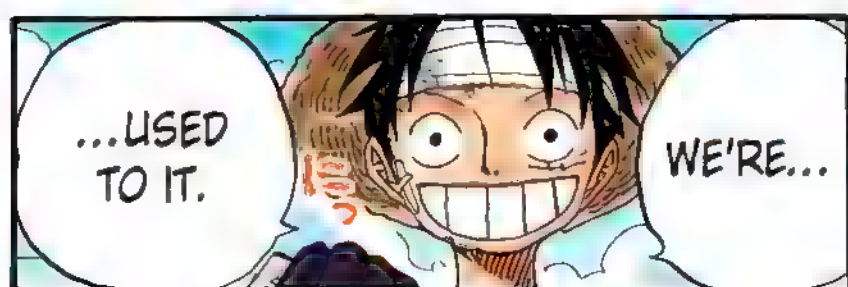
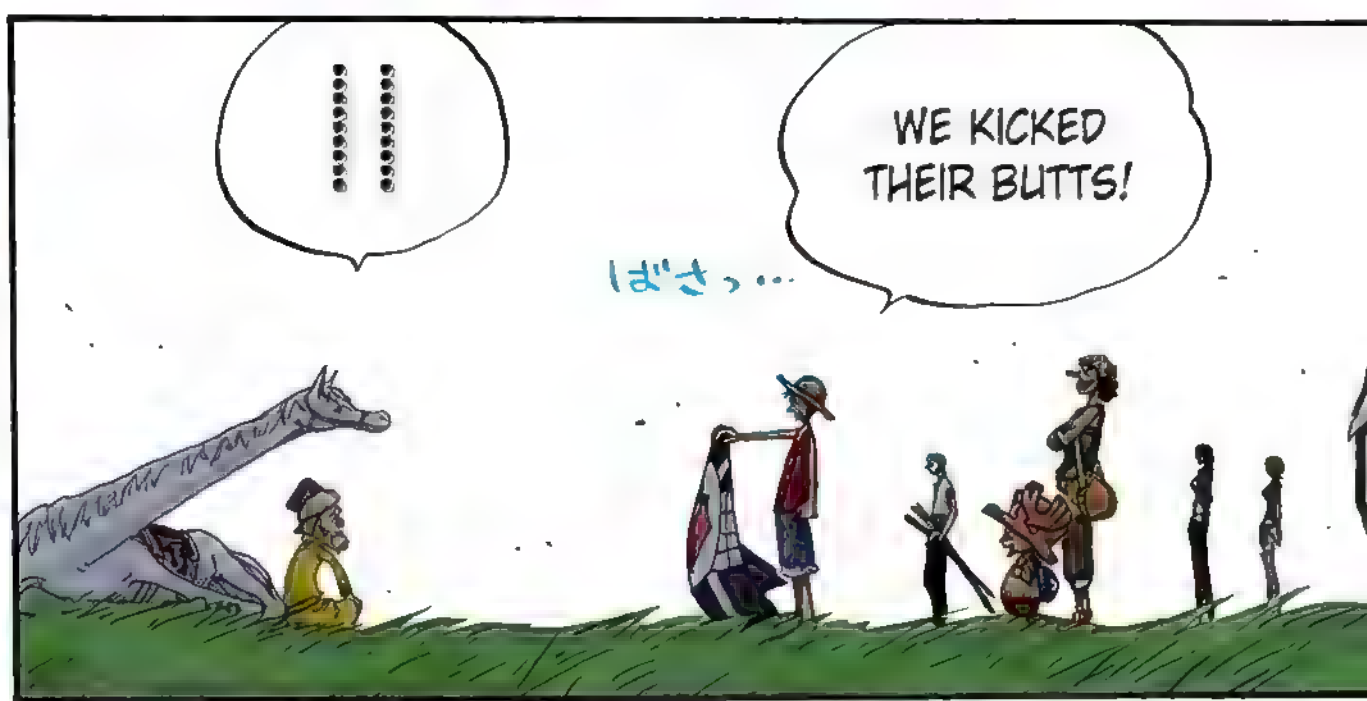








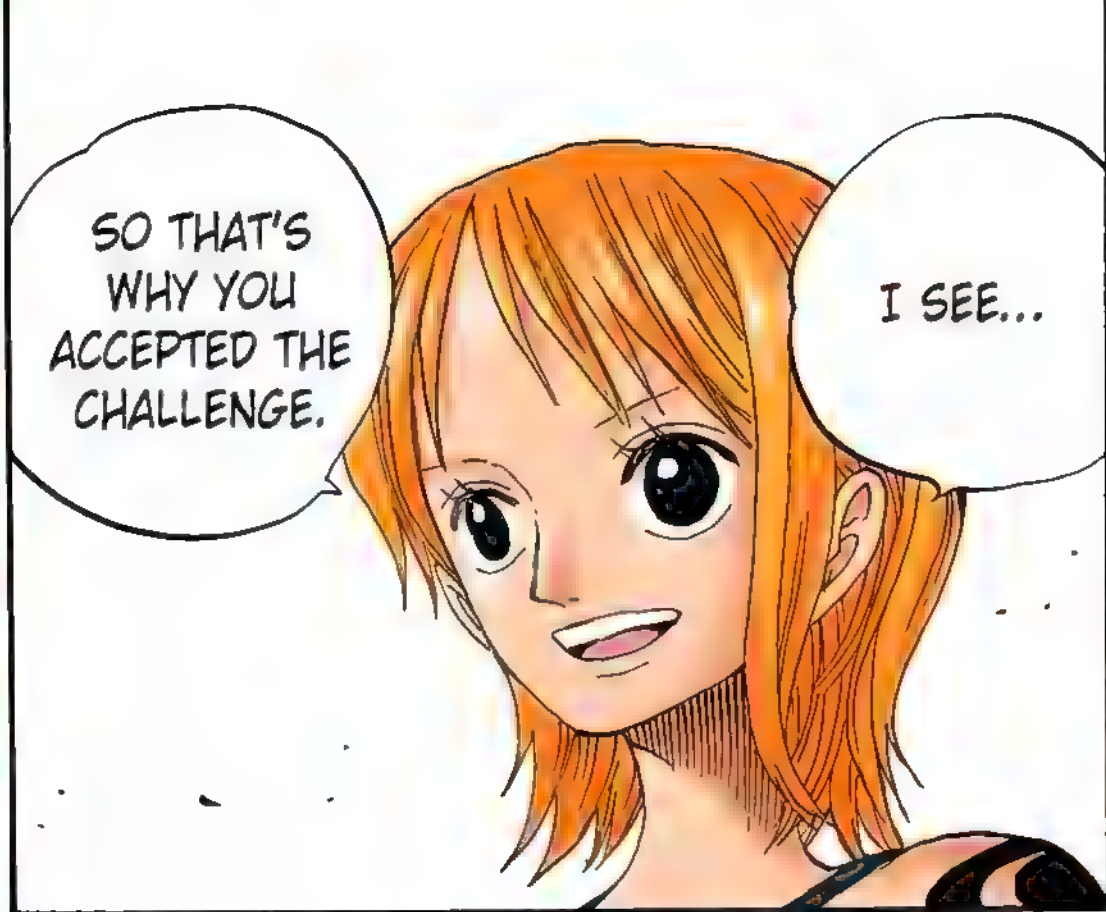






SHOW SOME RESPECT!!

ALTHOUGH YOU PROBABLY WOULD'VE DONE IT ANYWAY...



SO THAT'S WHY YOU ACCEPTED THE CHALLENGE.

I SEE...



WE'RE VERY PATIENT. WE'LL BE FINE.

YOU DON'T HAVE TO DO THAT...

BUT SINCE THE TEN SMALL ISLANDS ARE ACTUALLY ALL CONNECTED TO FORM ONE ISLAND, THE LOG CAN'T PINPOINT IT.

IF ONLY WE COULD TAKE YOU TO WHERE THE VILLAGE HAS MOVED.



BAH!



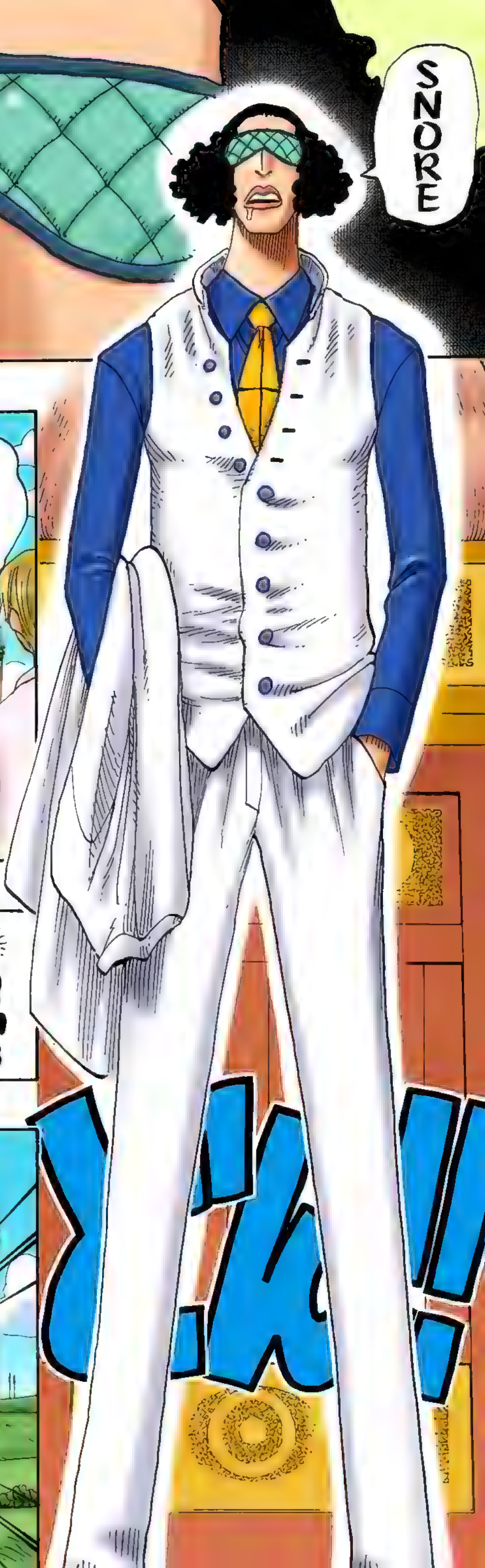
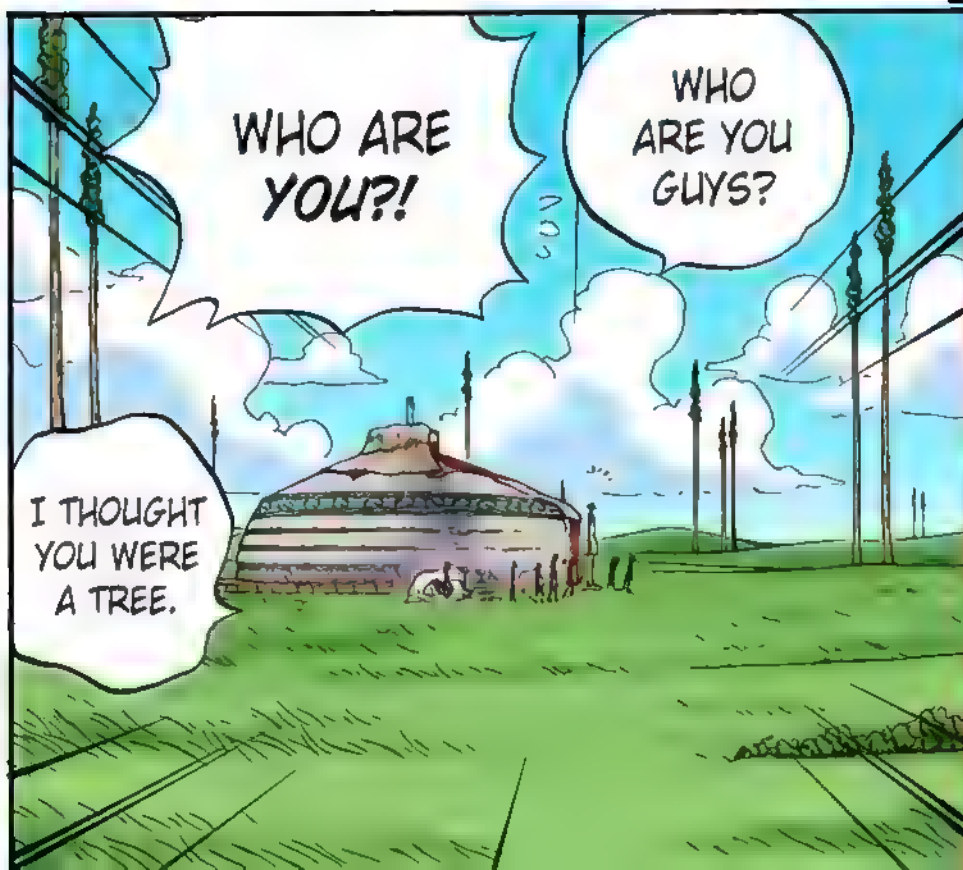
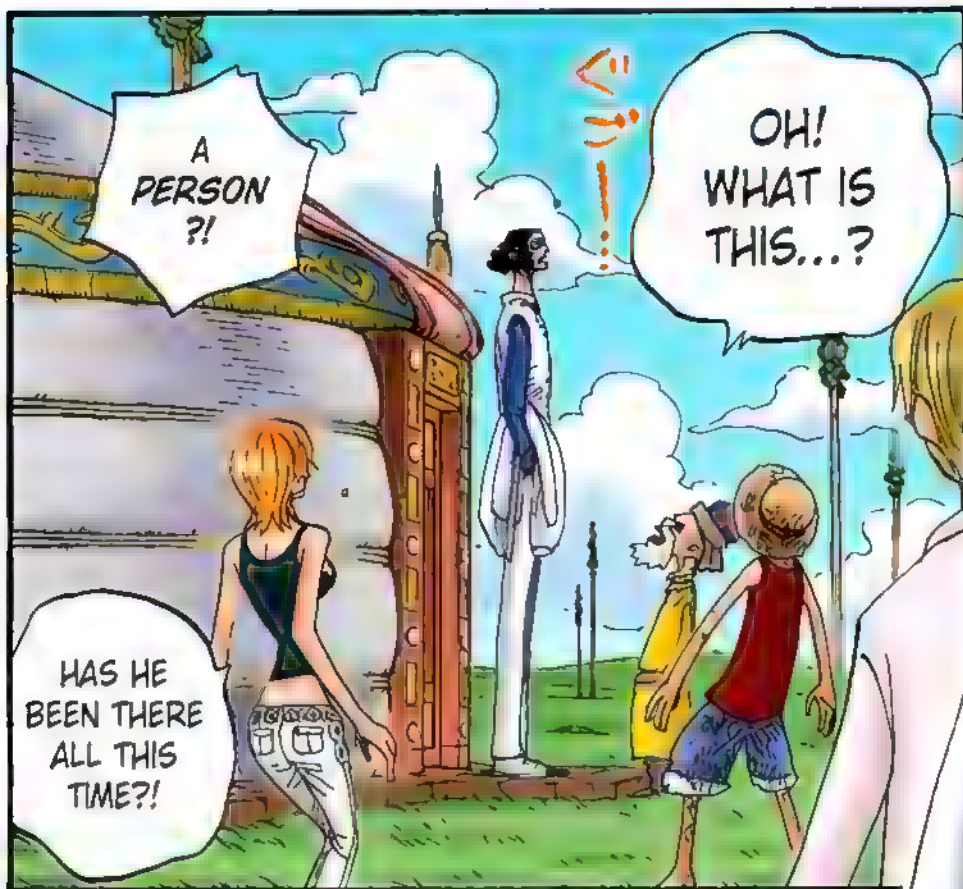
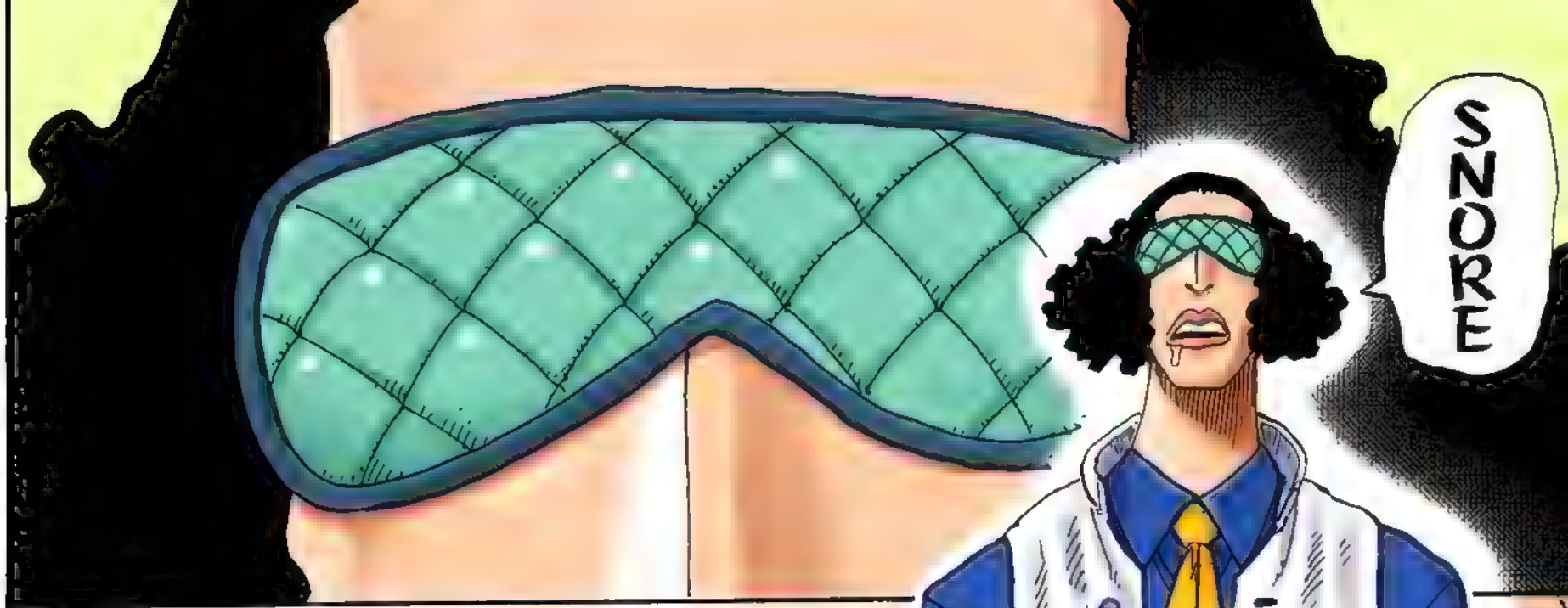
BUT YOU DON'T HAVE ANYTHING TO EAT, RIGHT? NO MORE CHEESE, PLEASE!!

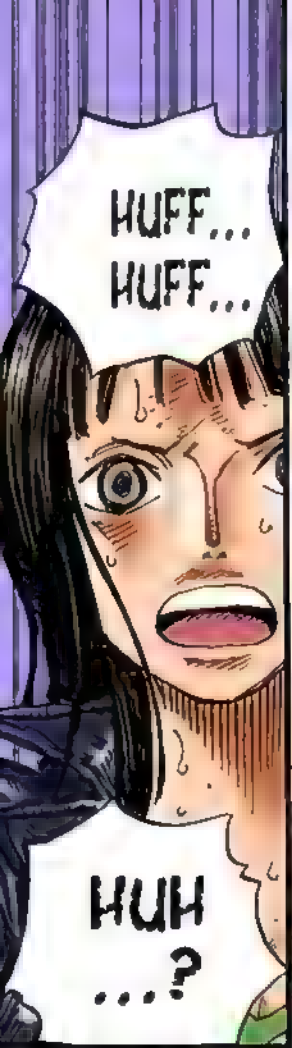
COME ON INSIDE-- YOU ARE MOST WELCOME.

YOU CAME ALL THIS WAY.

SO THESE ARE YOUR COMRADES.

AH HA HA!



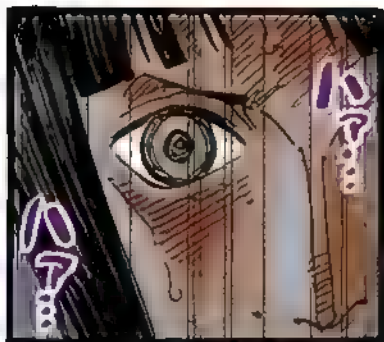


HUFF...
HUFF...

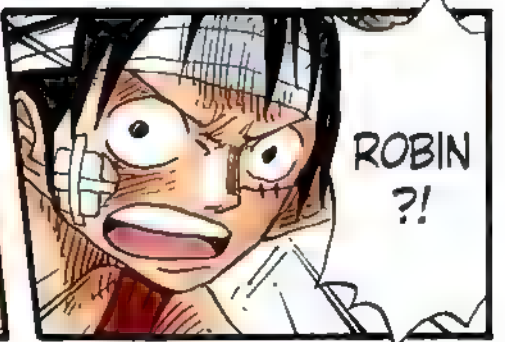
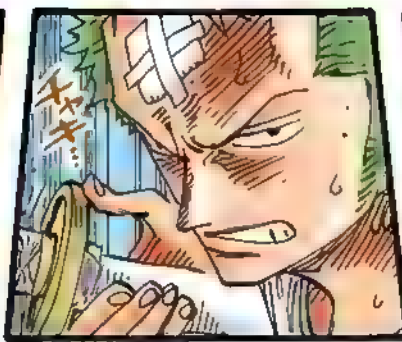
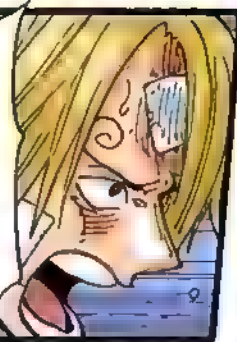
HUH
...?



HUH?



WHAT'S
WRONG,
ROBIN?



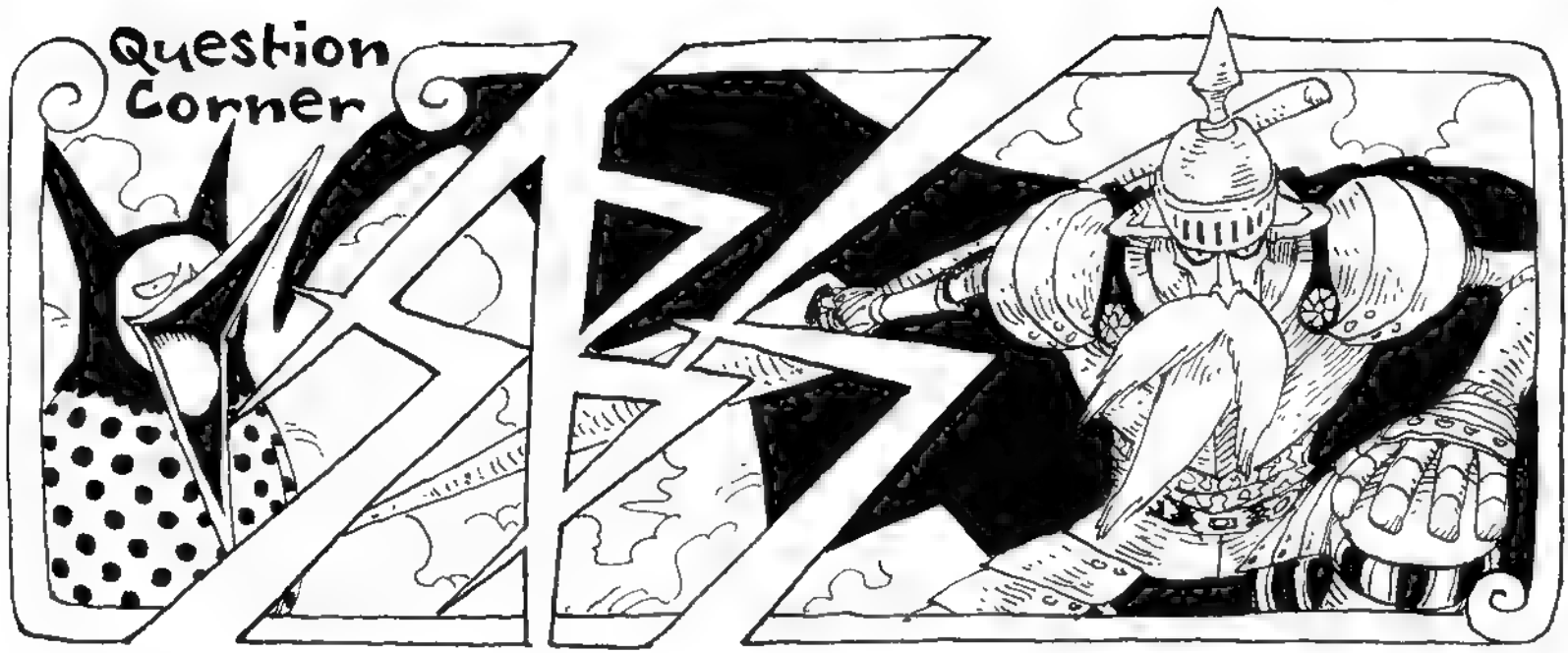
ROBIN
?!



OH MY...
YOU'VE TURNED
INTO A PRETTY
WOMAN...

...NICO
ROBIN.

ADMIRAL
AOKIJI
NAVY
HEADQUARTERS



Q: Oda Sensei!! I have a question. What does "a believing heart" mean...?

--Someone Who Looks like Kimutaku

A: That's a GOOD question. You must find the answer within yourself. It would be easy for me to answer (← doesn't know), But you yourself must encounter it in life and grasp at the answer (← doesn't know).

Q: Hello. I always enjoy reading your manga. And here's my question. Once in a while, Sanji talks about how "Brother Soul" did this or that. What kind of soul does he mean? Is it yummy?

--Average Citizen

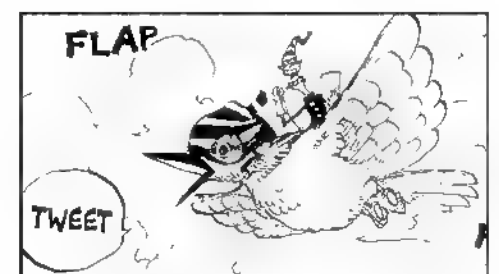
A: It tastes like pickled plum. As for what kind of soul... Here's an example: "Hey, yo! Aren't we awesome?!" "Yo, Bro, you're lookin' good!" "What the heck does that mean, you jerk?! You're just as awesome!!" "Oh yeah, we're number one in this town!!" "Hahahaha."

It's that kind of soul.

Q: Hello, Oda Sensei! I have a question. When that super-sparrow Chuchun eats, does he grow teeth like the super-duck Karoo? He's so cute I love him to bits. I want to know more about Chuchun. That's all!!

(P.S. I'm looking forward to the appearance of more super series species!)
--Super Silly

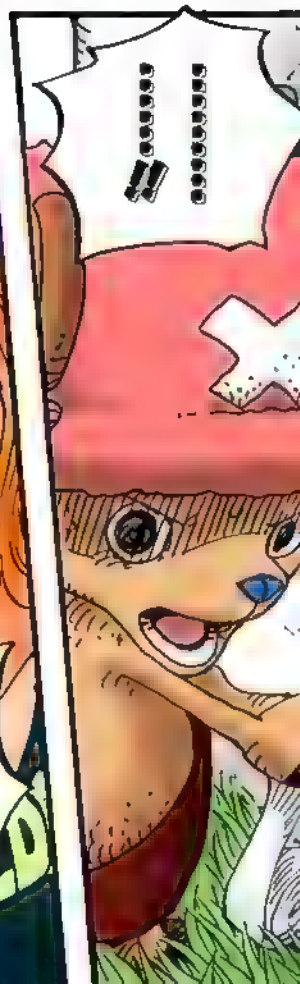
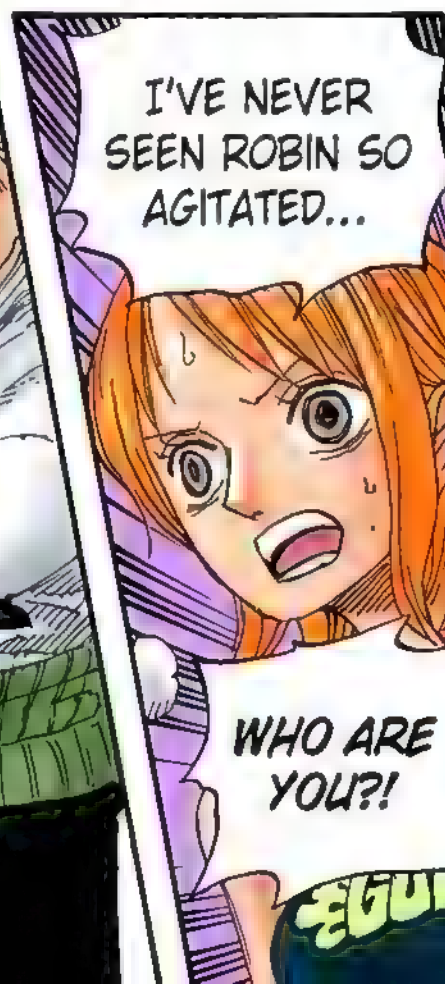
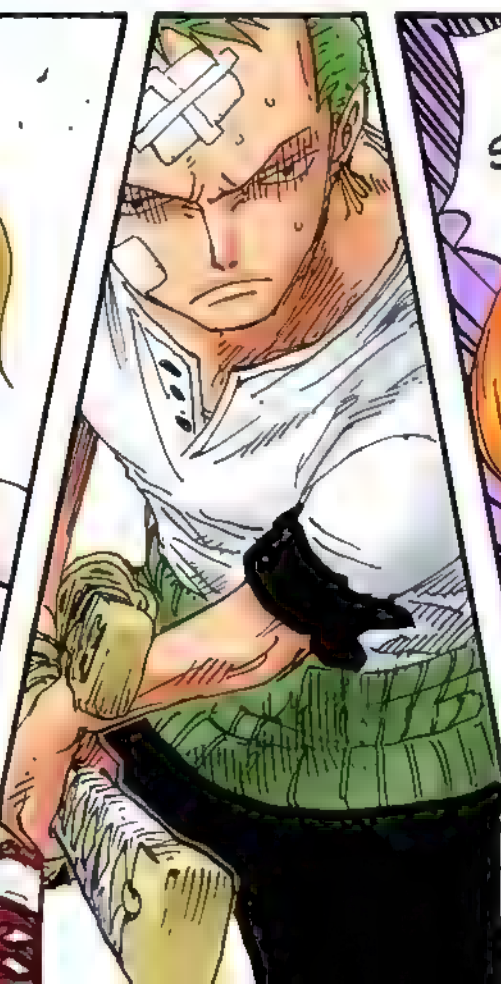
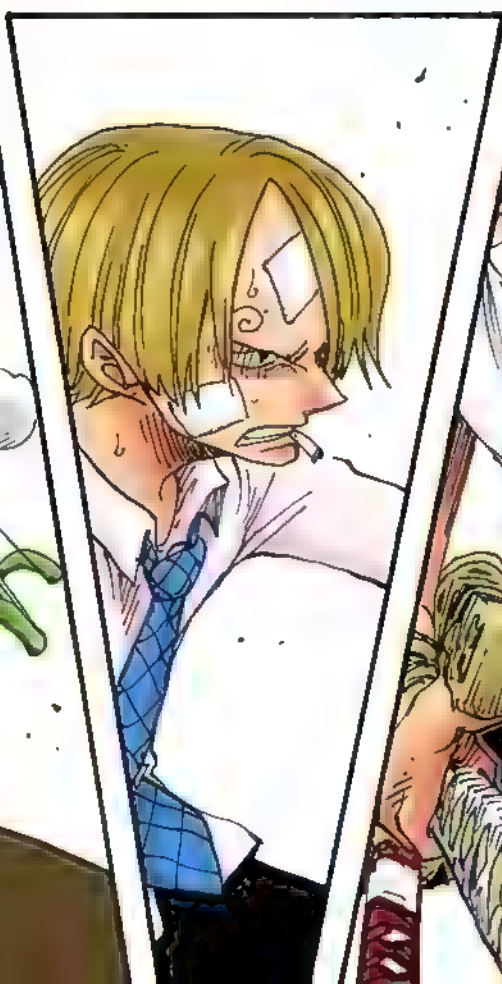
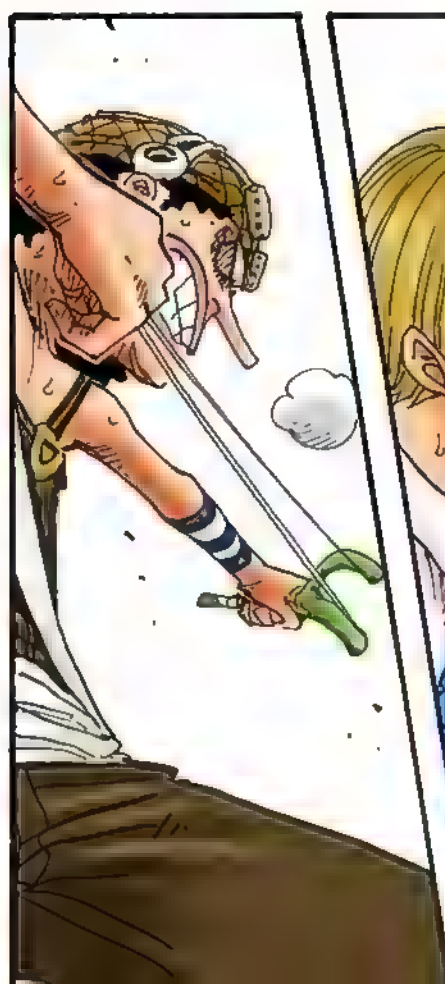
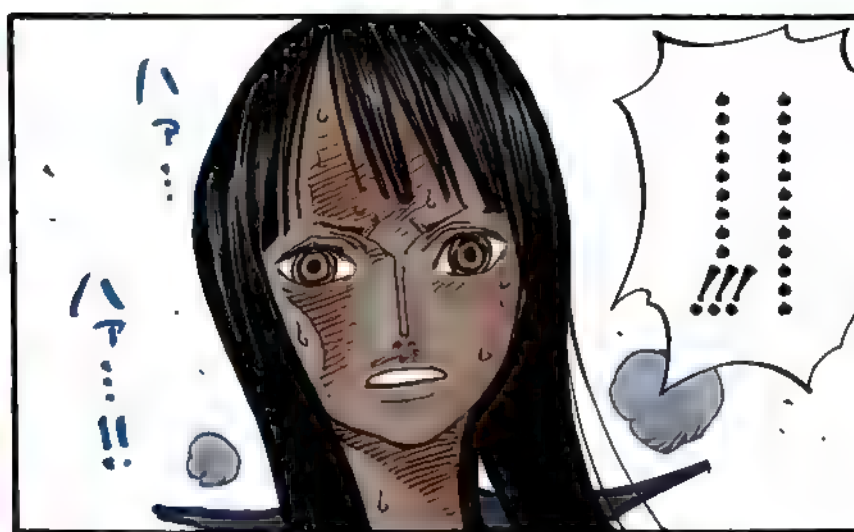
A: Yes, they have teeth. Their diet consists mainly of super-earthworms, super-sharks, super-football fish, etc.

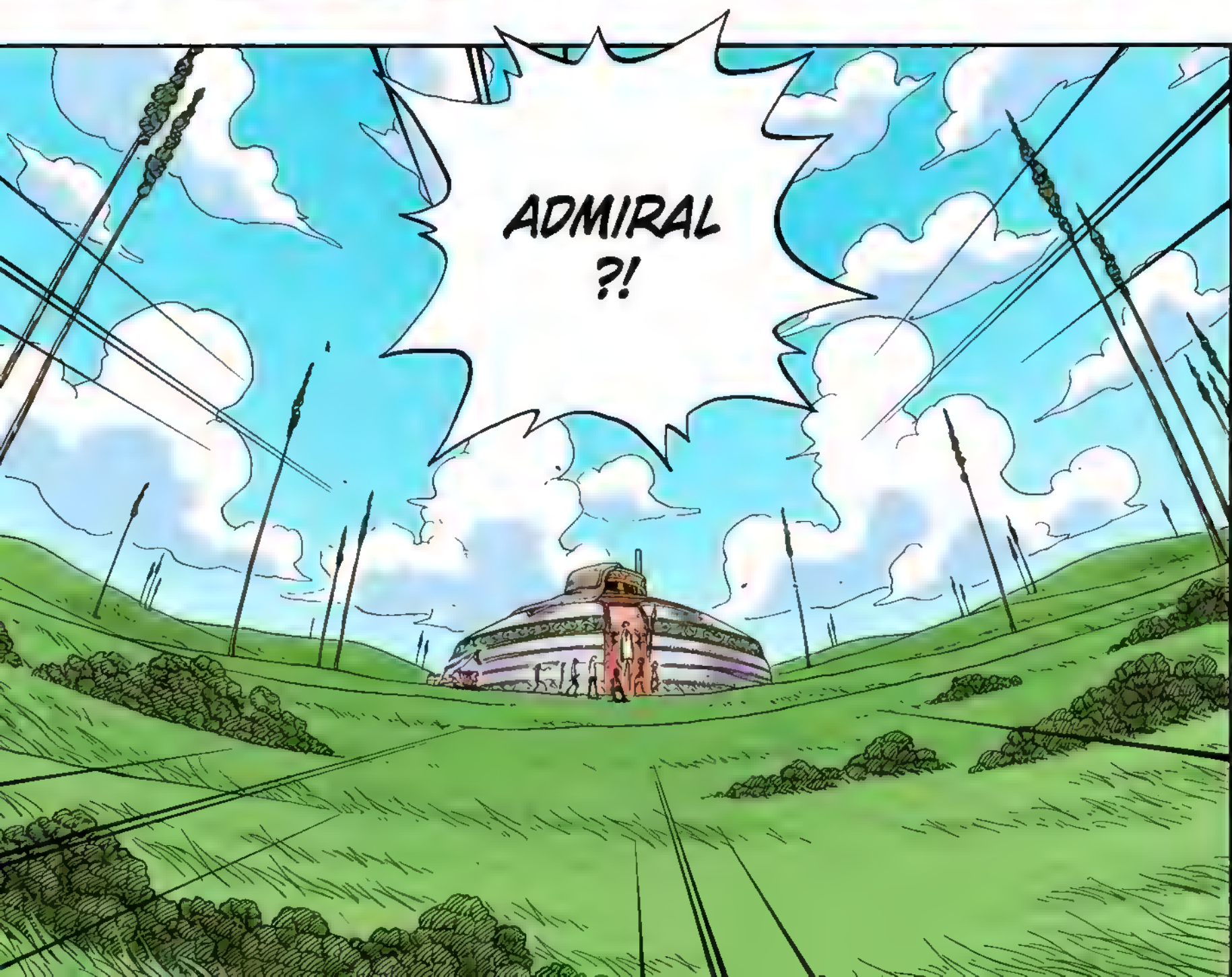
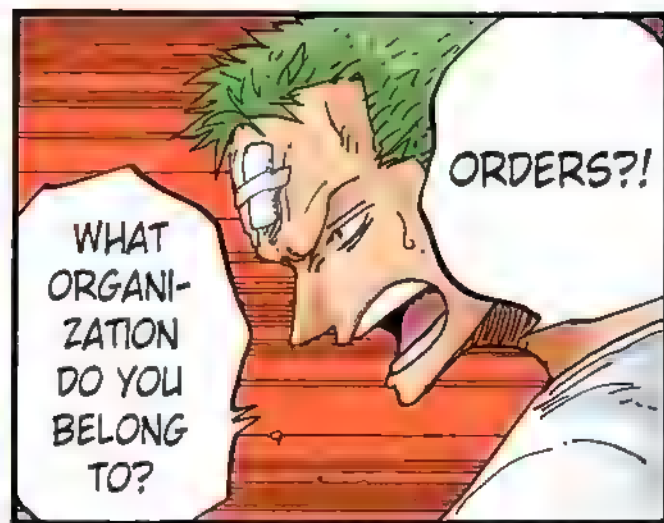
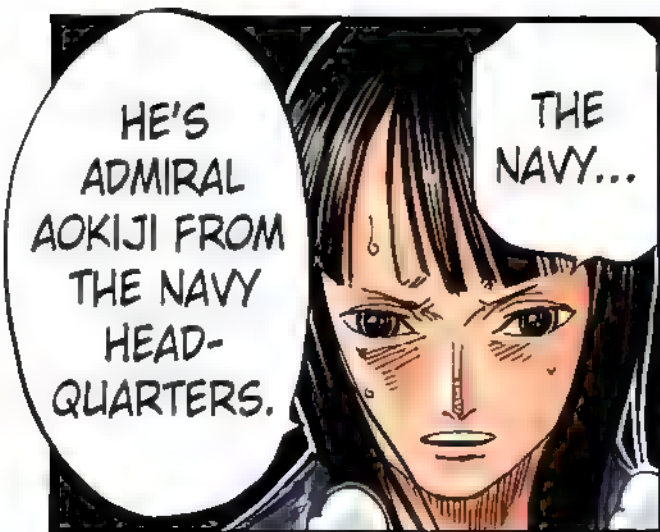
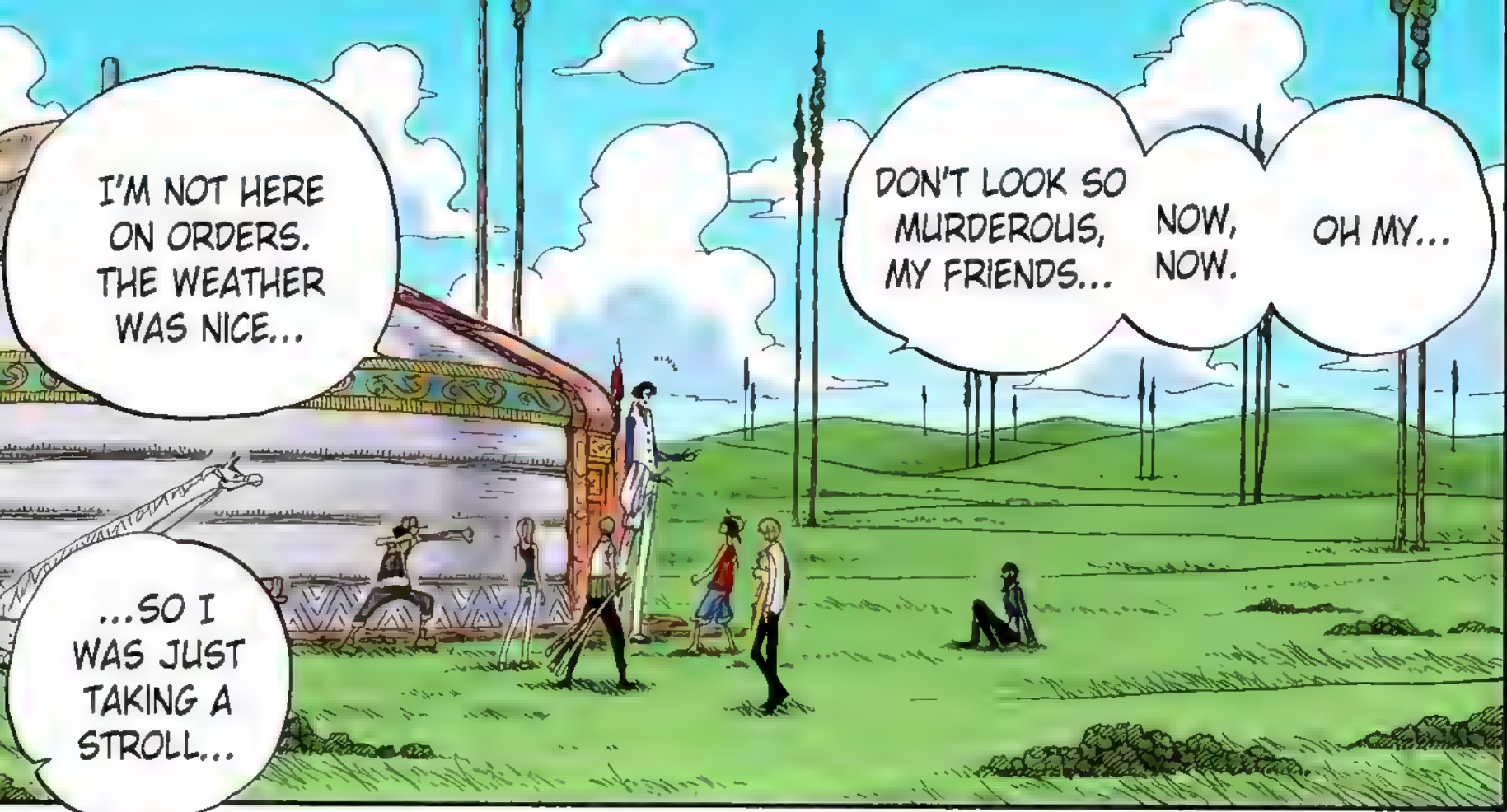


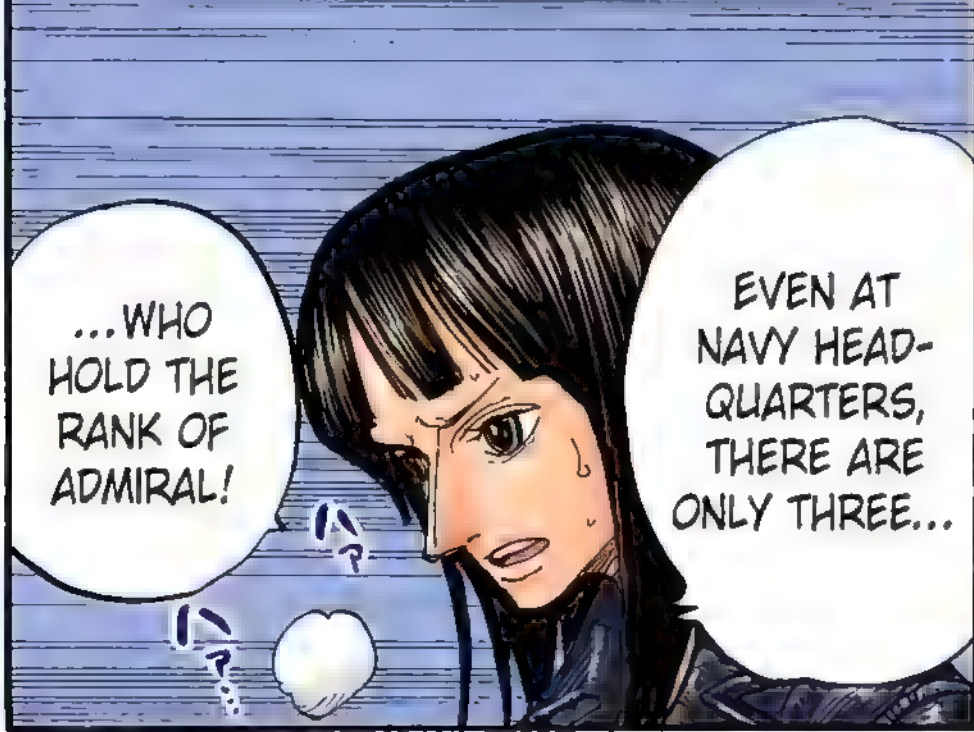
Chapter 319: ADMIRAL AOKIJI OF THE NAVY HEADQUARTERS



GEDATSU'S UNEXPECTED LIFE ON THE BLUE SEA, VOL. 5:
"I'VE DECIDED TO BECOME THE BOSS OF THE BLUE SEA"







...WHO
HOLD THE
RANK OF
ADMIRAL!

EVEN AT
NAVY HEAD-
QUARTERS,
THERE ARE
ONLY THREE...



J-JUST
HOW HIGH
UP IS
THAT?

YOU--

YOU'RE
AN
ADMIRAL
?!



KIZARU.

AOKIJI.

AKAINU.



SHOULDN'T YOU BE
GOING AFTER BIGGER
PIRATES, WITH
BOUNTIES OF
SEVERAL HUNDRED
MILLION ON THEIR
HEADS?!

SO WHAT'S
SOMEONE
LIKE HIM
DOING
HERE?!

J-JUST
GO
AWAY!!



THE WORLD
GOVERNMENT CALLS
THESE THREE THE
"ULTIMATE MILITARY
FORCE"...
AND HE IS ONE
OF THEM!

THE ONLY ONE
ABOVE THEM IS
FLEET ADMIRAL
SENGOKU, THE
COMMANDER OF
THE NAVY.



DIDN'T
YOU
HEAR
WHAT I
SAID?!

HOW DARE
YOU, YOU
JERK!

ARE YOU
FREE
TONIGHT?

OH MY, HERE'S
ANOTHER CURVY
HOTTIE.



I SAID I
WAS JUST
TAKING A
WALK.

DON'T GET
SO UPSET.

JUST HOLD
ON A MINUTE,
GUYS...

DID YOU
EVEN HEAR
WHAT I SAID?



ARE YOU SURE
YOU GOT THE
RIGHT GUY?!
THERE'S NO WAY
HE'S A NAVY
ADMIRAL!

WHAT'S
WITH THIS
GUY?
HEY,
ROBIN--

HEY, HEY.
NEVER JUDGE A
PERSON BY
THEIR LOOKS
ALONE.



YOU
FORGOT
WHAT YOU
WERE
GONNA
SAY?!!

I
FORGOT...
WELL,
NEVER
MIND.

BESIDES,
YOU GUYS
ARE...
AH...



ANYWAY... LET'S...
OH MAN, SORRY.
I'M SO TIRED OF
STANDING...

THEN WHY
WERE YOU SLEEPING
STANDING UP
BEFORE? 



YEAH, WE
FIGURED
AS MUCH!!

...LAZY
JUSTICE.

MY MOTTO
IN THE
NAVY IS...



HE REALLY
IS ONE
LAZY GUY.

AS I
EXPECTED,
SHE'S
WITH YOU
GUYS.

I JUST CAME TO
VERIFY NICO ROBIN'S
WHEREABOUTS
AFTER SHE
DISAPPEARED FROM
ALABASTA.

ANYWAY, I DON'T AT
ALL INTEND TO
CAPTURE YOU, SO
DON'T WORRY.

HE AT LEAST
HAS THE
AUDACITY OF AN
ADMIRAL...

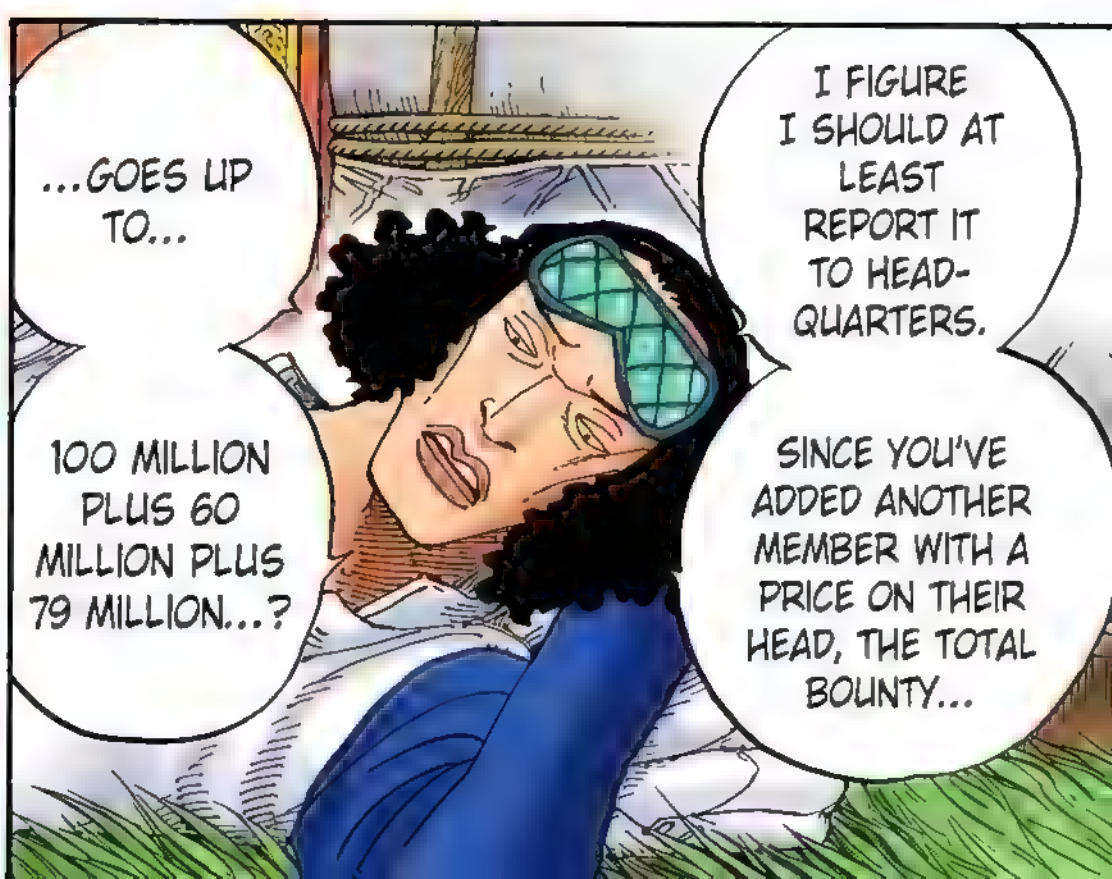
ぐんたり...



ADD
IT UP.

BUT
IT'S A
BIG
AMOUNT.

I'M NOT
SURE...

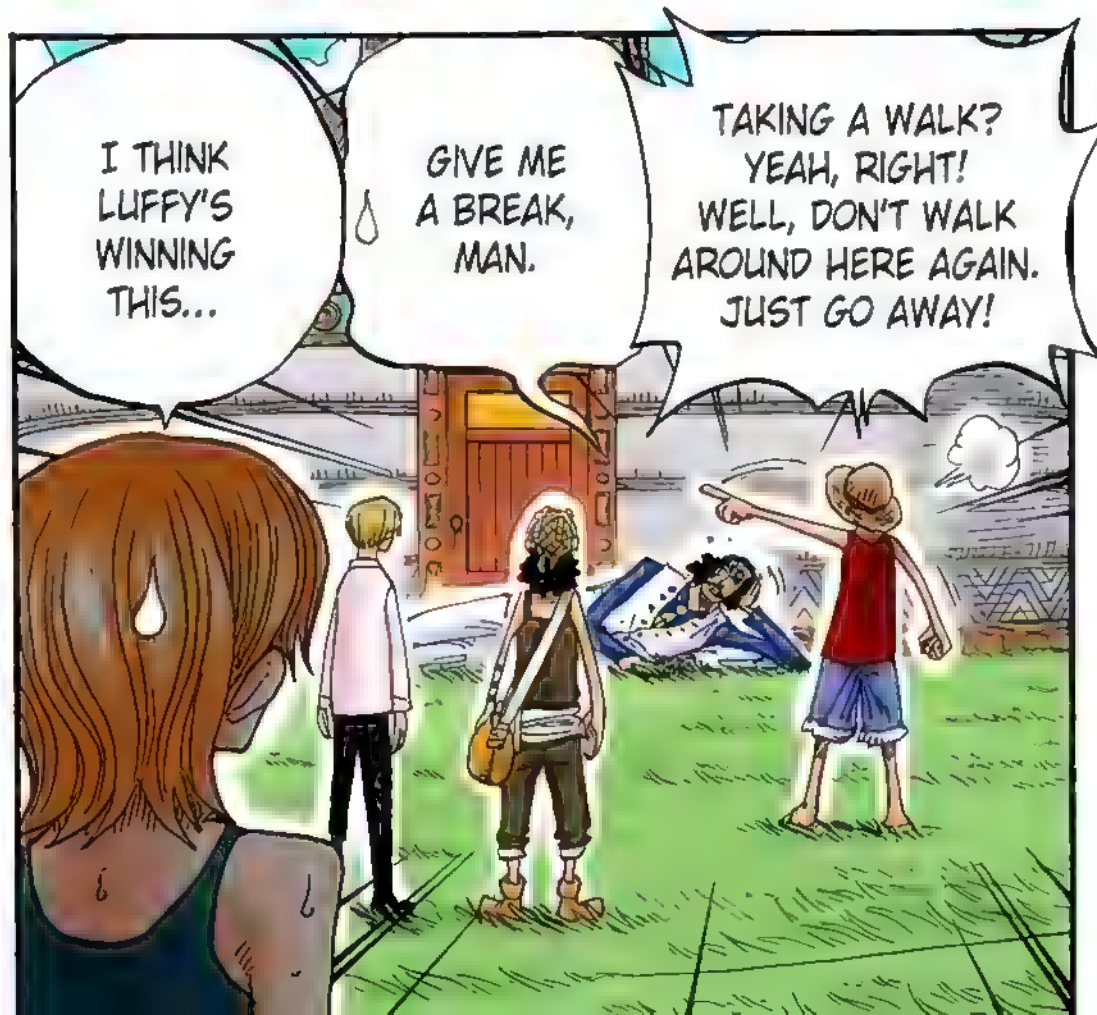
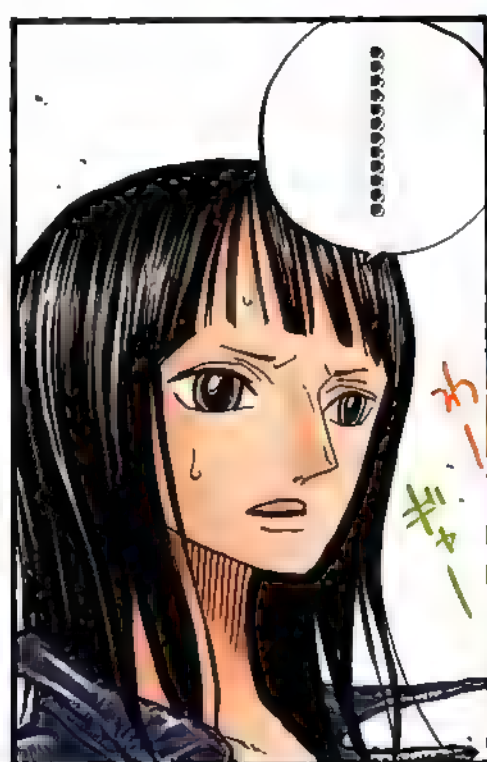


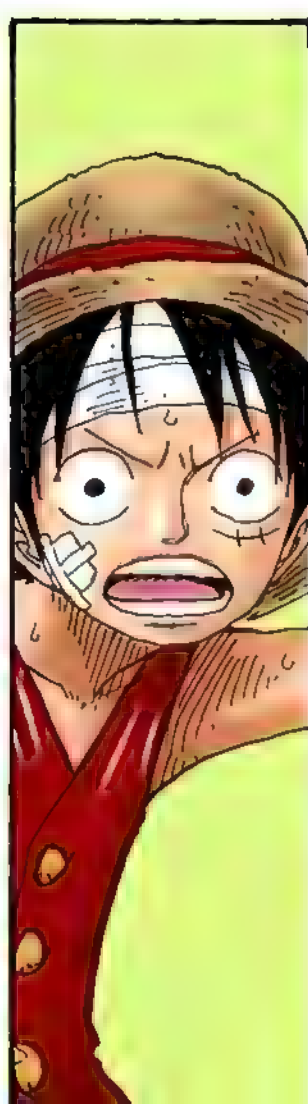
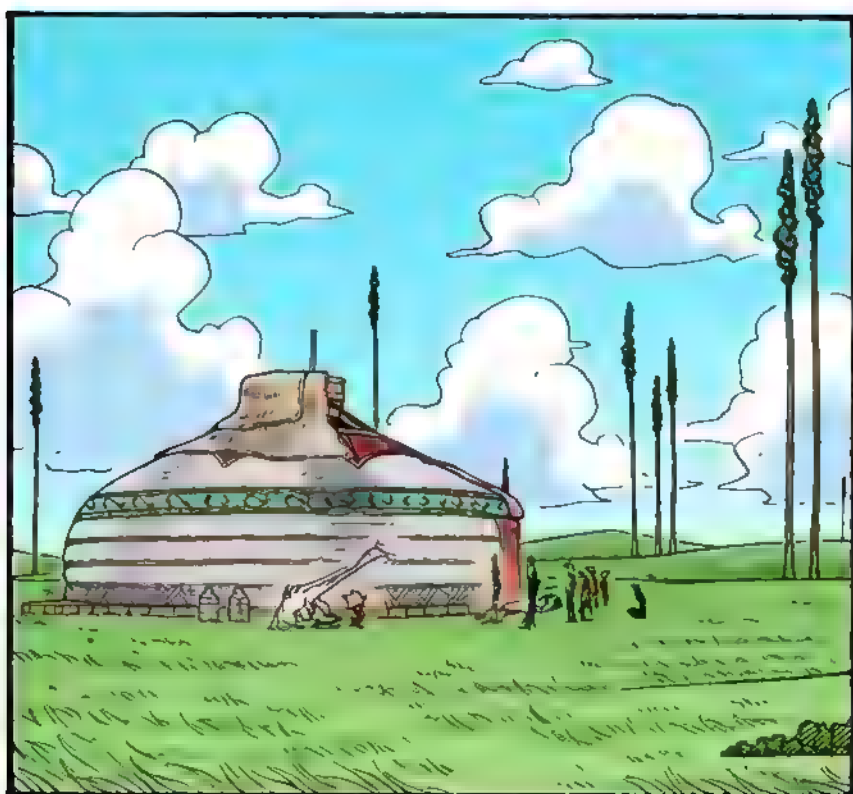
...GOES UP
TO...

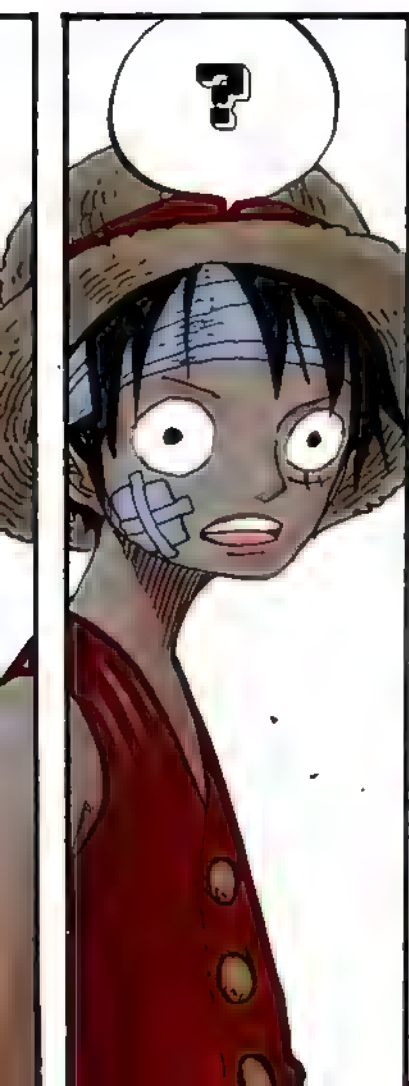
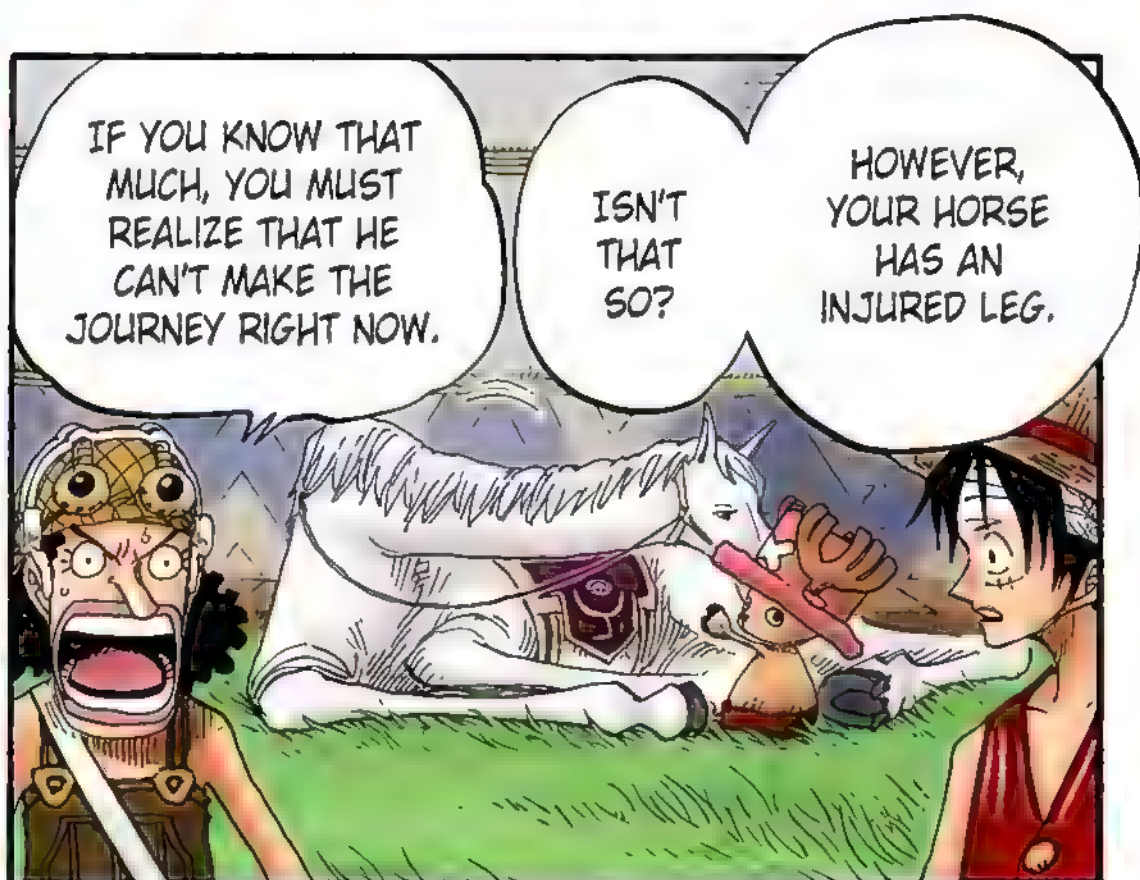
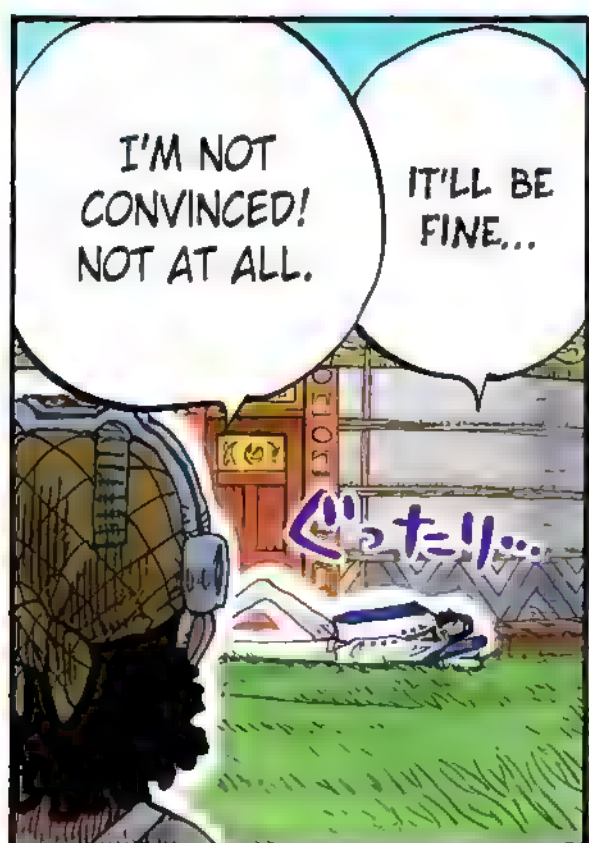
100 MILLION
PLUS 60
MILLION PLUS
79 MILLION...?

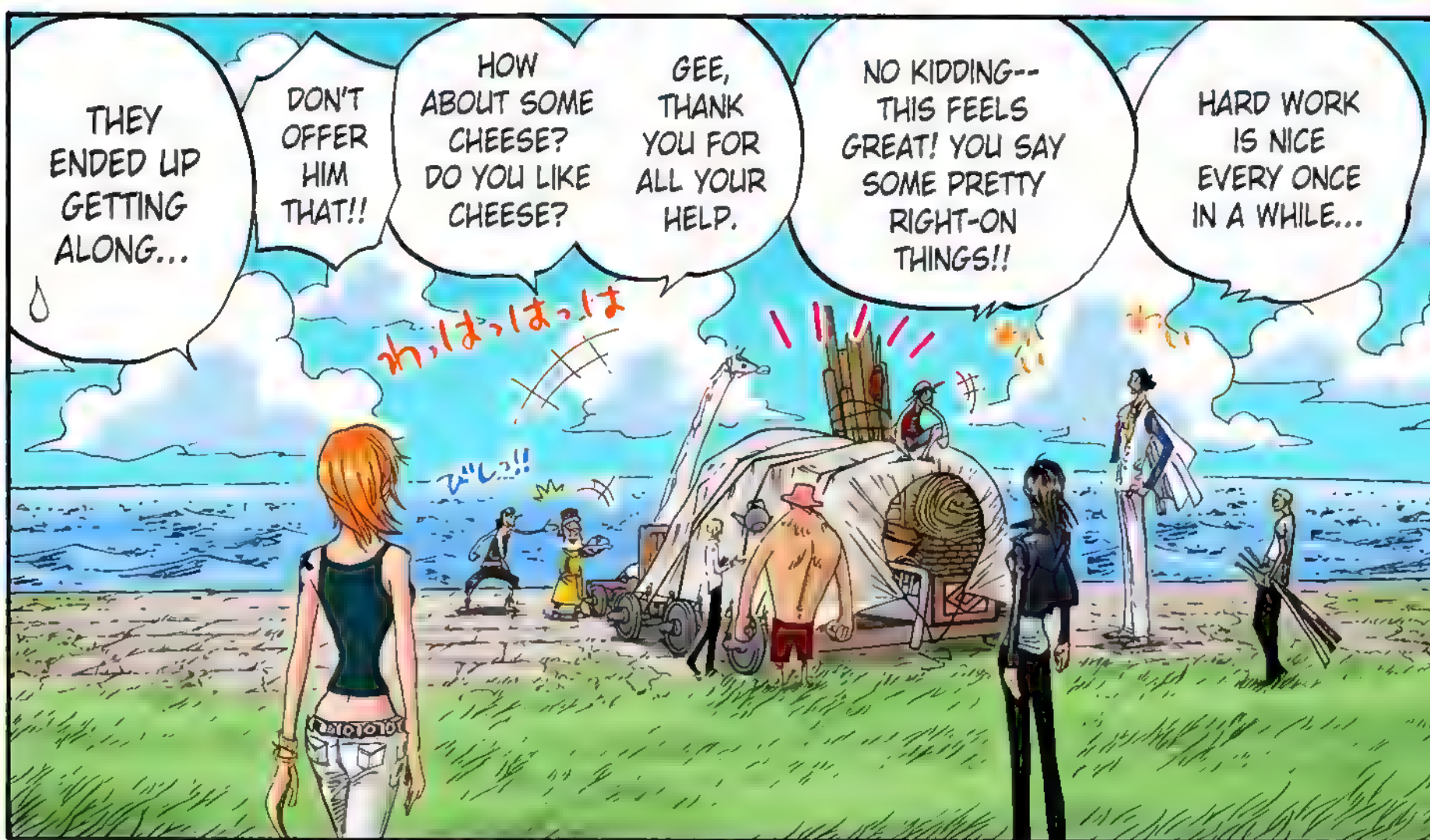
I FIGURE
I SHOULD AT
LEAST
REPORT IT
TO HEAD-
QUARTERS.

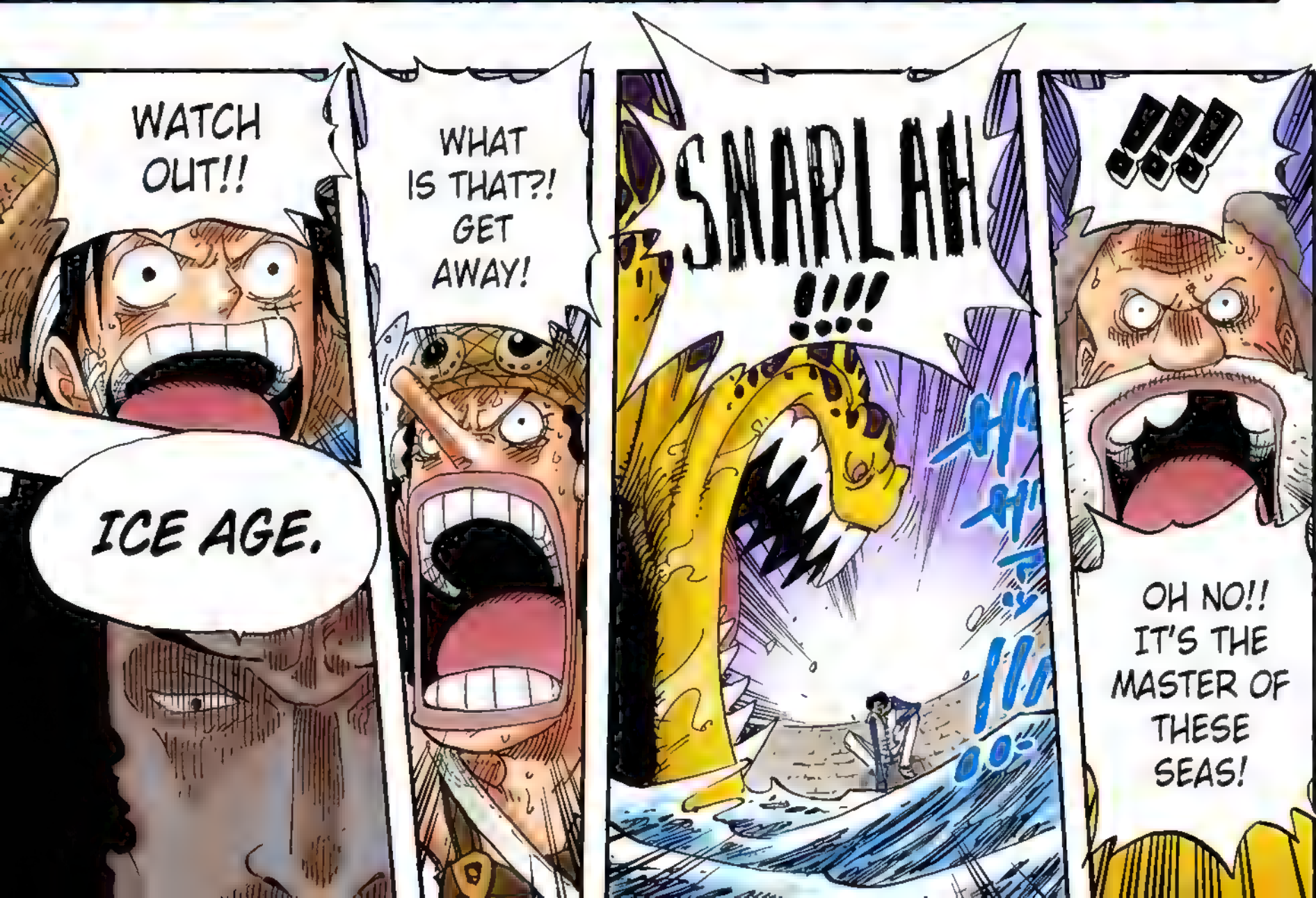
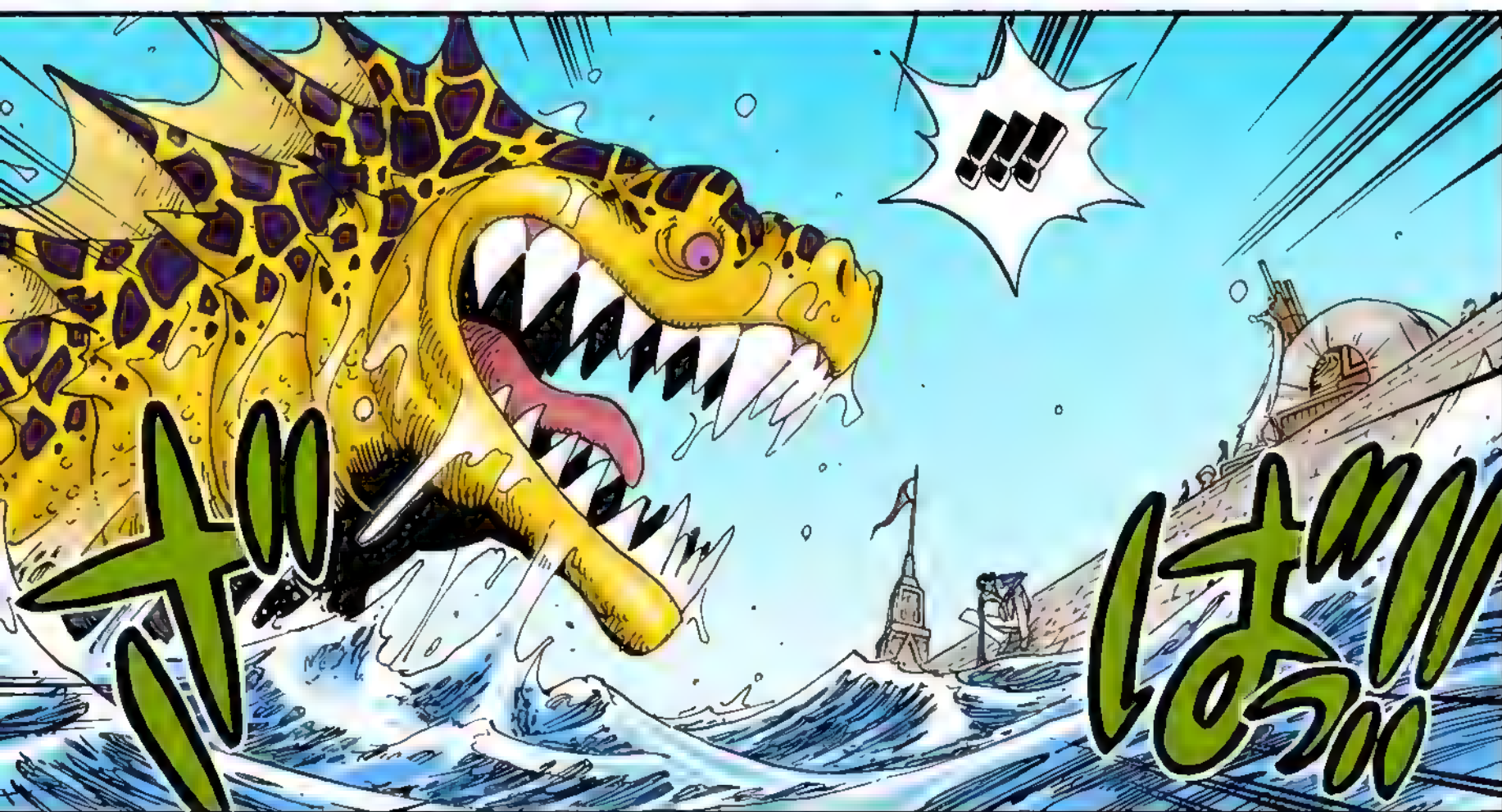
SINCE YOU'VE
ADDED ANOTHER
MEMBER WITH A
PRICE ON THEIR
HEAD, THE TOTAL
BOUNTY...











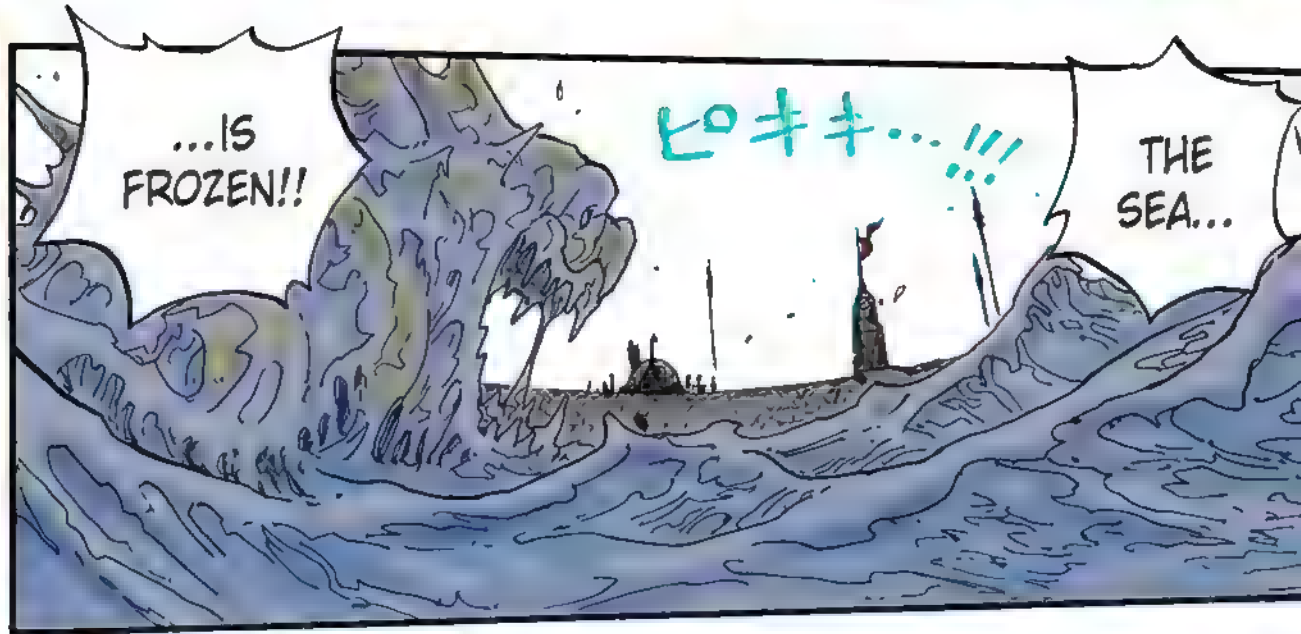
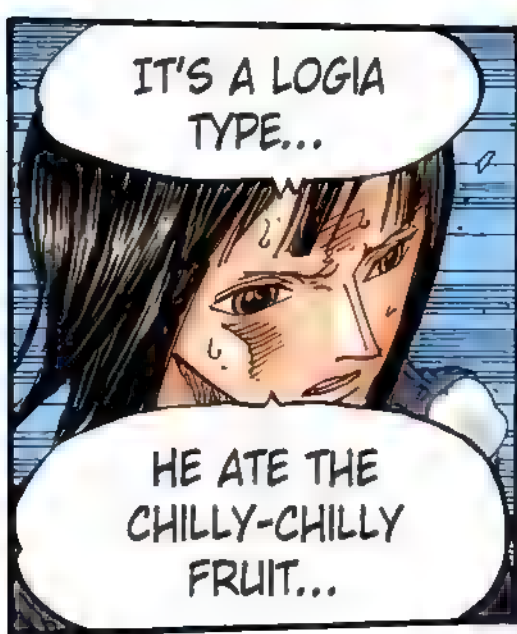
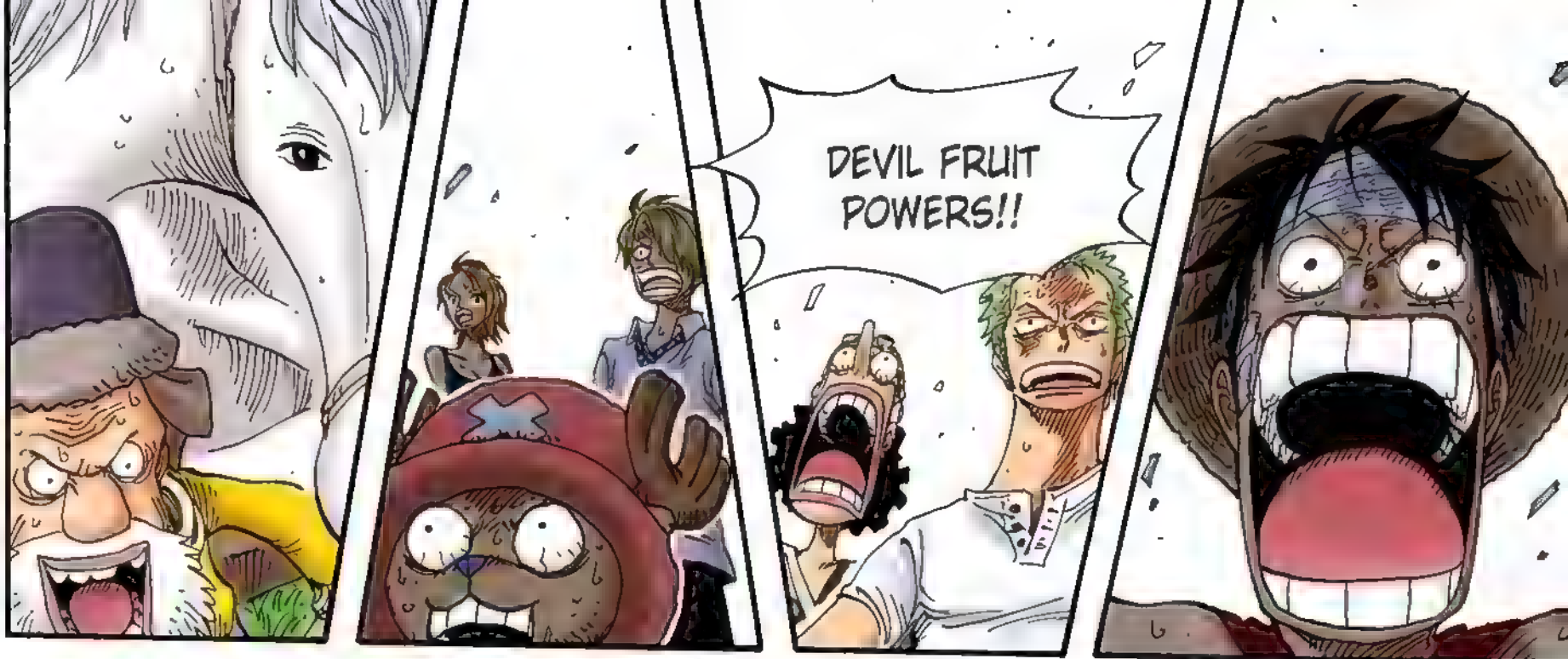


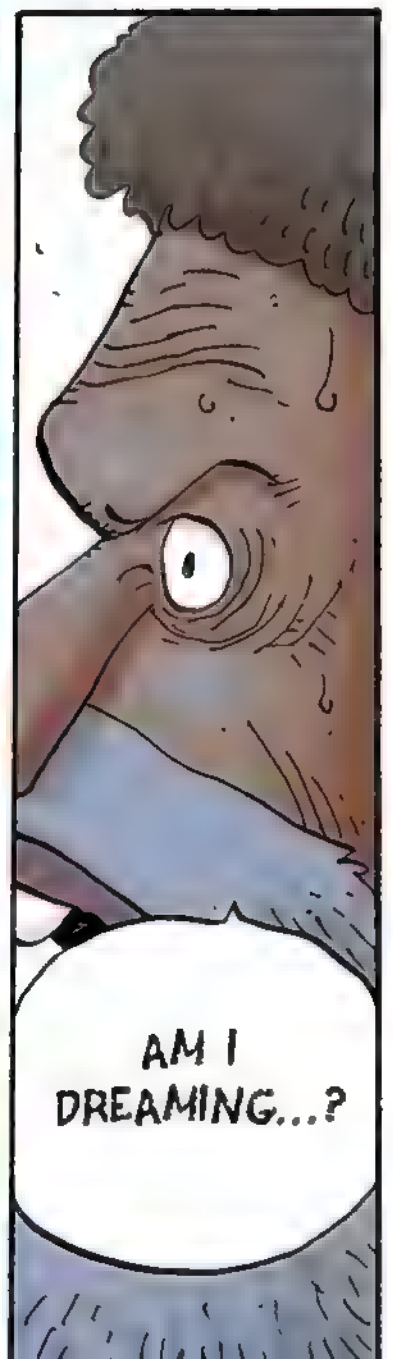
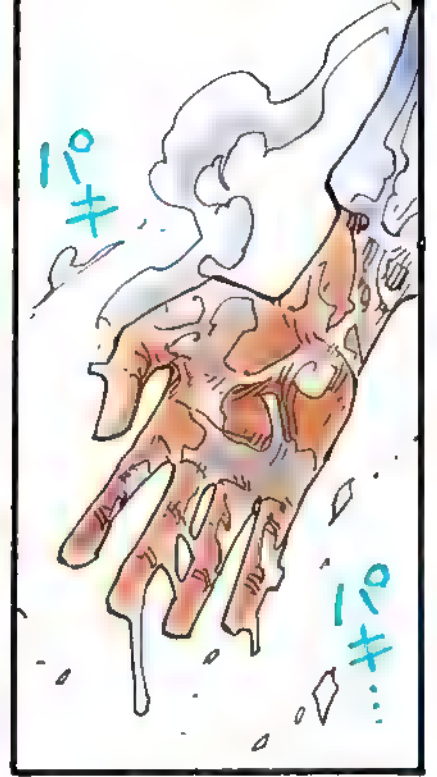
キーン

!!

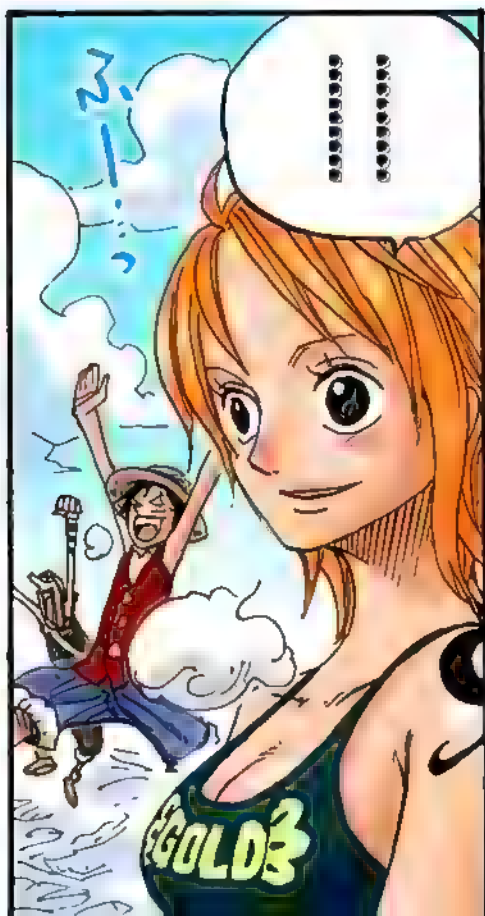
!!!?

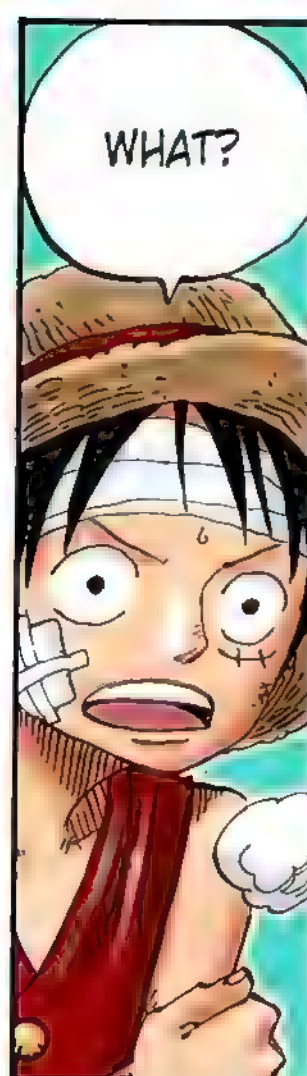
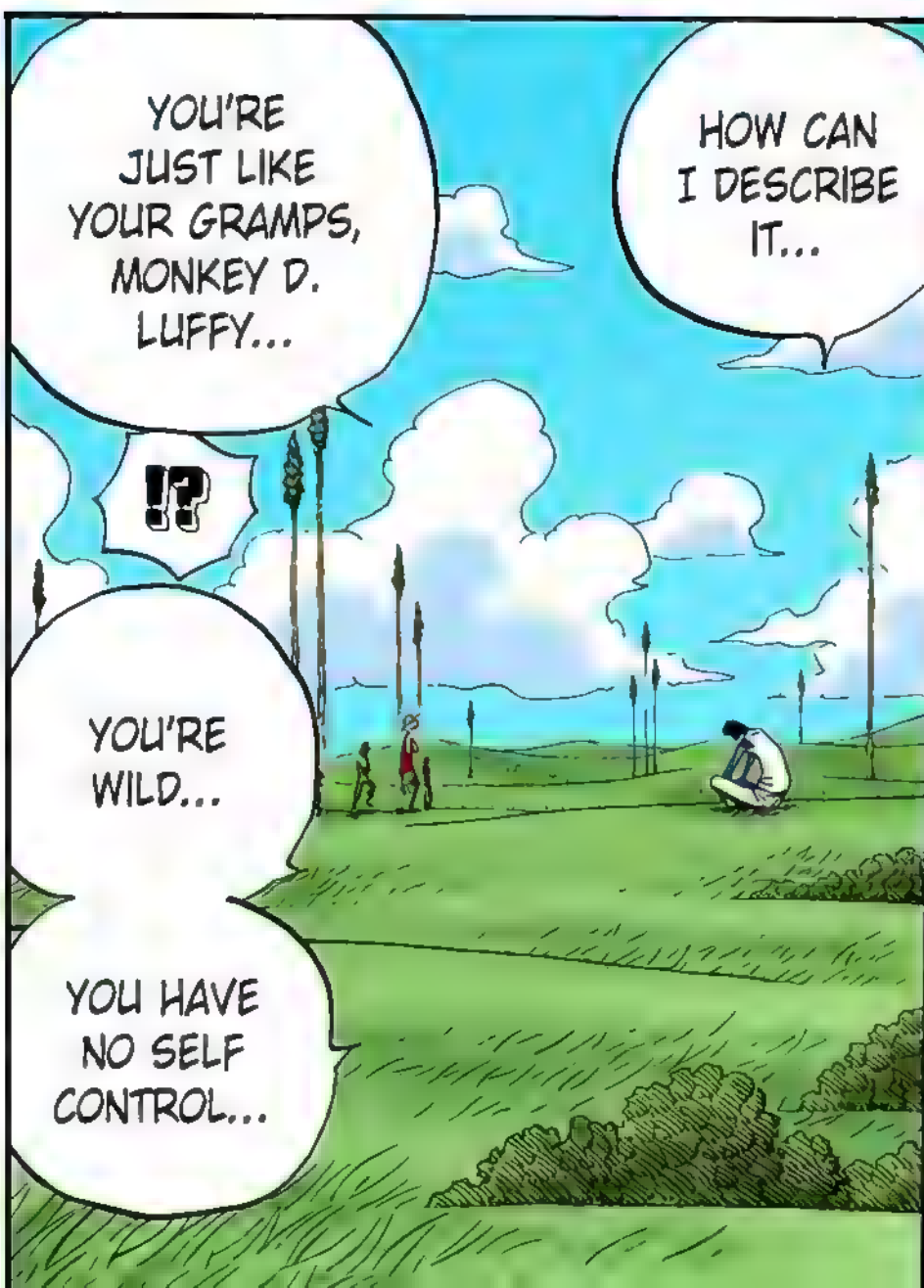
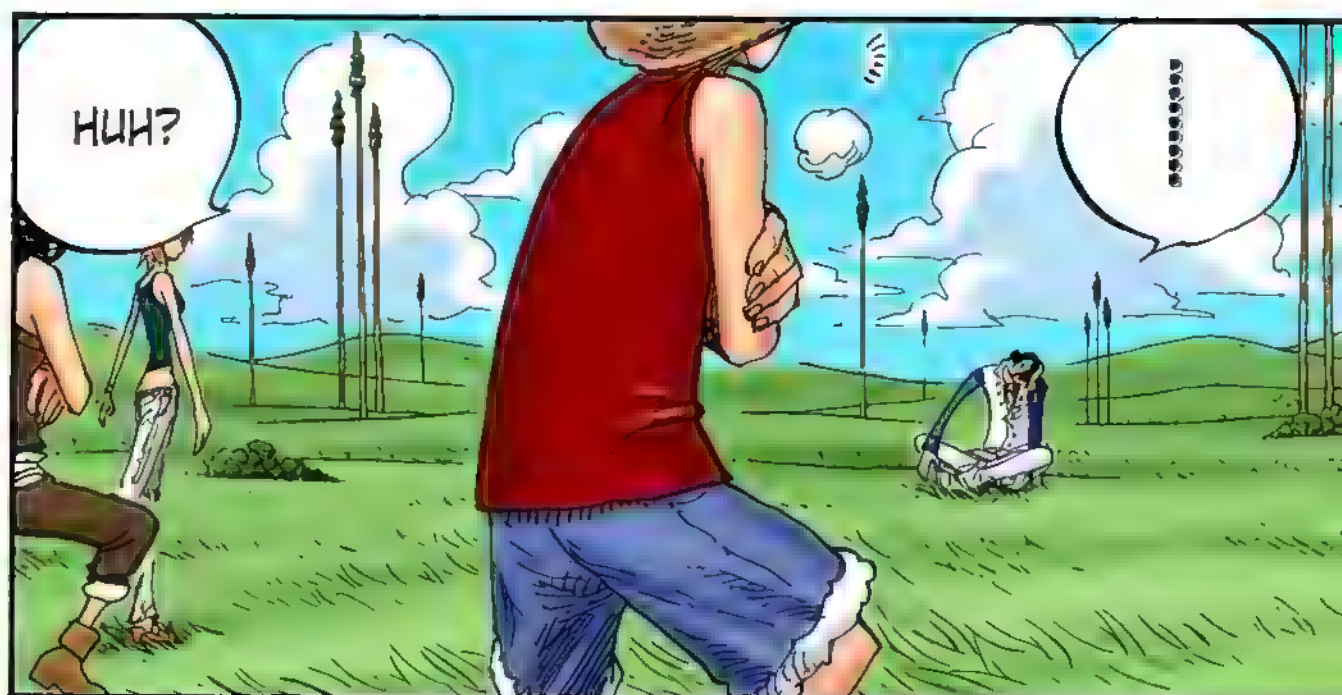
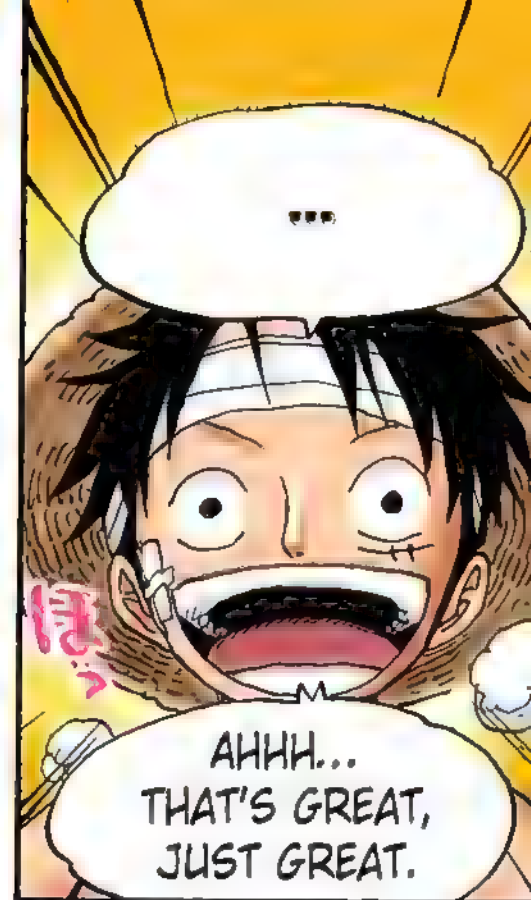
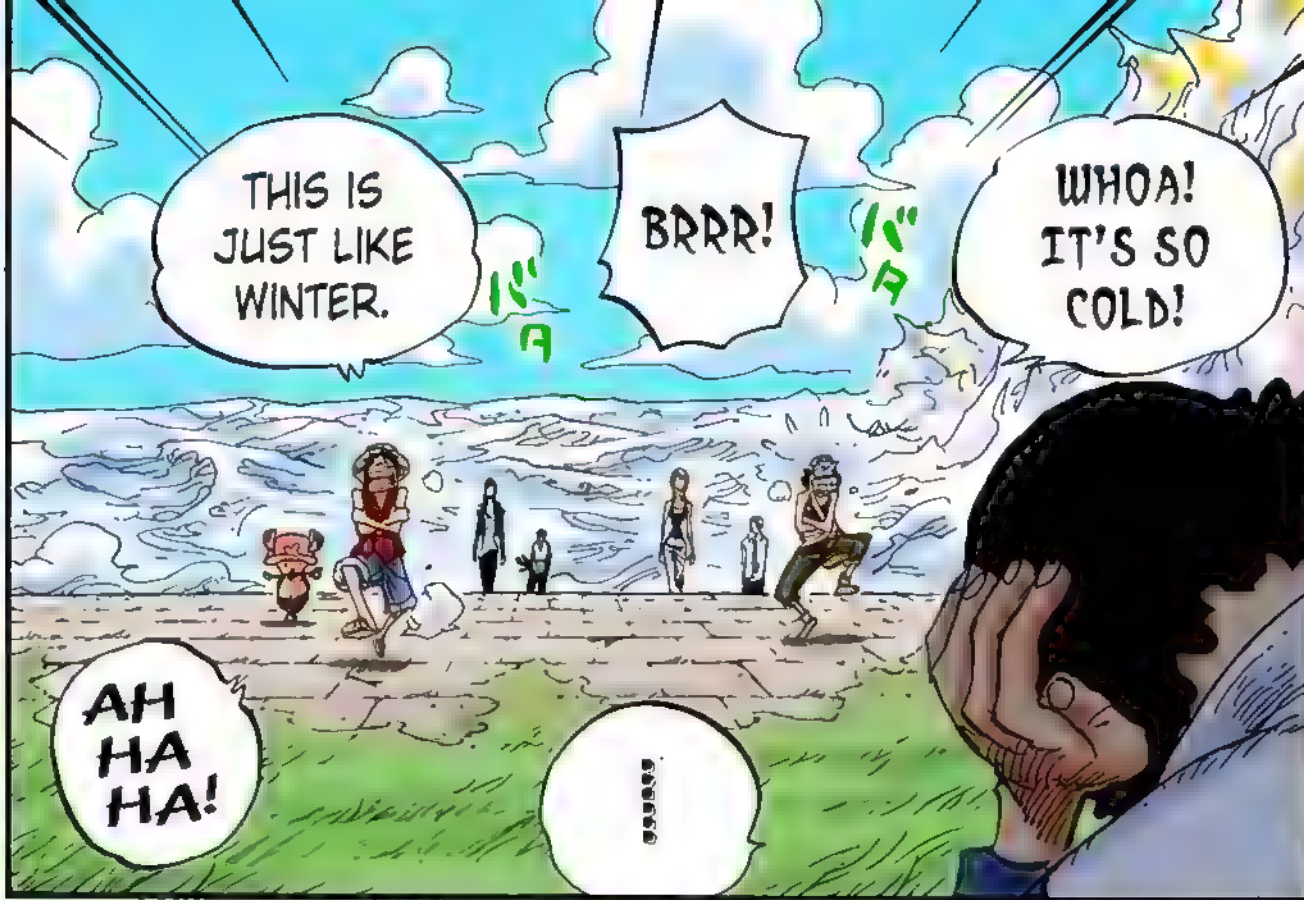
クッ

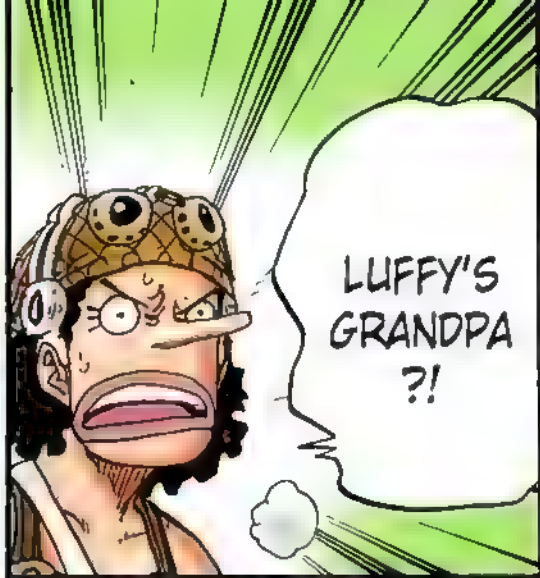




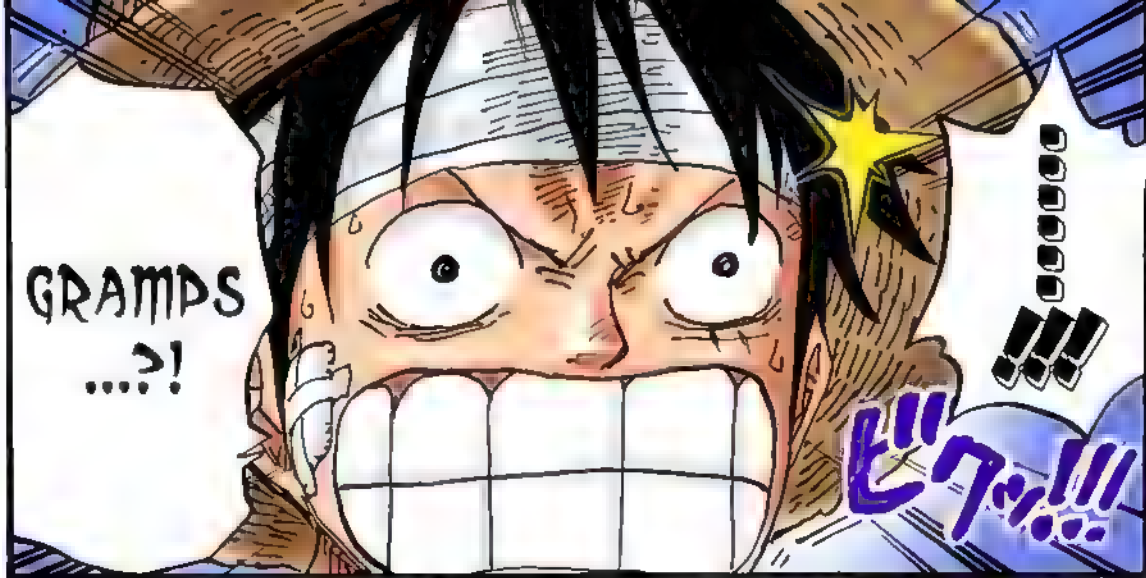




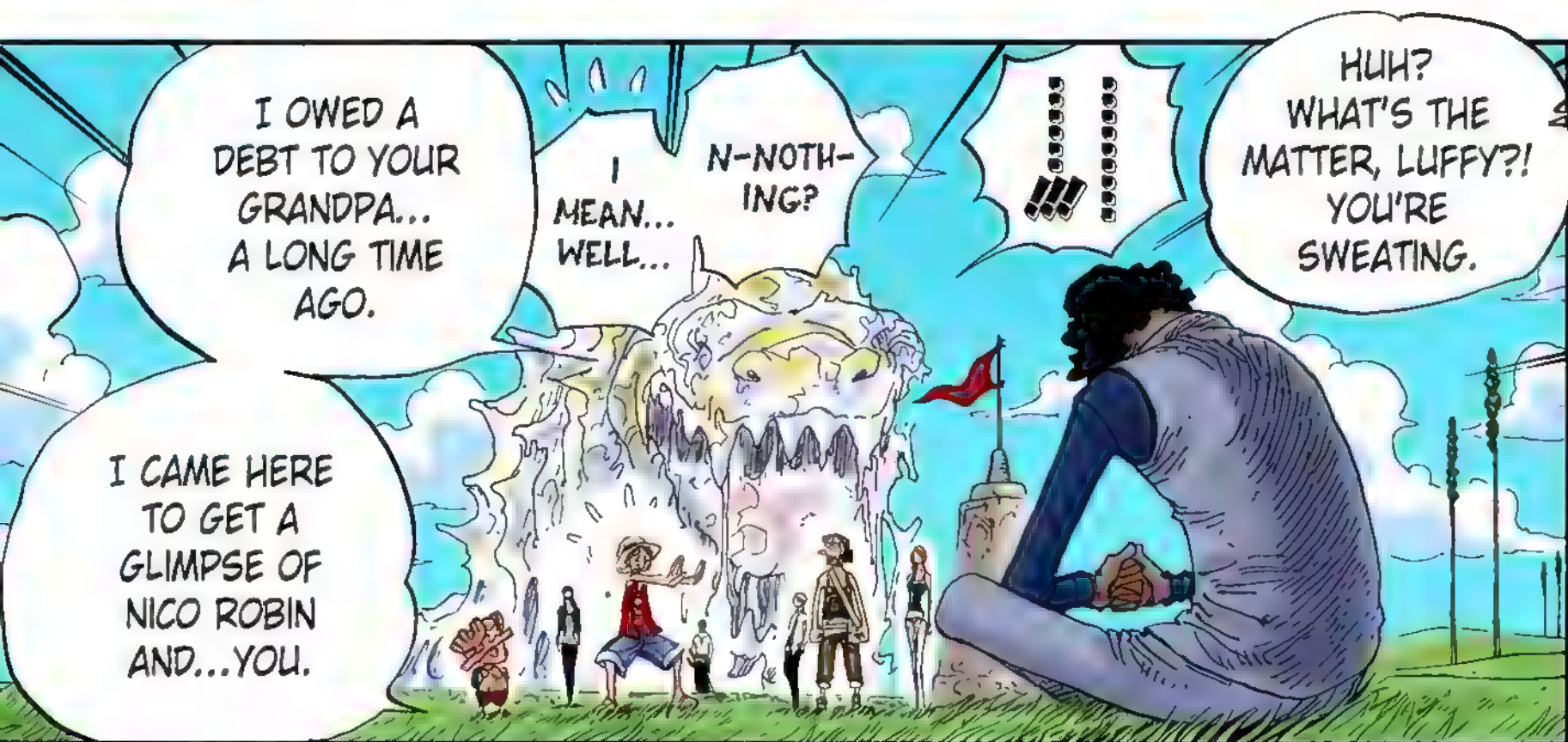




LUFFY'S
GRANDPA
?!



GRAMPS
...?!



I OWED A
DEBT TO YOUR
GRANDPA...
A LONG TIME
AGO.

I
MEAN...
WELL...

N-NOTH-
ING?

!!!

HUH?
WHAT'S THE
MATTER, LUFFY?!
YOU'RE
SWEATING.

I CAME HERE
TO GET A
GLIMPSE OF
NICO ROBIN
AND...YOU.



MAYBE
YOU GUYS
HAD
BETTER
DIE NOW.

BUT I
CHANGED
MY MIND...

!!!?

!!!

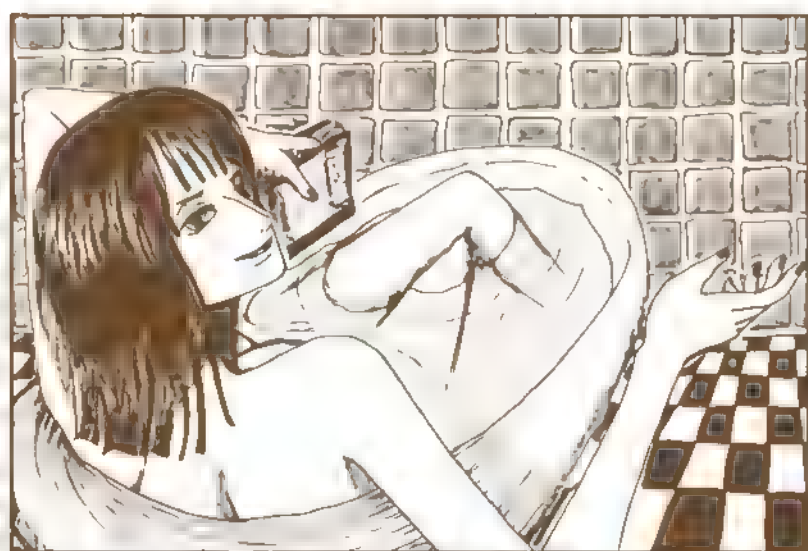


(千葉県 ちつびーさん)

悪の華っ!!



さア
見ていけ!!
S美術を!!



(山口県 只今や才の姉さん)

悪ィ! 開けちまったっ♡



(長崎県 ちあきさん)

従っておくのが正解。



(宮城県 赤間信一さん)

うめーせ切り絵2連発!! 見事!



(三重県 ナキラさん)

相手になるぜアフロ魂!!

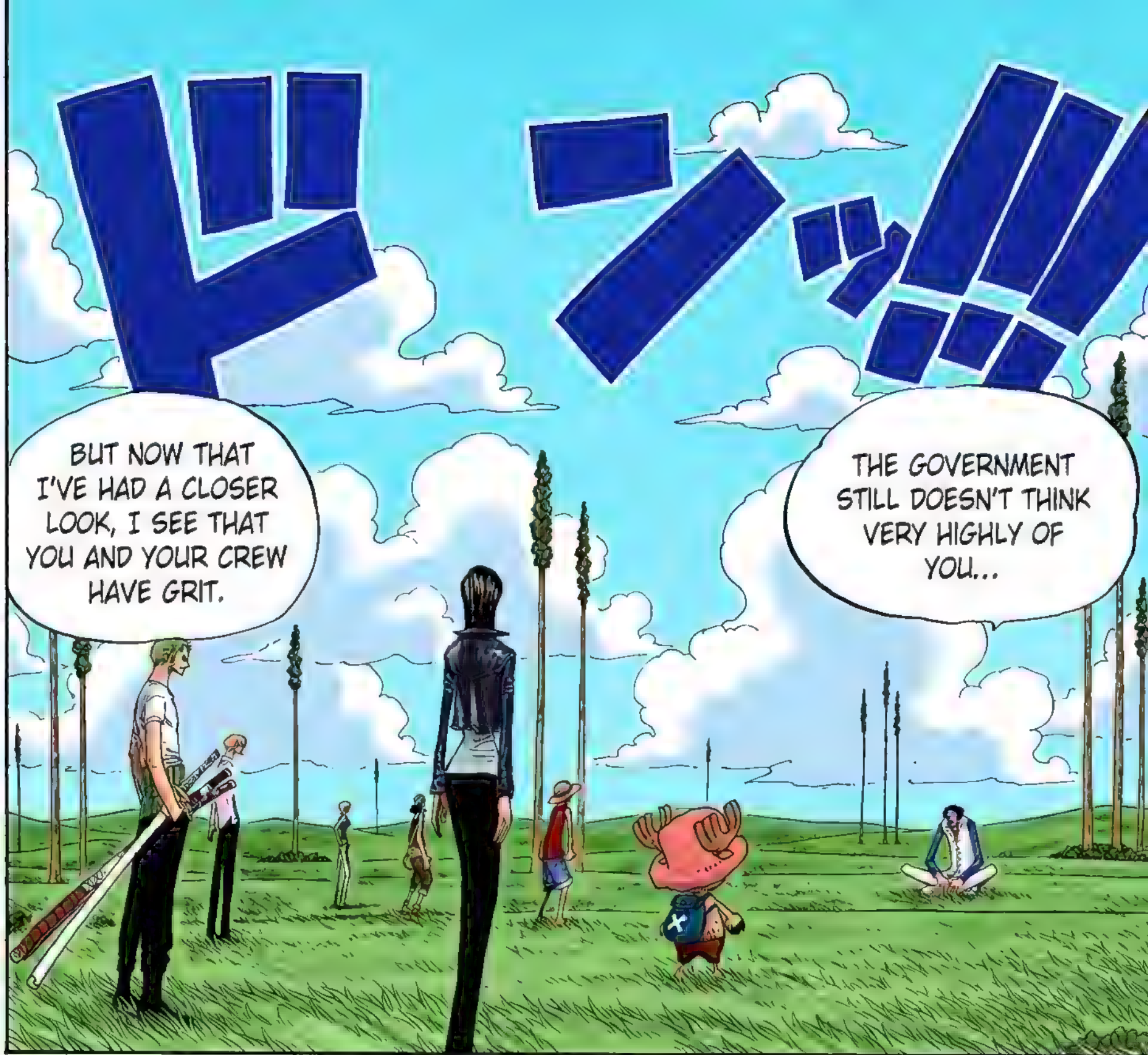
Chapter 320:

ULTIMATE

MILITARY FORCE



GEDATSU'S UNEXPECTED LIFE ON THE BLUE SEA, VOL. 6:
"DON'T FORGET TO BREATHE WHEN YOU SPEND THE DAY
DIGGING, MASTER GEDATSU"



BUT NOW THAT
I'VE HAD A CLOSER
LOOK, I SEE THAT
YOU AND YOUR CREW
HAVE GRIT.

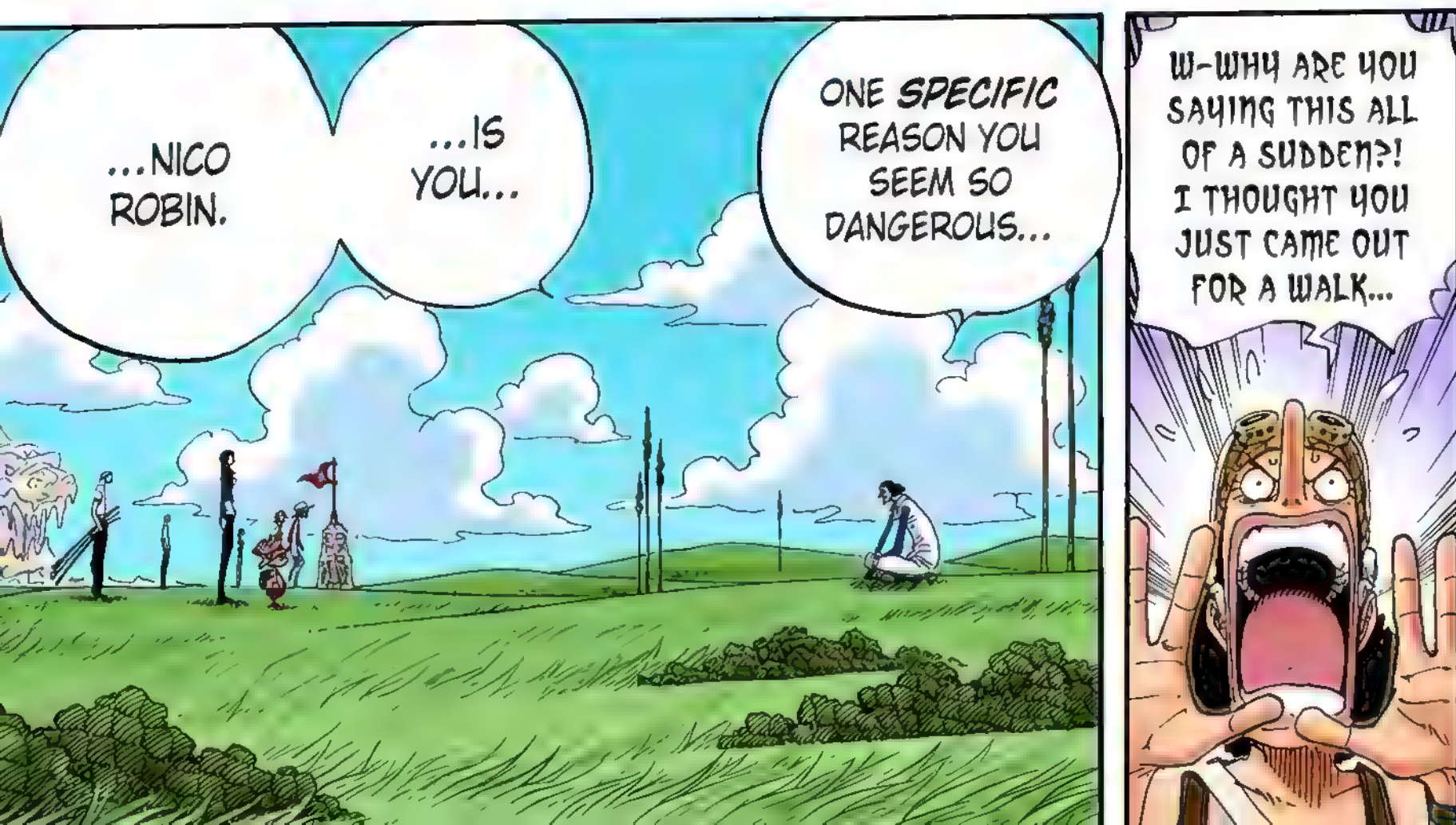
THE GOVERNMENT
STILL DOESN'T THINK
VERY HIGHLY OF
YOU...



...A
COLLECTION OF
TROUBLEMAKERS
LIKE YOU...

ALTHOUGH
YOUR NUMBER
IS SMALL...

...IS BOUND
TO BECOME
BOTHERSOME
IN TIME.





YOU ARE
TARGETING ROBIN
AFTER ALL!
I'LL KICK YOUR
BUTT!!



...WHEN YOU
WERE ONLY
8 YEARS
OLD.

THAT'S WHY A
BOUNTY WAS
PLACED ON
YOUR HEAD...



THERE'S ALSO
THE DANGER
LEVEL SOMEONE
POSES TO THE
GOVERNMENT.

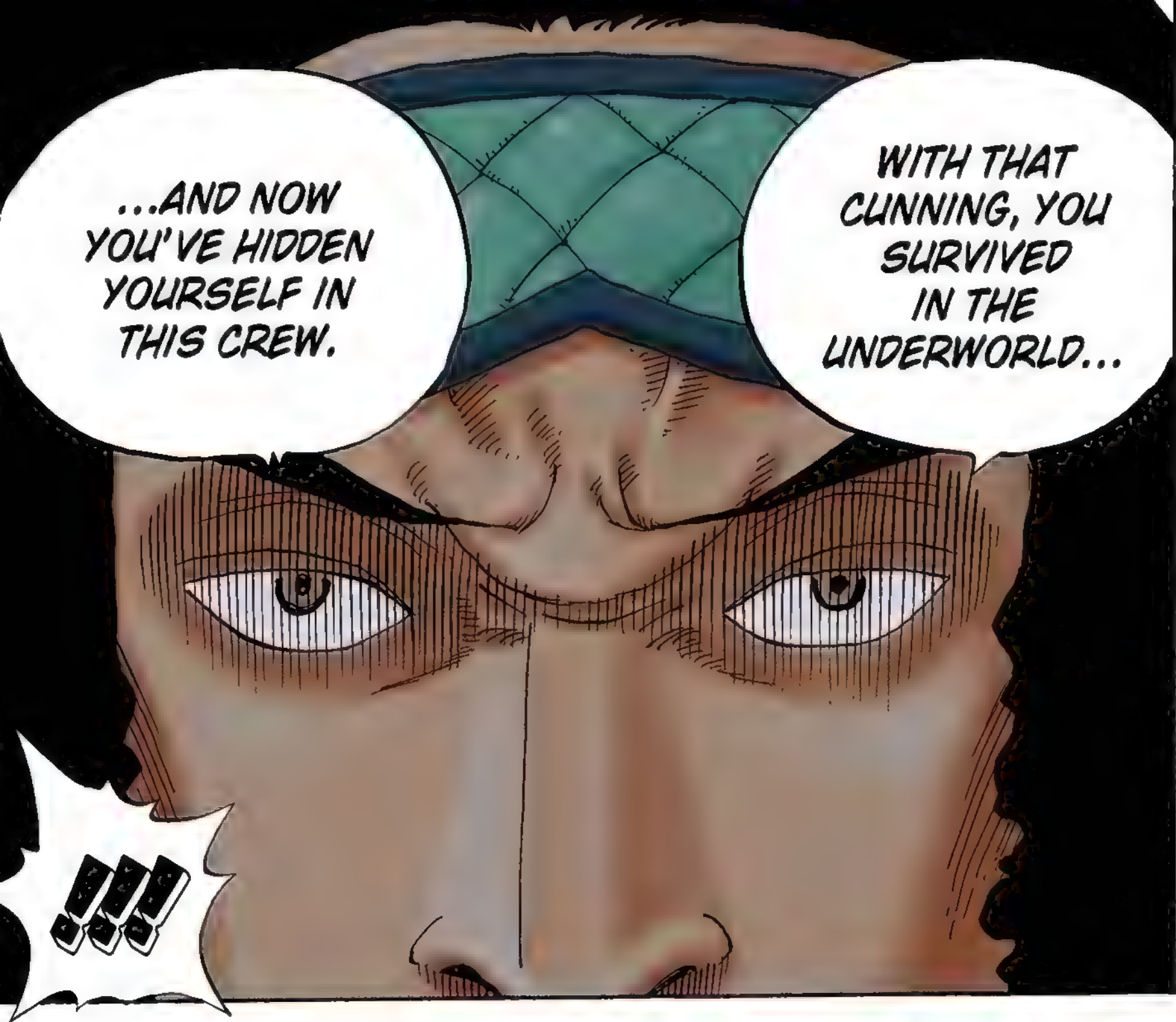
THE AMOUNT OF
THE BOUNTY DOESN'T
JUST REFLECT
THE STRENGTH OF
THE CRIMINAL.



PEOPLE
TOOK YOU IN,
AND YOU
USED THEM.

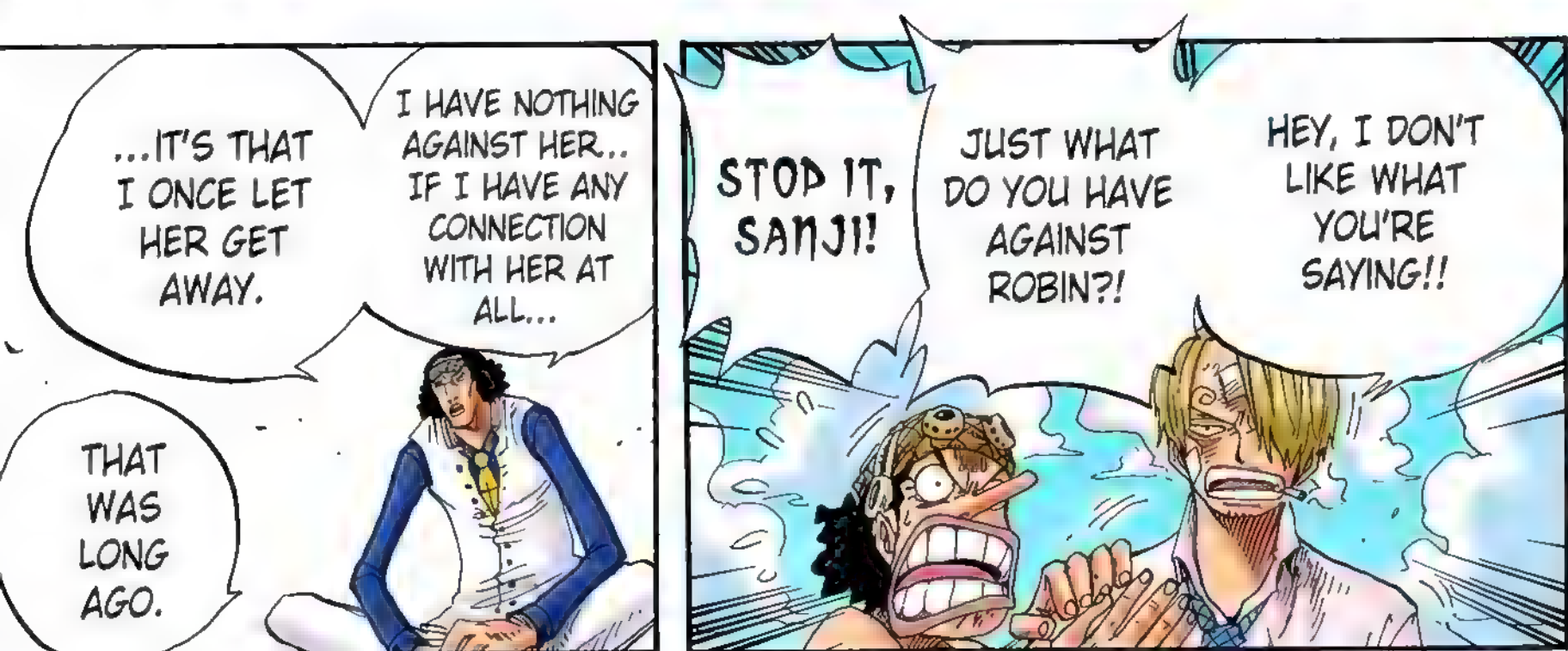
BETRAYING
PEOPLE AND
ESCAPING
UNHARMED.

YOU WERE
JUST A CHILD,
BUT WHAT A
SURVIVOR YOU
WERE.



...AND NOW
YOU'VE HIDDEN
YOURSELF IN
THIS CREW.

WITH THAT
CUNNING, YOU
SURVIVED
IN THE
UNDERWORLD...



...IT'S THAT
I ONCE LET
HER GET
AWAY.

I HAVE NOTHING
AGAINST HER...
IF I HAVE ANY
CONNECTION
WITH HER AT
ALL...

STOP IT,
SANJI!

JUST WHAT
DO YOU HAVE
AGAINST
ROBIN?!

HEY, I DON'T
LIKE WHAT
YOU'RE
SAYING!!

THAT
WAS
LONG
AGO.



IT WON'T BE
LONG BEFORE
YOU ALL
REALIZE WHAT A
TROUBLESOME
WOMAN SHE
REALLY IS.

YOU'LL
FIND OUT
SOON
ENOUGH.

...HAS
FALLEN.

HERE'S THE
PROOF--EVERY
ORGANIZATION
THAT NICO ROBIN
HAS BEEN
ASSOCIATED
WITH TO DATE...

!!!
YET SHE
ALWAYS
SURVIVES...



I SEE YOU'VE
MANAGED TO GET
CLOSE TO THE
CREW.

WE DON'T
CARE ABOUT
THE PAST!

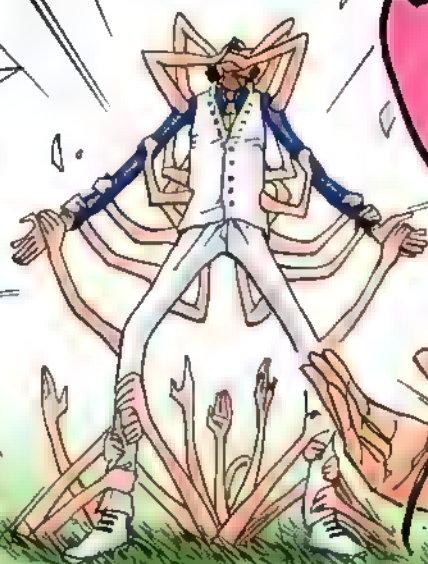
CUT IT
OUT,
YOU
JERK!!

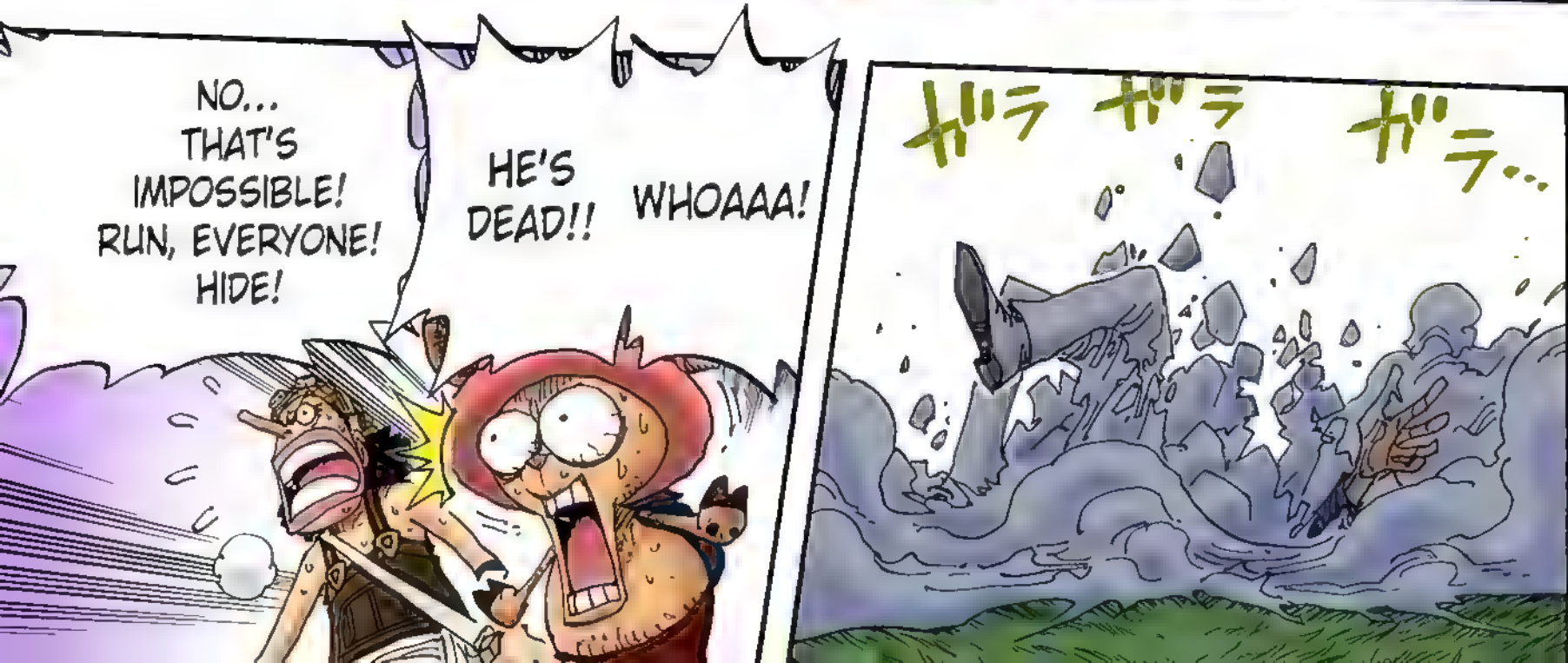
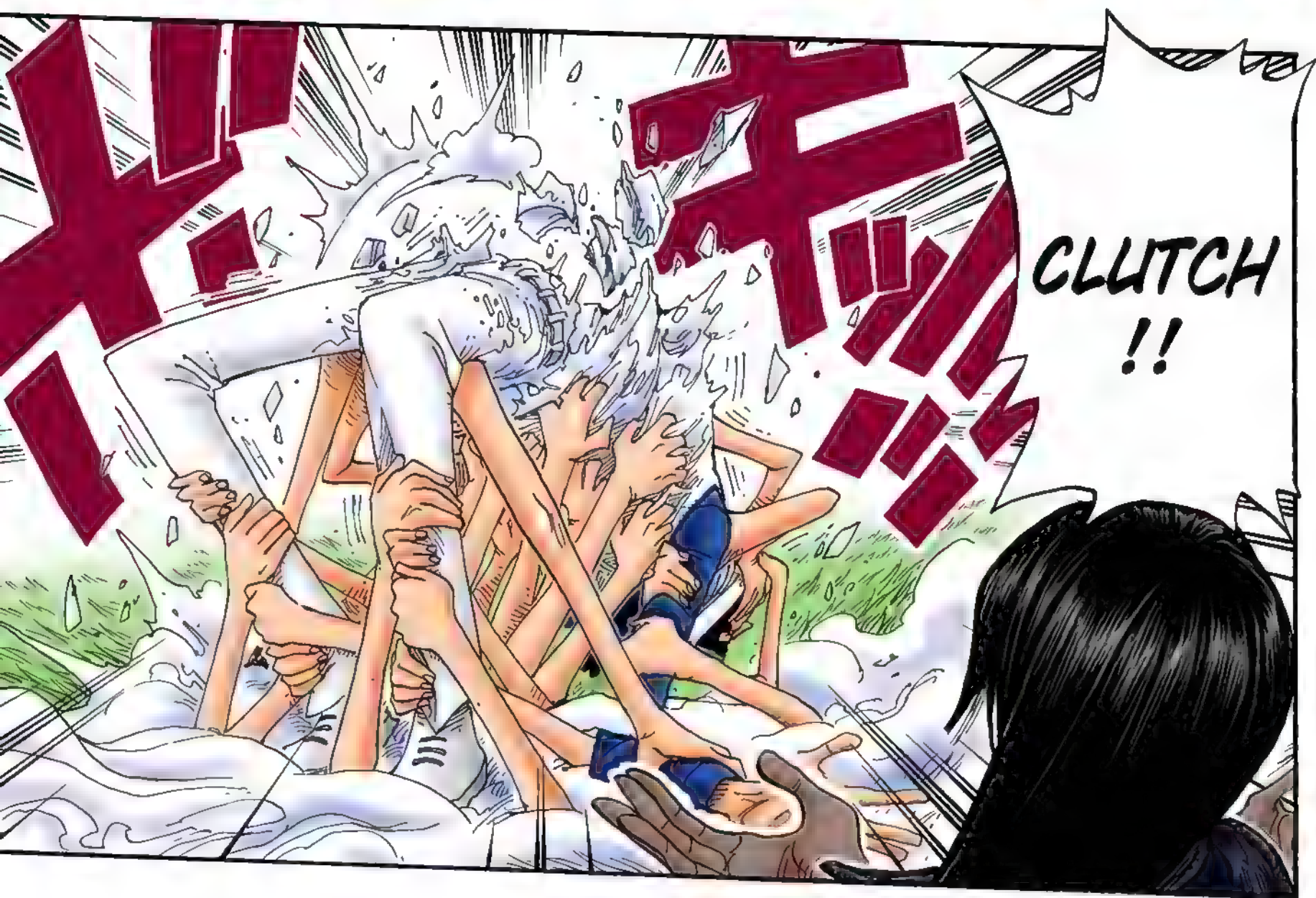
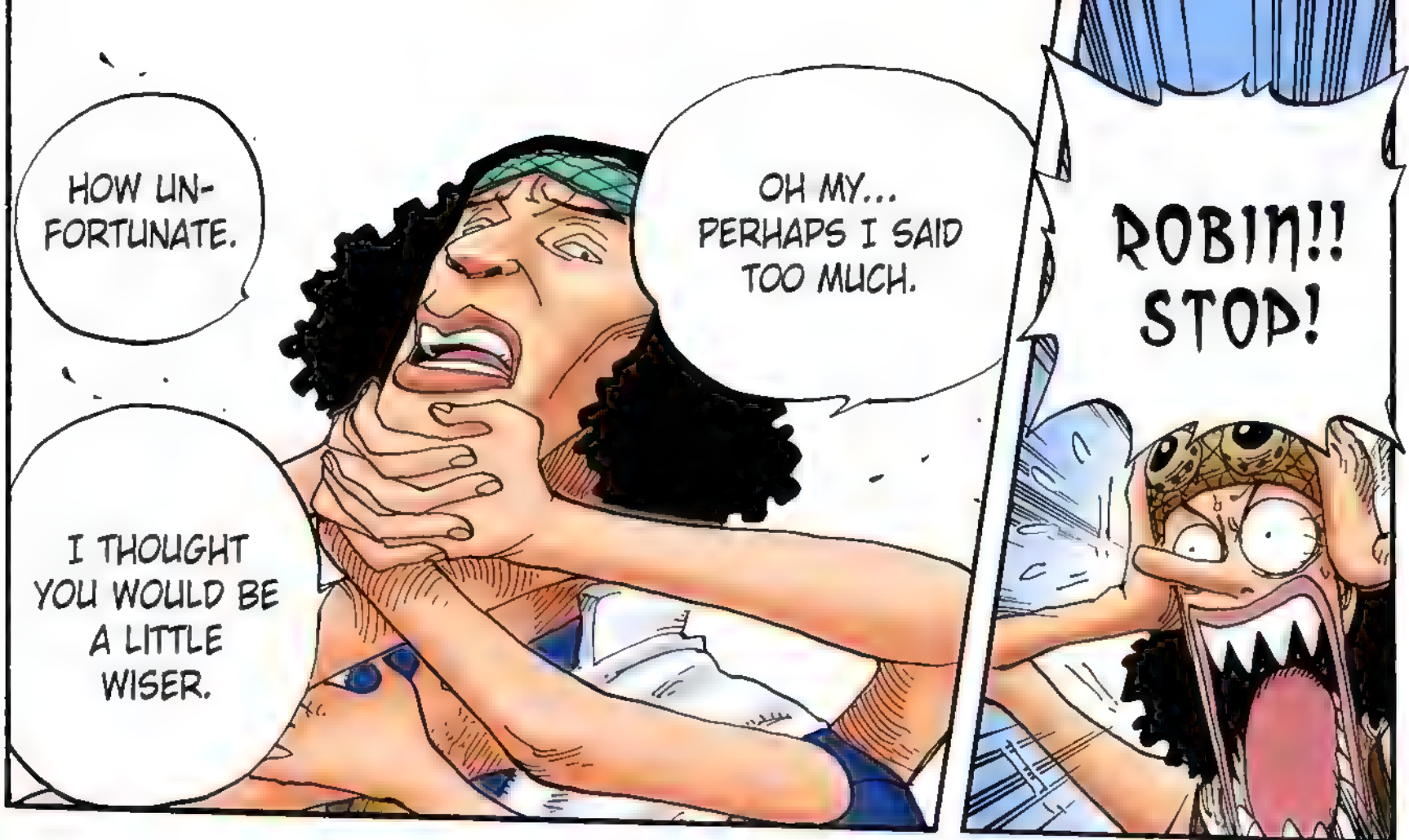
I
WONDER
WHY, NICO
ROBIN?

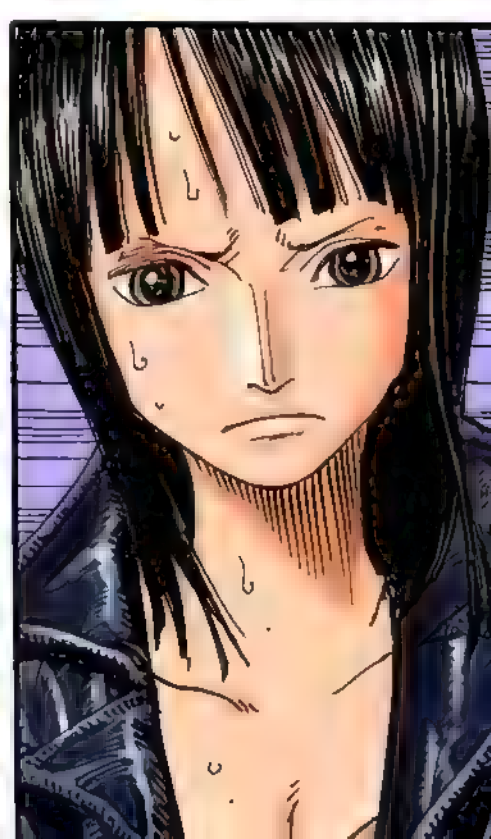
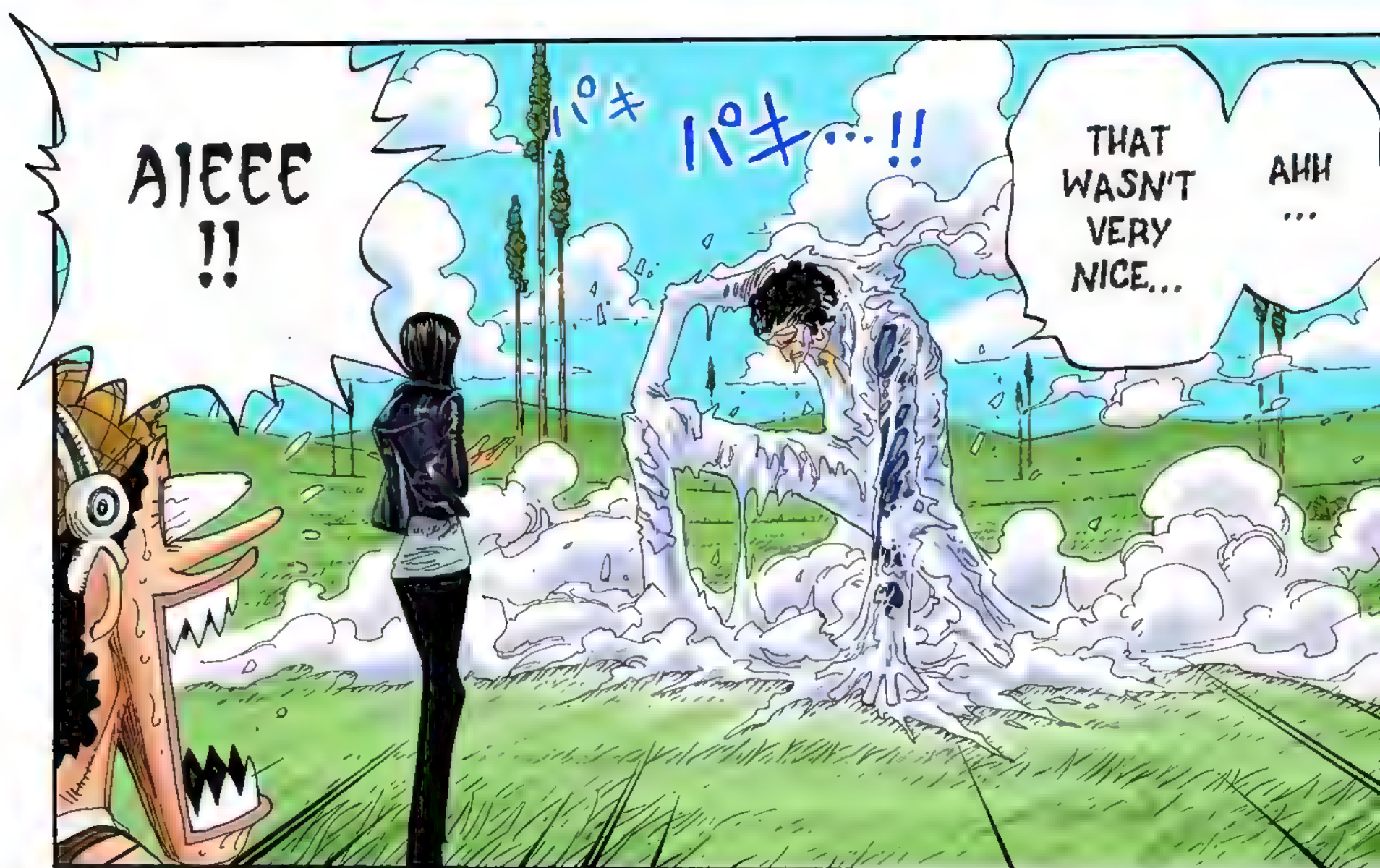
!!!
TRIENTA
FLEURS
!!

JUST
WHAT IS IT
YOU'RE
TRYING TO
SAY?!

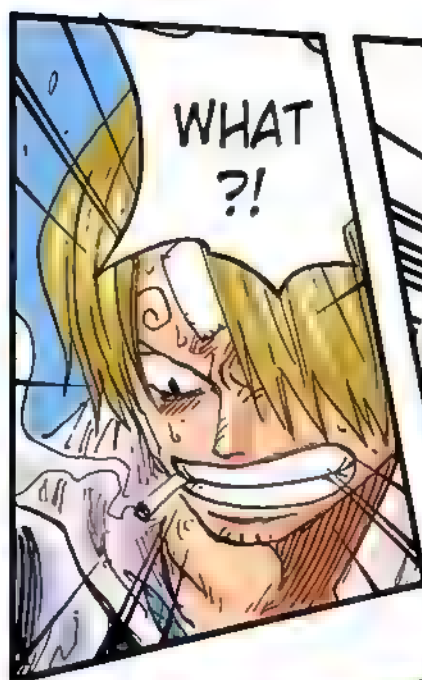
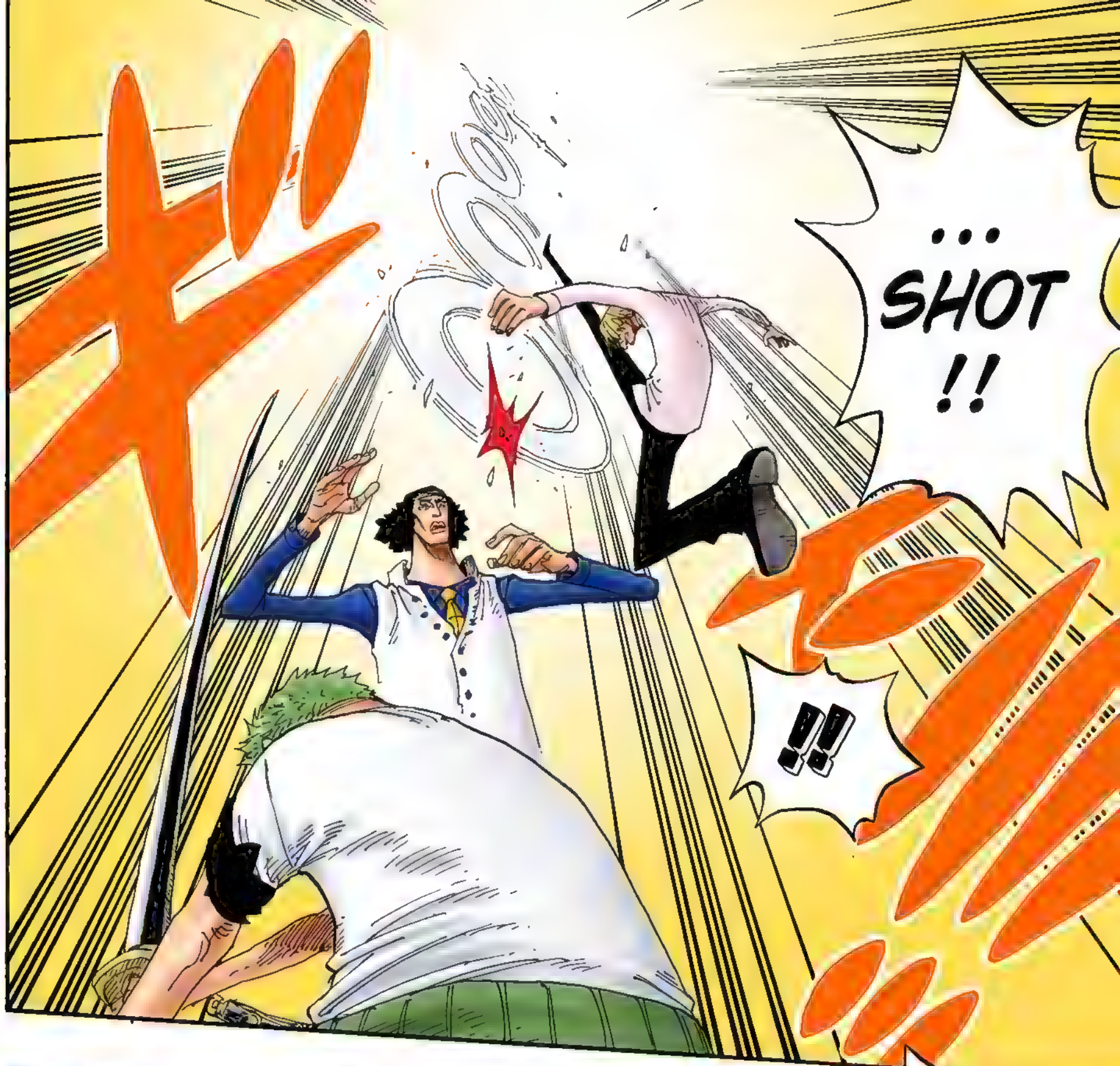
IF YOU WANT
TO CAPTURE
ME, JUST DO
IT!!



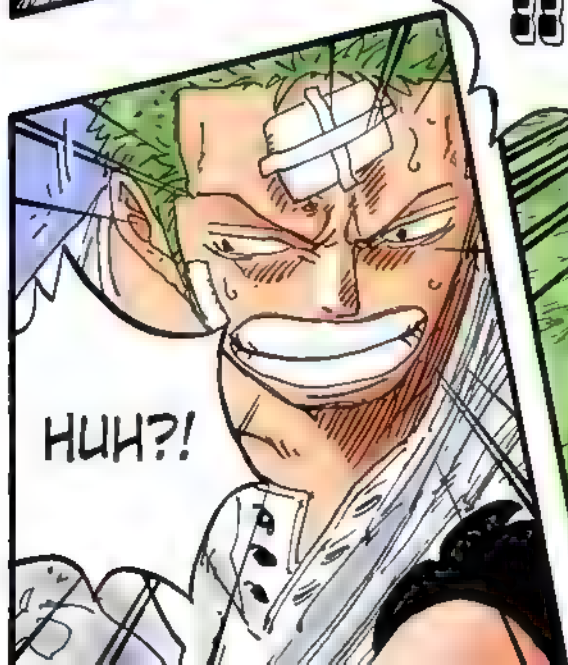








WHAT
?!



HUH?!



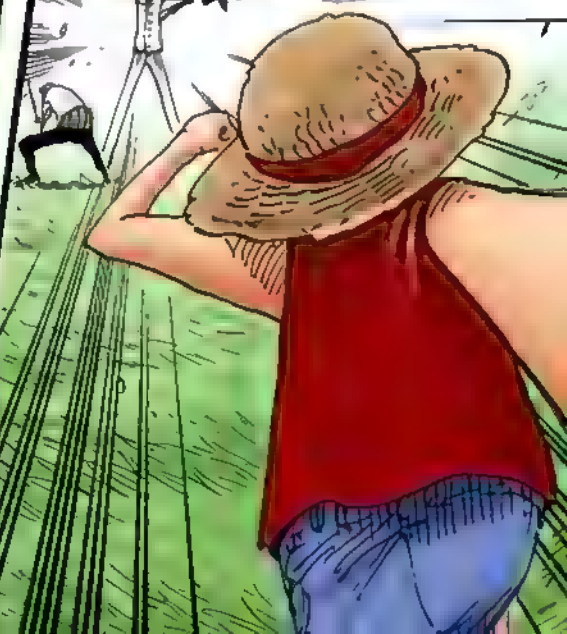
GRIP
!!

!!!?

GRIP
!!

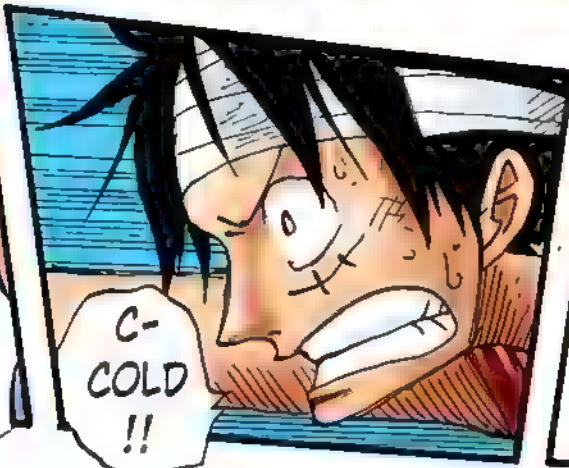
GUM-
GUM...

ア"ワ"ワ"ワ"!!

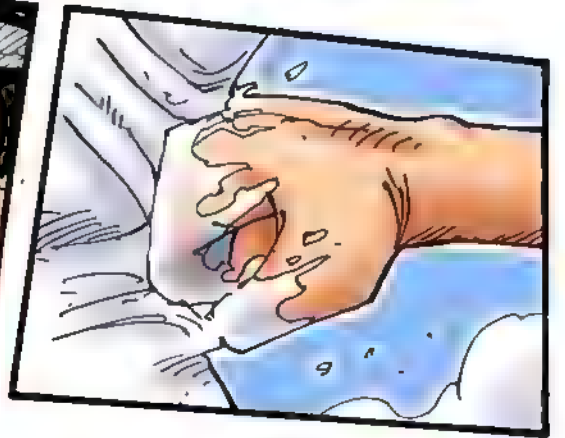




WHOA
!!



C-
COLD
!!



AAA
AAH
!!

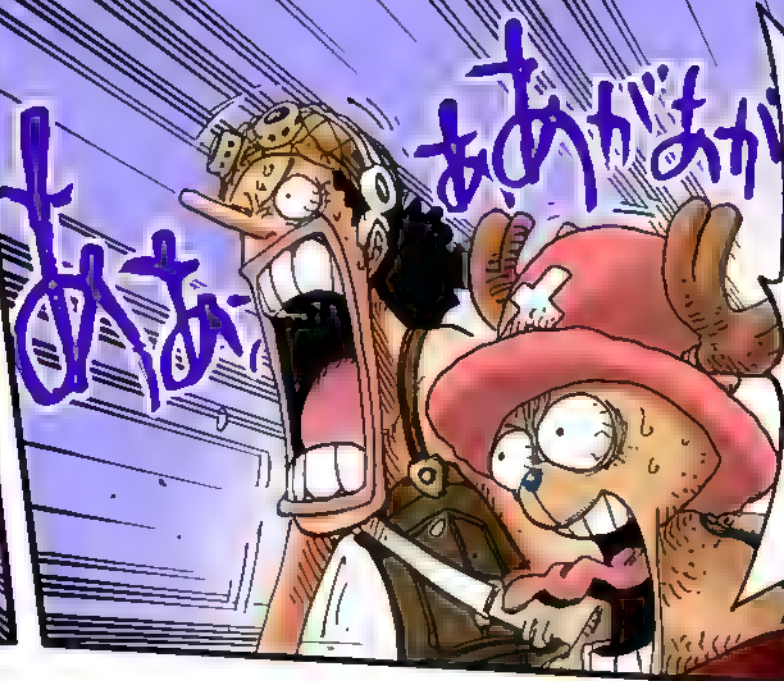
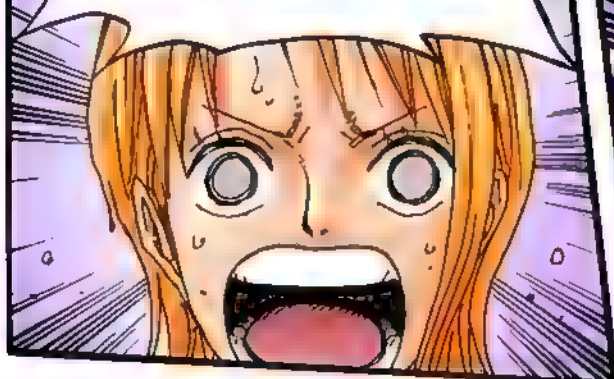
PLIK
PLIK



PLIKKA

ARGH
!!

HE GOT ALL
THREE OF THEM
AT ONCE!!

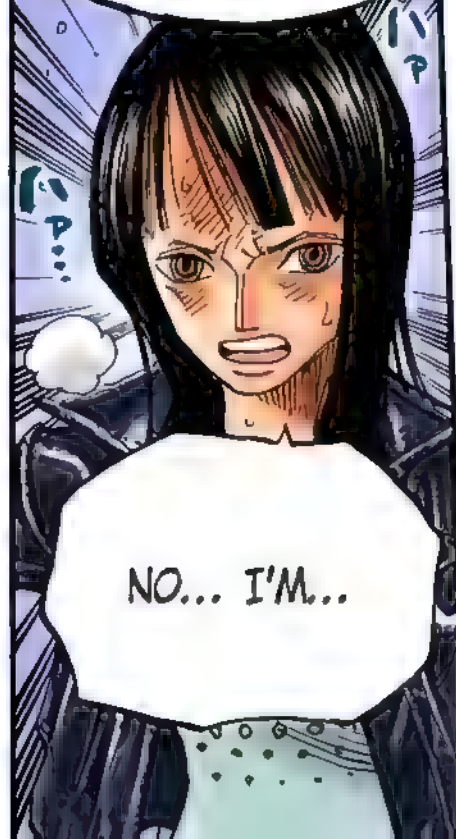


GHAAA!
HE
FROZE
THEM!!



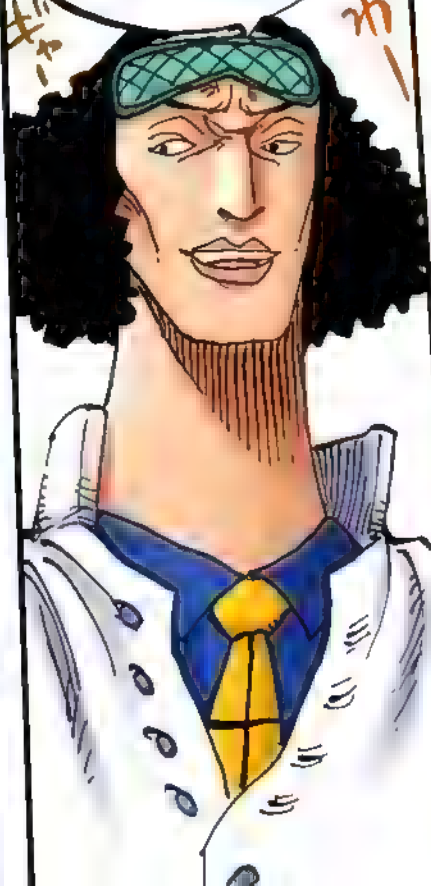
GAAAAGH
!!

HOWEVER...
YOU'RE THE
SAME OLD
NICO ROBIN.



NO... I'M...

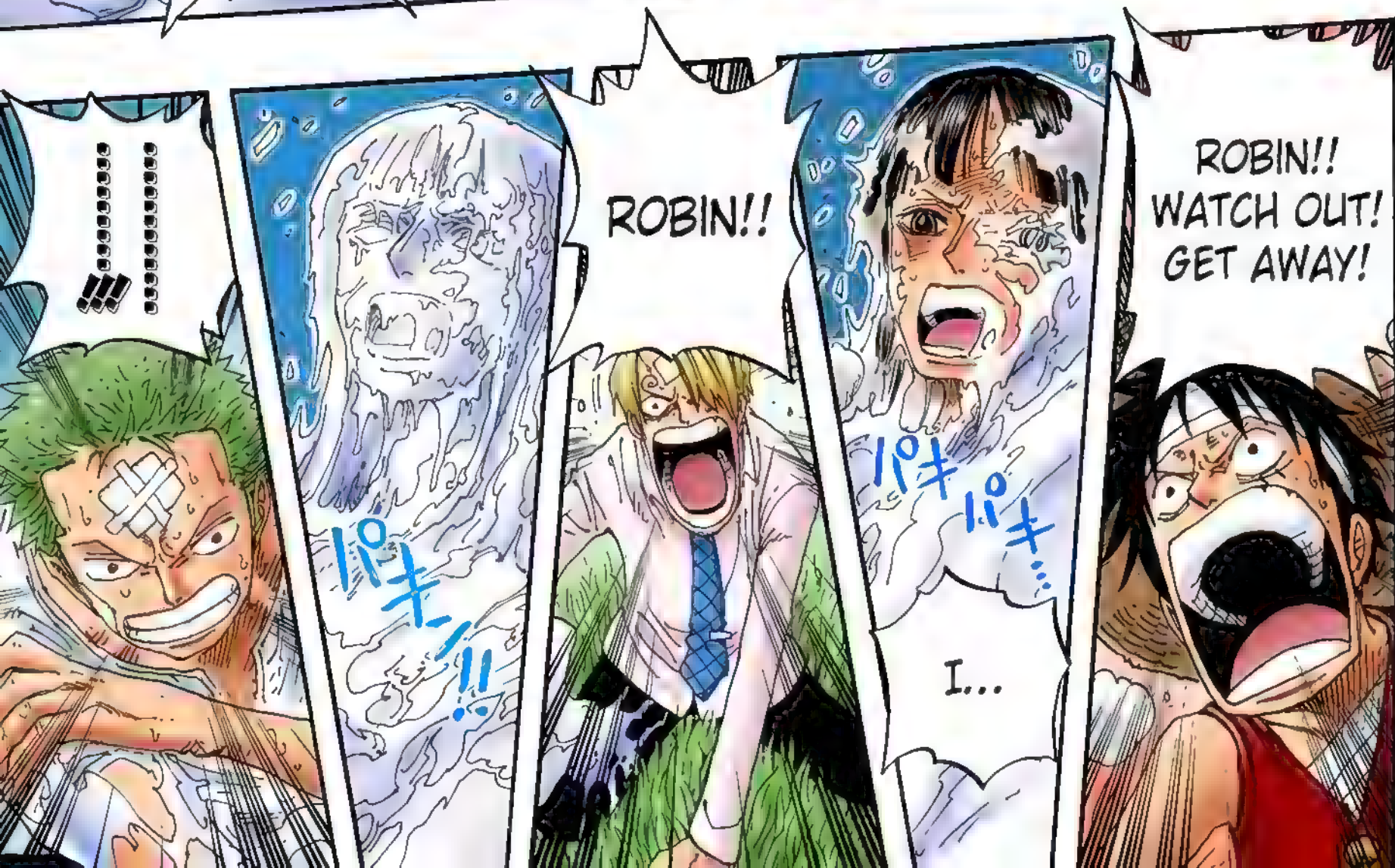
YOU'VE MET
UP WITH SOME
FINE
COMRADES.



I HAVE TO TEND TO
THEM RIGHT AWAY!
WITH FROSTBITE...
THEIR ARMS AND LEGS
WILL ROT!!

TH-
THIS IS
TERRIBLE!







AAAAAH!
ROBIN!!



DON'T WHINE...
SHE'LL STILL BE
ALIVE WHEN SHE
THAWS.

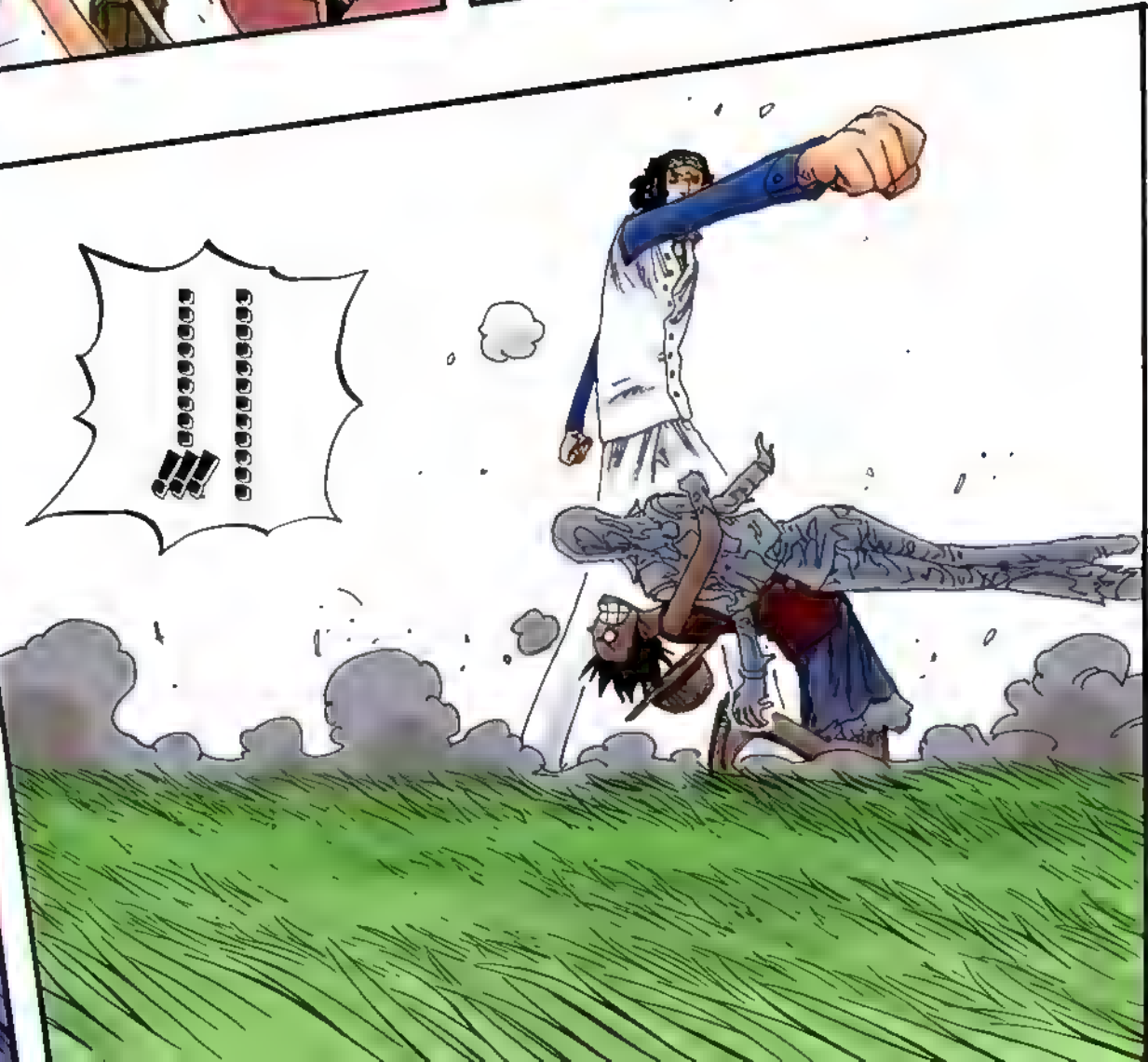
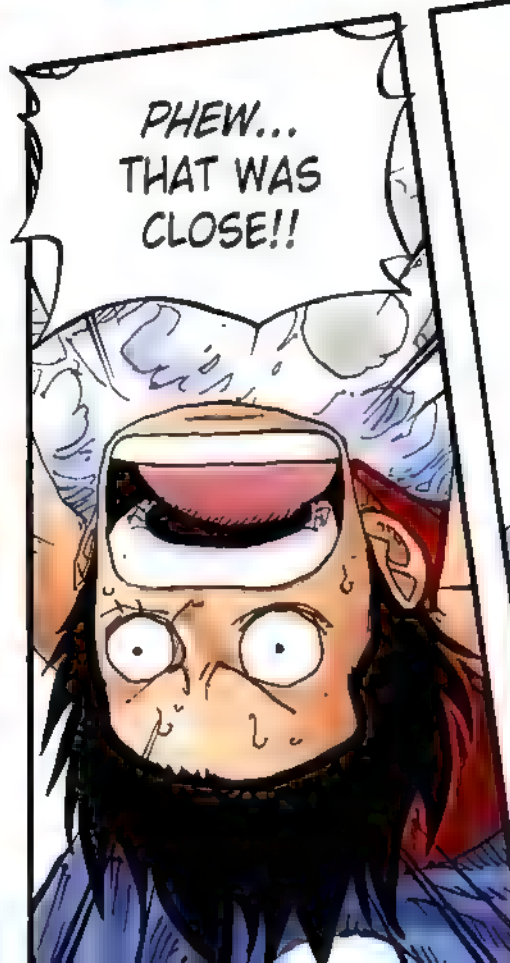
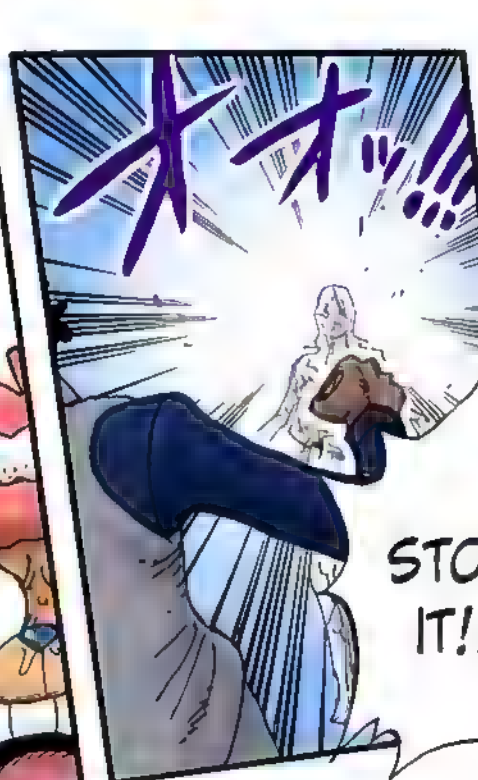
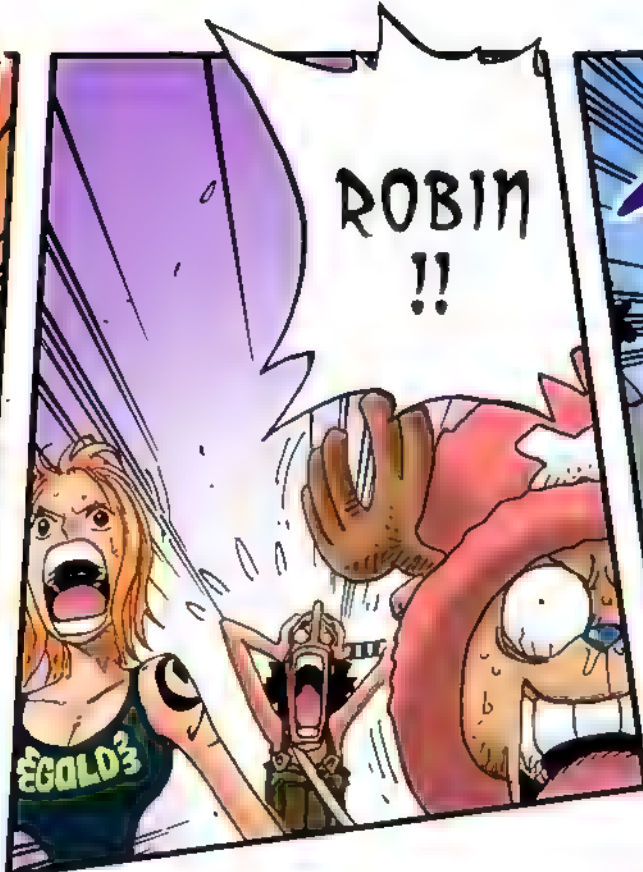
BE CAREFUL--
IF SHE BREAKS,
SHE'LL DIE.

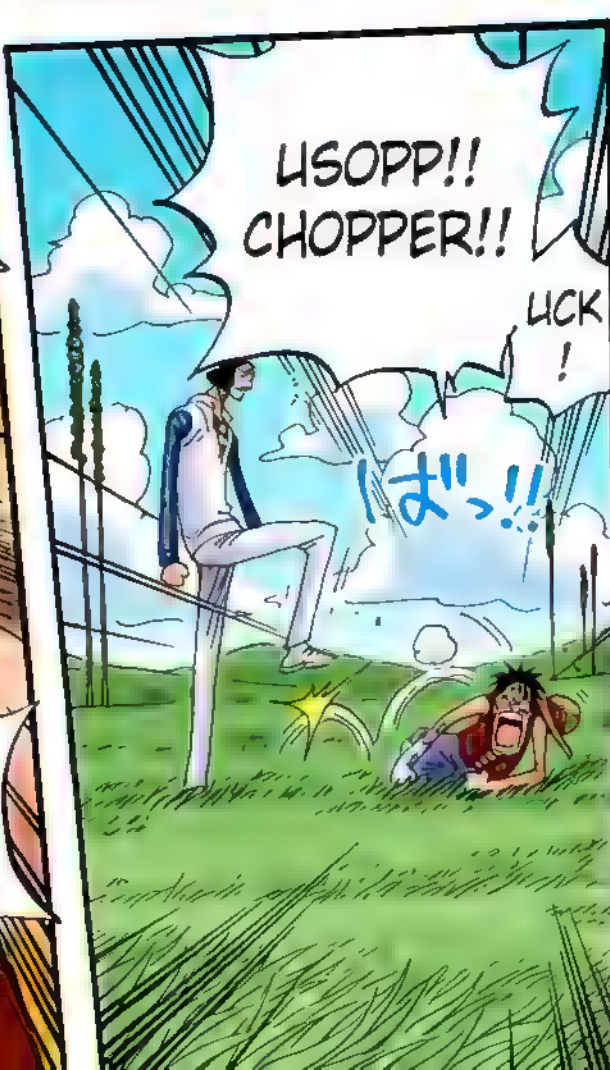


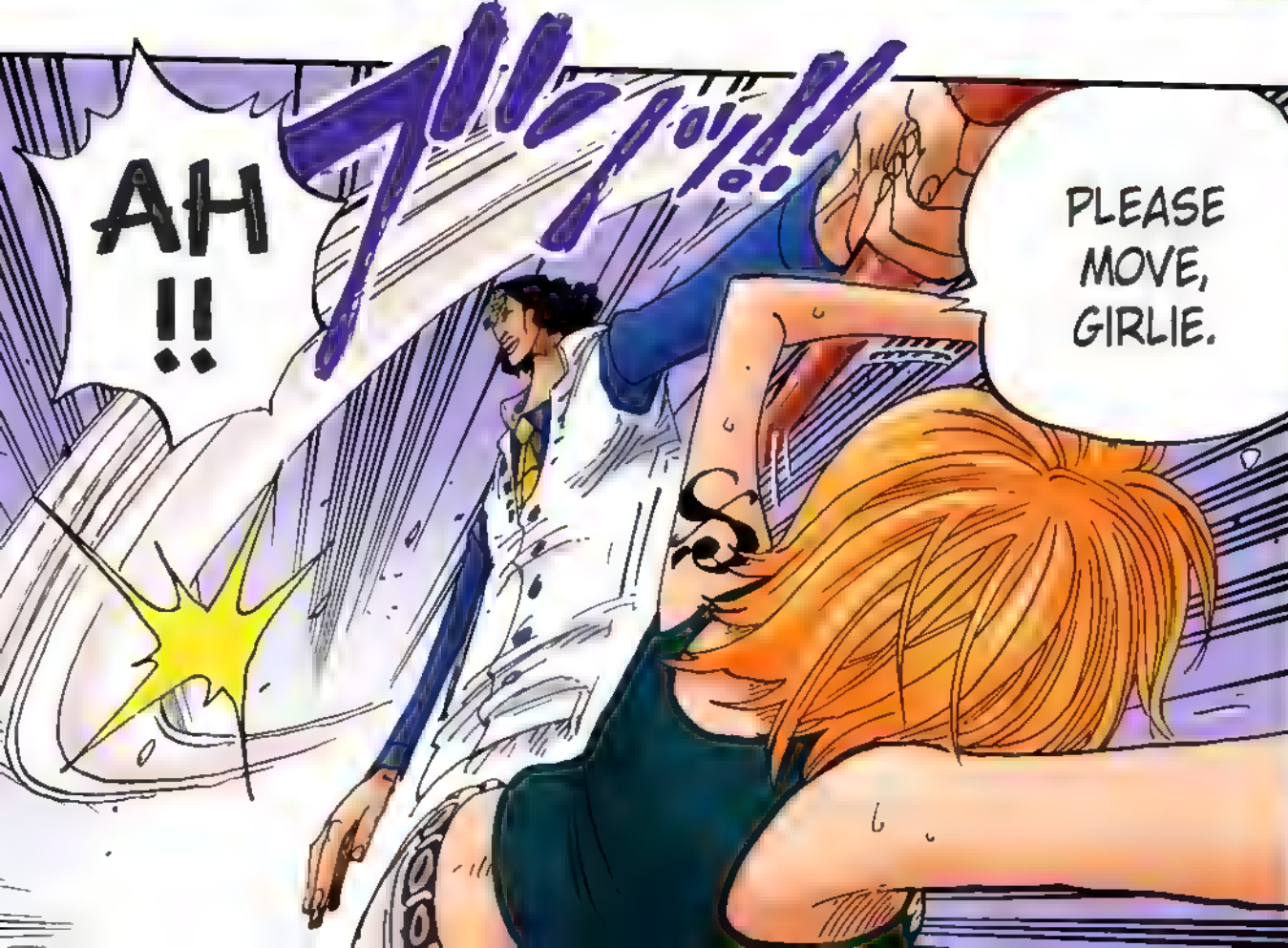
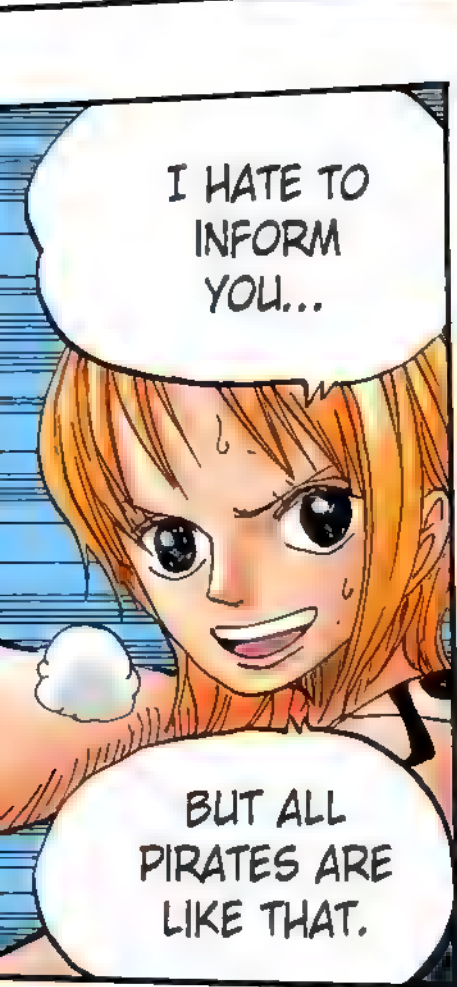
WHY...
YOU!!

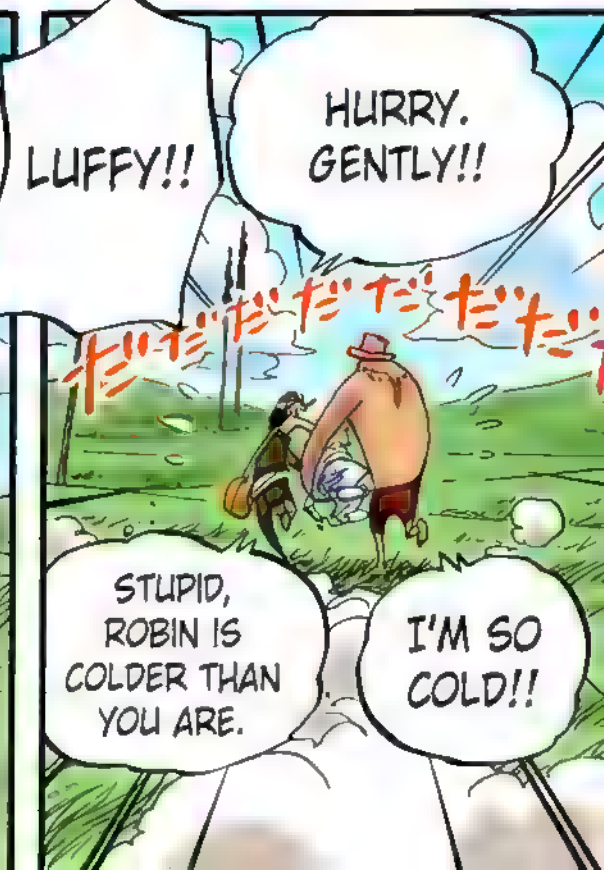
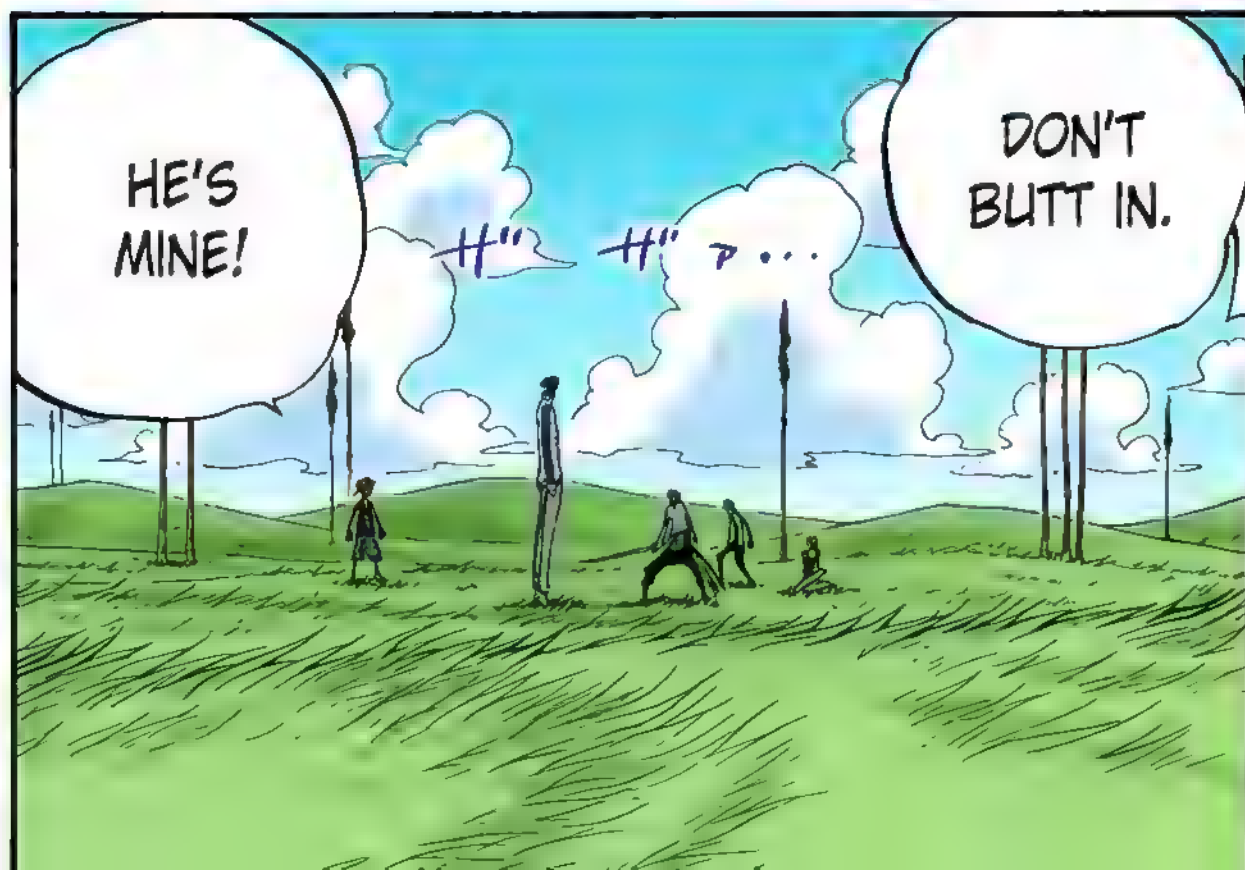
すう...

FOR EXAMPLE, IF
YOU WERE TO HIT
HER LIKE THIS...

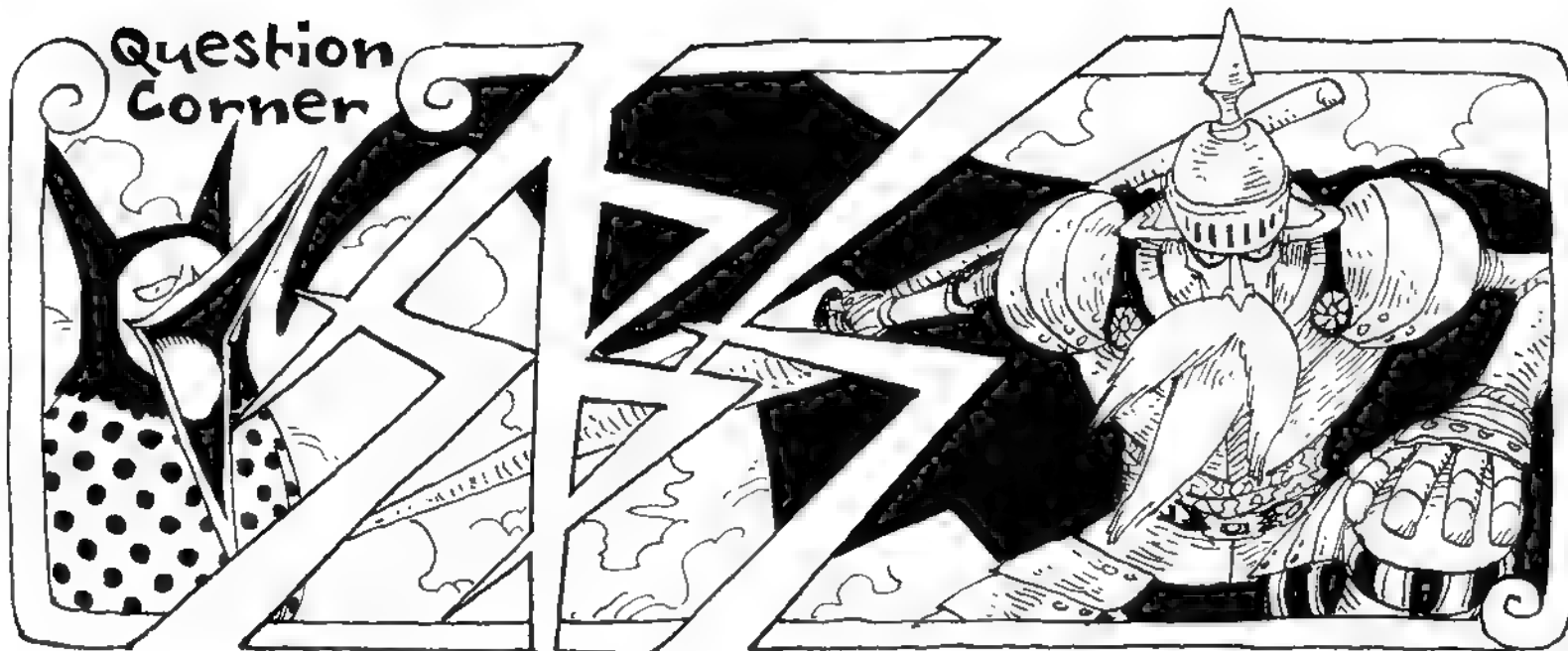












Q: On page 80 in vol. 9, is Navy Commodore Purinpurin--that man with the weird hairstyle--inspired by "The Purinpurin Story" show that aired in 1981?? I've been real curious about that.

Please let me know.

--Nana-chan

A: Oh, how nostalgic. I didn't get the idea from that--in fact, I barely remember it. And it wasn't like I liked it. It was a puppet program aimed at young girls, with a heroine named Purinpurin who was a princess. I guess she was named that because she was a princess.

My older sister liked that show and watched it, so I remember seeing it and thinking what a funny name and funny hairstyle she had. You must have seen some reruns lately that made you think about this, eh, Nana-chan?
Thank you.

Long ago, there were lots of puppet shows on television.

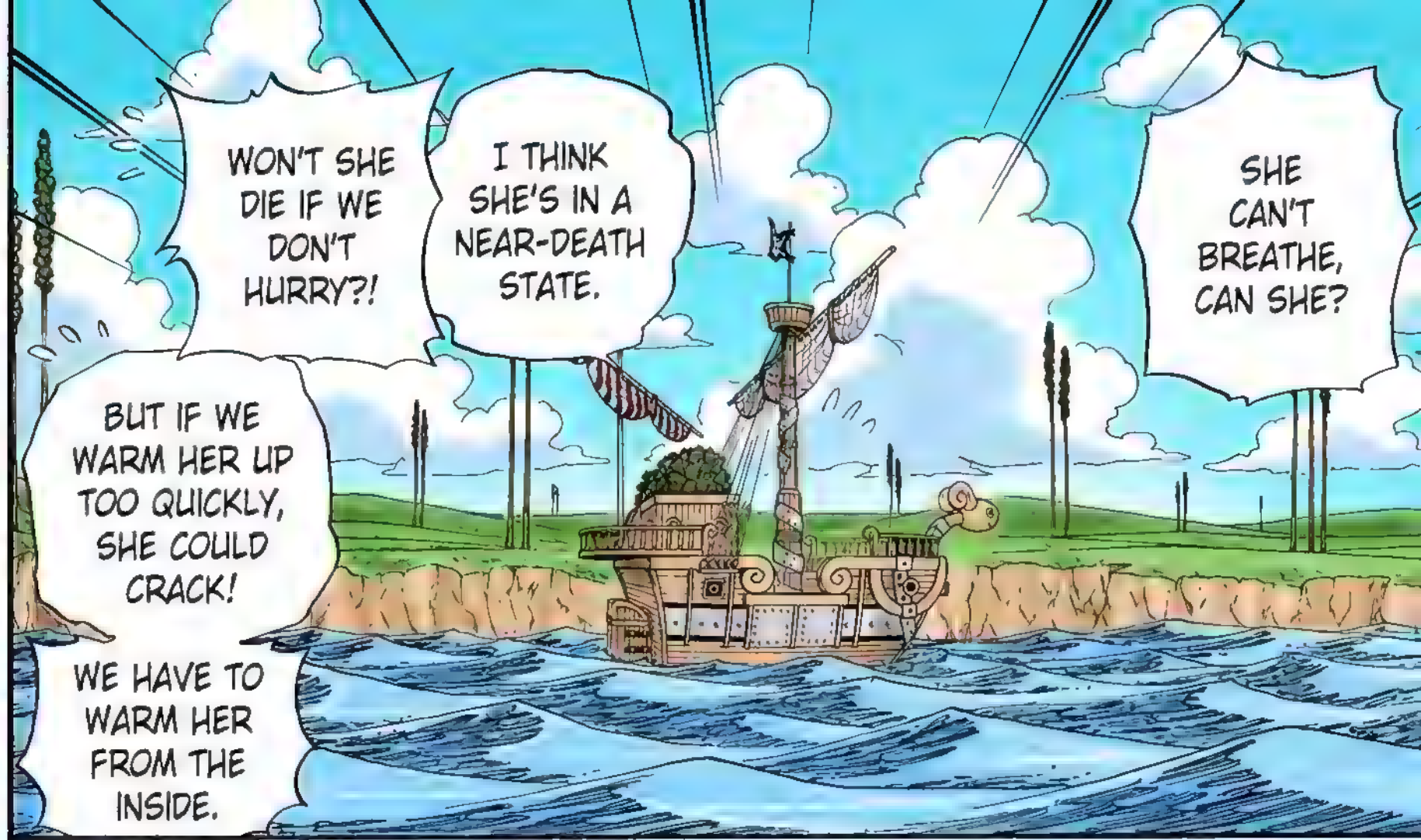


Geez, I don't remember her at all!

Chapter 321: **ONE-ON-ONE**



GEDATSU'S UNEXPECTED LIFE ON THE BLUE SEA, VOL. 7:
"YOU HAVE TO EAT WITH YOUR MOUTH ON A DAY OF
DIGGING, MASTER GEDATSU"



WON'T SHE
DIE IF WE
DON'T
HURRY?!

I THINK
SHE'S IN A
NEAR-DEATH
STATE.

SHE
CAN'T
BREATHE,
CAN SHE?

BUT IF WE
WARM HER UP
TOO QUICKLY,
SHE COULD
CRACK!

WE HAVE TO
WARM HER
FROM THE
INSIDE.

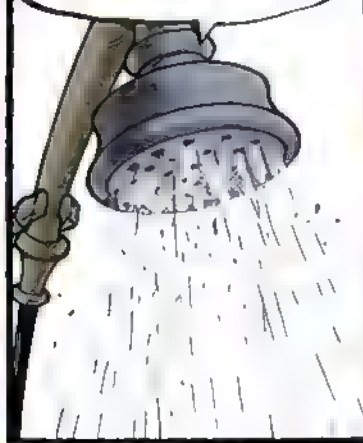
HOW CAN YOU
NOT KNOW?!
ROBIN'S LIFE
IS AT STAKE
HERE!



I DON'T KNOW...
BUT THERE'S NO
OTHER WAY...



ZHAA!!



ARE YOU SURE
THIS IS GONNA
WORK...?

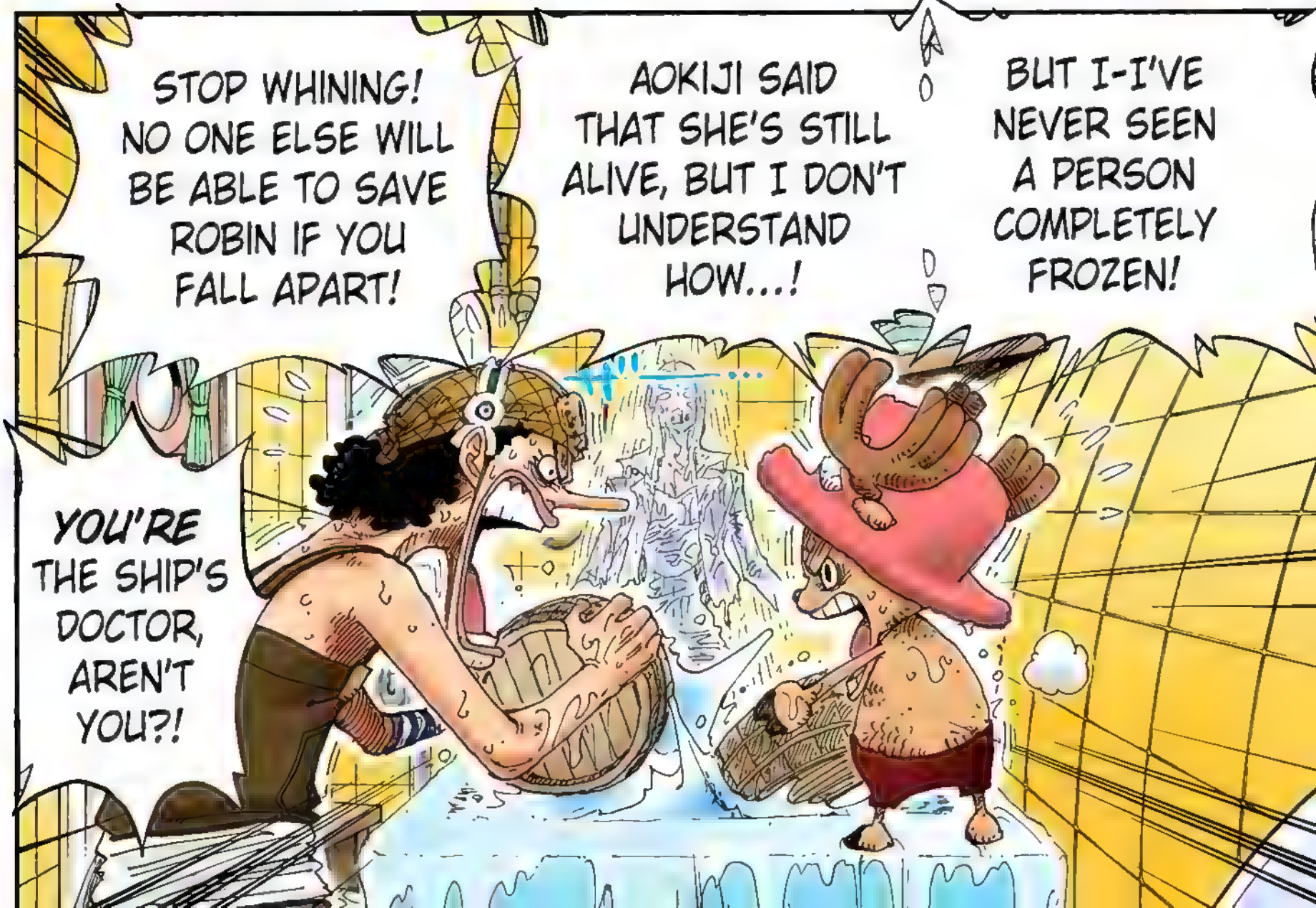


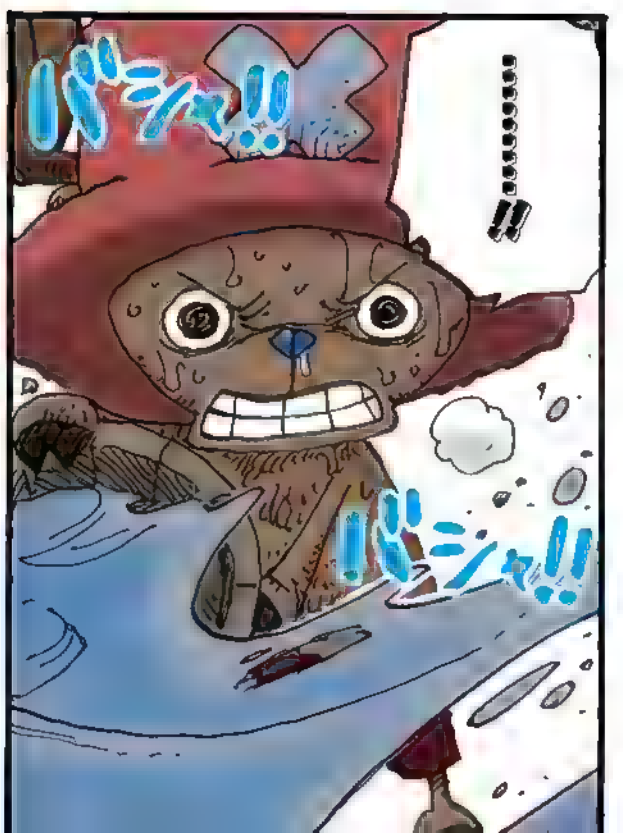
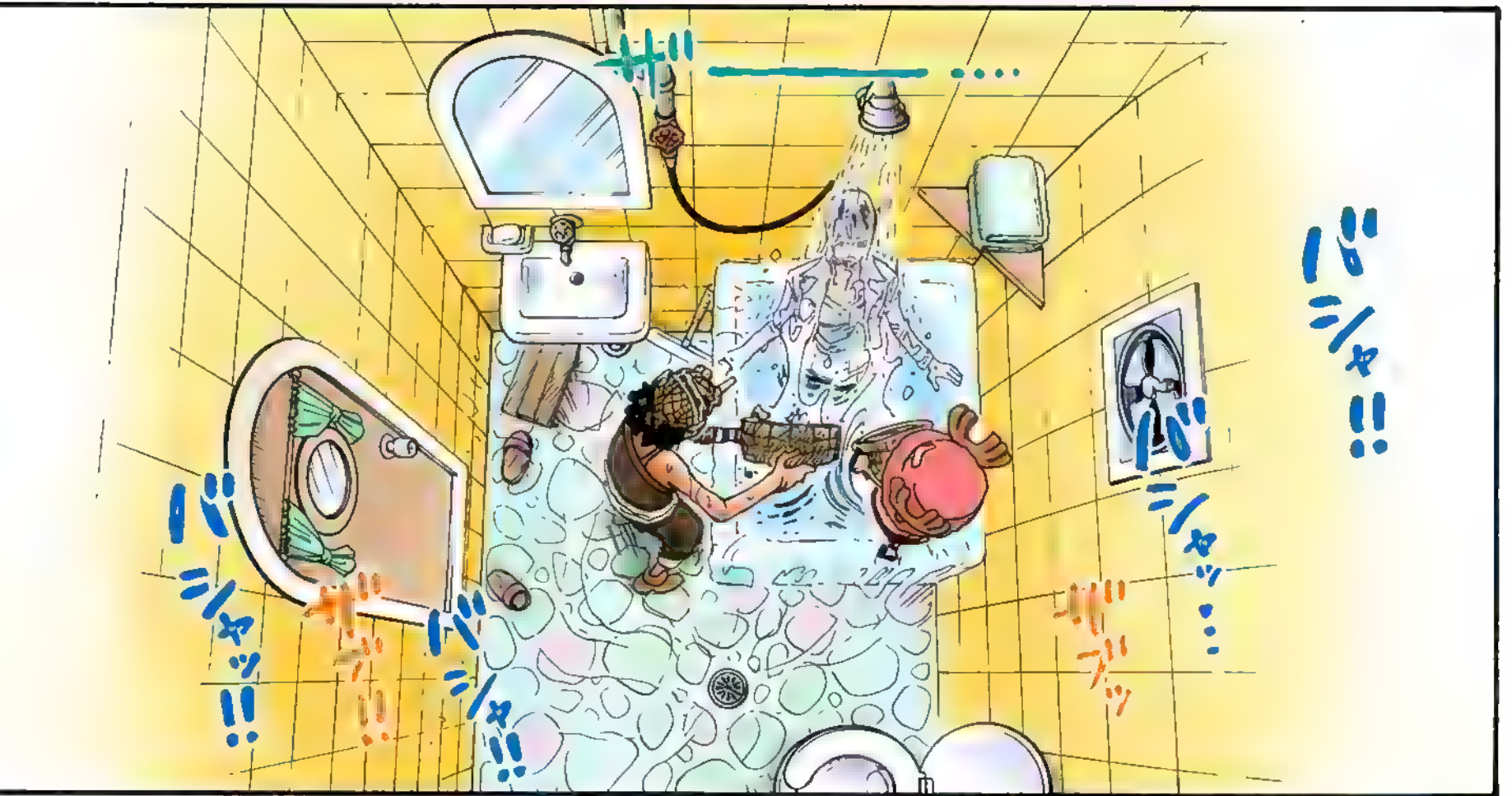
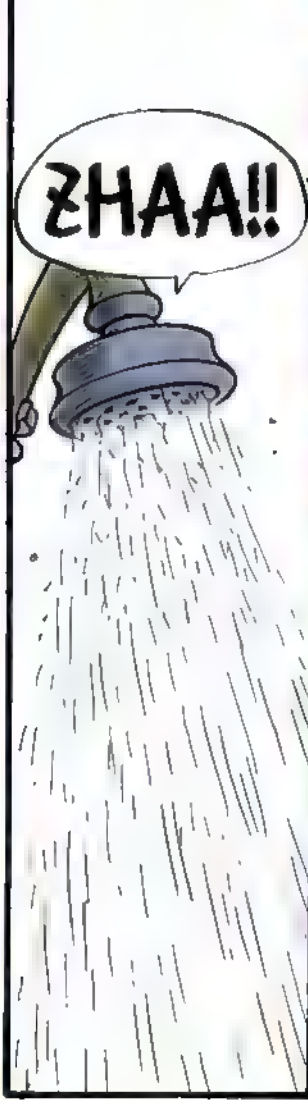
STOP WHINING!
NO ONE ELSE WILL
BE ABLE TO SAVE
ROBIN IF YOU
FALL APART!

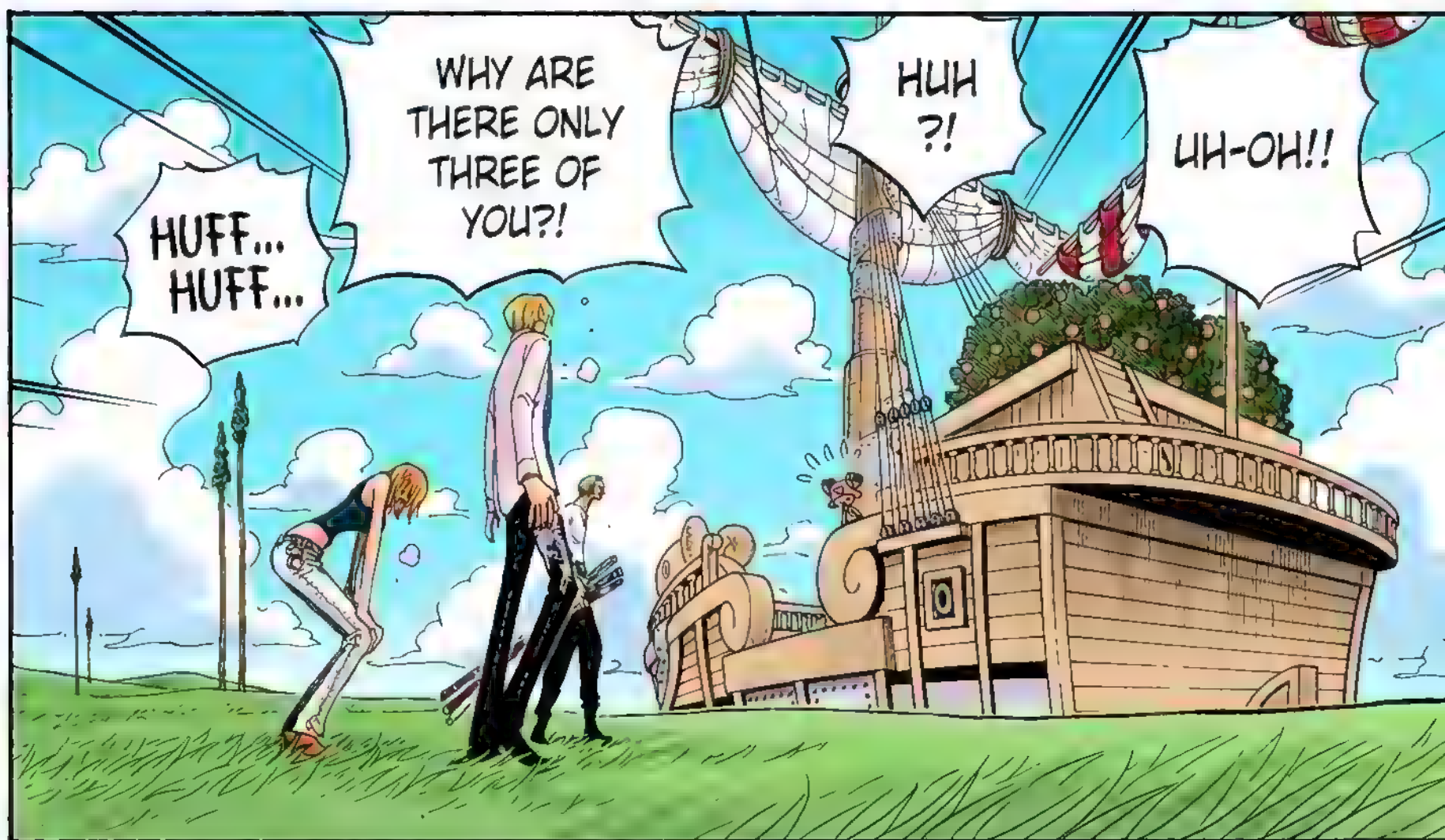
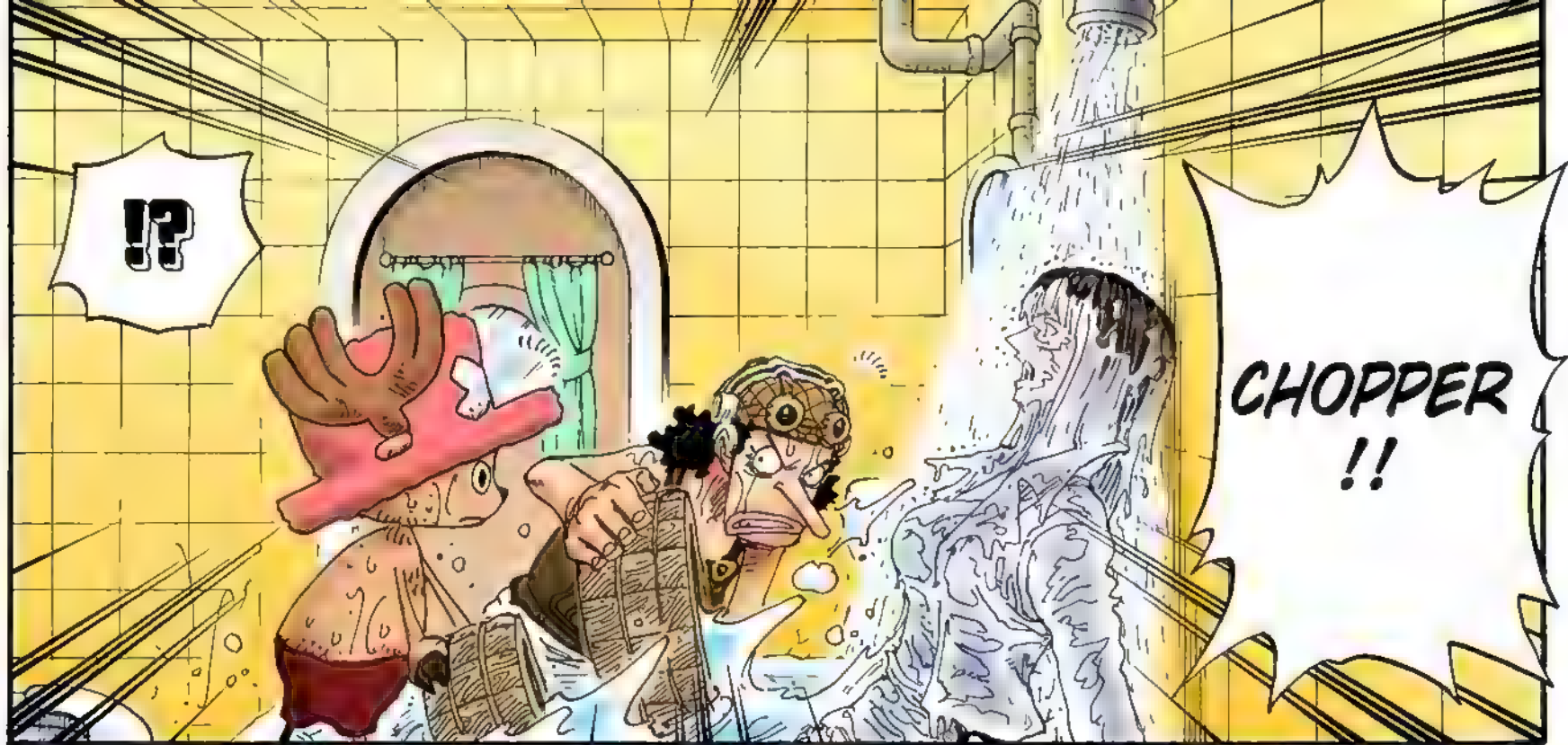
AOKIJI SAID
THAT SHE'S STILL
ALIVE, BUT I DON'T
UNDERSTAND
HOW...!

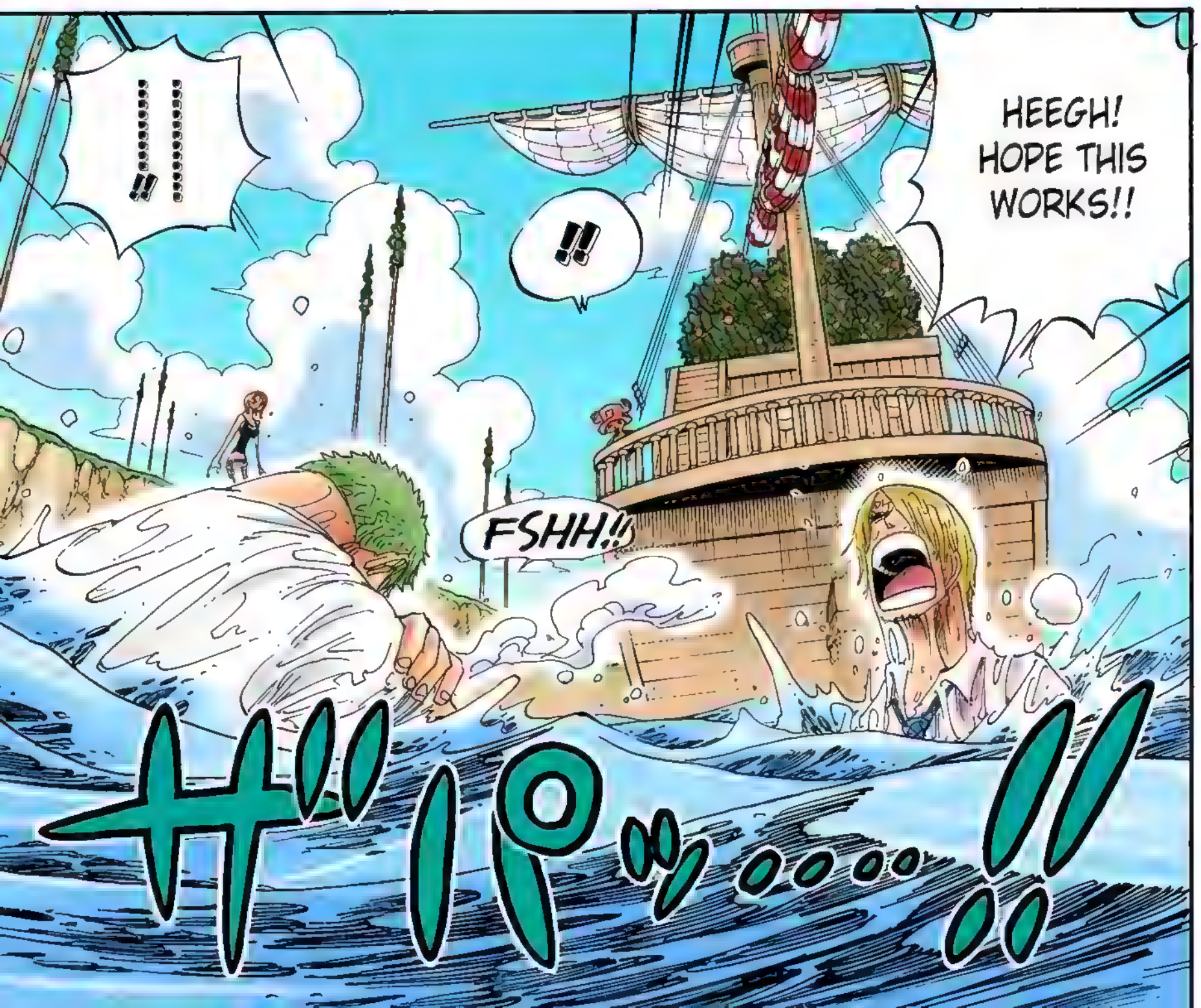
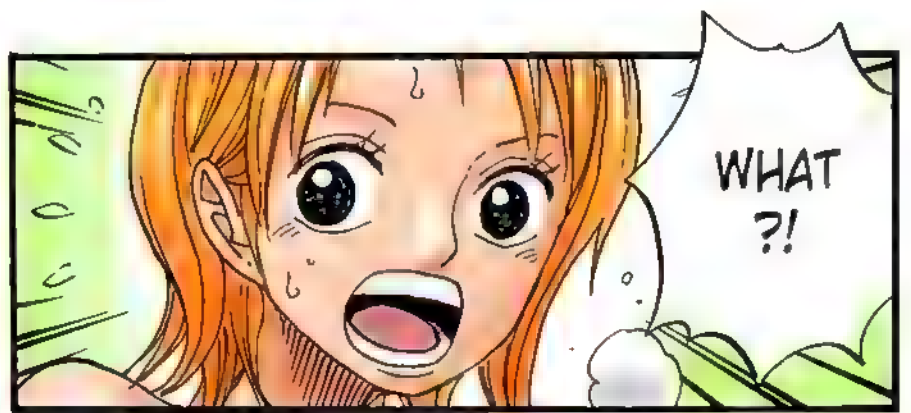
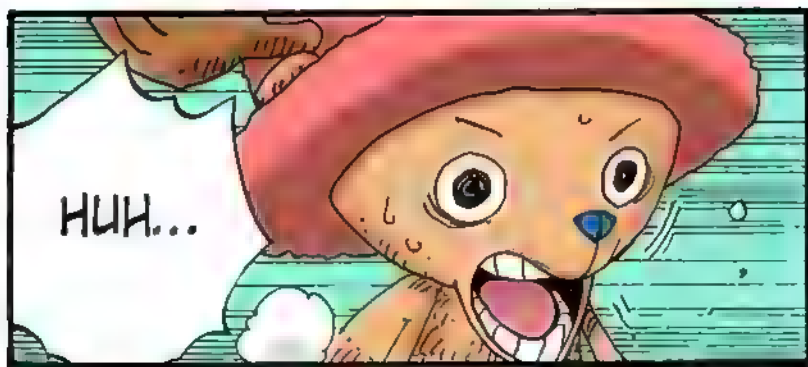
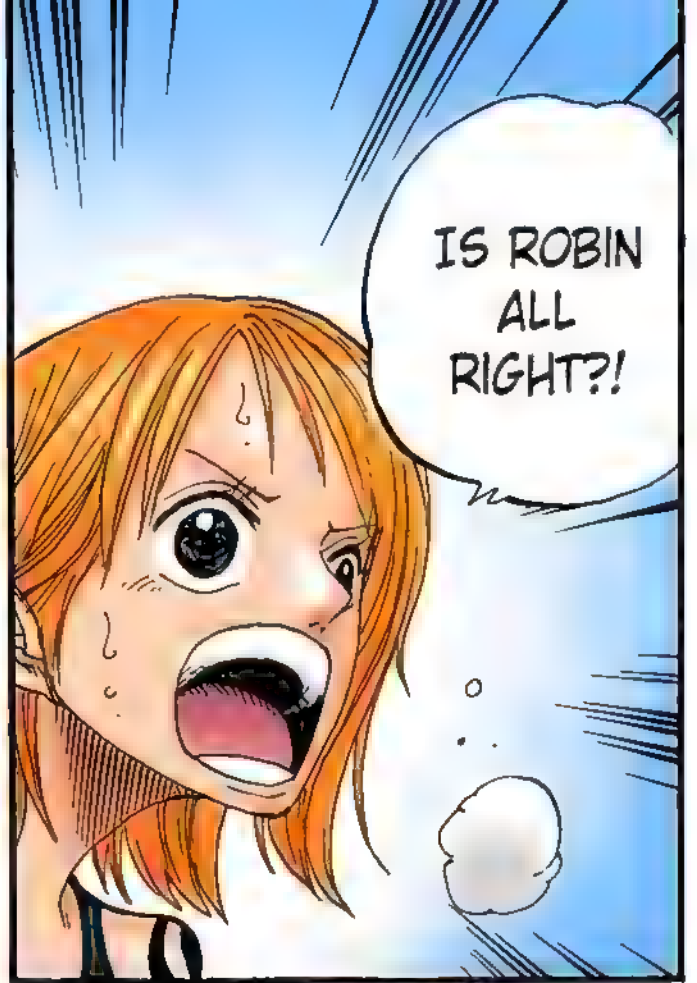
BUT I-I'VE
NEVER SEEN
A PERSON
COMPLETELY
FROZEN!

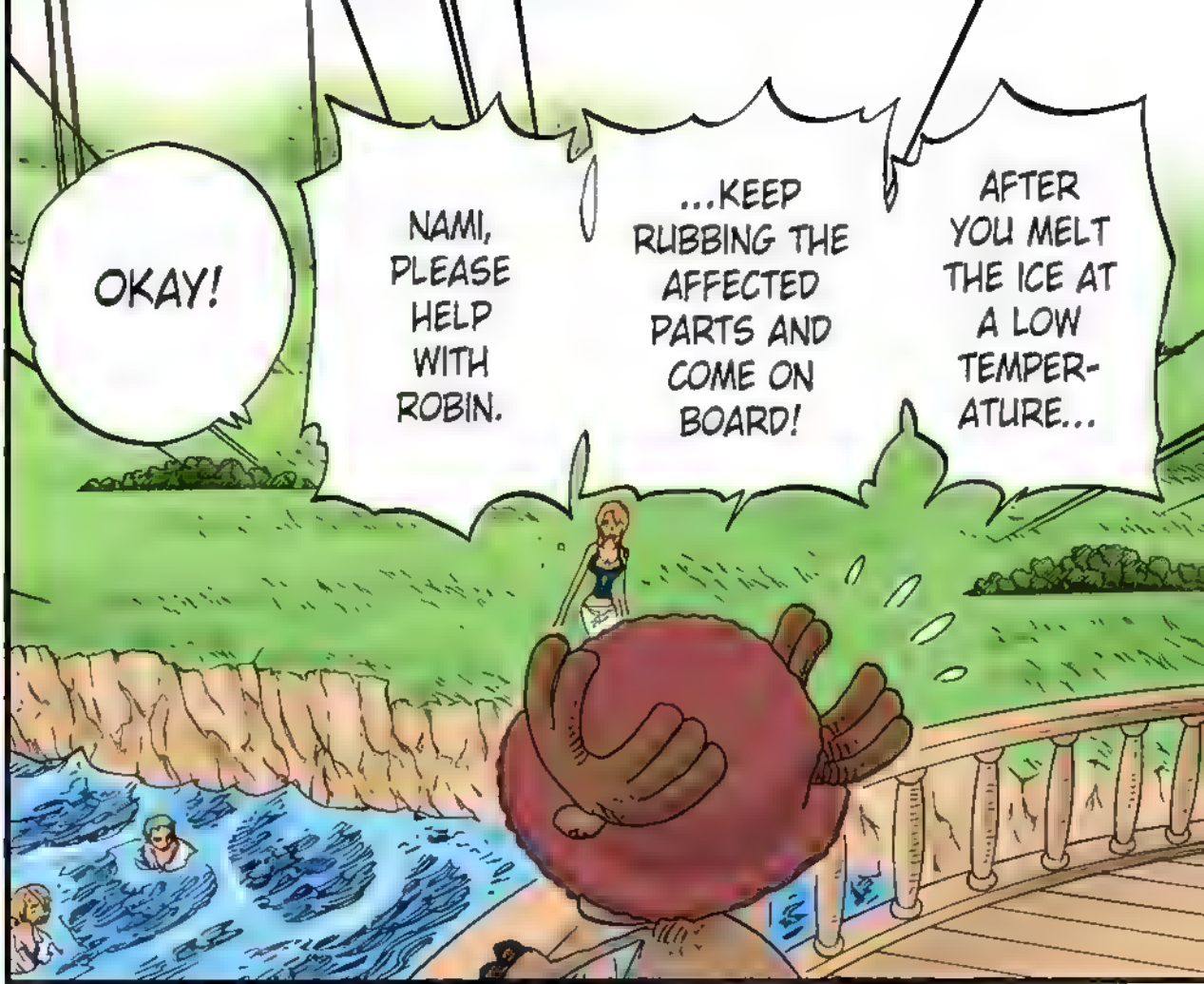
YOU'RE
THE SHIP'S
DOCTOR,
AREN'T
YOU?!









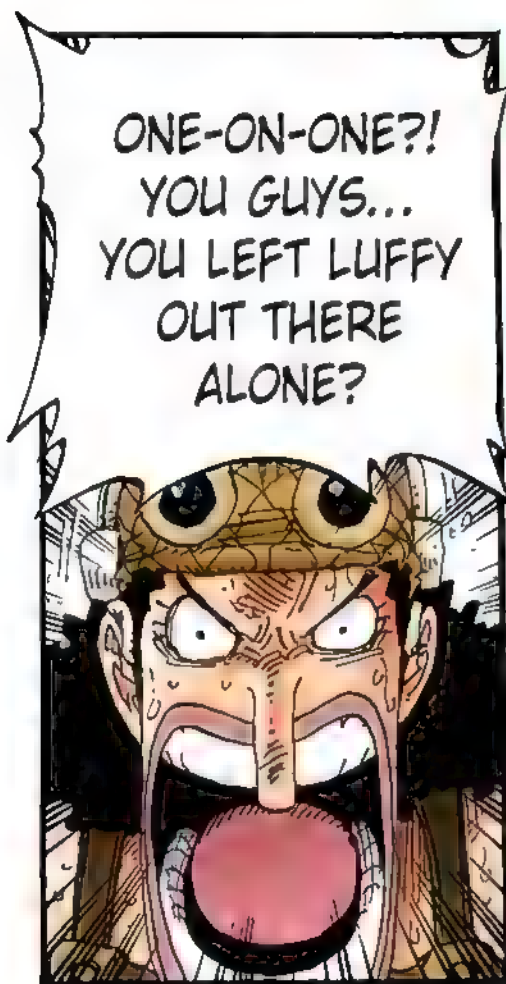


OKAY!

NAMI,
PLEASE
HELP
WITH
ROBIN.

...KEEP
RUBBING THE
AFFECTED
PARTS AND
COME ON
BOARD!

AFTER
YOU MELT
THE ICE AT
A LOW
TEMPER-
ATURE...



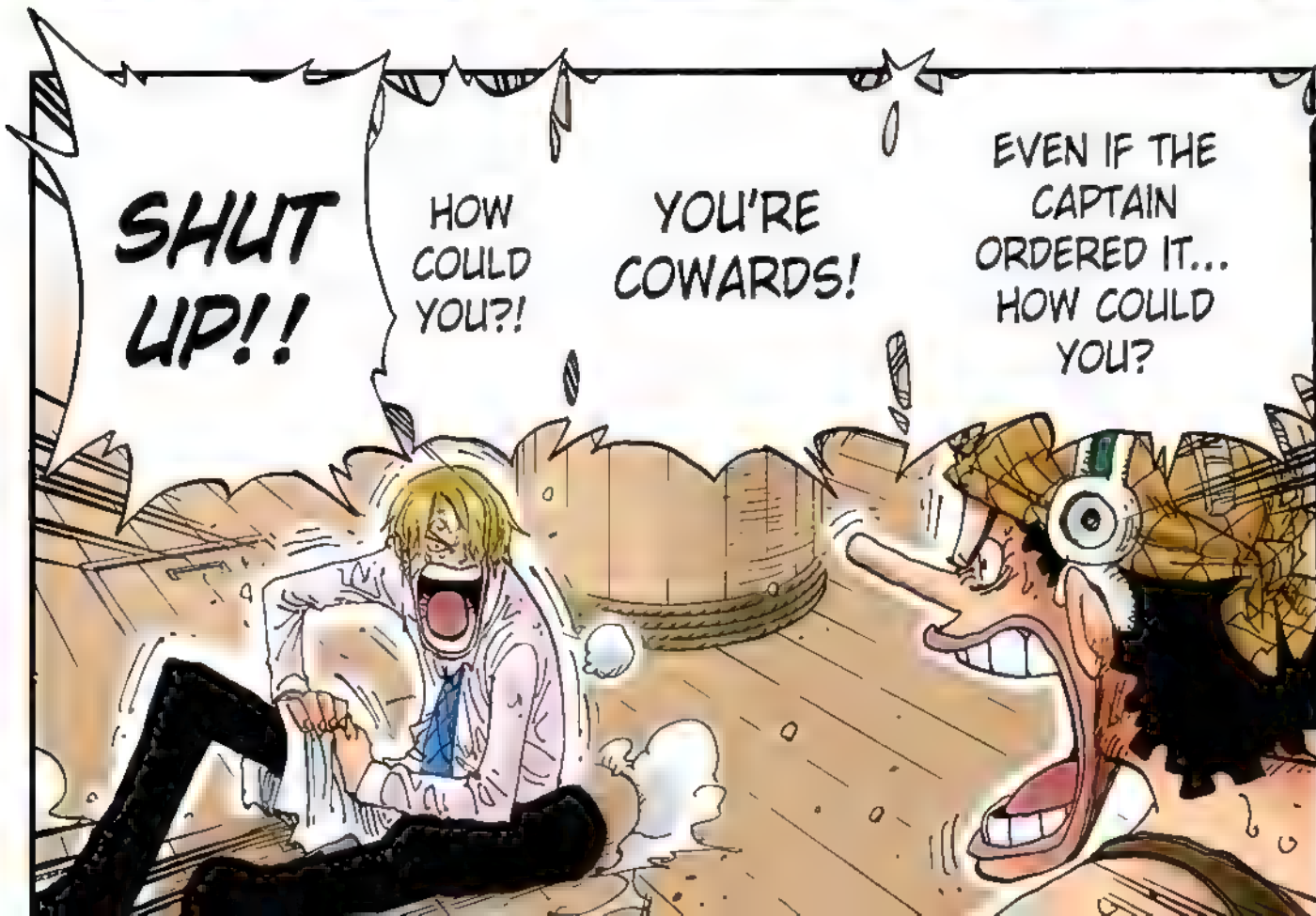
ONE-ON-ONE?!
YOU GUYS...
YOU LEFT LUFFY
OUT THERE
ALONE?



HE WANTS
TO GO AT IT
ONE-ON-ONE...

WHAT ARE YOU
GUYS DOING HERE?
WHERE'S LUFFY?
WHAT HAPPENED
TO AOKIJI?!

ばん!!

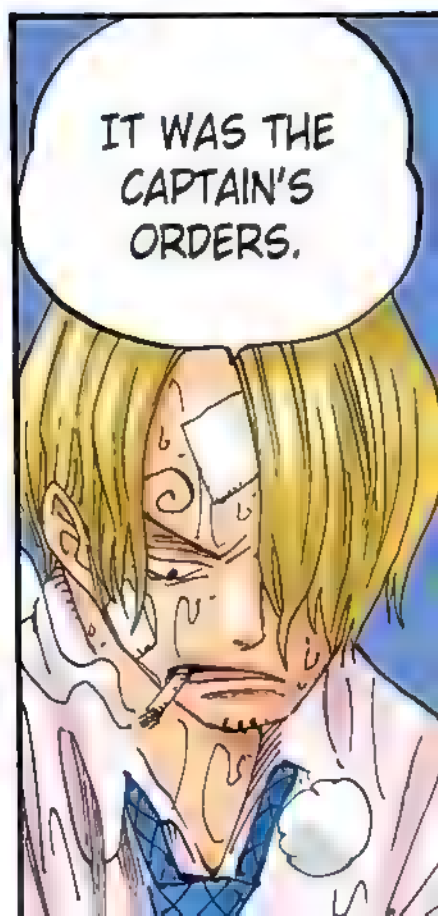


SHUT
UP!!

HOW
COULD
YOU?!

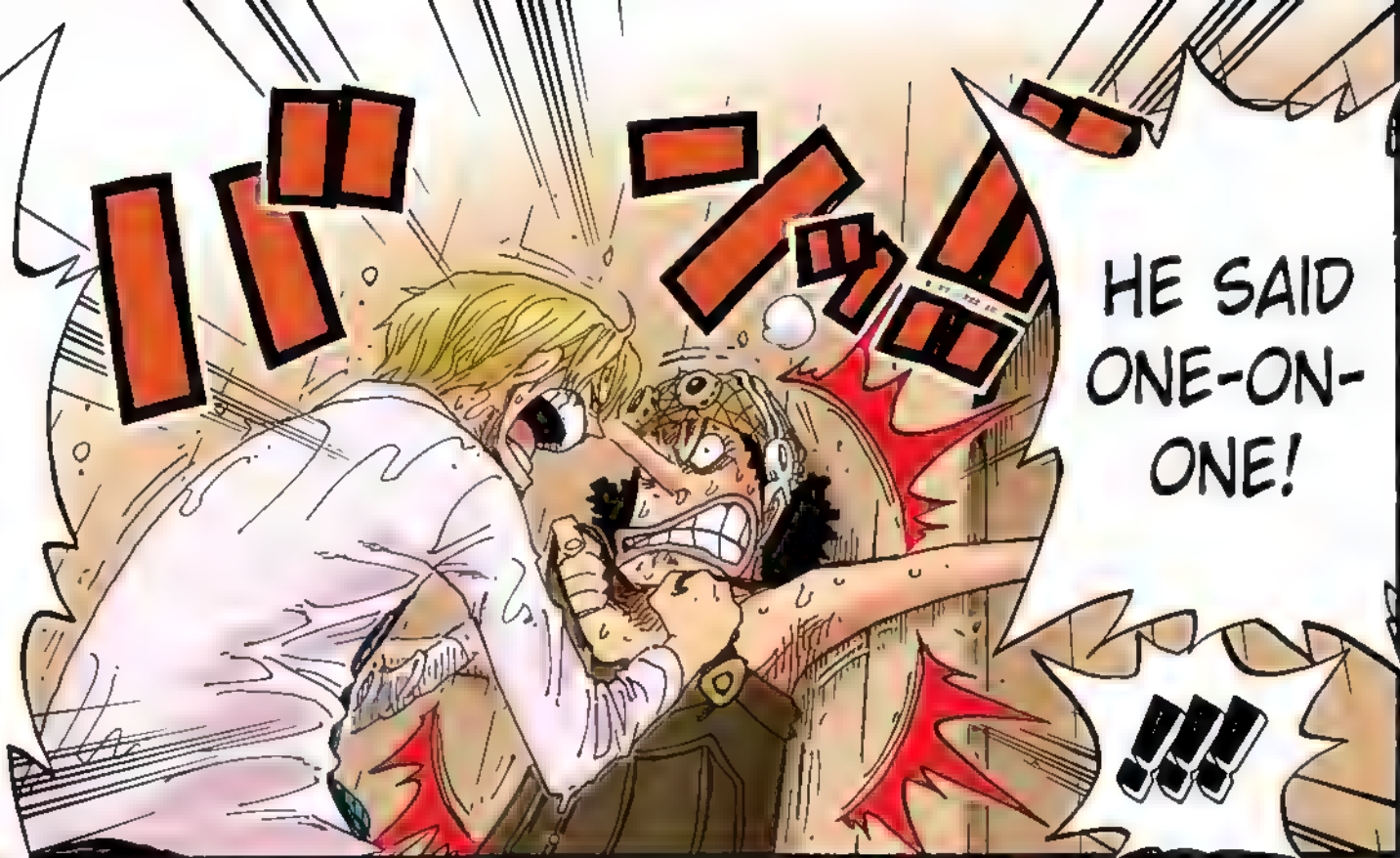
YOU'RE
COWARDS!

EVEN IF THE
CAPTAIN
ORDERED IT...
HOW COULD
YOU?



IT WAS THE
CAPTAIN'S
ORDERS.

**DON'T
YOU
UNDER-
STAND
THAT?!**

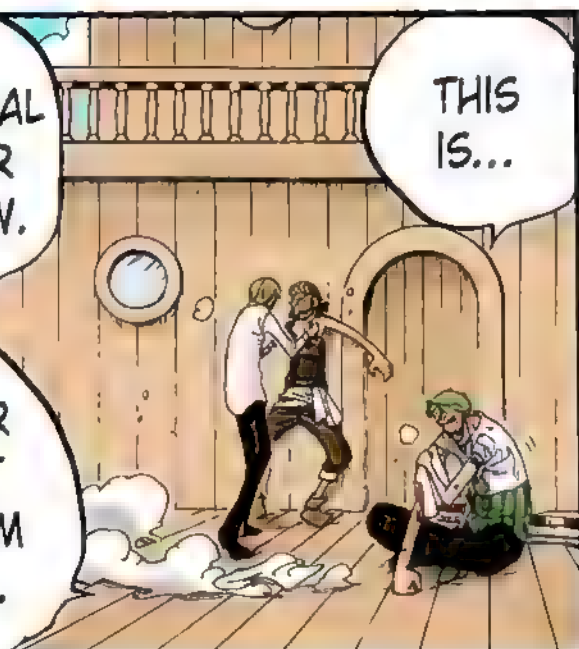


**HE SAID
ONE-ON-
ONE!**

...A CRUCIAL
TIME FOR
THE CREW.

THIS
IS...

WHETHER
HE DID IT
ON A WHIM
OR NOT...



**CUT IT
OUT!
THIS
ISN'T THE
TIME OR
PLACE!**

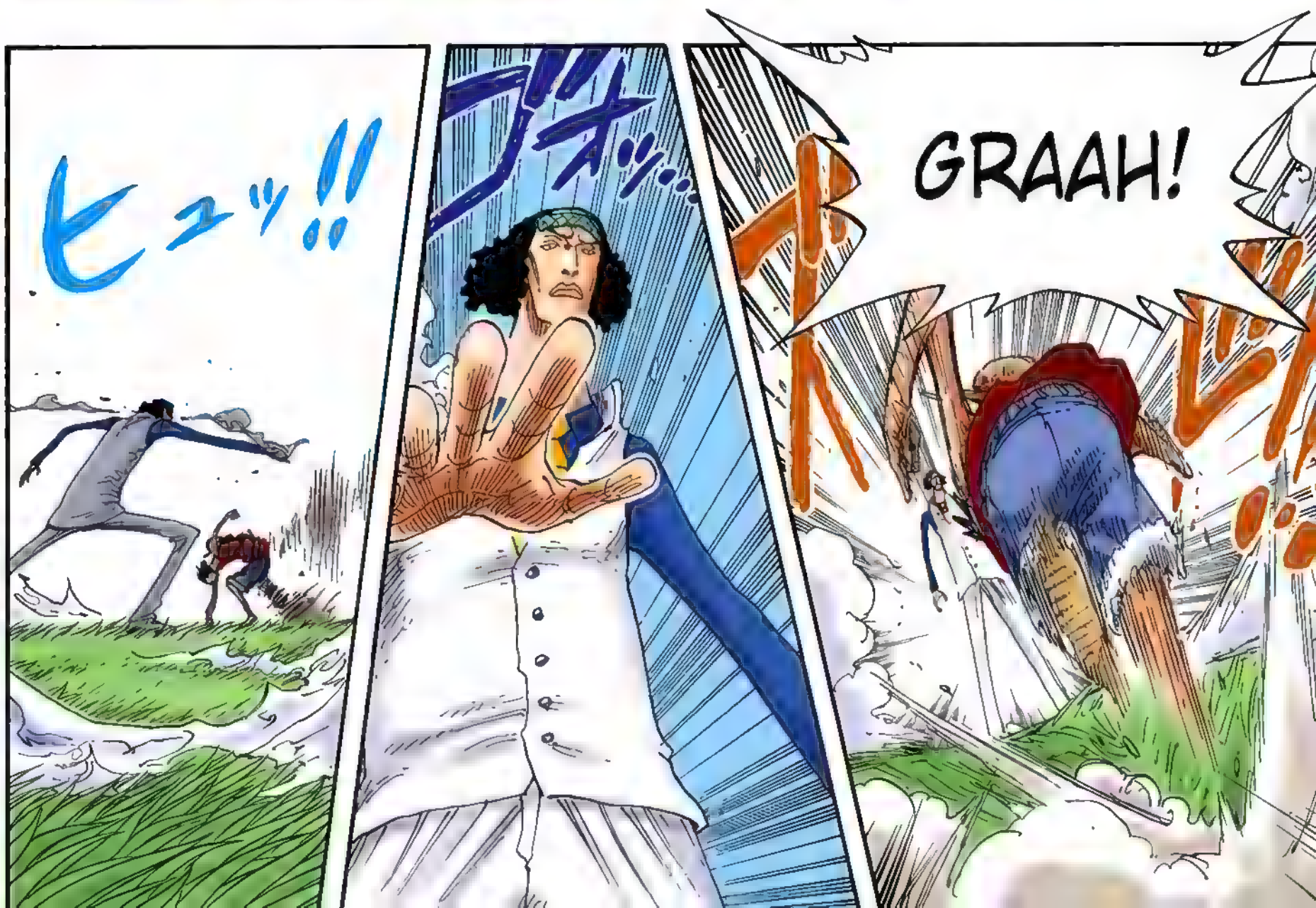
**NNGH
...!!**

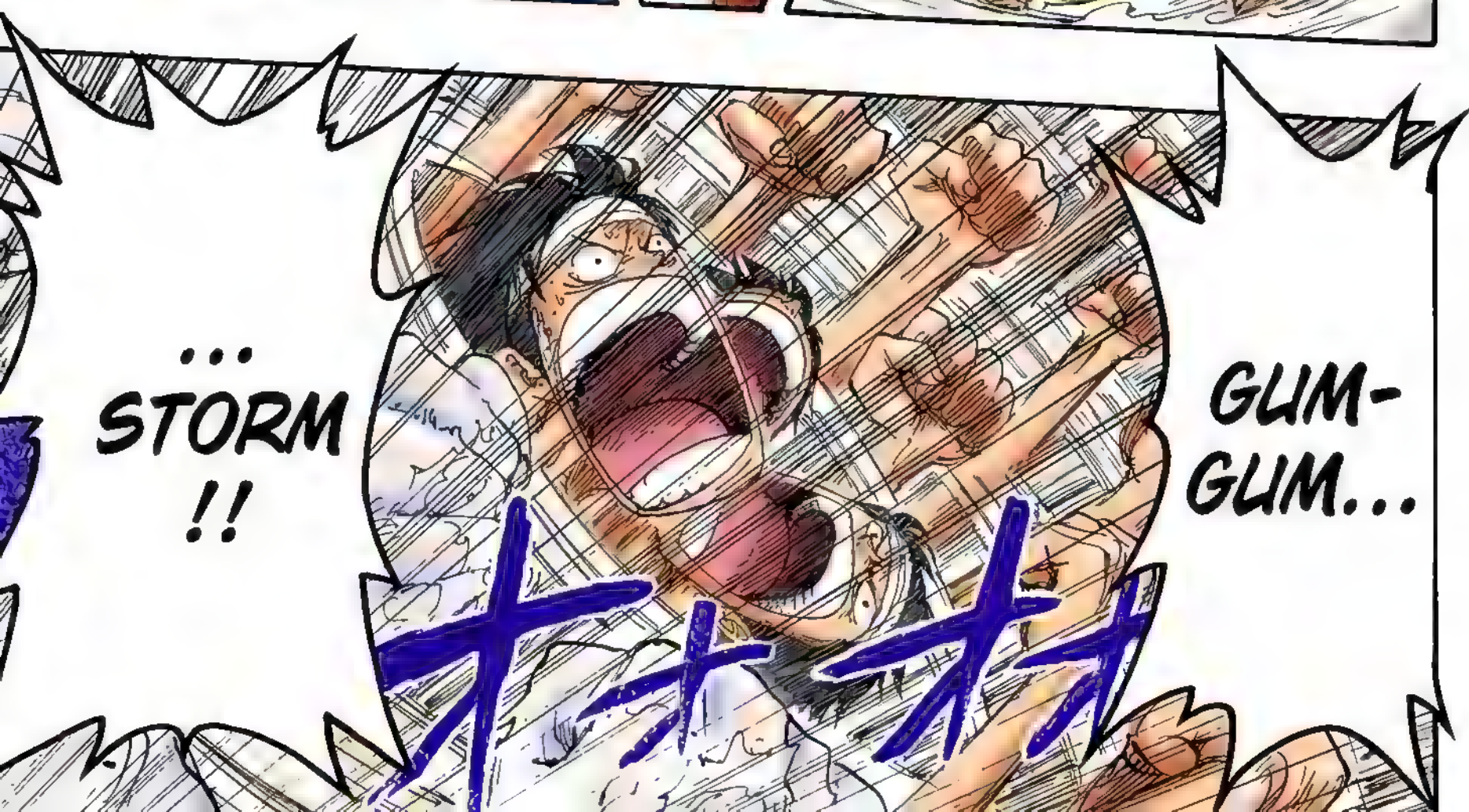
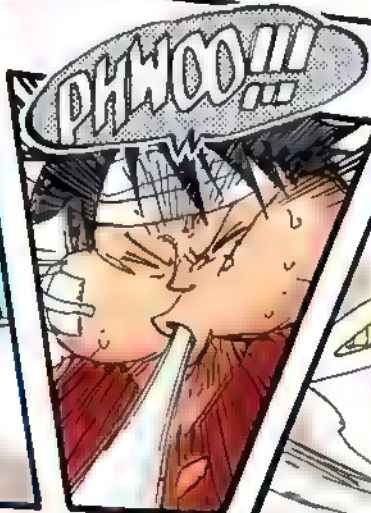
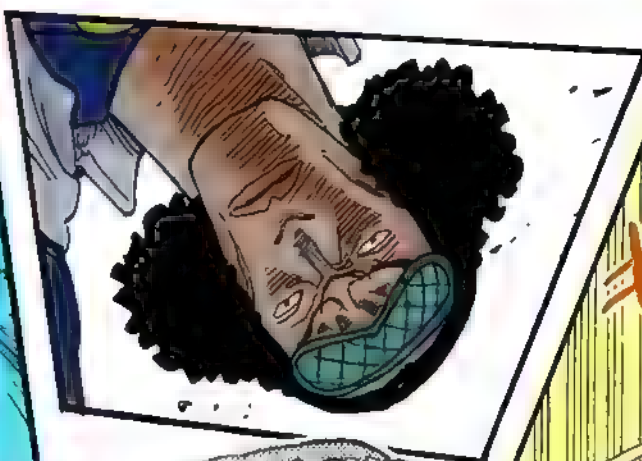
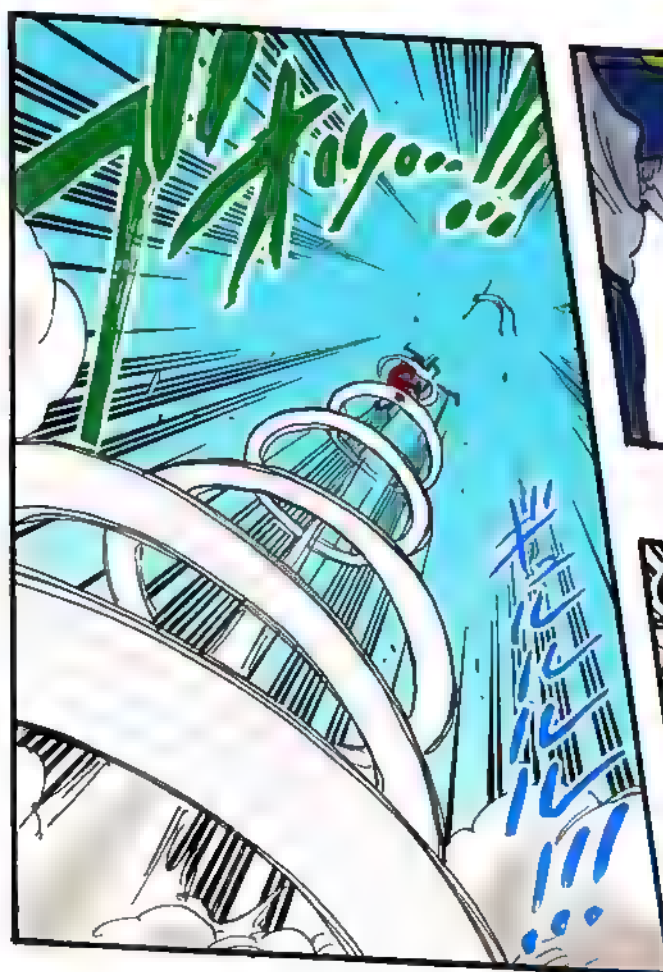
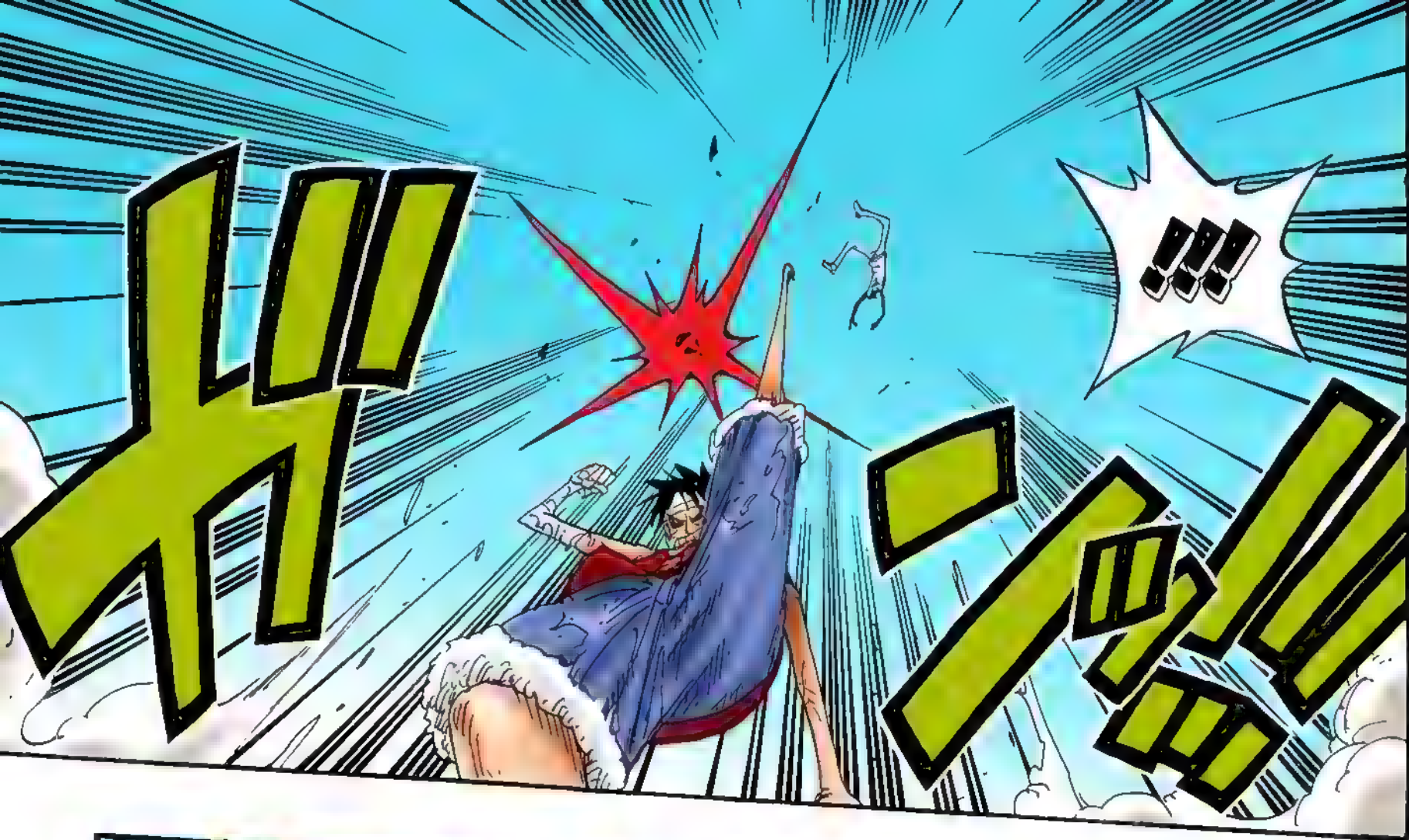


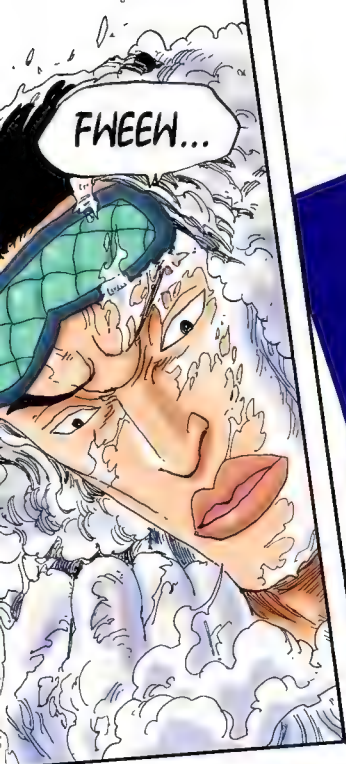
**JUST BE
PREPARED...**

**...FOR
THE
WORST!**

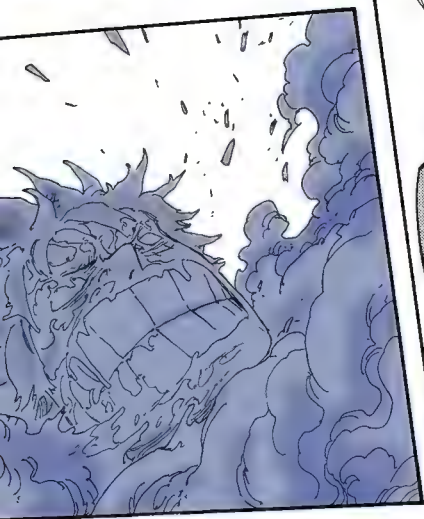








FWEH...

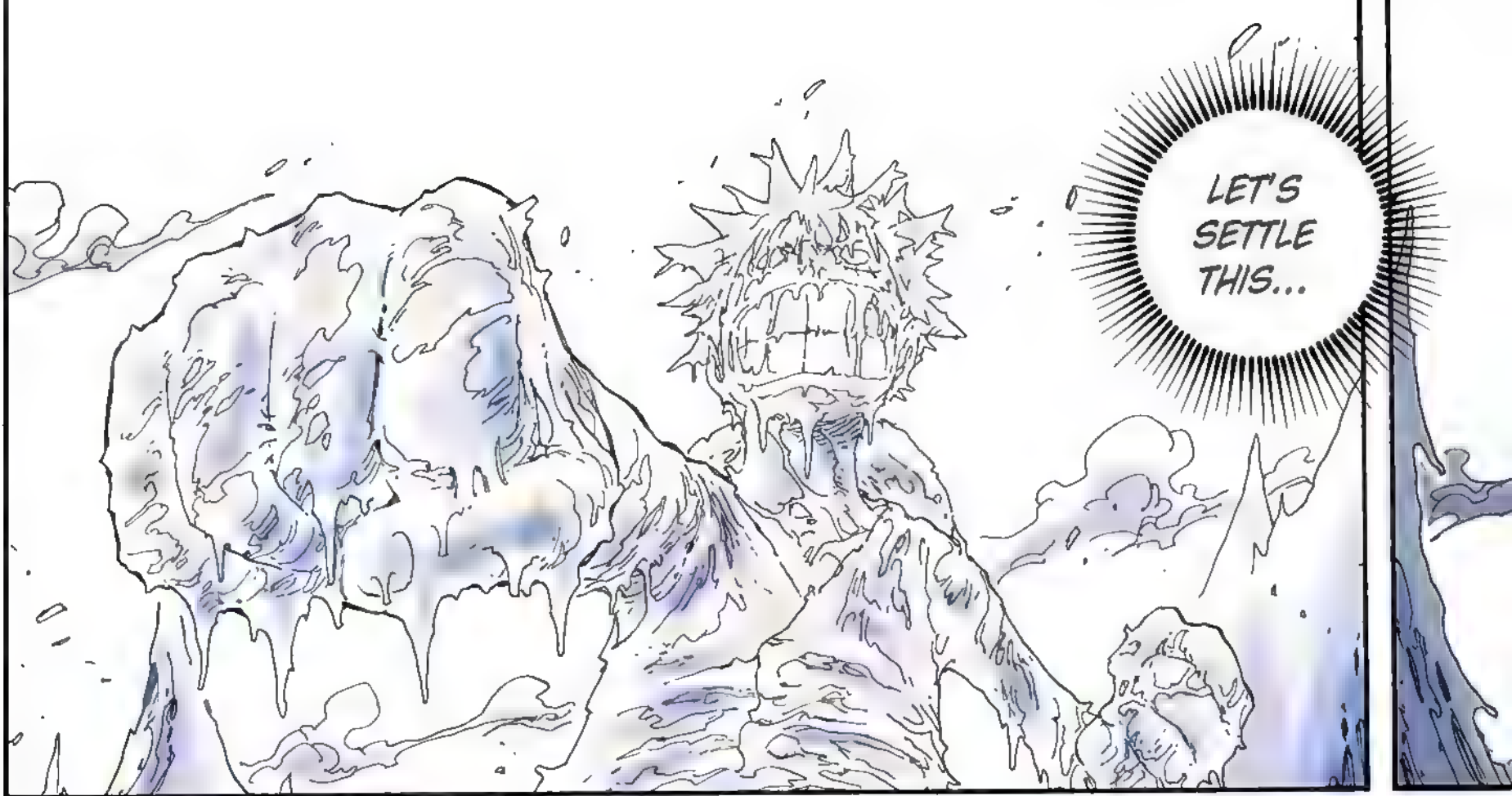


PLIK!!!

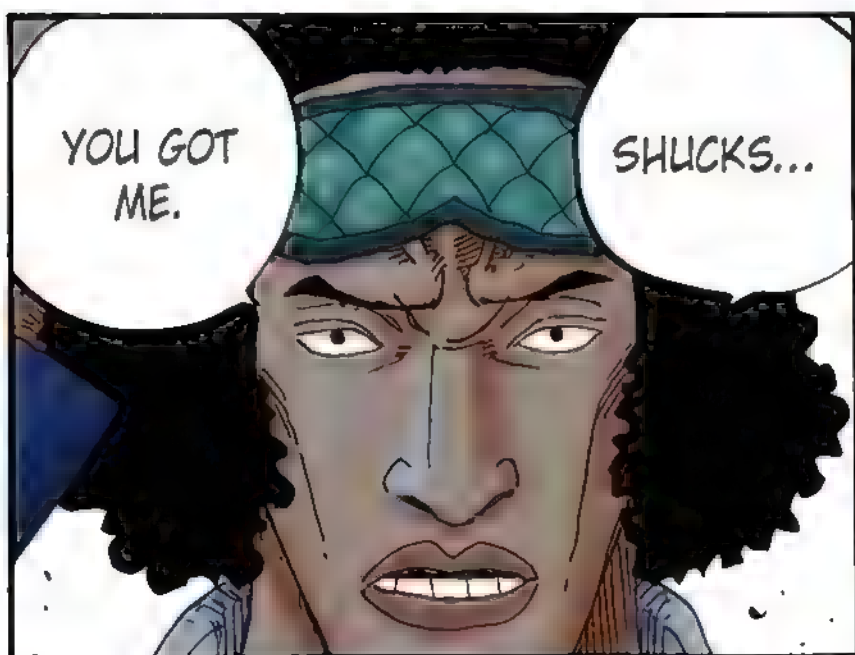
!!!



ICE
TIME.

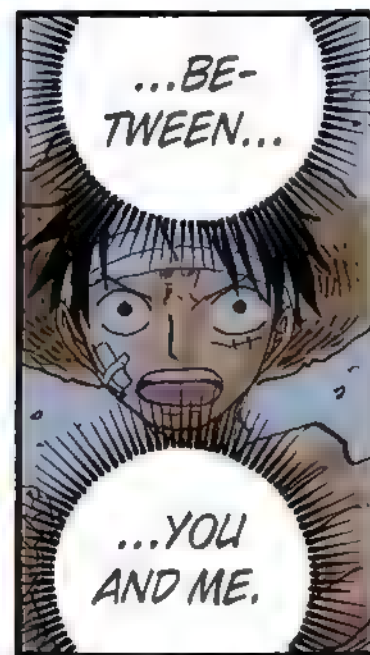


LET'S
SETTLE
THIS...



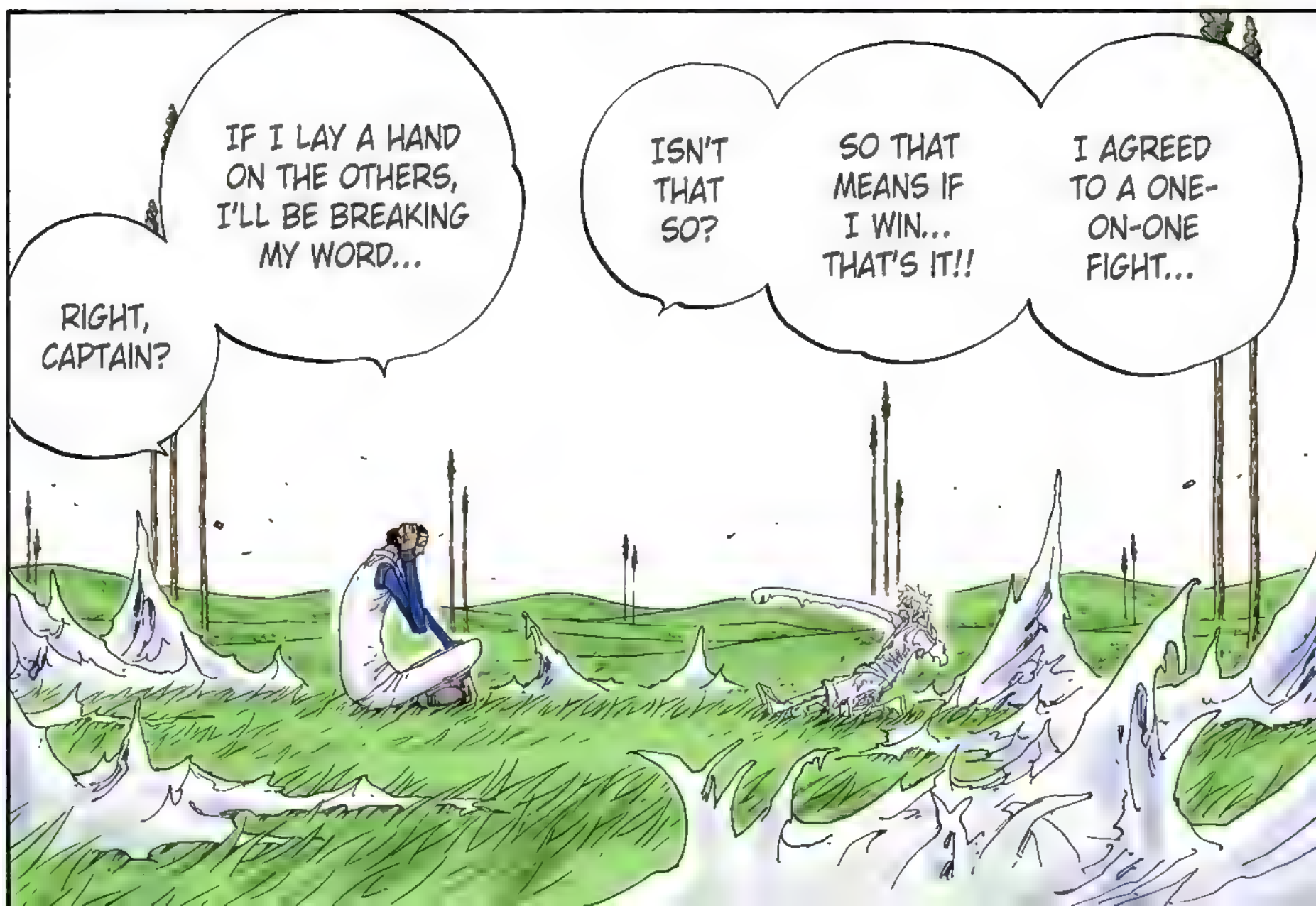
YOU GOT
ME.

SHUCKS...



...BE-
TWEEN...

...YOU
AND ME.



IF I LAY A HAND
ON THE OTHERS,
I'LL BE BREAKING
MY WORD...

RIGHT,
CAPTAIN?

ISN'T
THAT
SO?

SO THAT
MEANS IF
I WIN...
THAT'S IT!!

I AGREED
TO A ONE-
ON-ONE
FIGHT...



DID YOU
REALLY THINK
YOU COULD
BEAT ME?



OR...



PAT PAT...



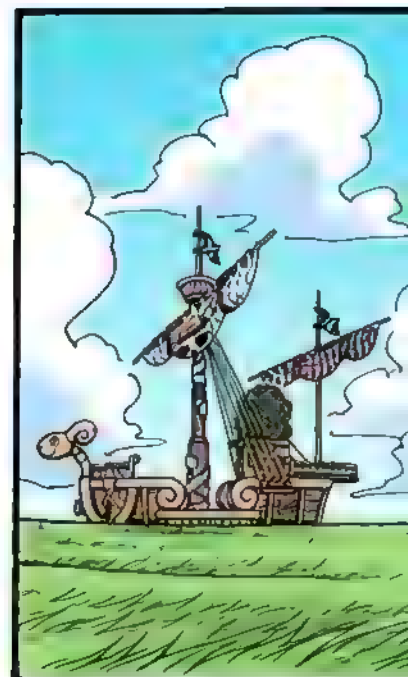
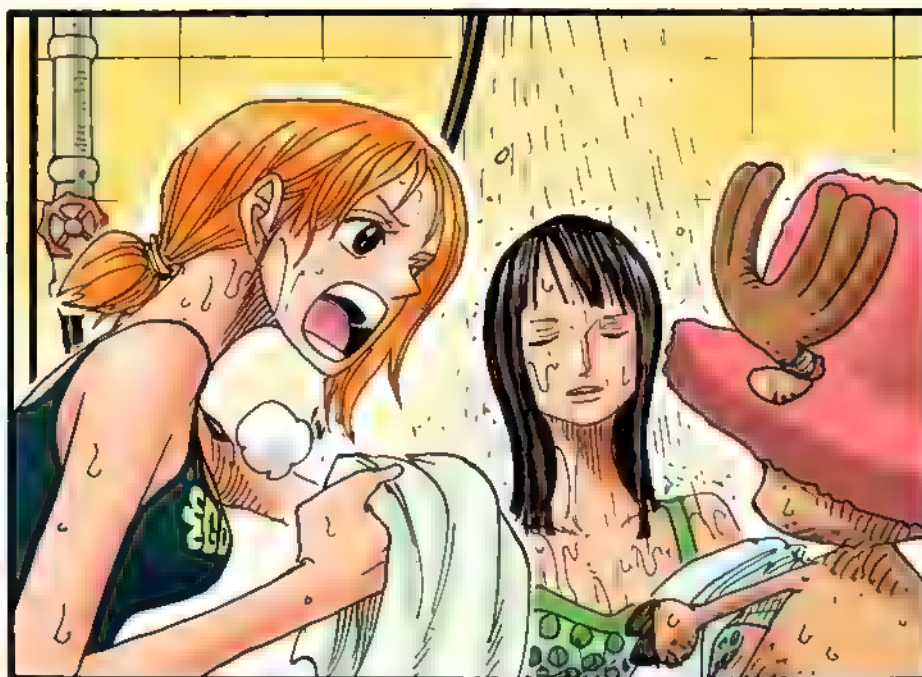
...FIND THAT
WOMAN TO BE
MORE THAN
YOU CAN
HANDLE.

YOU ALL WILL
UNDOUBTEDLY...

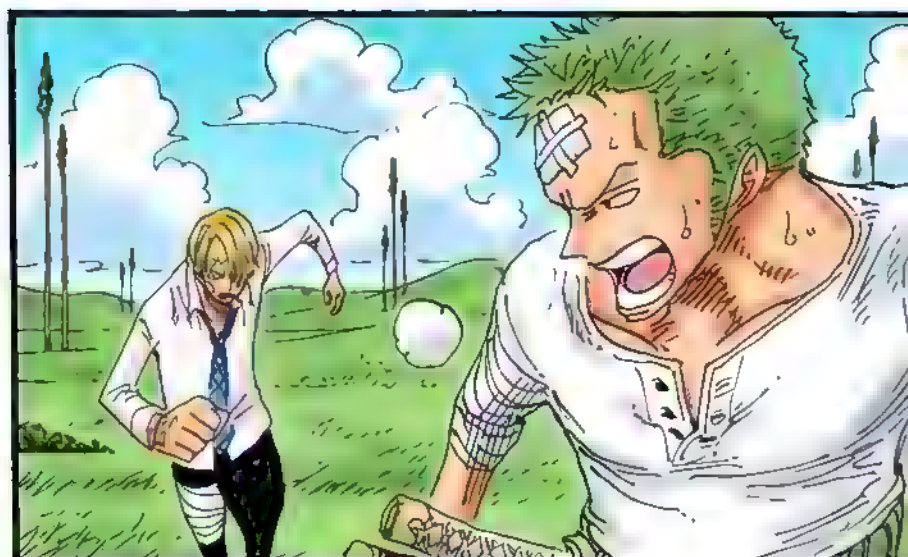
I'LL
JUST
SAY
THIS.

YOU WILL NOT
BE ABLE TO
CHANGE THAT.

NICO ROBIN WAS
BORN WITH A
BRUTAL
PERSONALITY...



TAKING THAT
WOMAN ON
BOARD YOUR
SHIP...



MONKEY
D.
LUFFY!

...IS A
GREAT
DANGER!





...AND
KILL YOU
EFFORTLESSLY.
BUT I OWE
YOU ONE.

I COULD
SHATTER YOU
RIGHT
HERE...

KLINK
KLINK

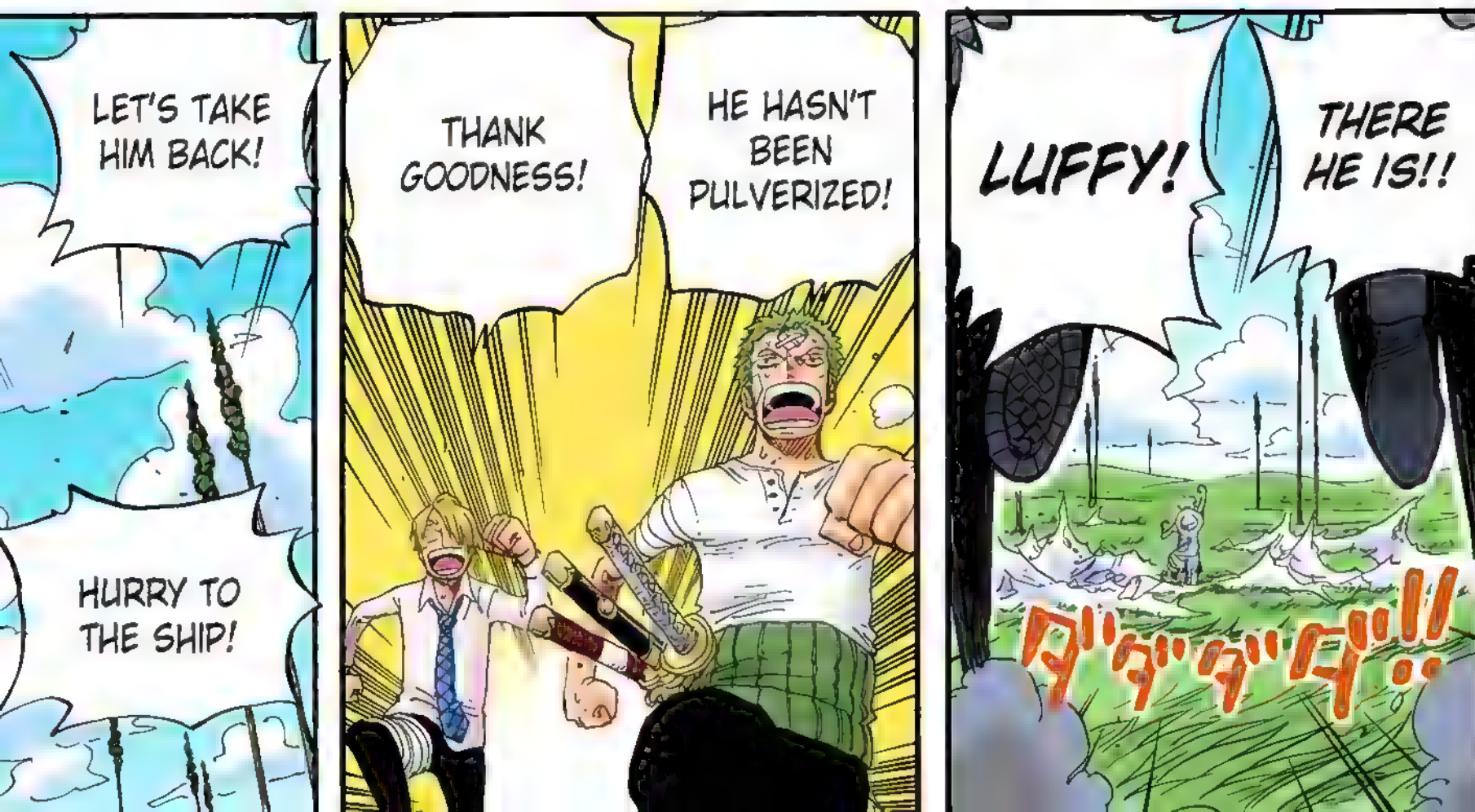


AND...

OH...
NEVER MIND
ABOUT
SMOKER'S
SILLY
MESSAGE.

SEE YOU
LATER...

YOU TOOK
CARE OF
CROCODILE.
NOW WE'RE
EVEN.



LET'S TAKE
HIM BACK!

HURRY TO
THE SHIP!

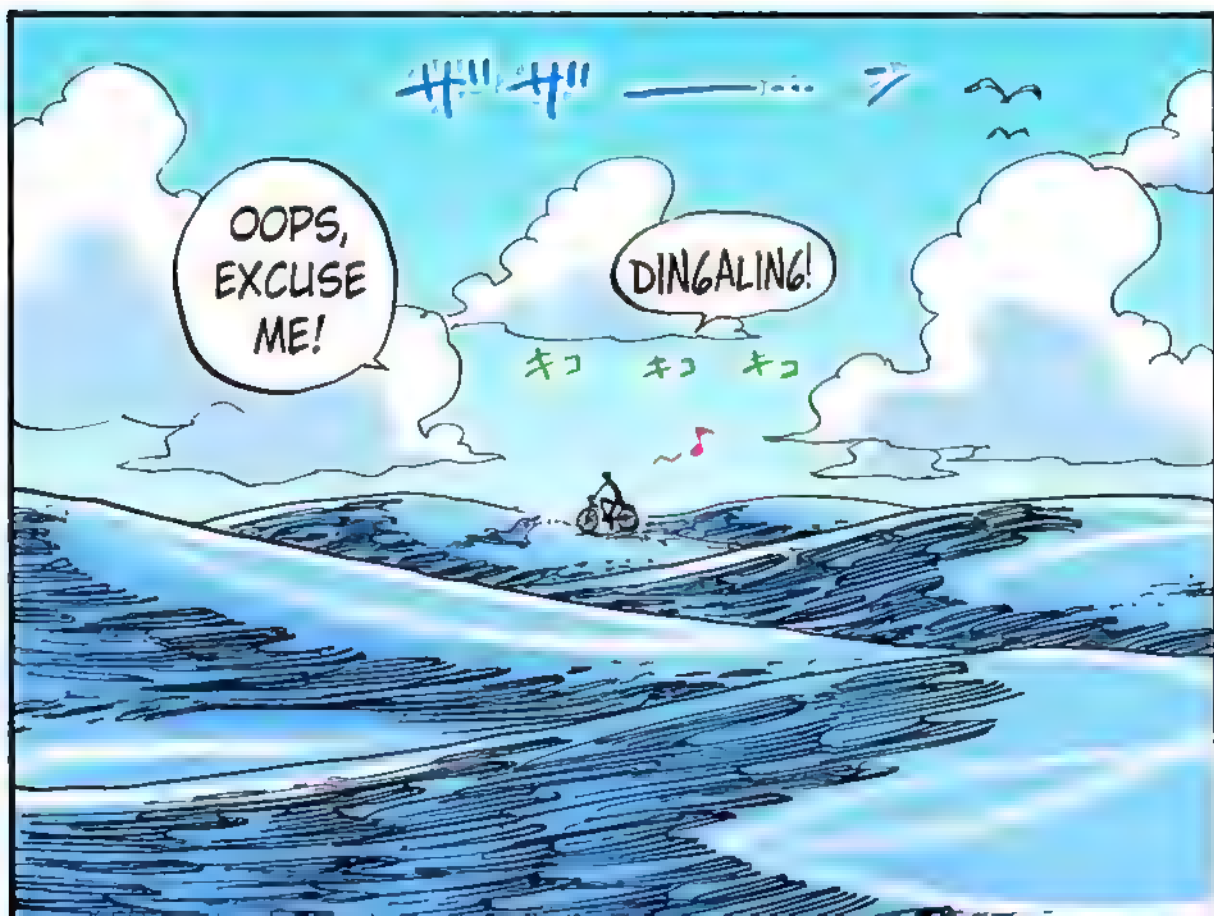
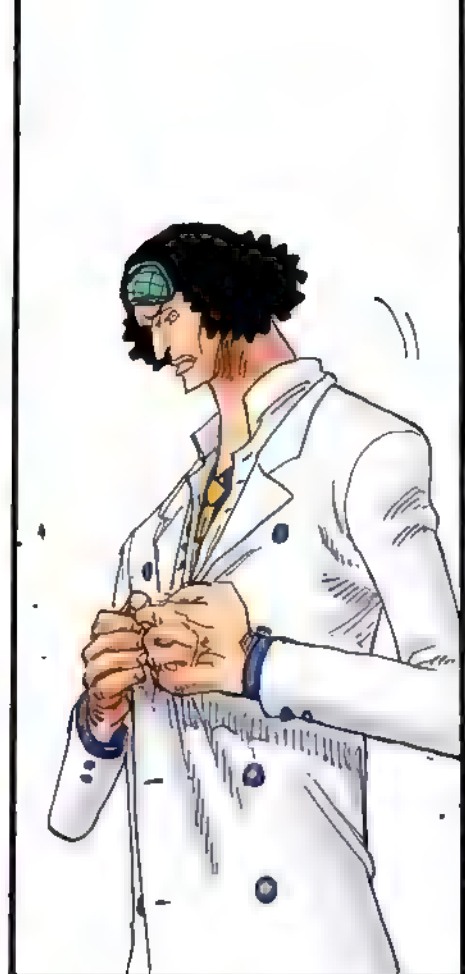
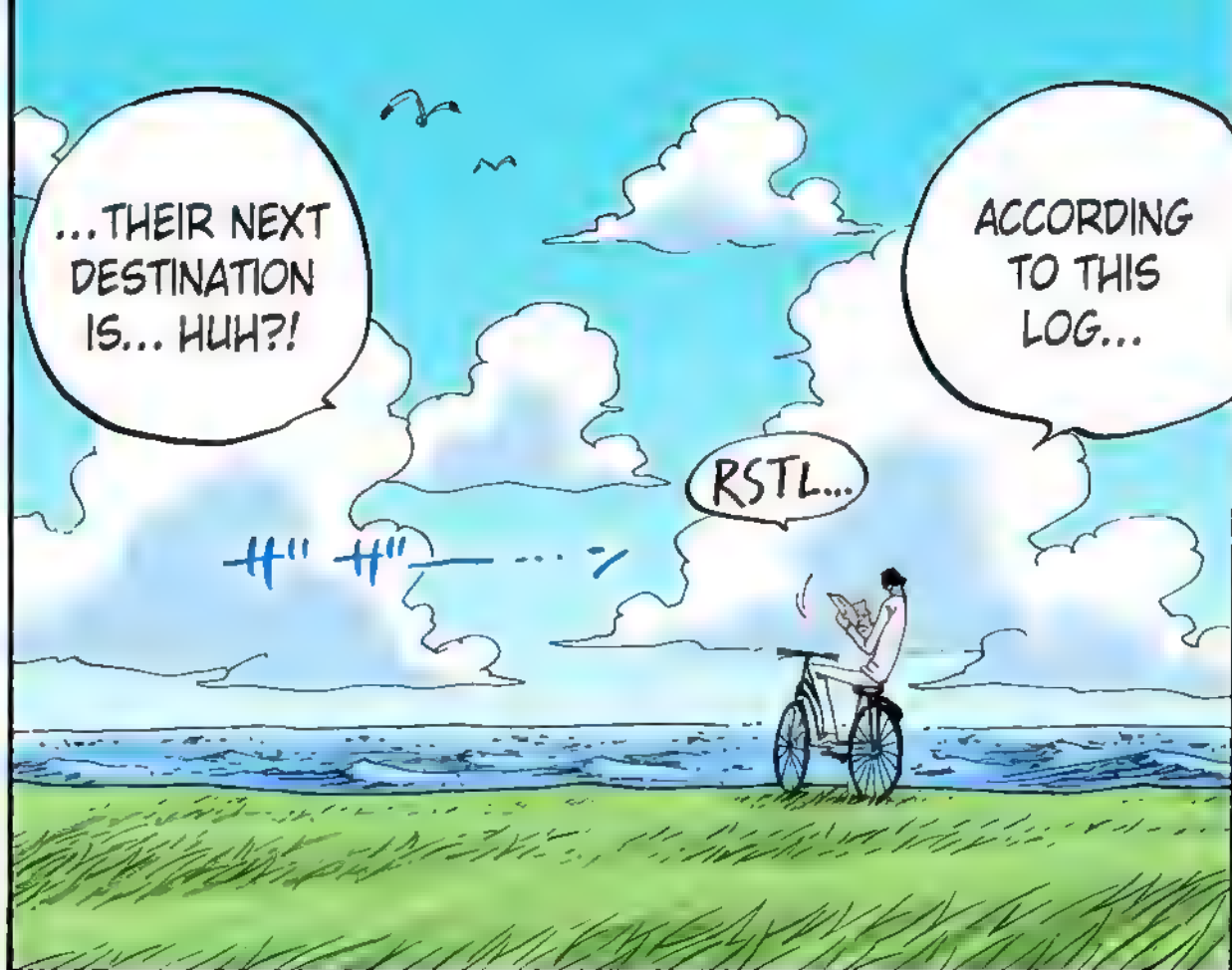
THANK
GOODNESS!

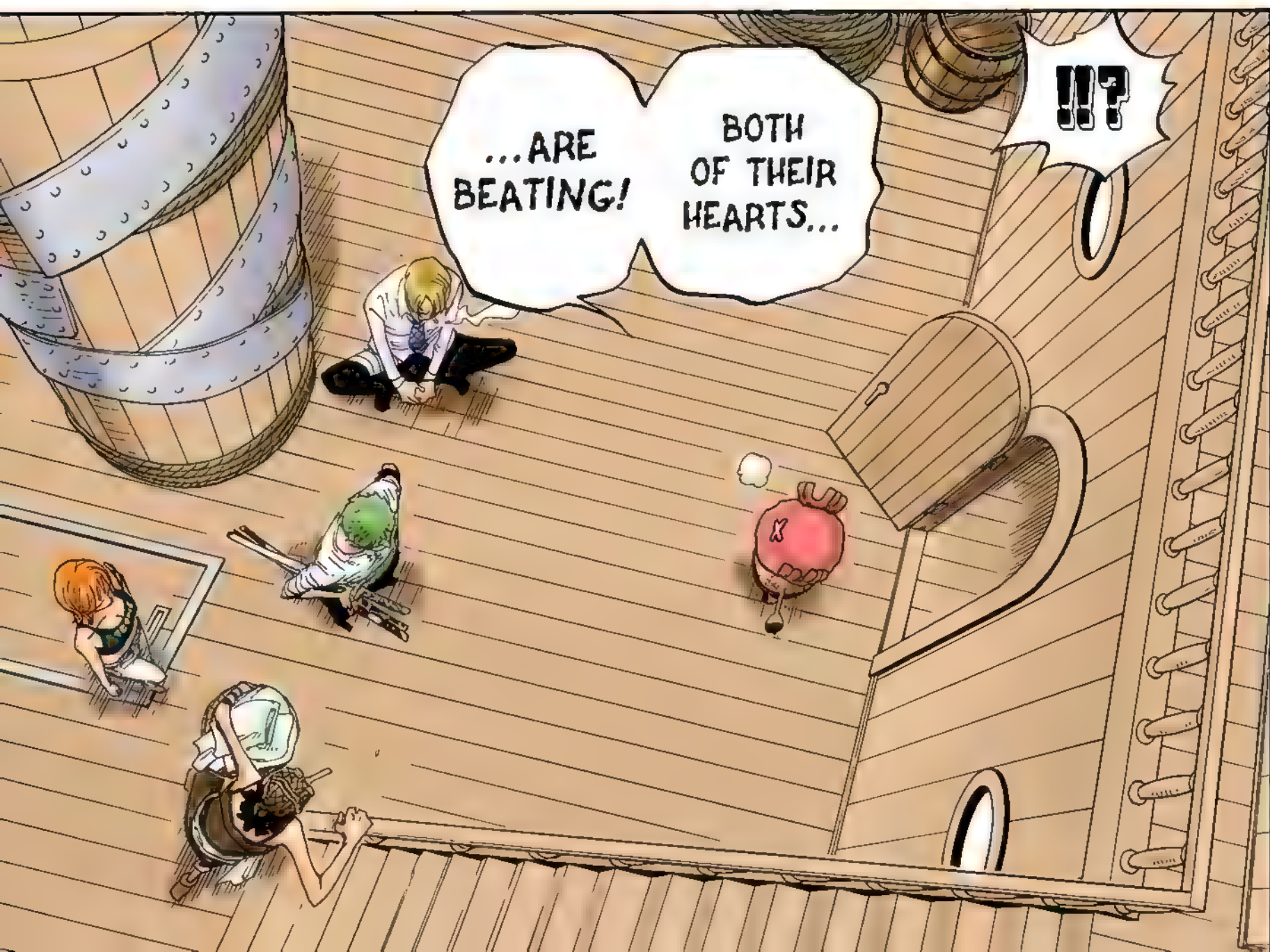
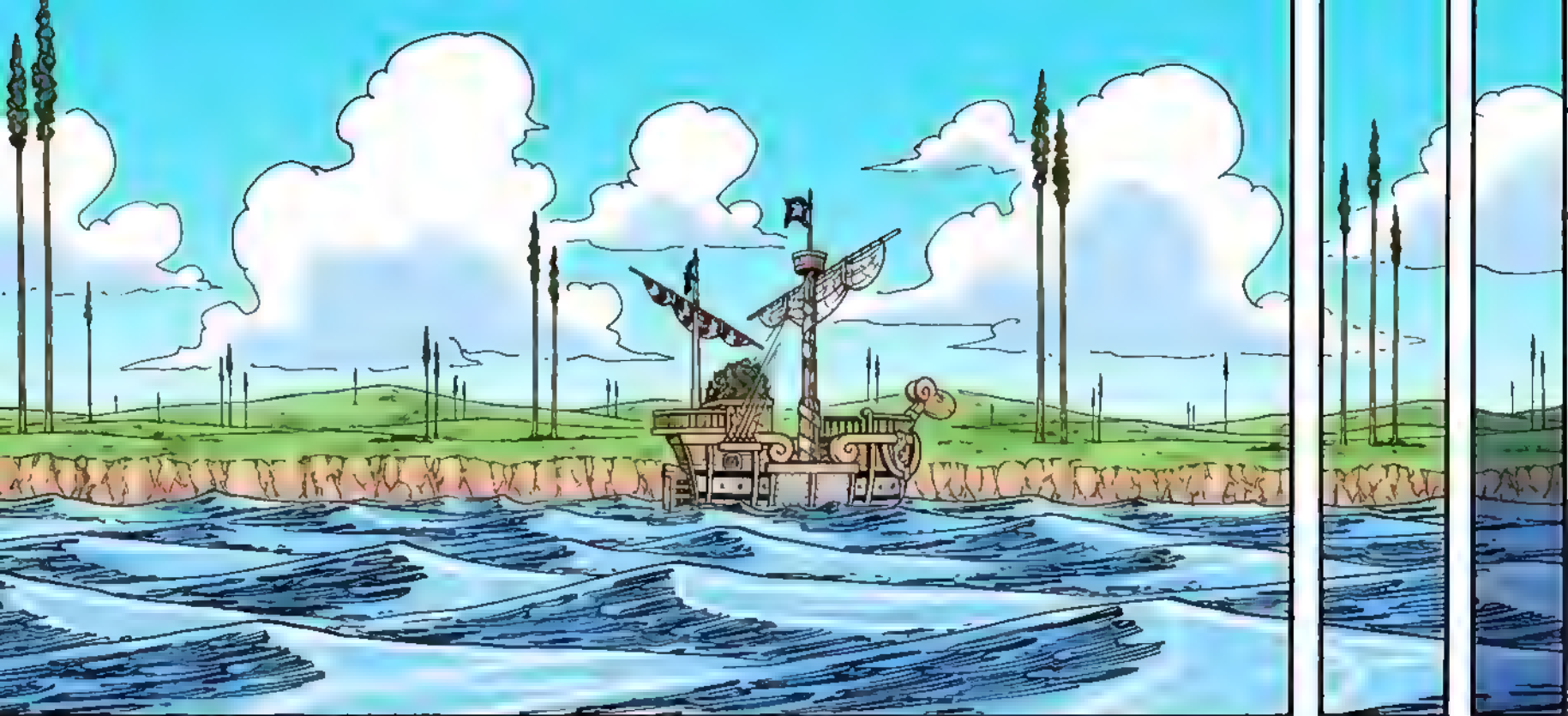
HE HASN'T
BEEN
PULVERIZED!

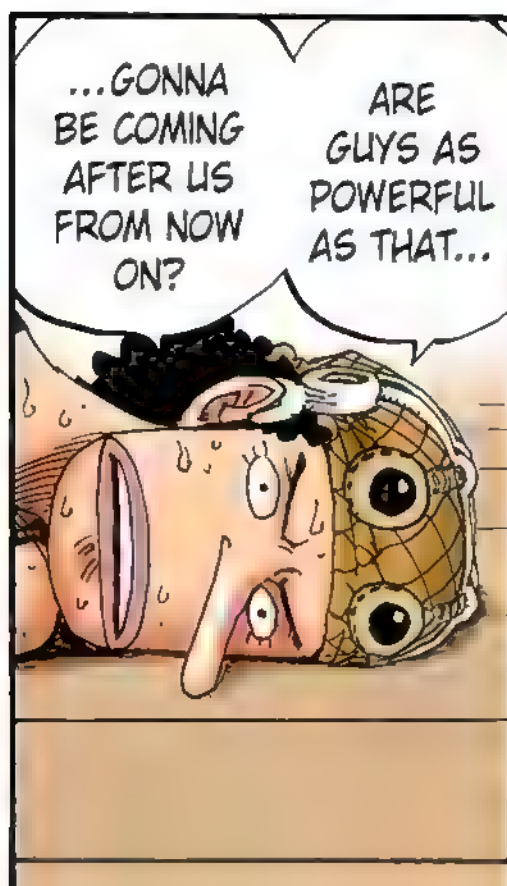
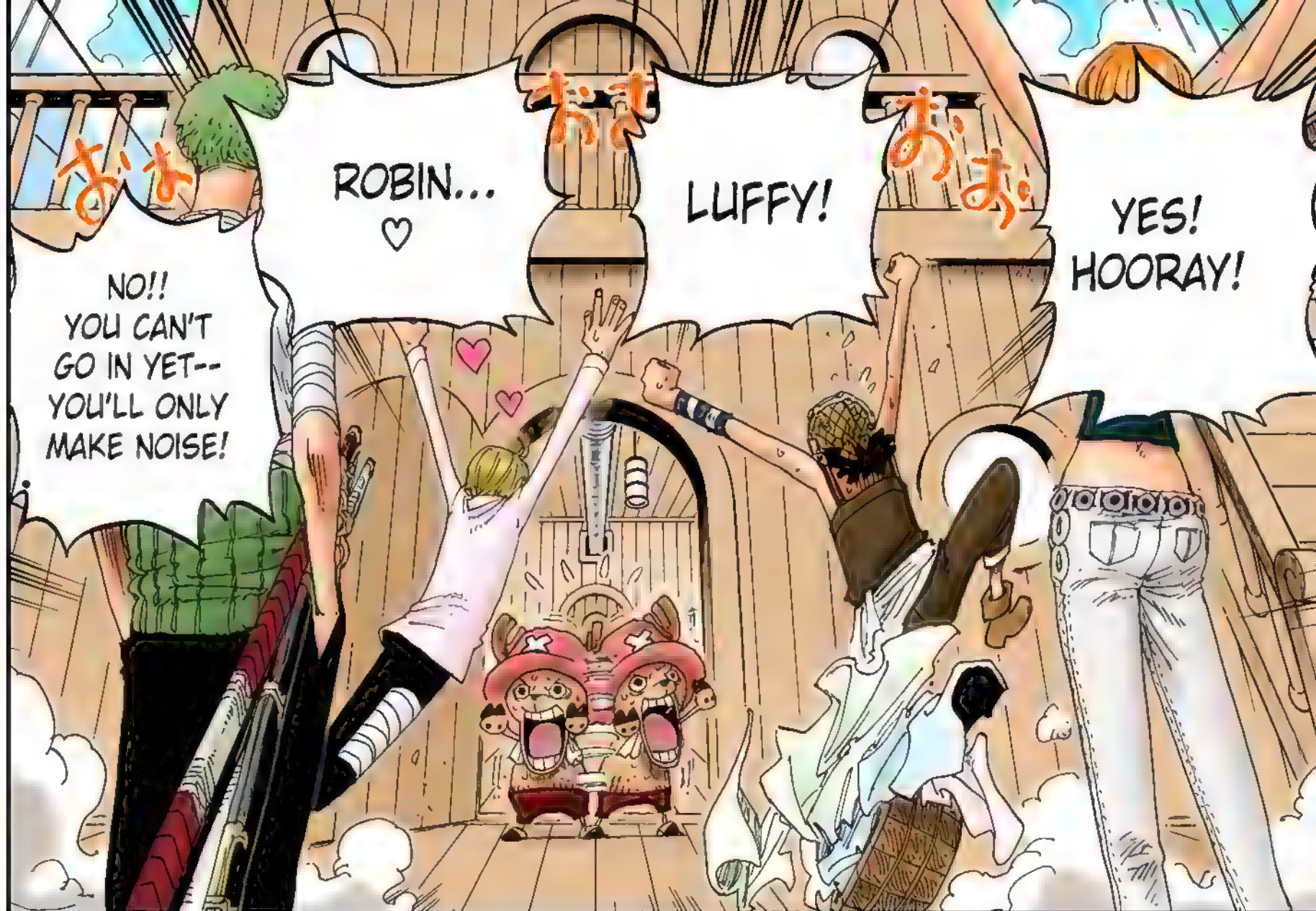
LUFFY!

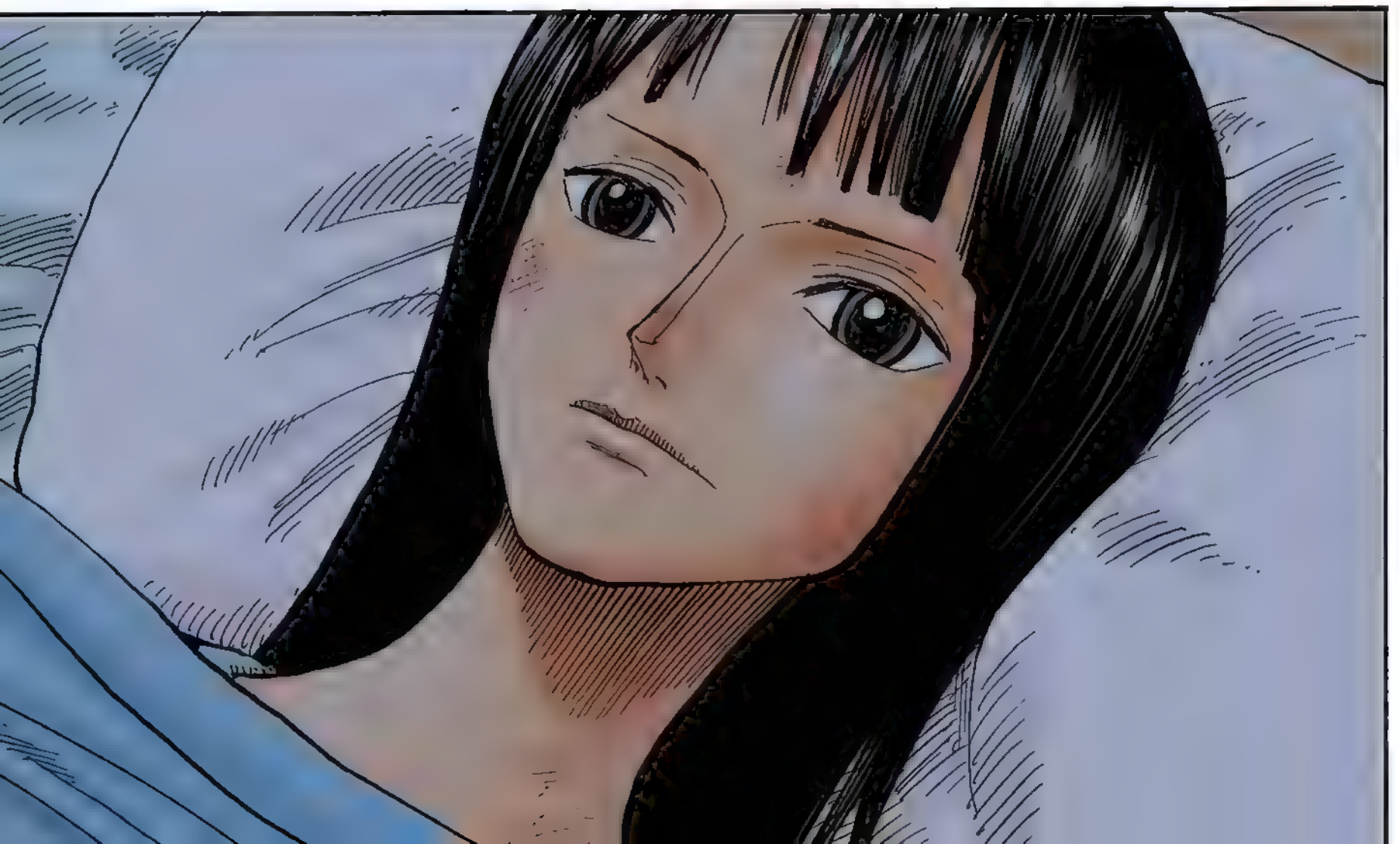
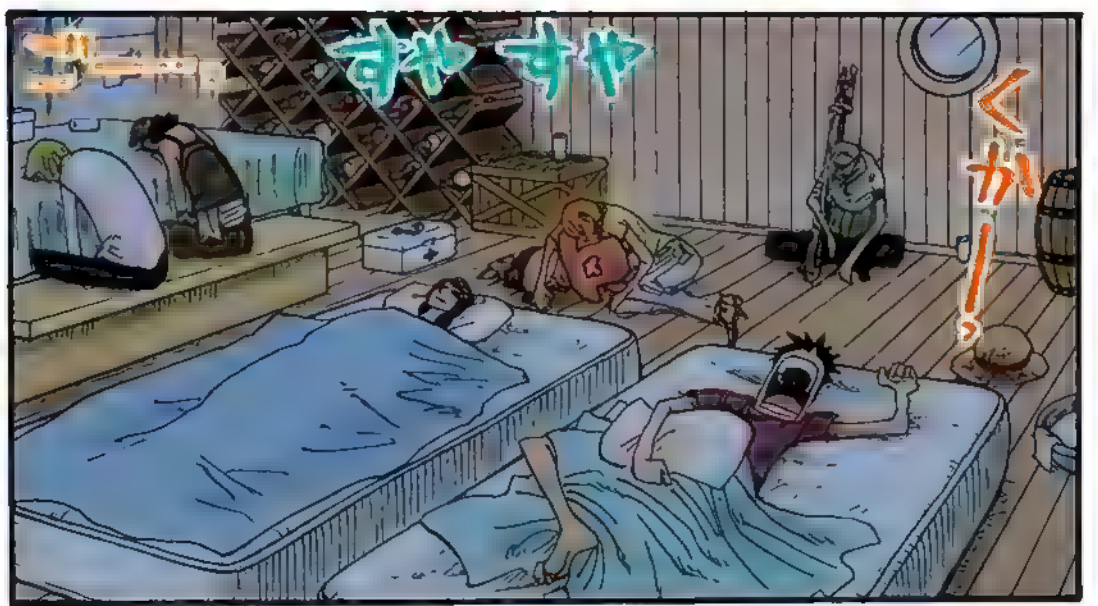
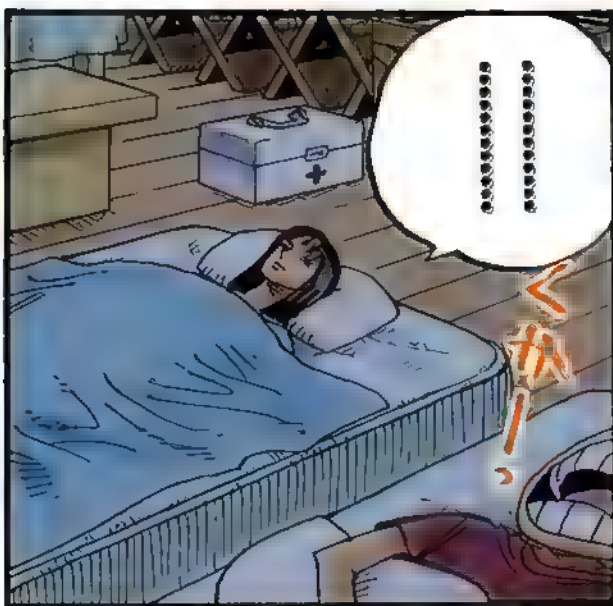
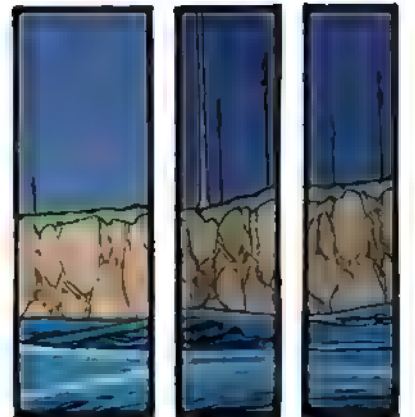
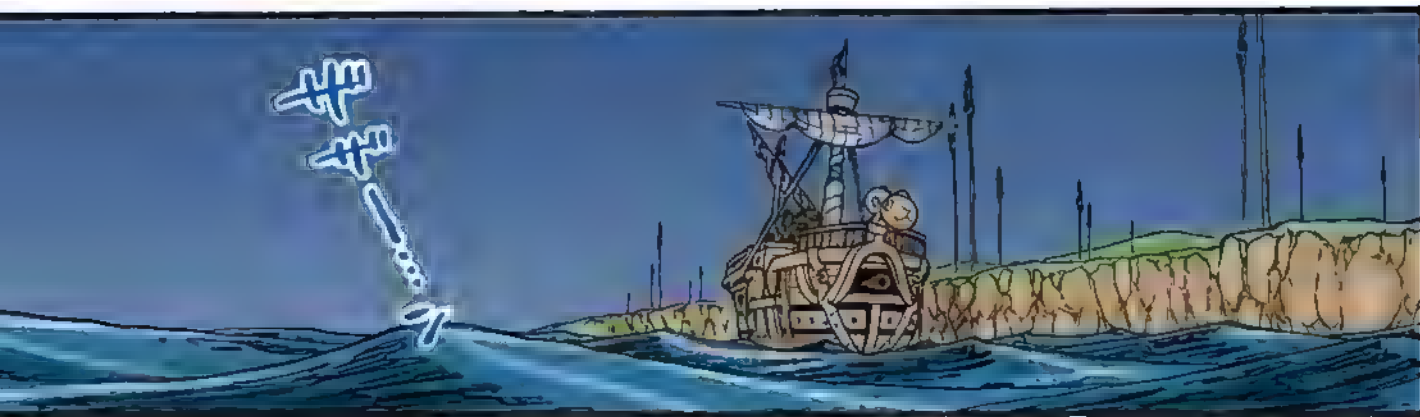
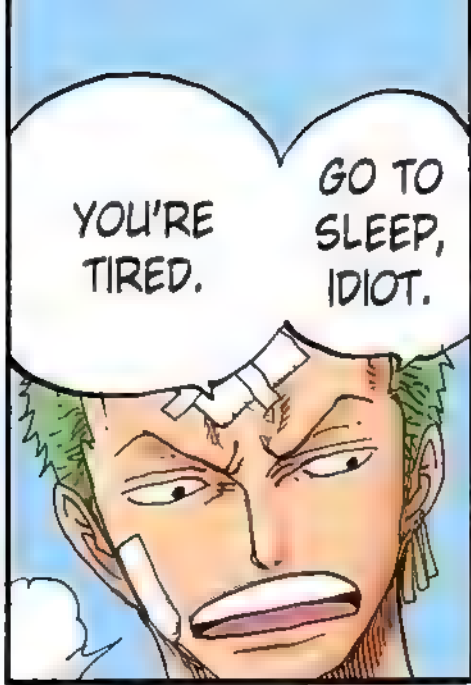
THERE
HE IS!!

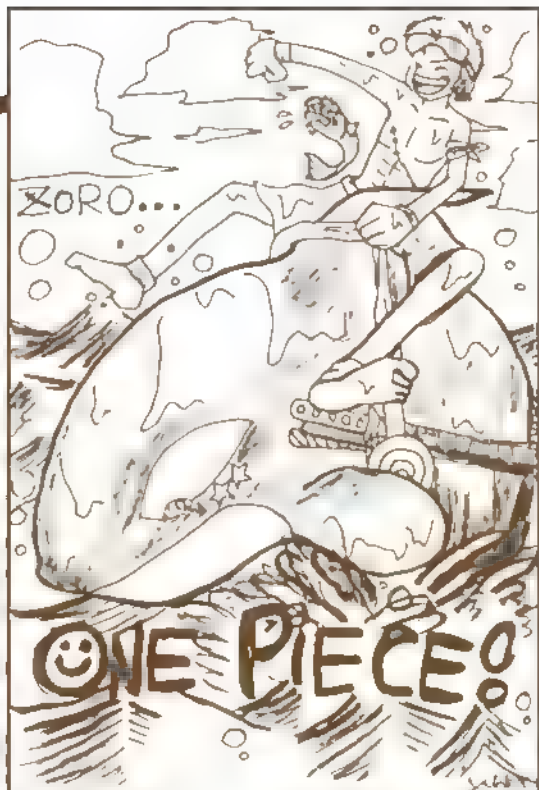
タタタタタタ!!!











(岐阜県 じにお氏さん)

それいけゾロシャチ号!!



(静岡県 緑茶さん)



(新潟県 K&Aさん)

心の中に天使の翼。

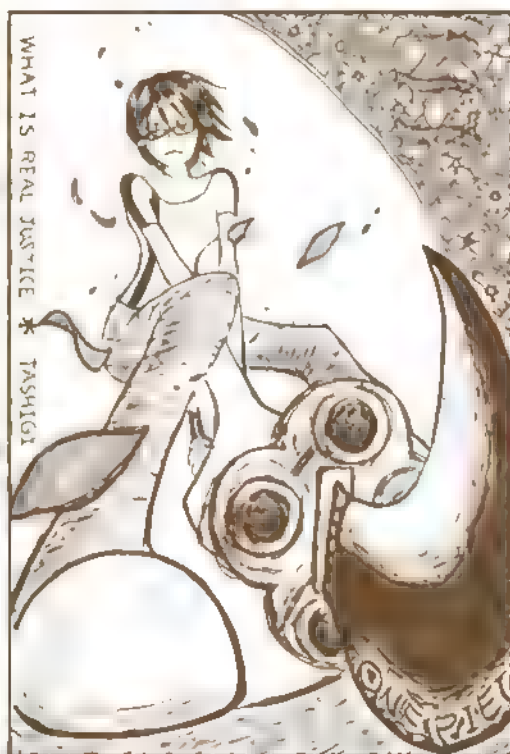


和服の似合う黒髪のお2人。



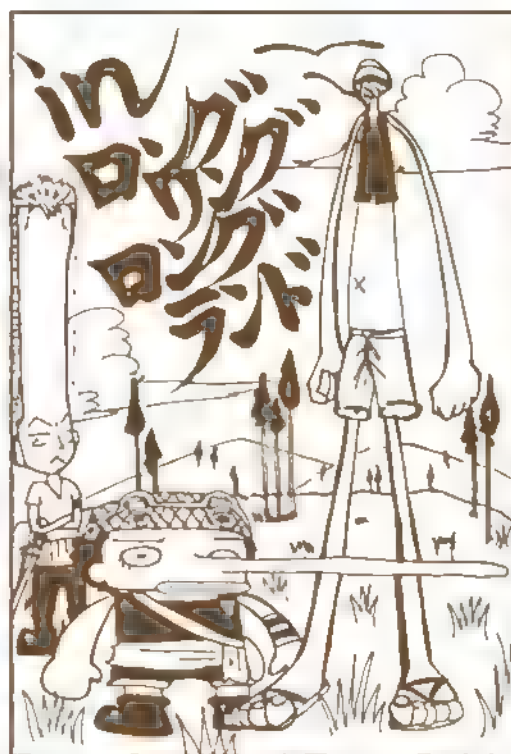
(兵庫県 コアラさん)

スースースー…。



(愛知県 ひまわり27号さん)

正義の剣!!



(鹿児島県 みぶさん)

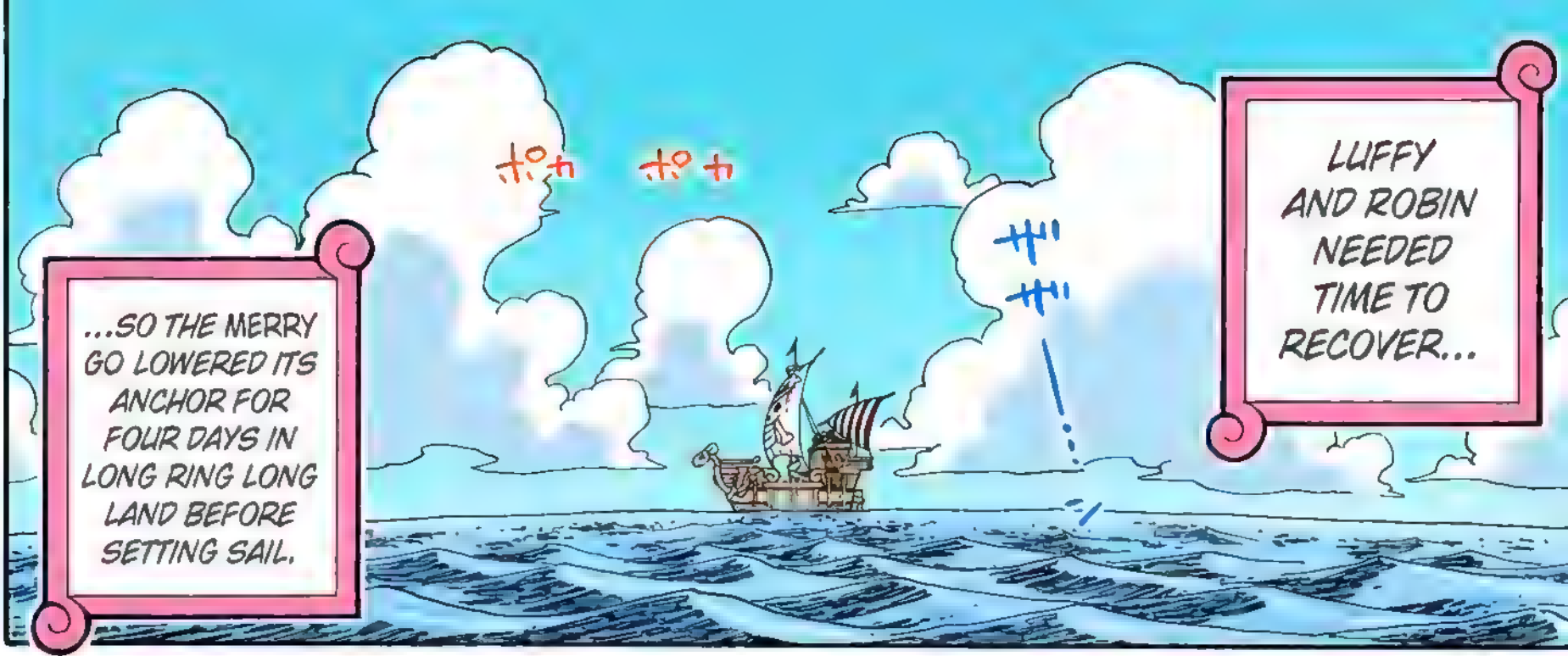
によ——ん。

Chapter 322:

PUFFING TOM

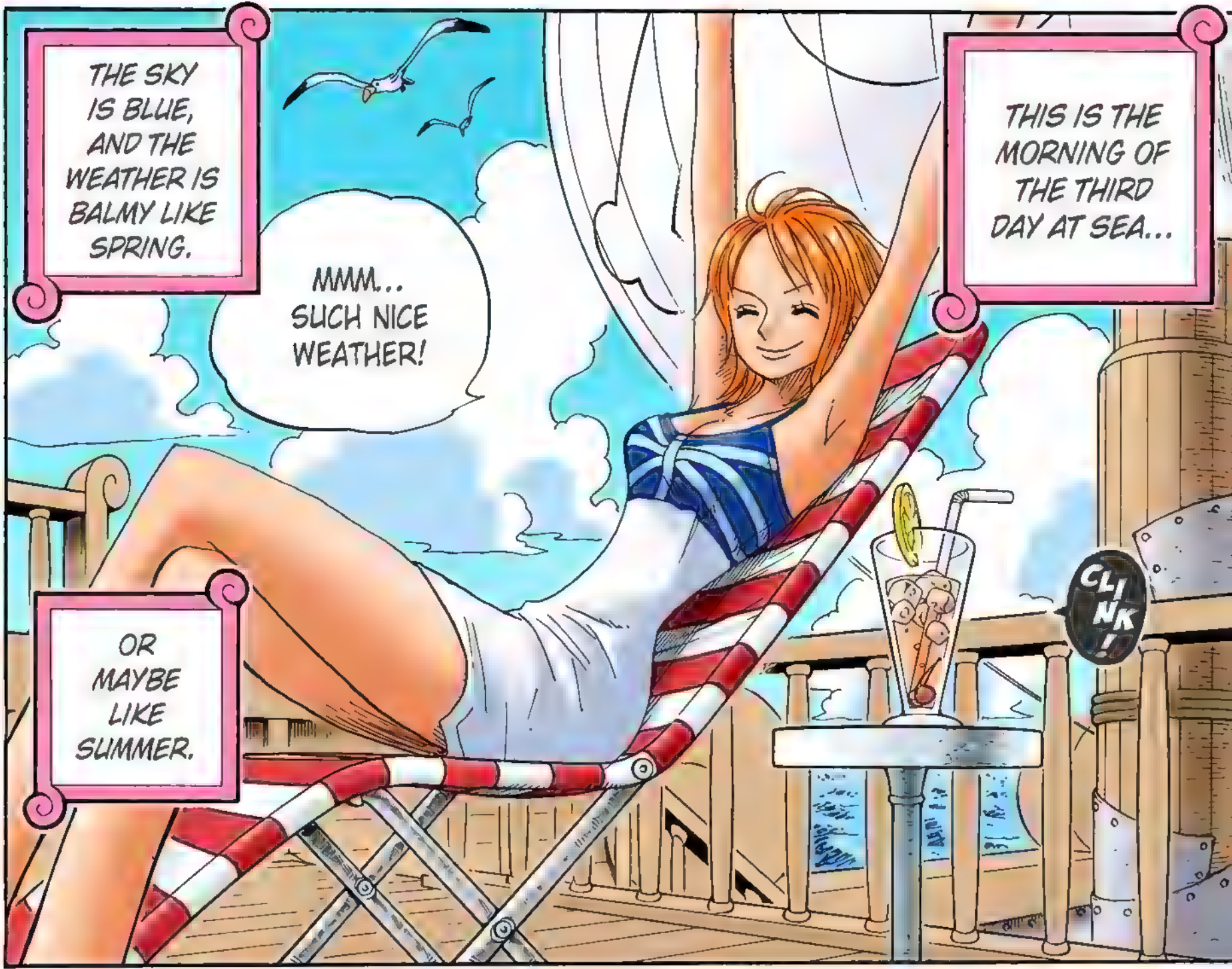


**GEDATSU'S UNEXPECTED LIFE ON THE BLUE SEA, VOL. 8:
"DON'T FORGET TO BLINK WHILE YOU DIG, MASTER
GEDATSU"**



...SO THE MERRY GO LOWERED ITS ANCHOR FOR FOUR DAYS IN LONG RING LONG LAND BEFORE SETTING SAIL.

LUFFY AND ROBIN NEEDED TIME TO RECOVER...



THE SKY IS BLUE, AND THE WEATHER IS BALMY LIKE SPRING.

MMM... SUCH NICE WEATHER!

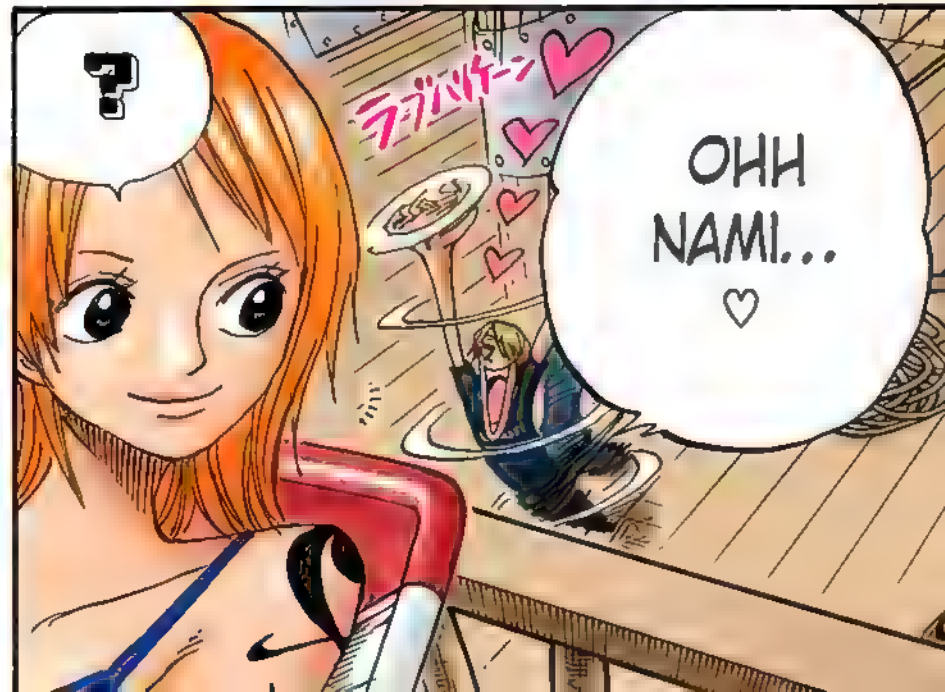
THIS IS THE MORNING OF THE THIRD DAY AT SEA...

OR MAYBE LIKE SUMMER.



...FOR YOU, MADE-MOISELLE.
PLEASE TRY IT.

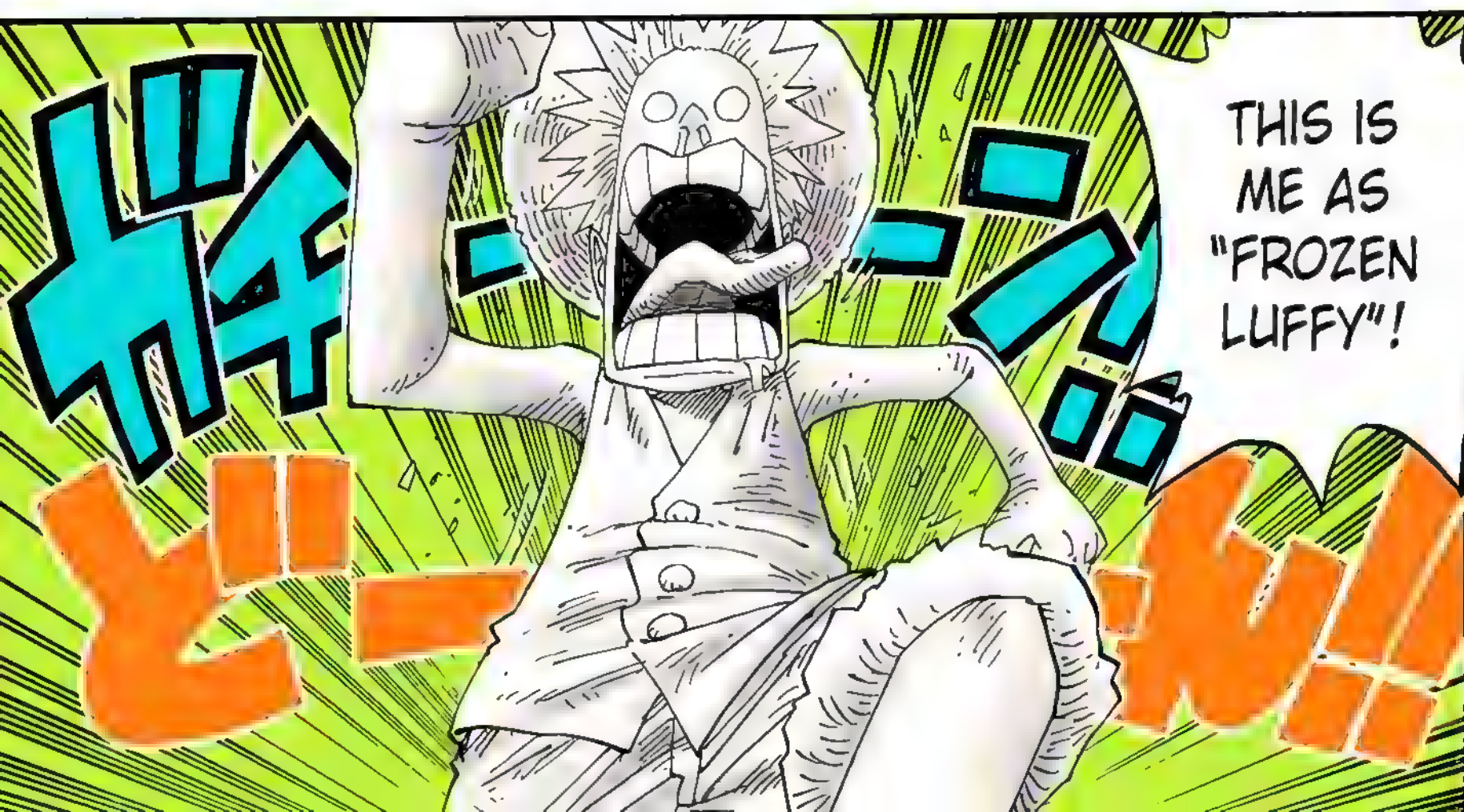
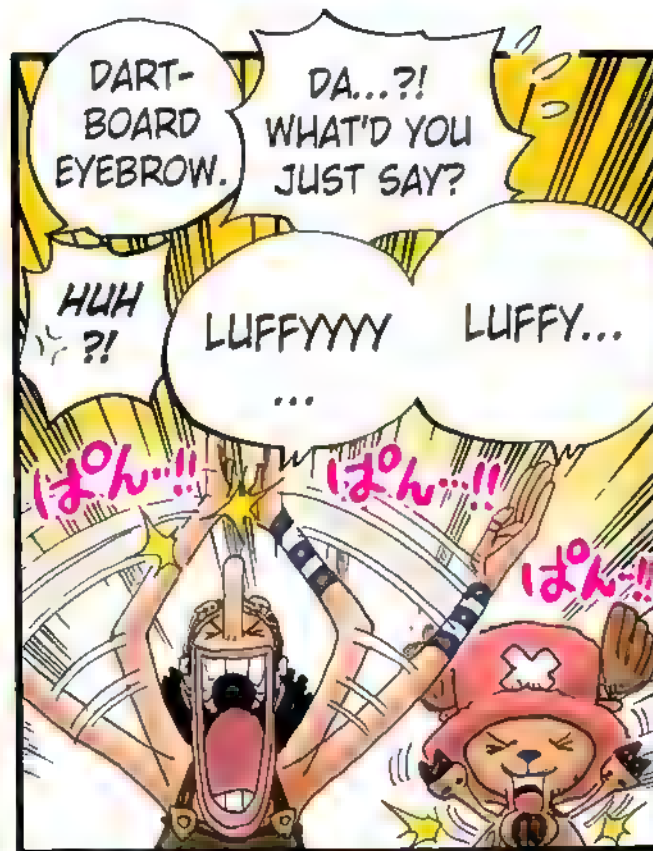
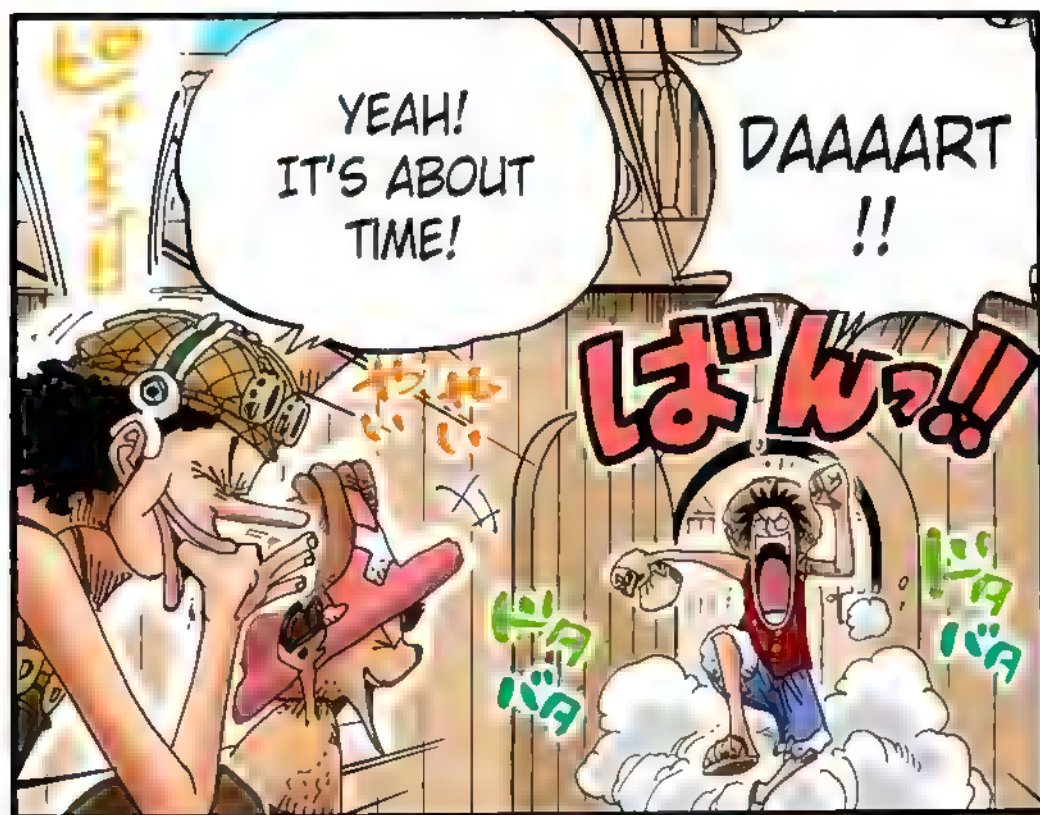
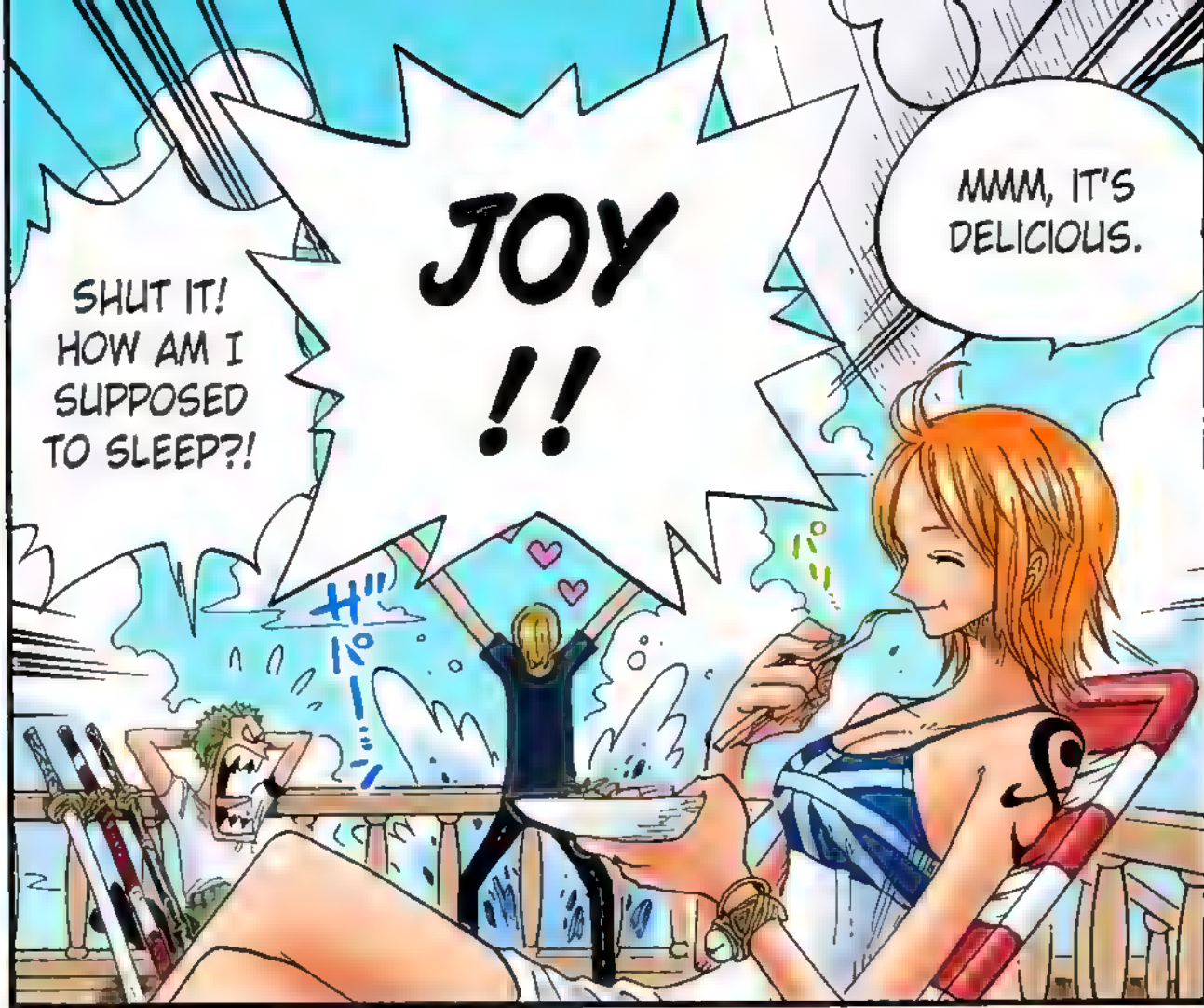
I MADE POMMES PAILLE...

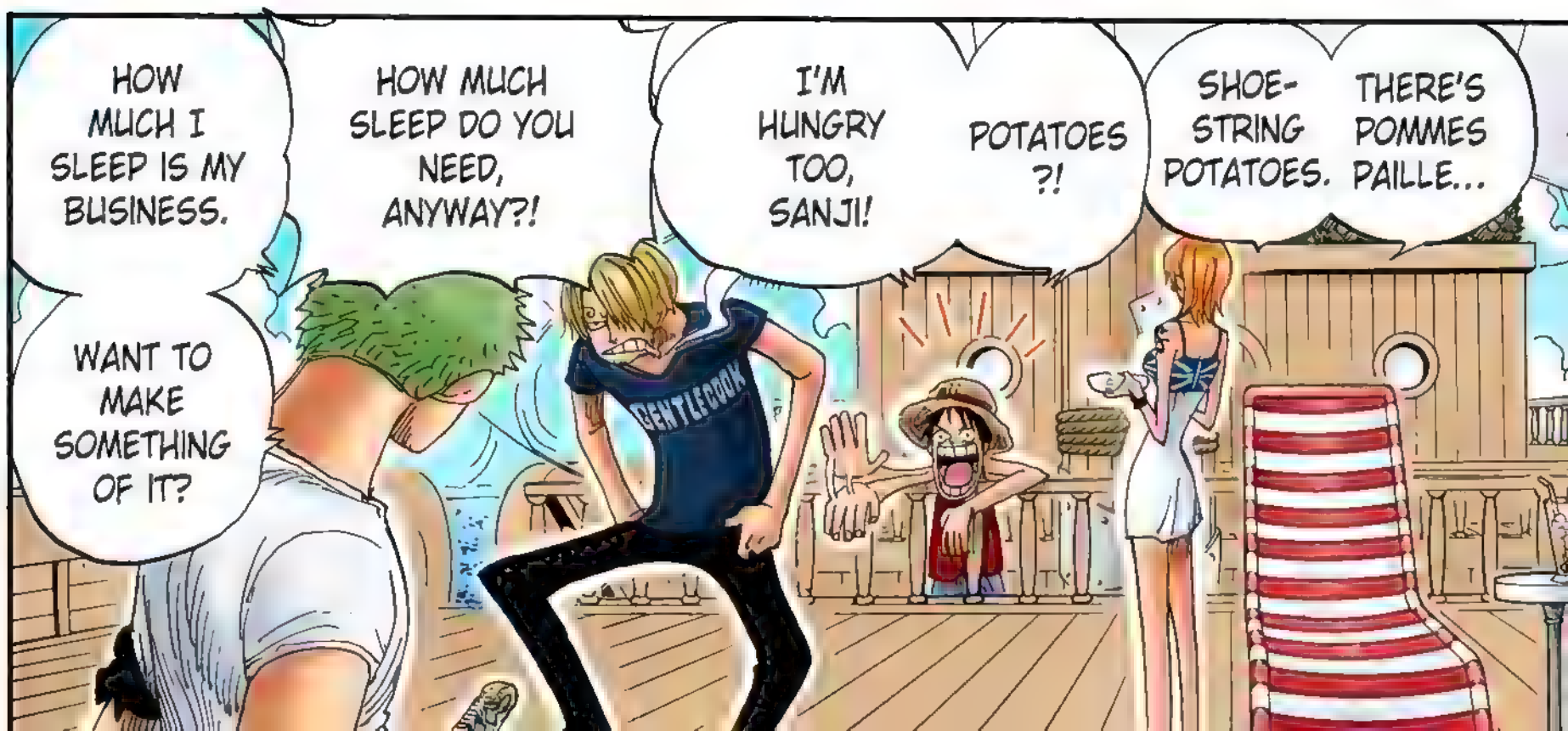
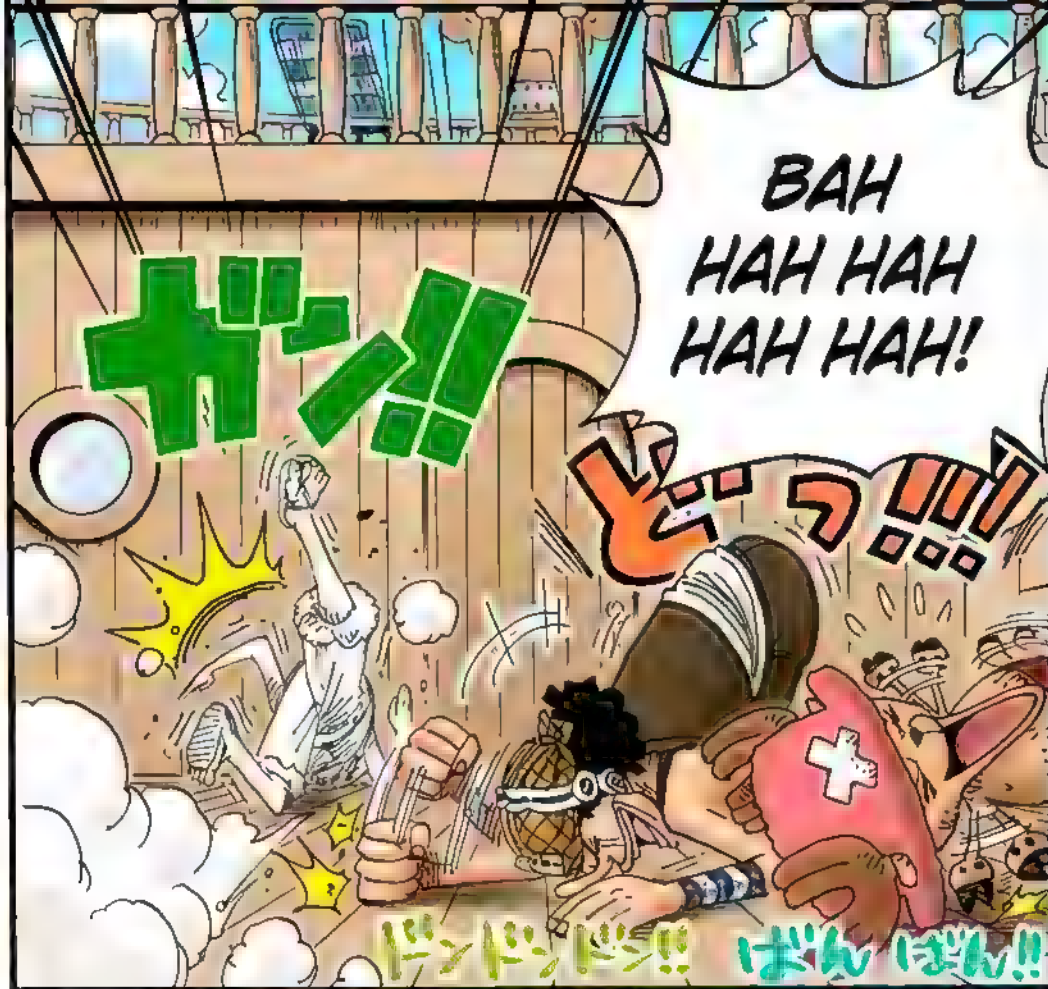


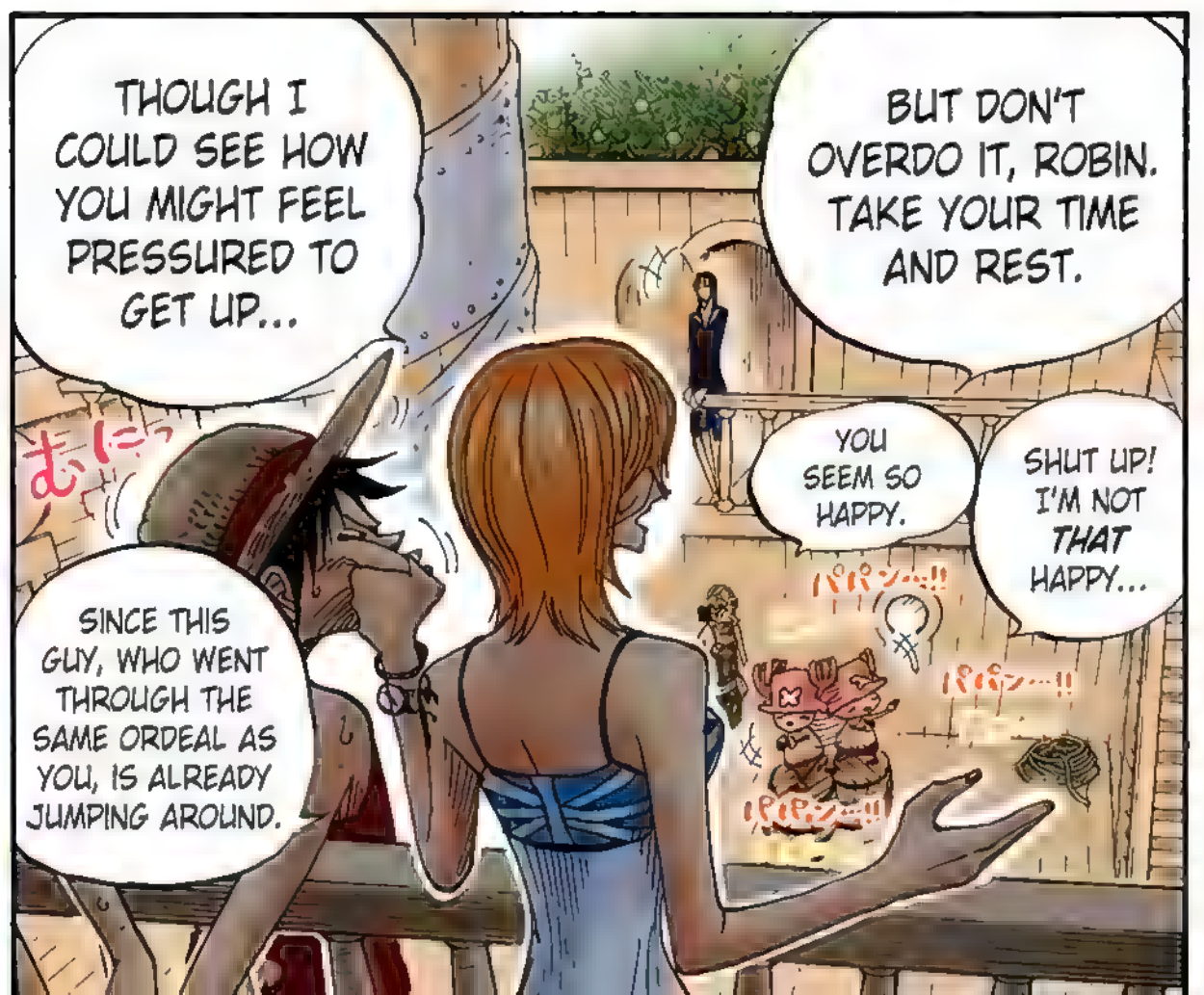
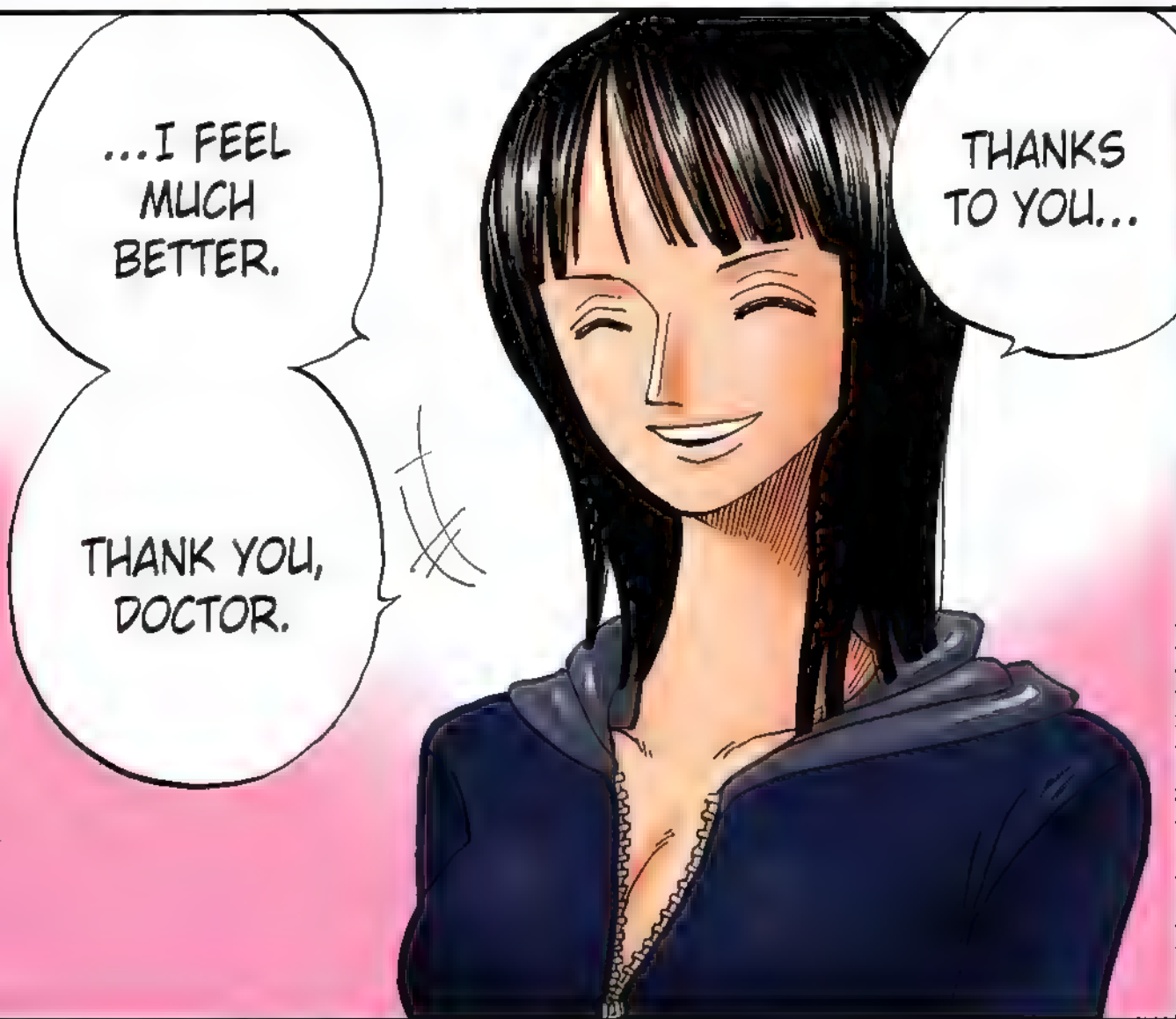
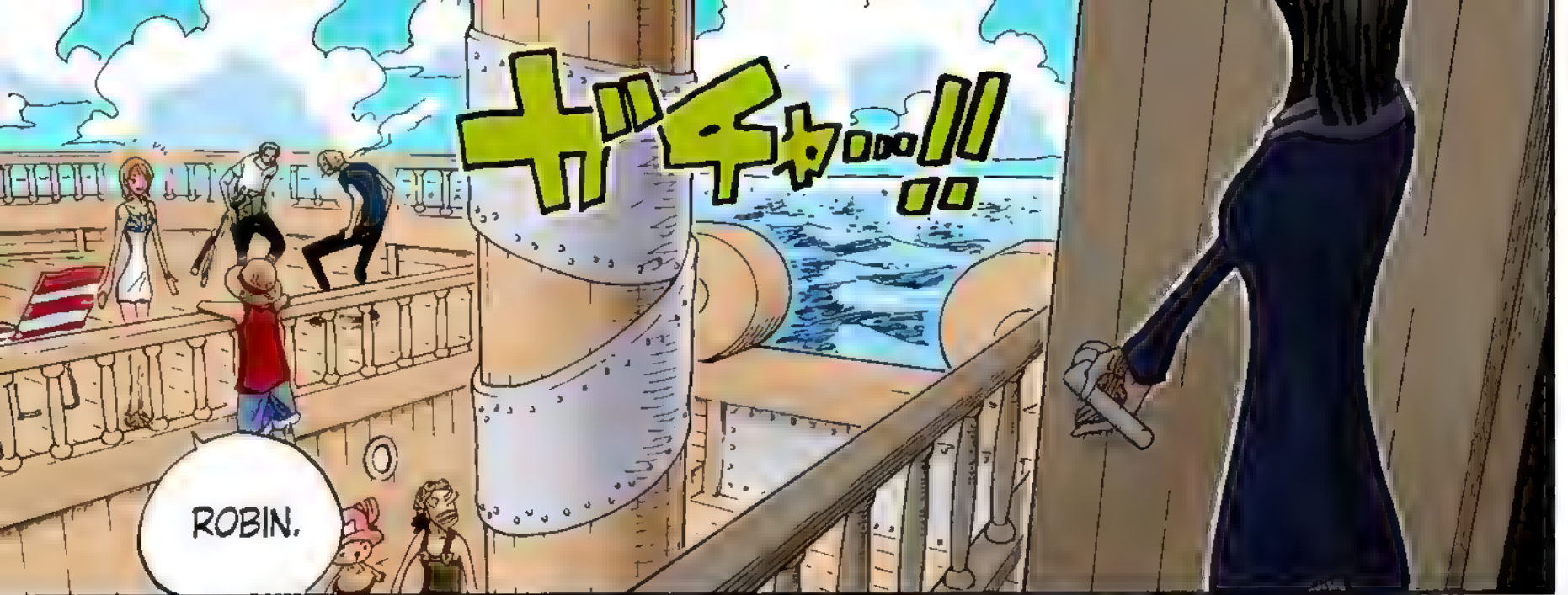
?

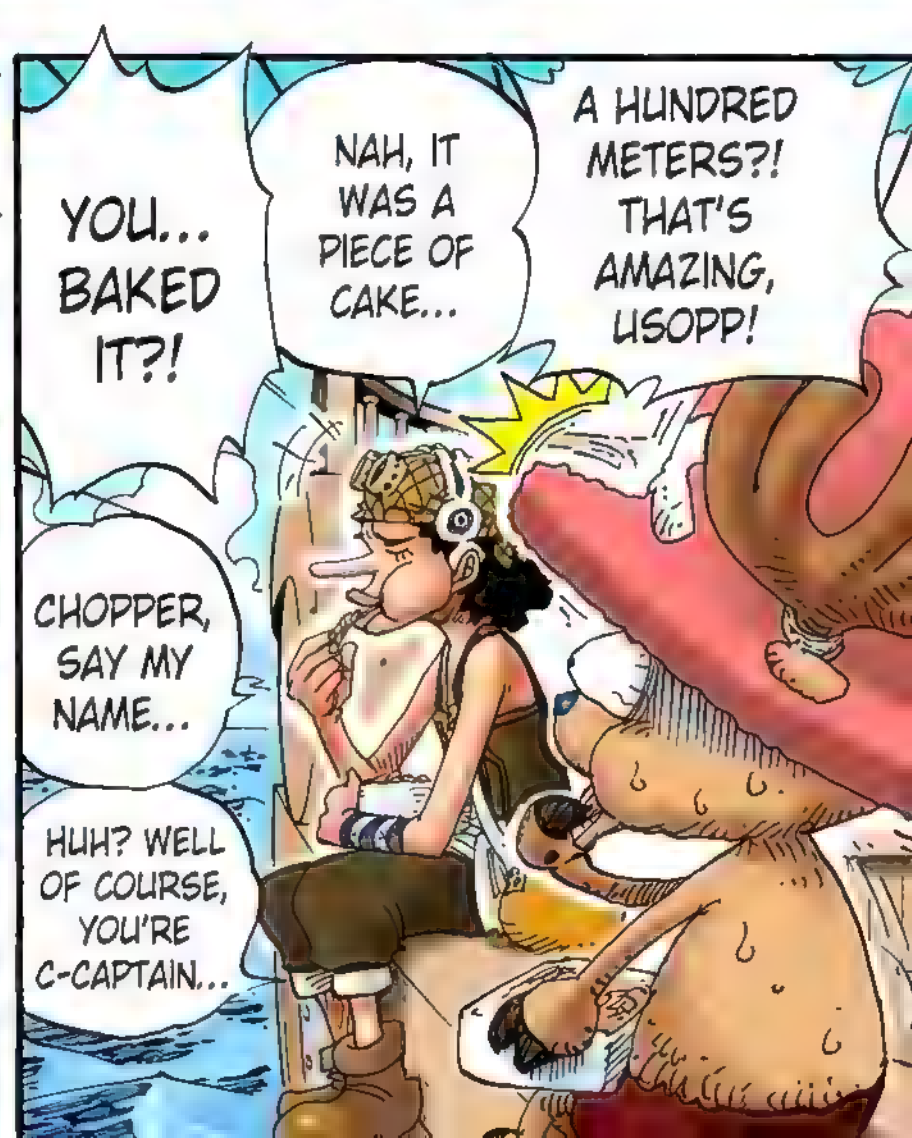
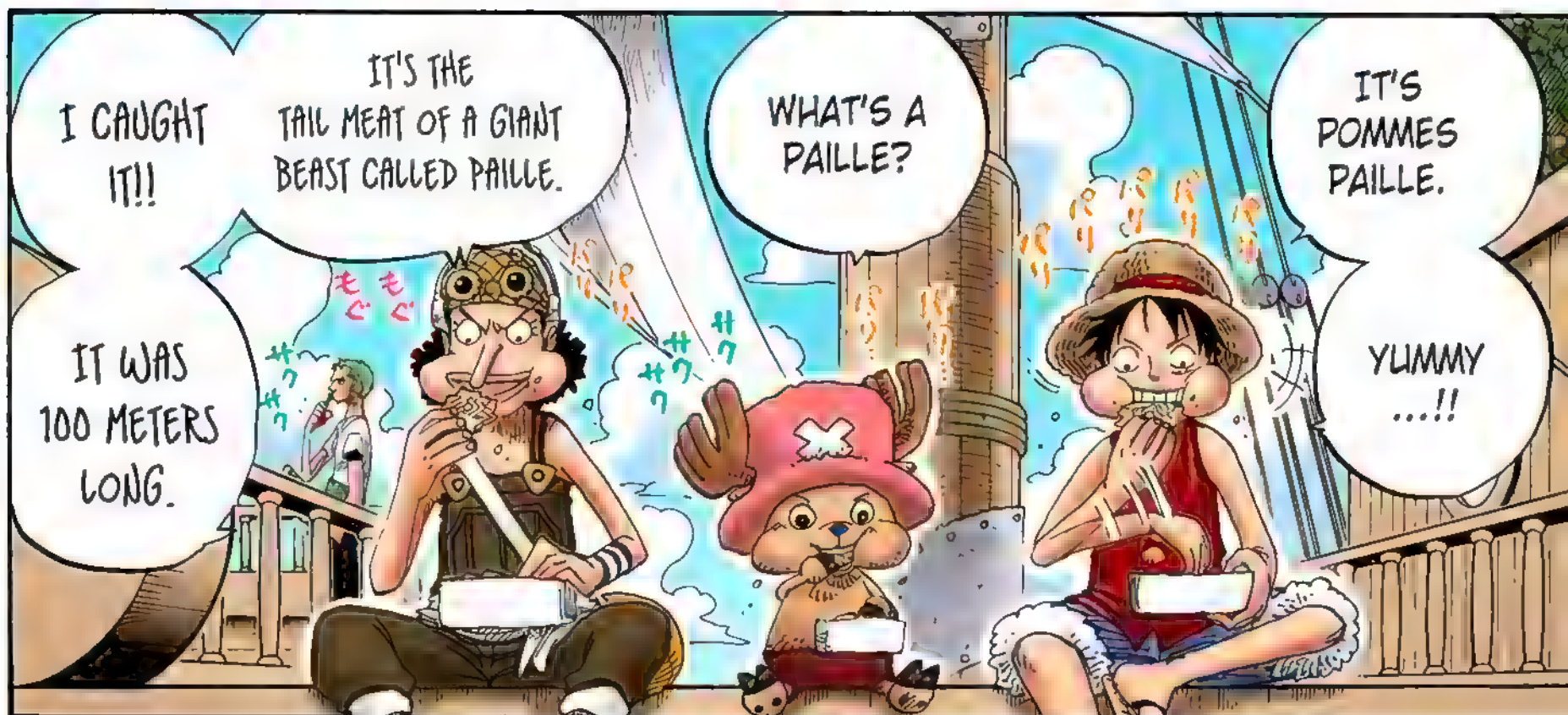
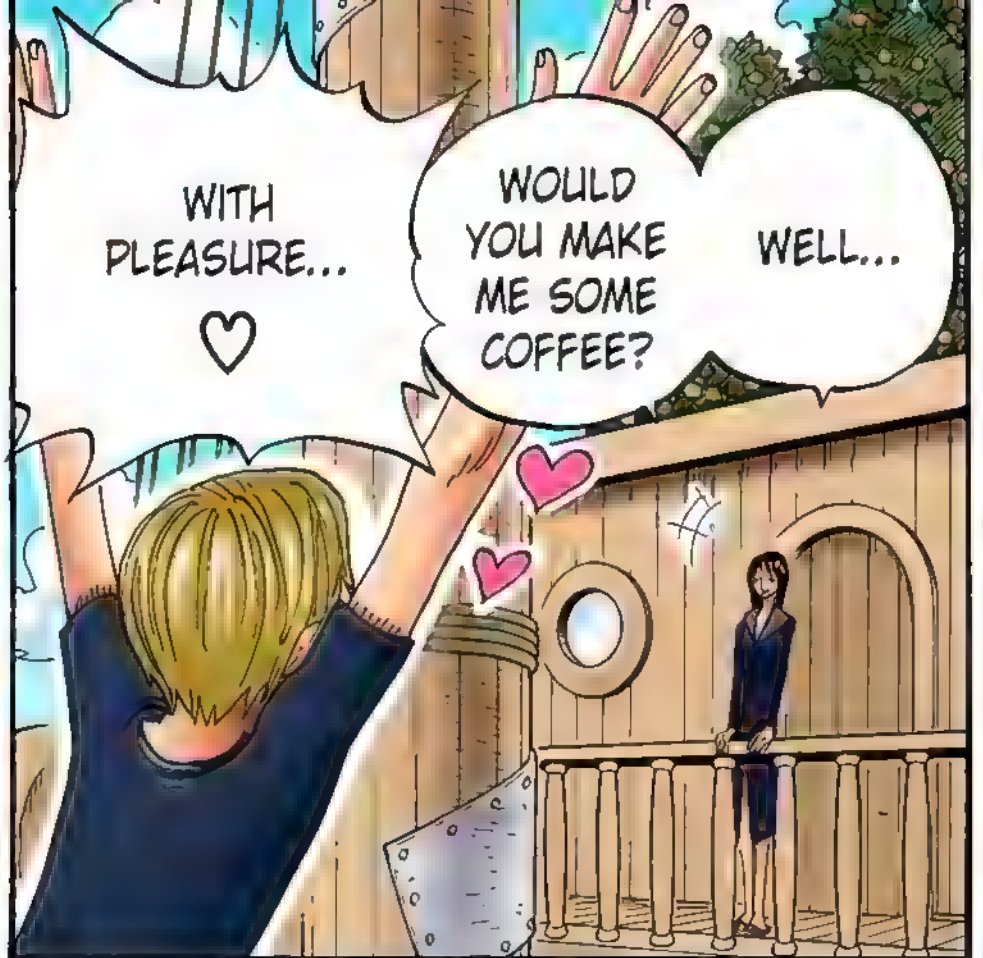
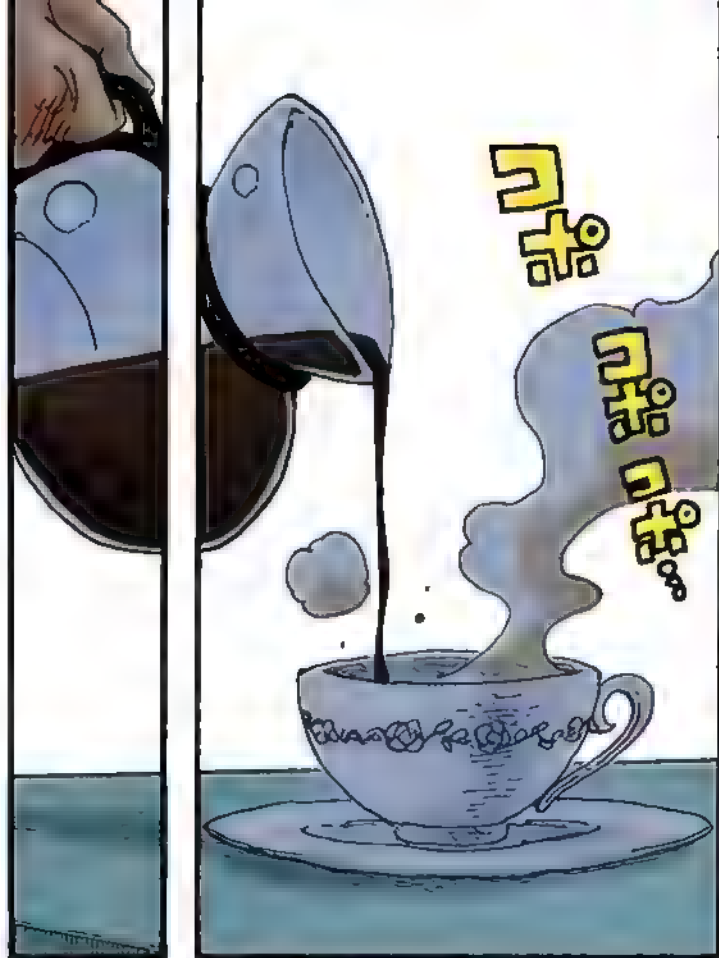
ラビントーン

OHH NAMI...
♡









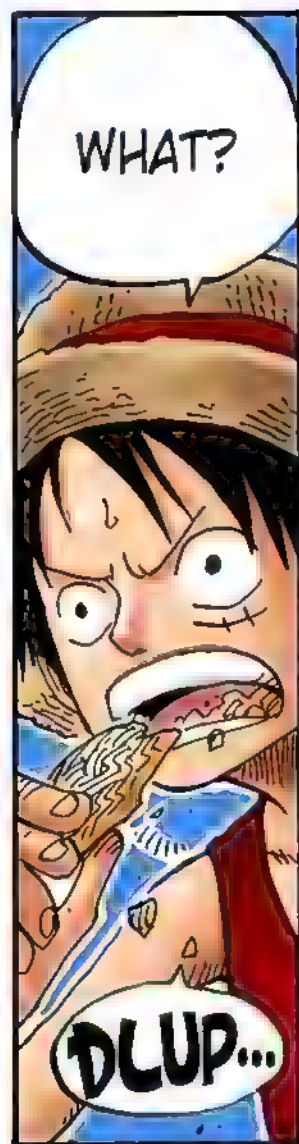


IT'S DOING
THE FREESTYLE
CRAWL
IN THE SEA!

A FROG!
A GIANT
FROG!

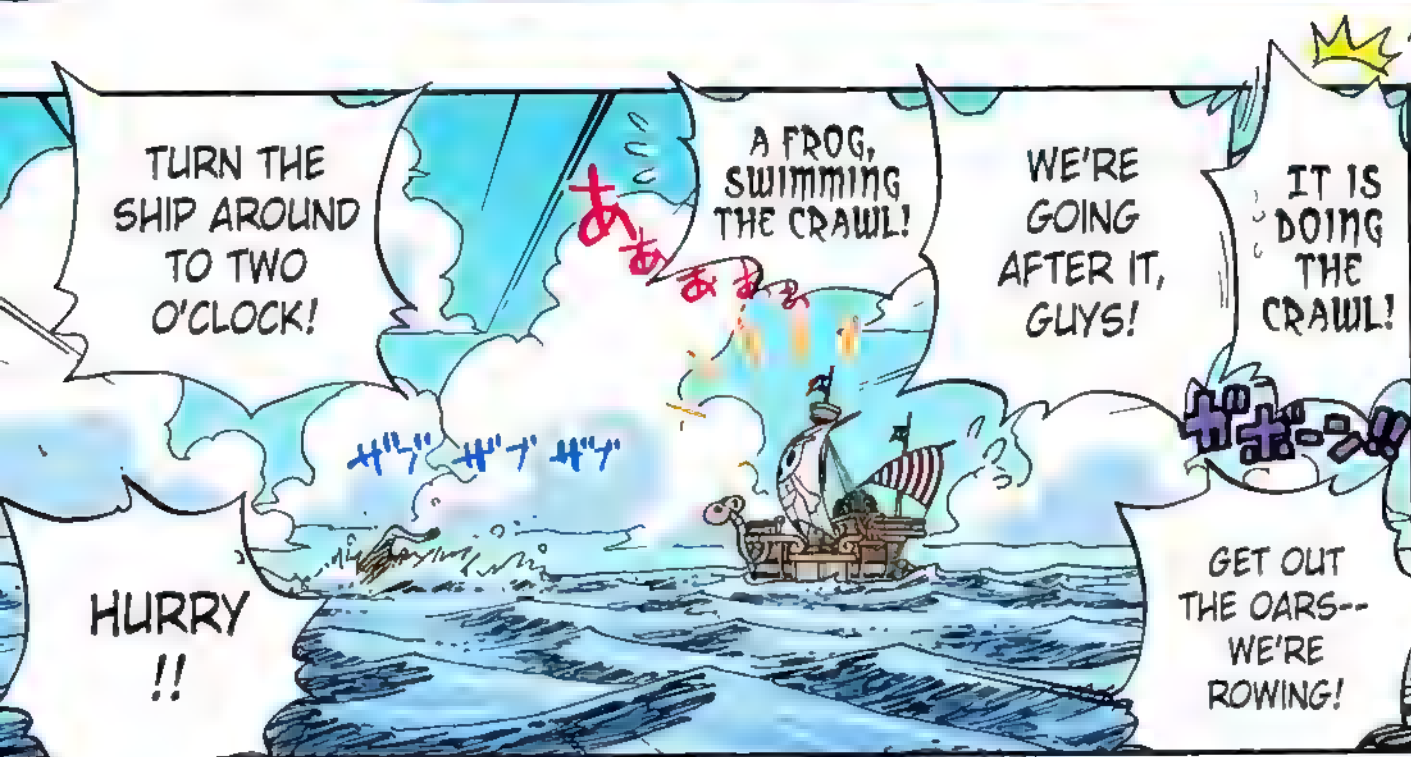
GASP

WHERE'S IT
GOING IN
SUCH A
HURRY?!



WHAT?

DLUP...



TURN THE
SHIP AROUND
TO TWO
O'CLOCK!

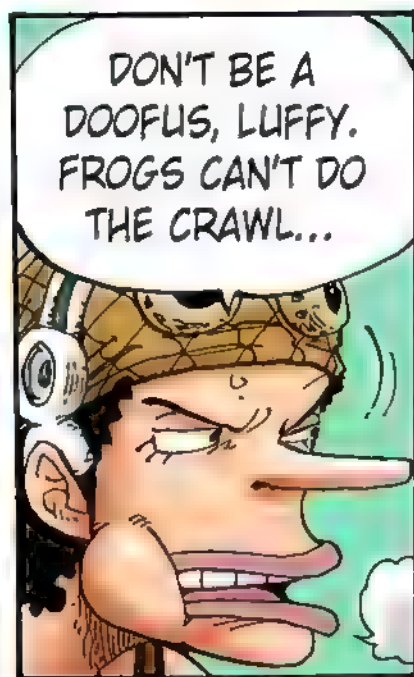
A FROG,
SWIMMING
THE CRAWL!

WE'RE
GOING
AFTER IT,
GUYS!

IT IS
DOING
THE
CRAWL!

HURRY
!!

GET OUT
THE OARS--
WE'RE
ROWING!



DON'T BE A
DOOFUS, LUFFY.
FROGS CAN'T DO
THE CRAWL...

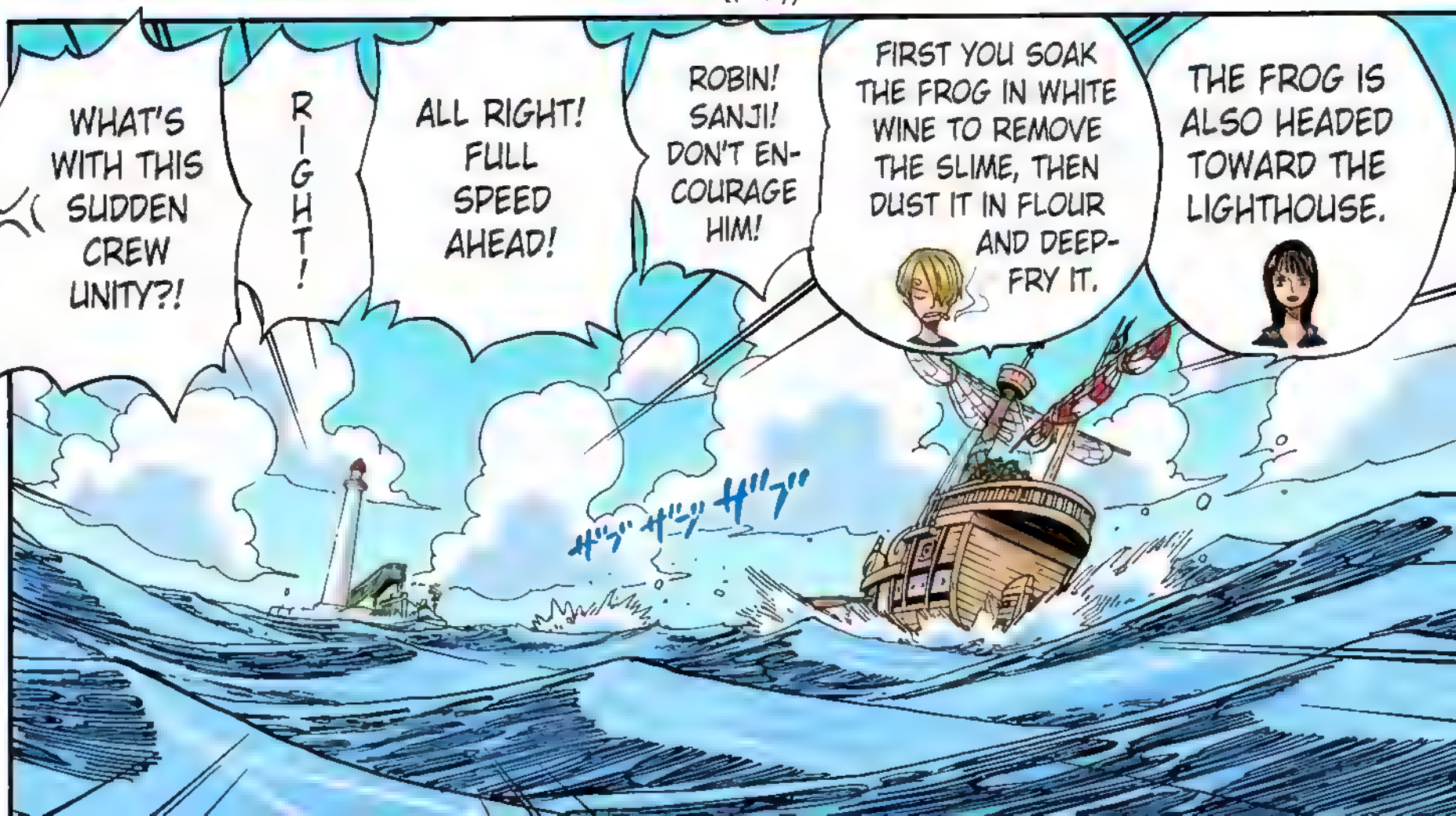
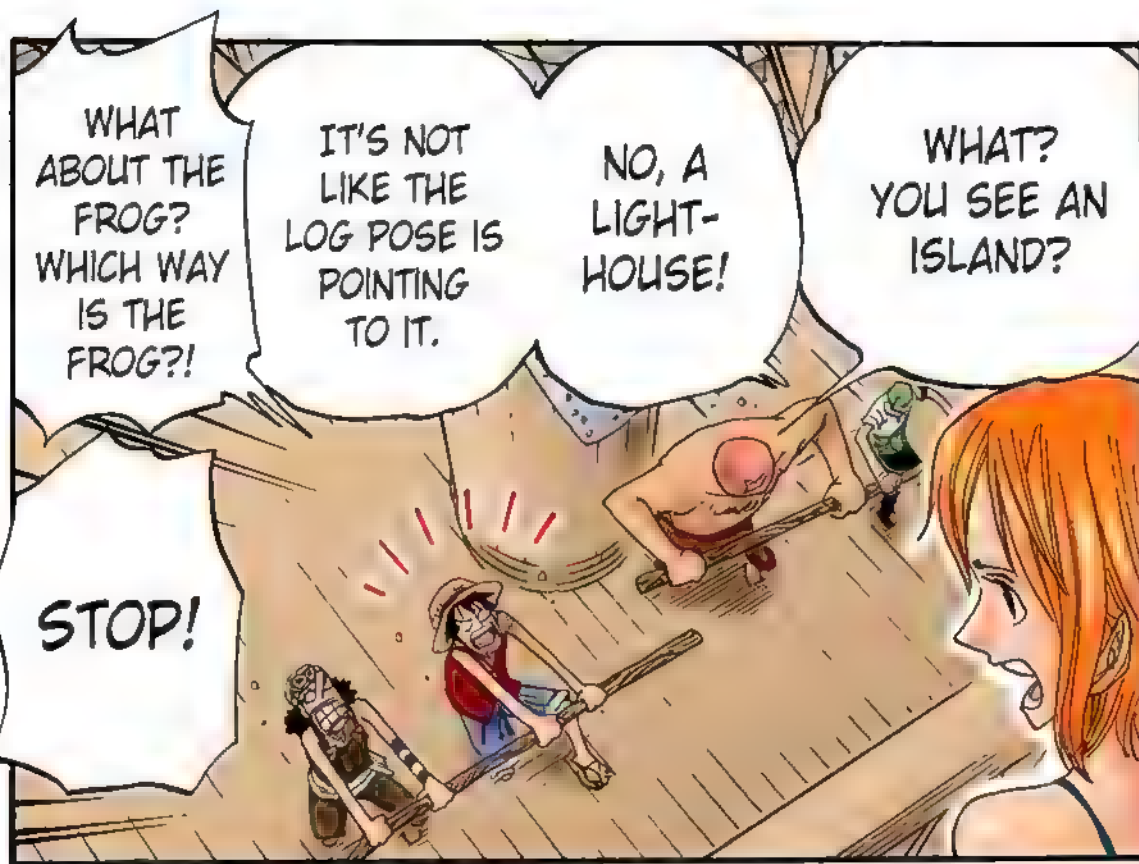
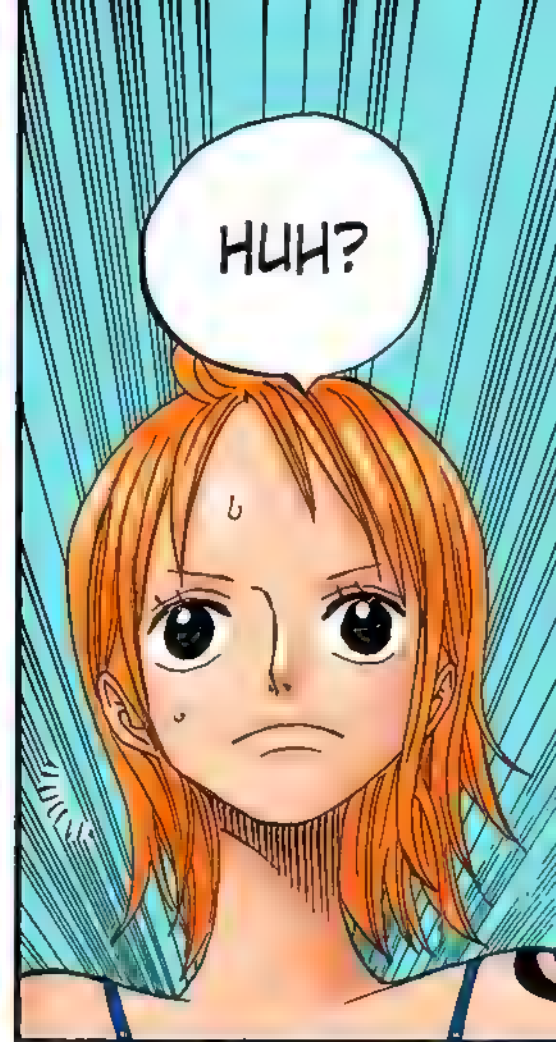


YOU'RE
GONNA
EAT IT?!

WE'RE
GONNA
BARBECUE
IT!

LISTEN, NAMI!
THERE'S A GIANT
FROG DOWN HERE
WITH WOUNDS ALL
OVER ITS BODY.

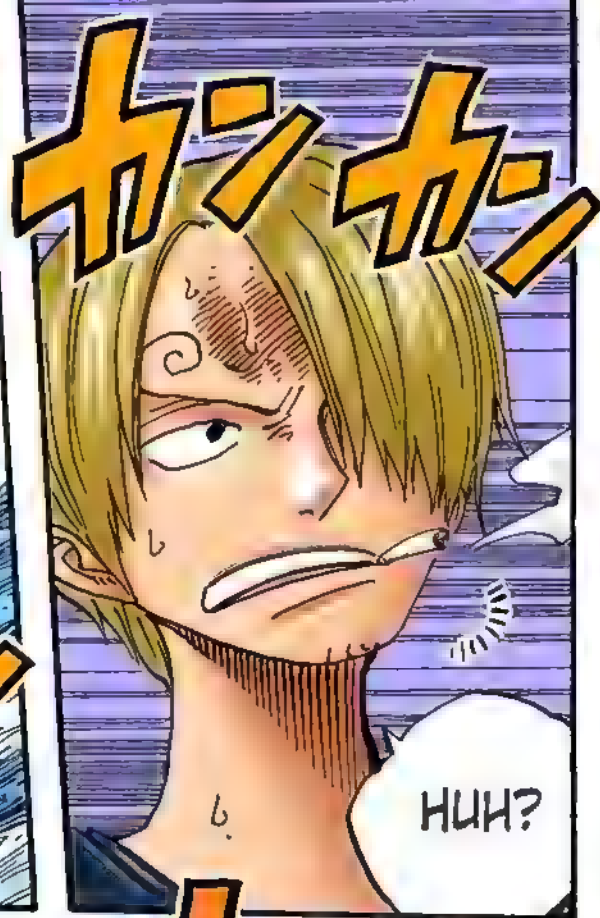
HEY! WHO SAID
YOU COULD
TURN THE SHIP
AROUND?!





THERE'S
A WEIRD
SOUND!

HUH?!
HOLD IT,
EVERYONE.
STOP!



HUH?



ALL RIGHT!
THE FROG
STOPPED!

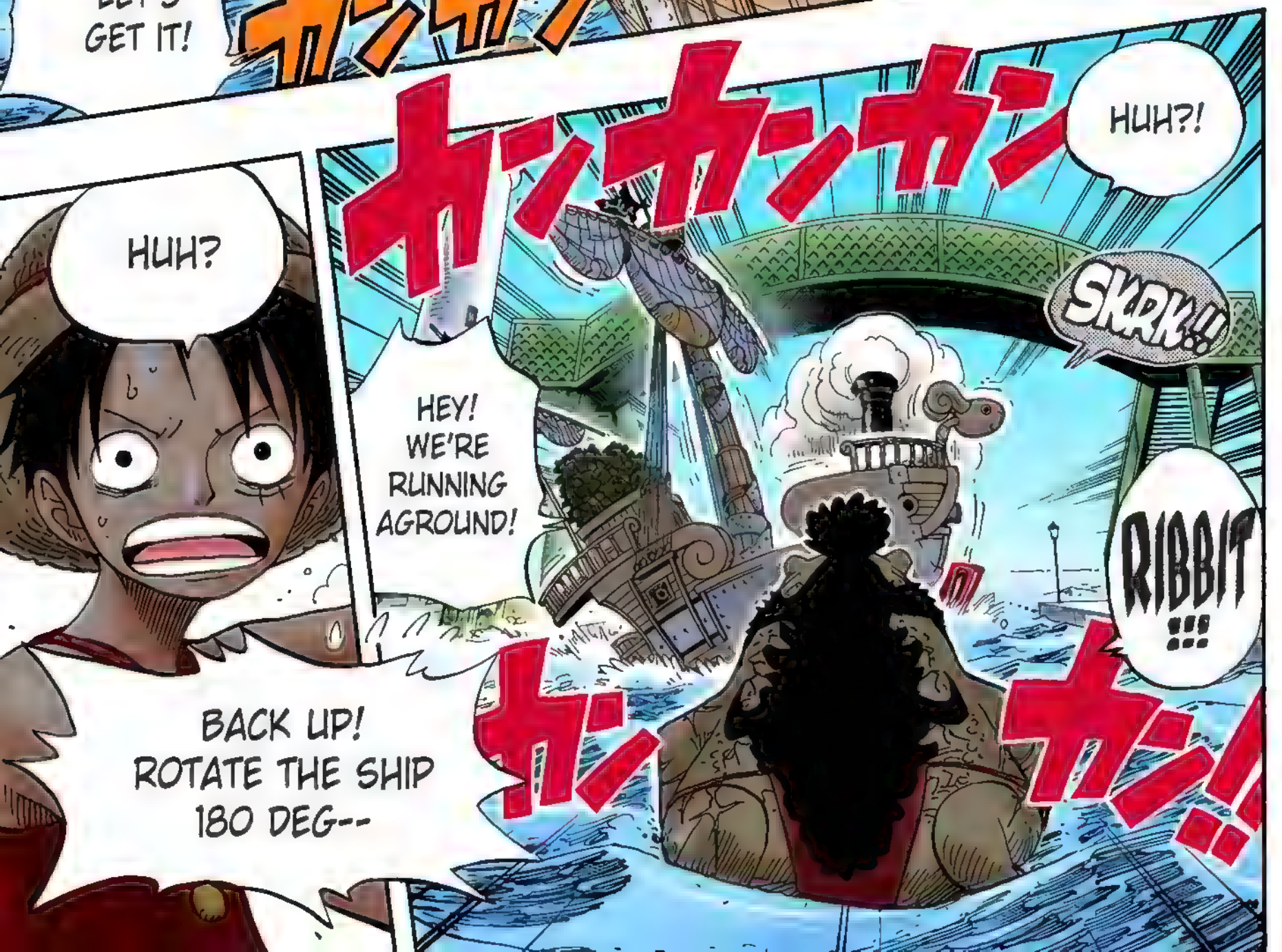
RIBBIT!!

ビュッ!!

LET'S
GET IT!



WHY?
WHAT IS THAT?!



HUH?!
HUUH!!

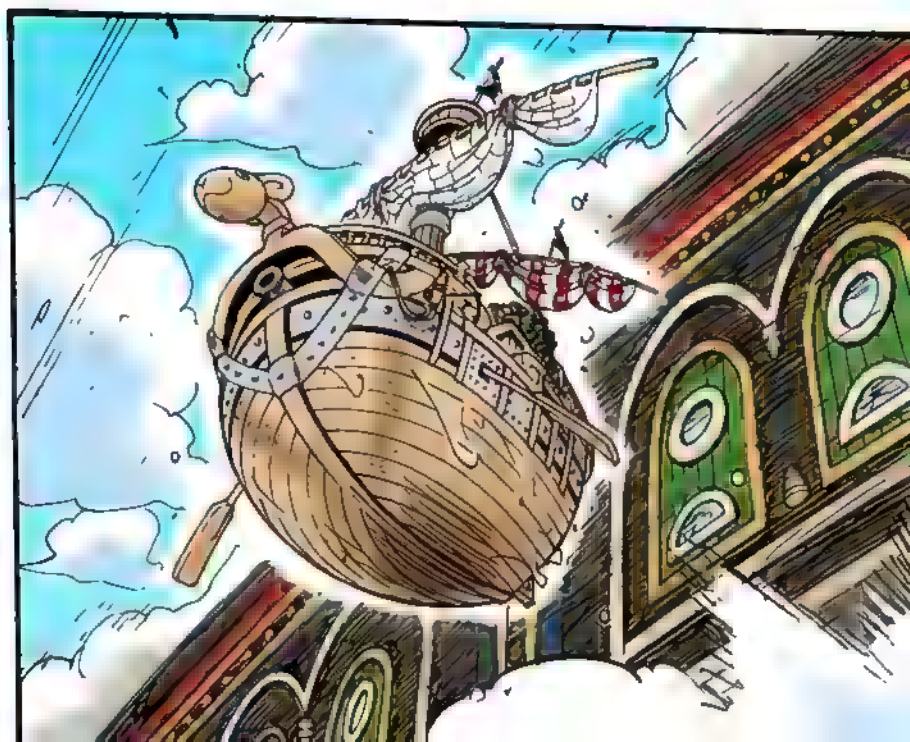
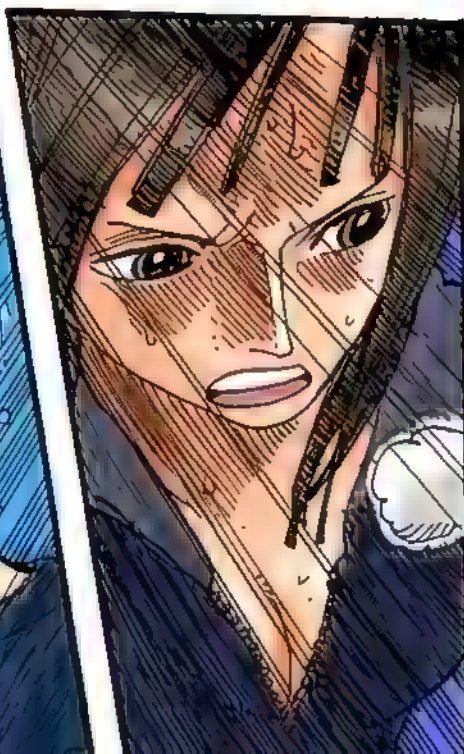
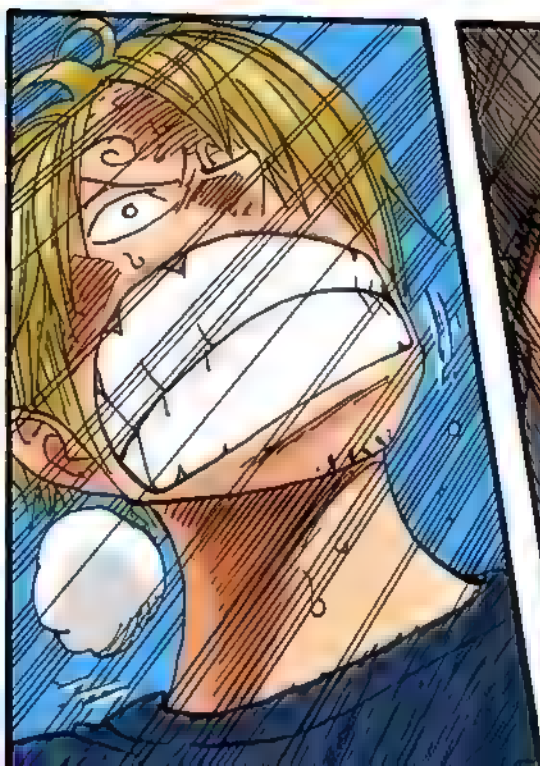
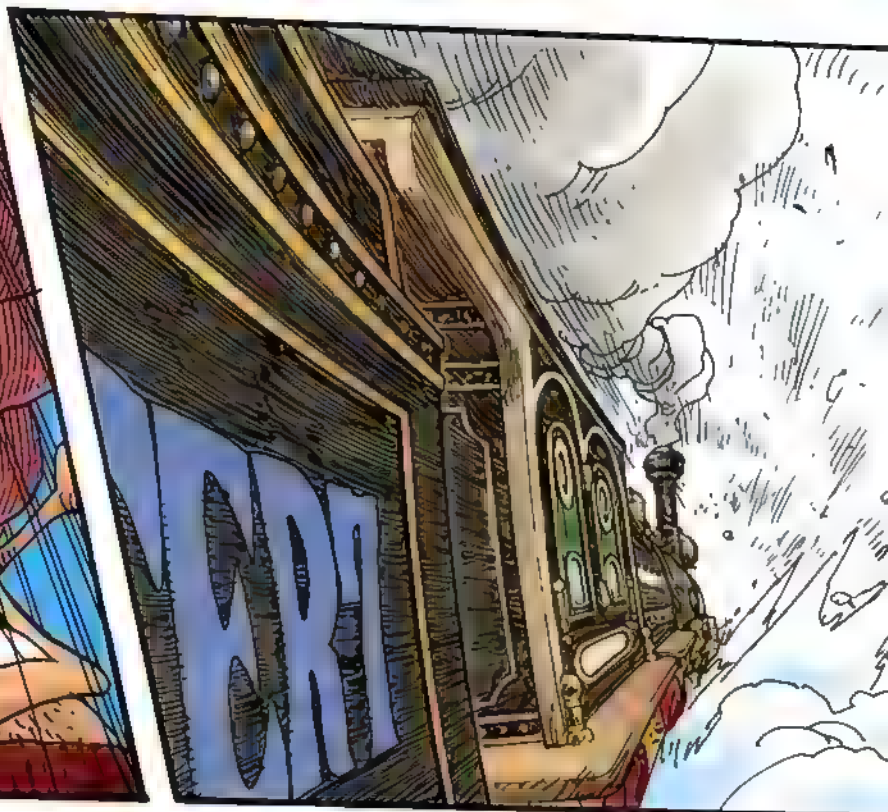
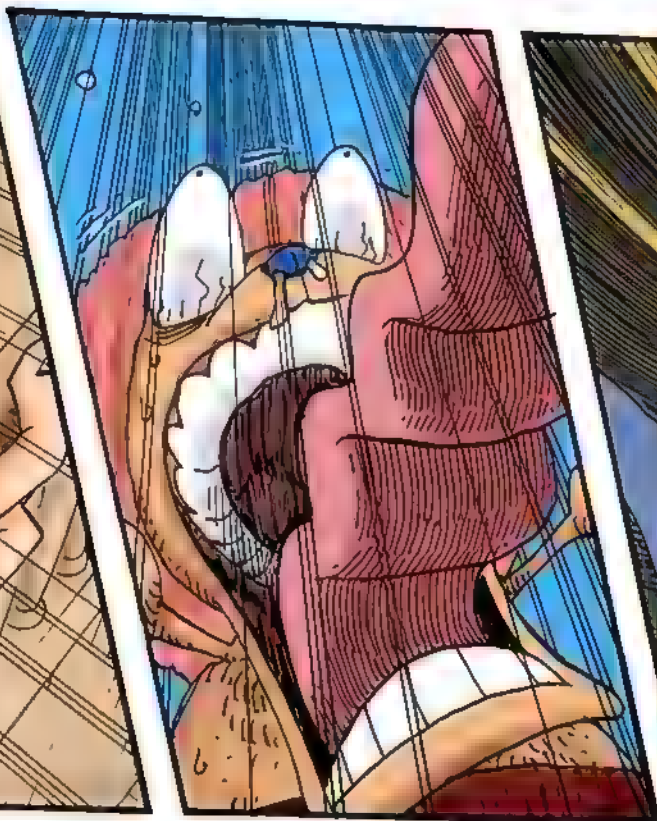
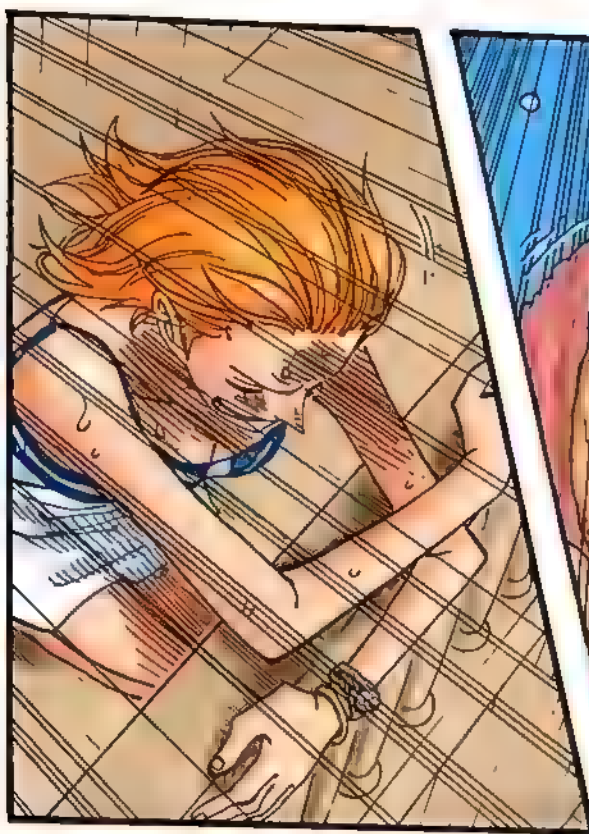
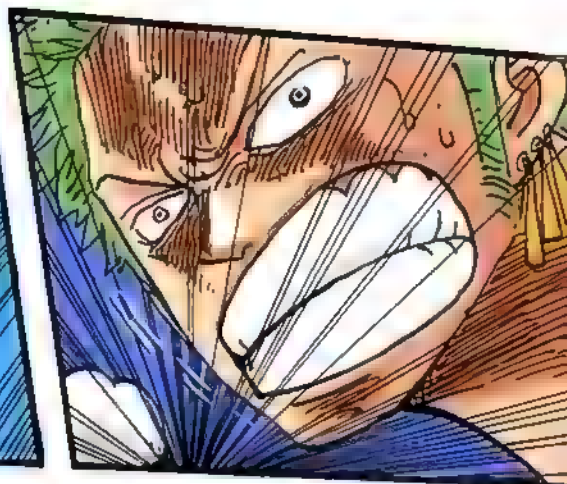
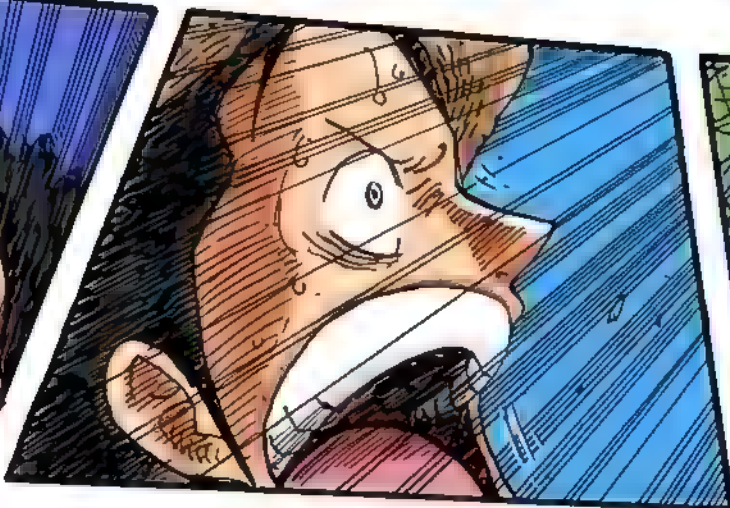
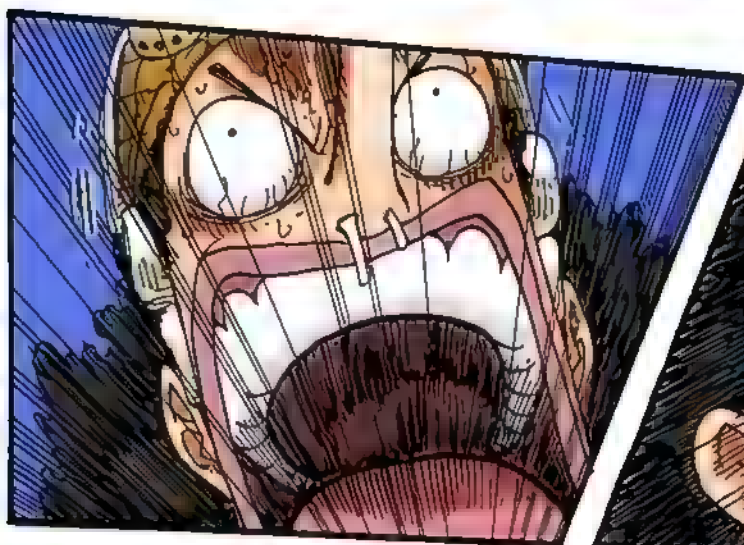
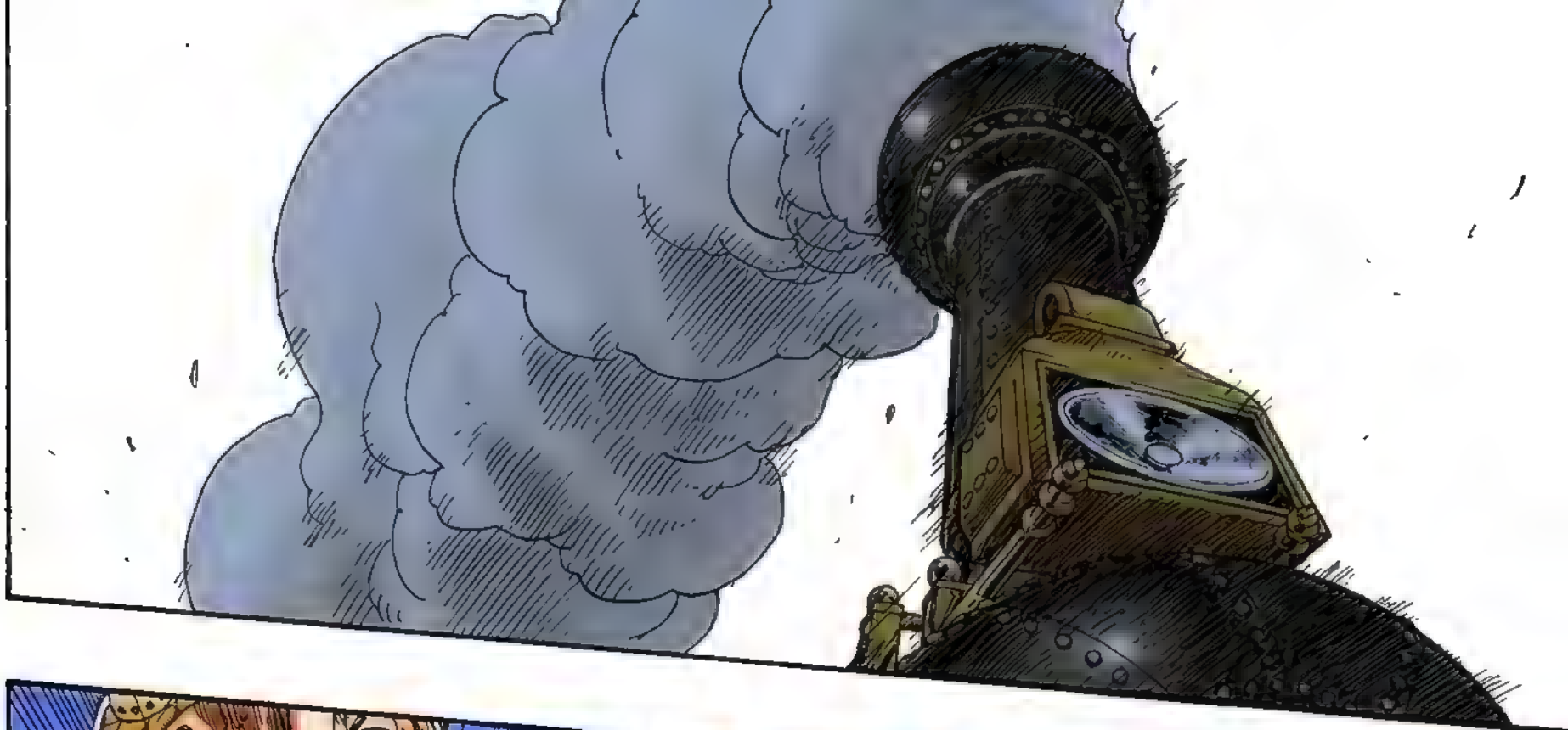
SKARK!!

RIBBIT
...

HEY!
WE'RE
RUNNING
AGROUND!

BACK UP!
ROTATE THE SHIP
180 DEG--







WHAT'S
GOING
ON?!

WHOA-
AAA!



WHAT'RE
YOU
TRYING
TO DO?

HEY,
FROG--
GET AWAY
FROM
THERE!

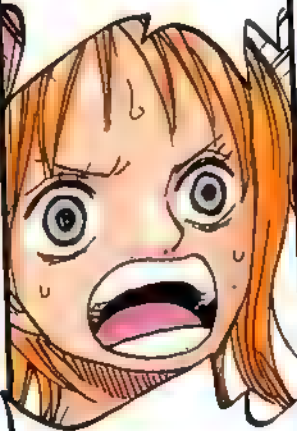
HUH
?!

RIBBIT
!!!

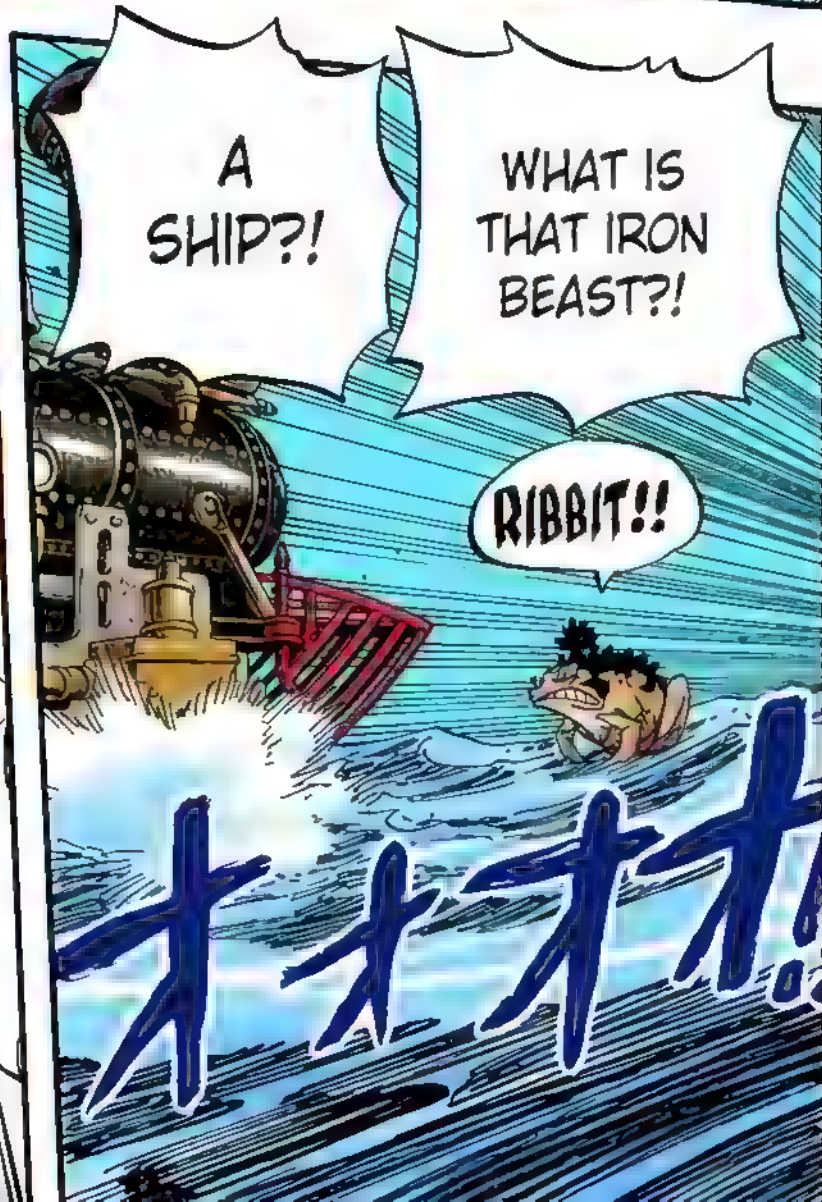


RIBBIT!!!

NO.
A VESSEL
SHAPED LIKE
THAT...



...COULD
NEVER
SAIL THE
OCEAN!

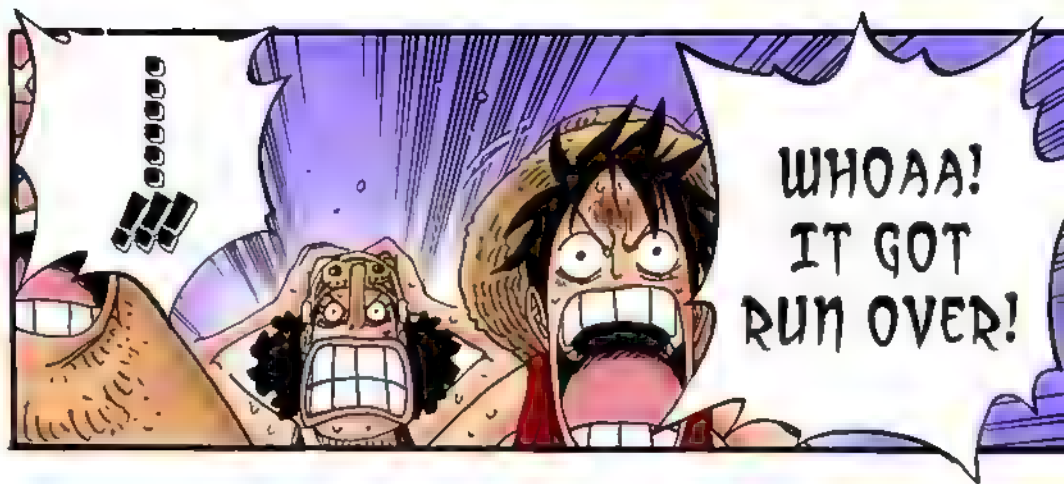
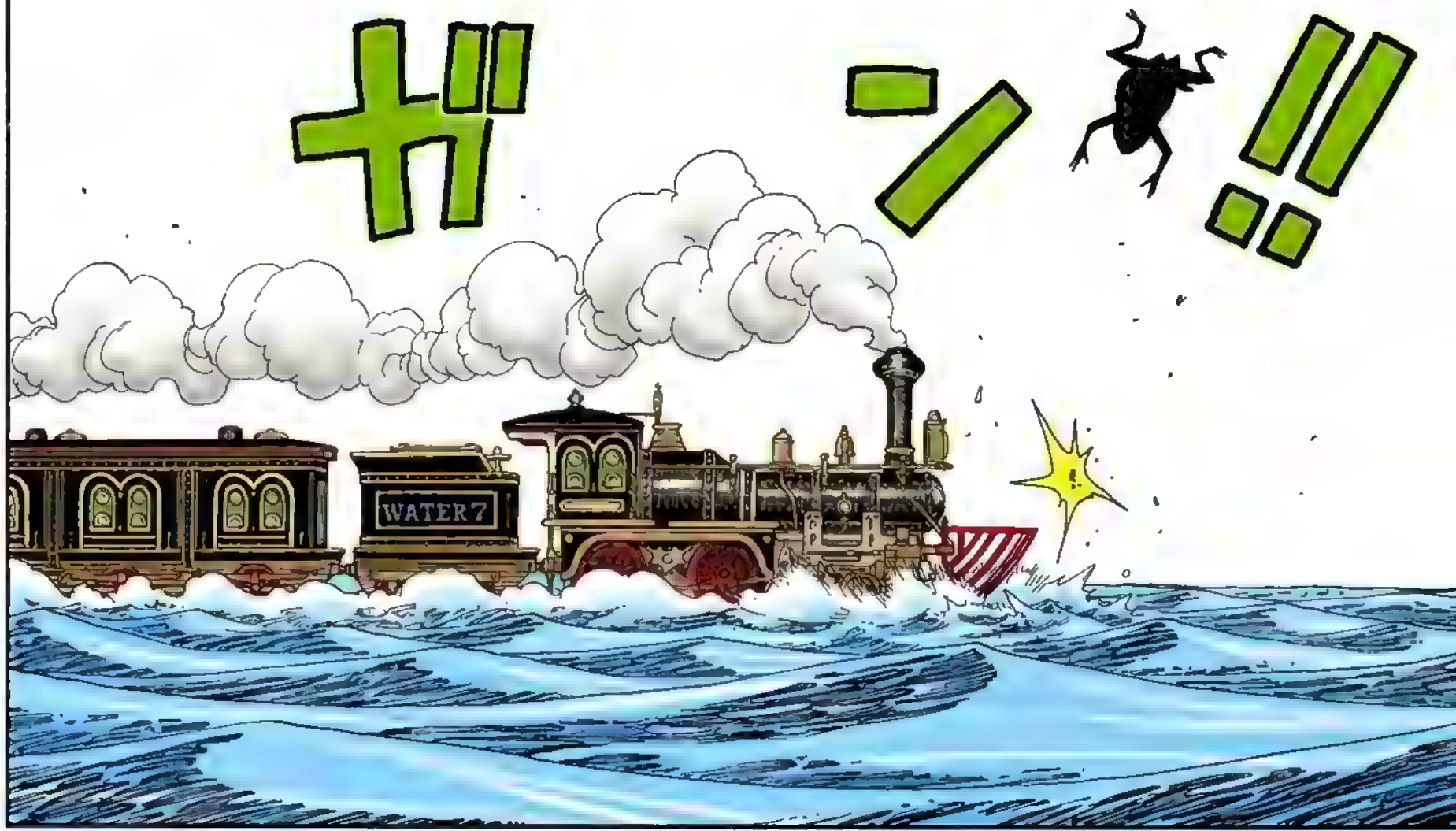


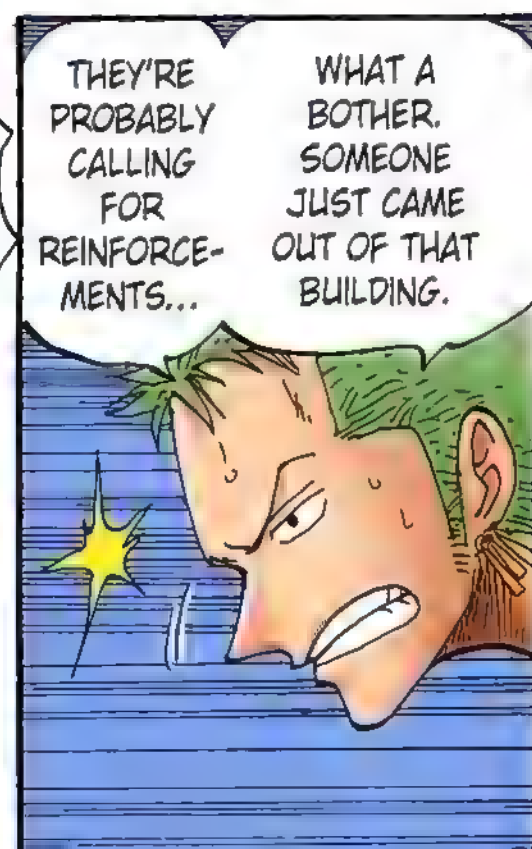
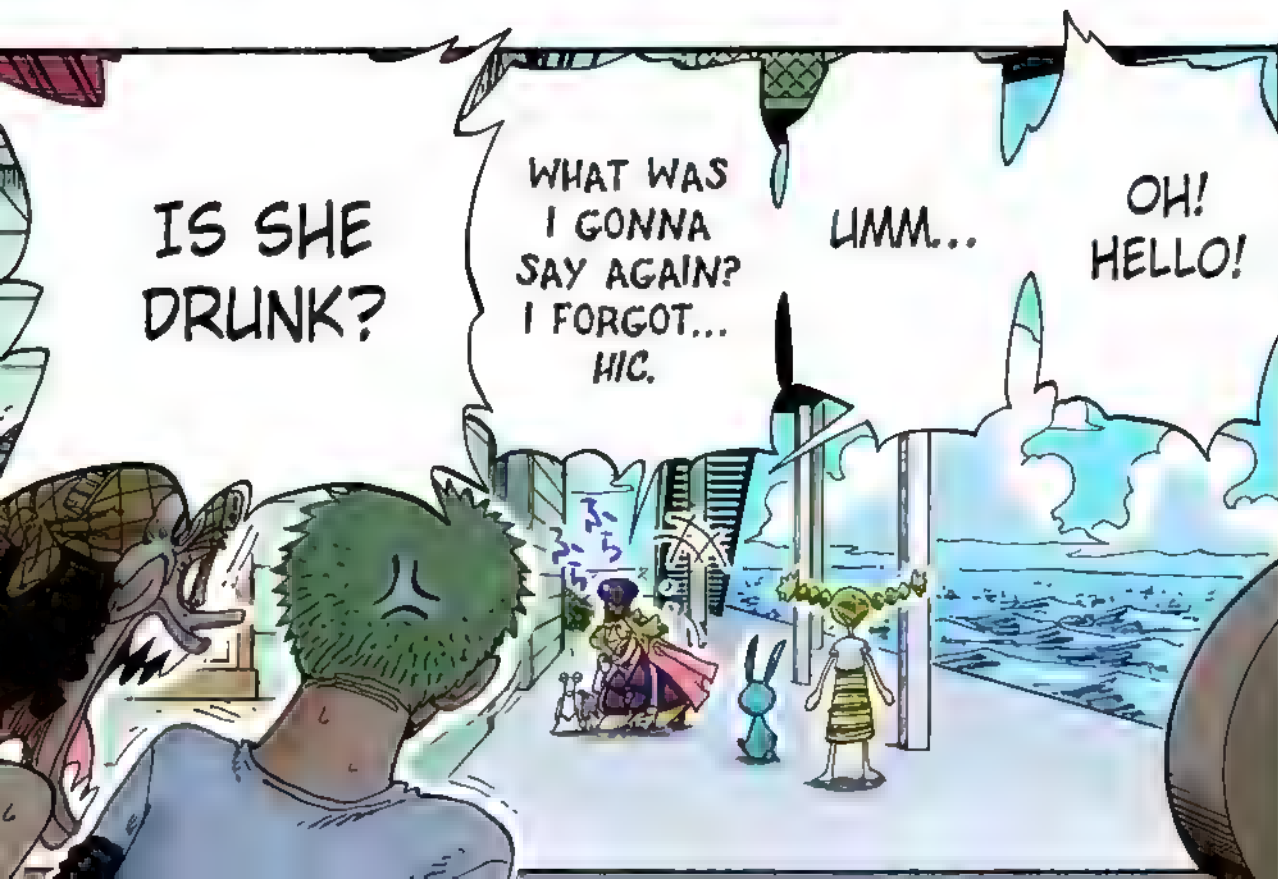
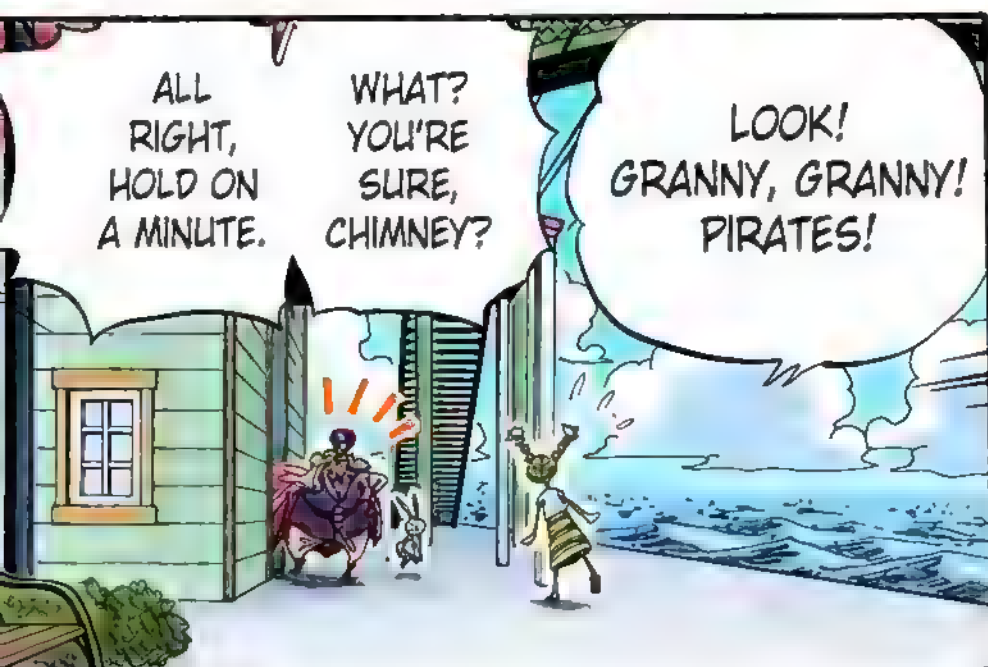
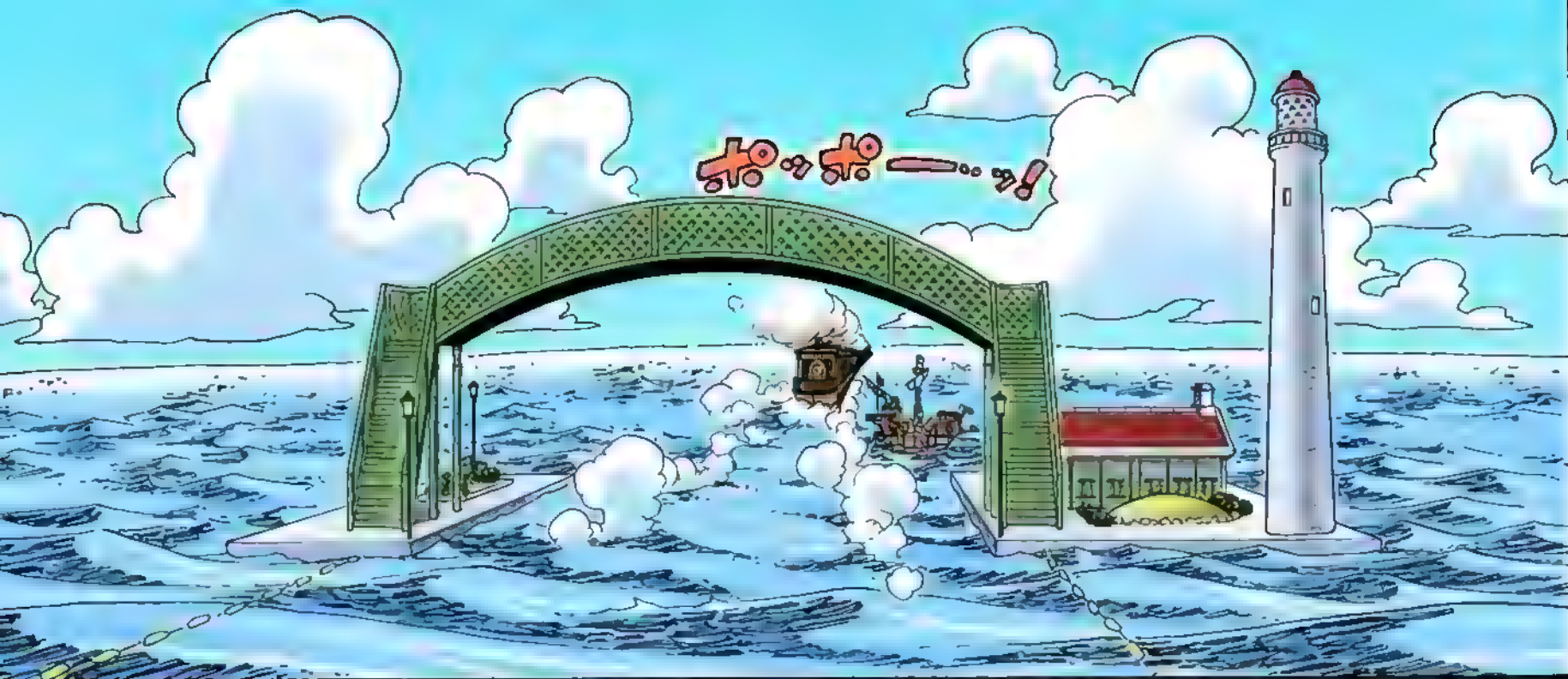
A
SHIP?!

WHAT IS
THAT IRON
BEAST?!

RIBBIT!!

オオオオオオ





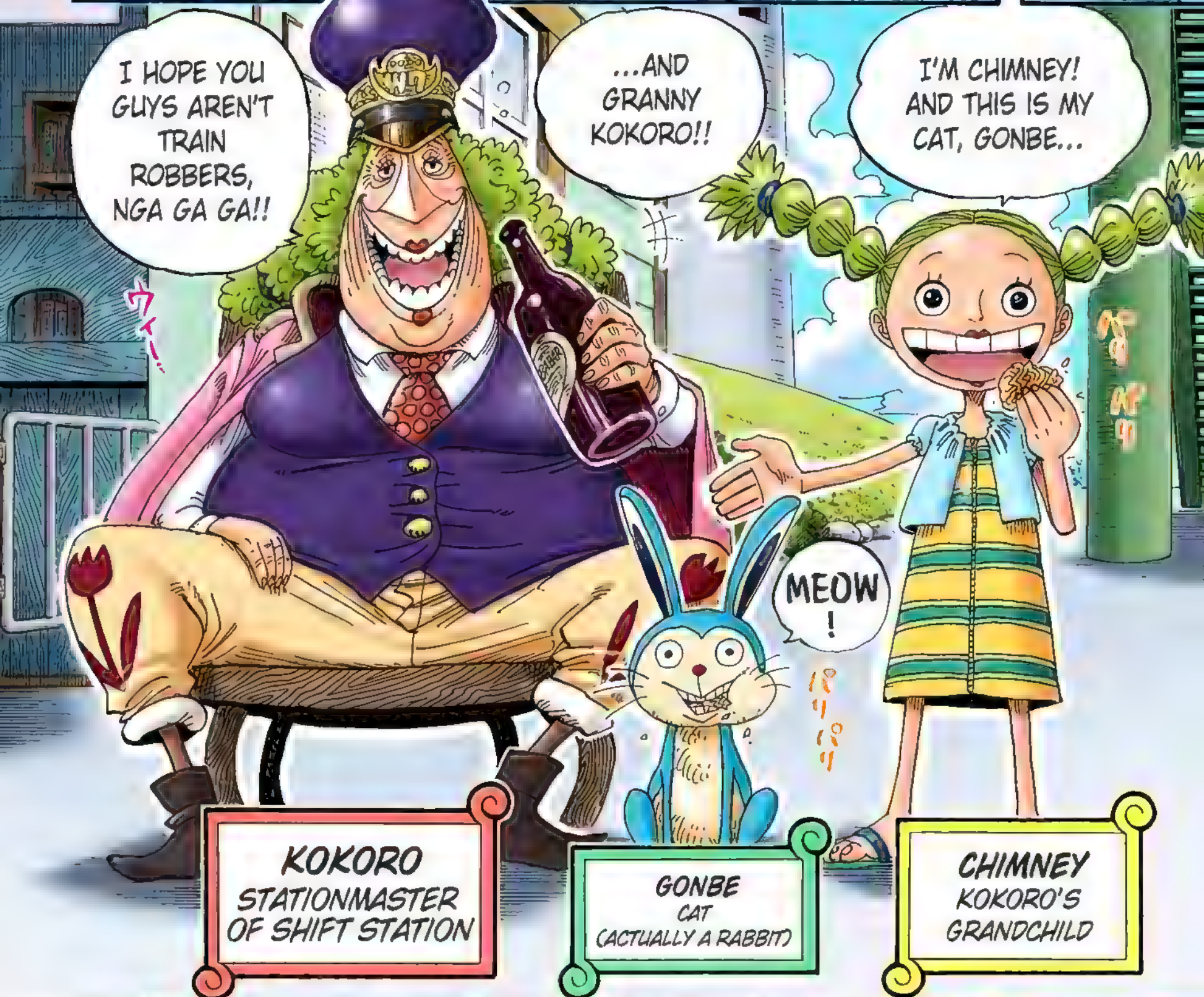


WOW--IT'S DELICIOUS!

IT'LL GO WELL WITH MY DRINK.

PAILLE? MMM...

HMM...



I HOPE YOU GUYS AREN'T TRAIN ROBBERS, NGA GA GA!!

...AND GRANNY KOKORO!!

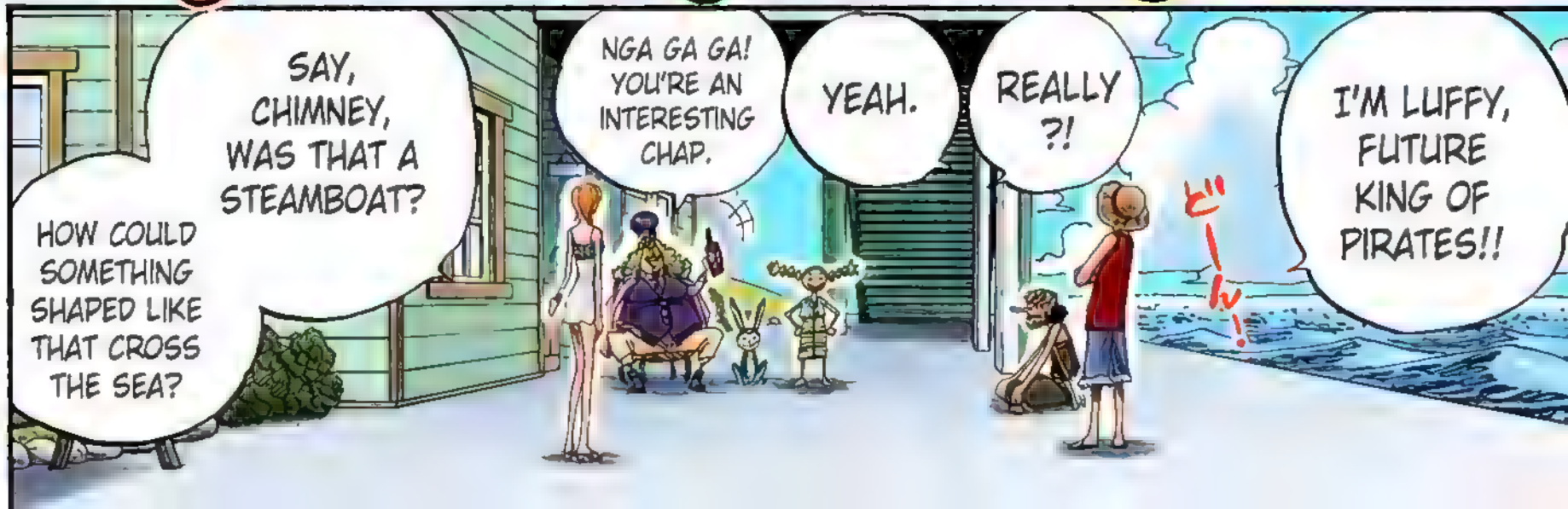
I'M CHIMNEY! AND THIS IS MY CAT, GONBE...

MEOW!

KOKORO
STATIONMASTER
OF SHIFT STATION

GONBE
CAT
(ACTUALLY A RABBIT)

CHIMNEY
KOKORO'S
GRANDCHILD



HOW COULD SOMETHING SHAPED LIKE THAT CROSS THE SEA?

SAY, CHIMNEY, WAS THAT A STEAMBOAT?

NGA GA GA! YOU'RE AN INTERESTING CHAP.

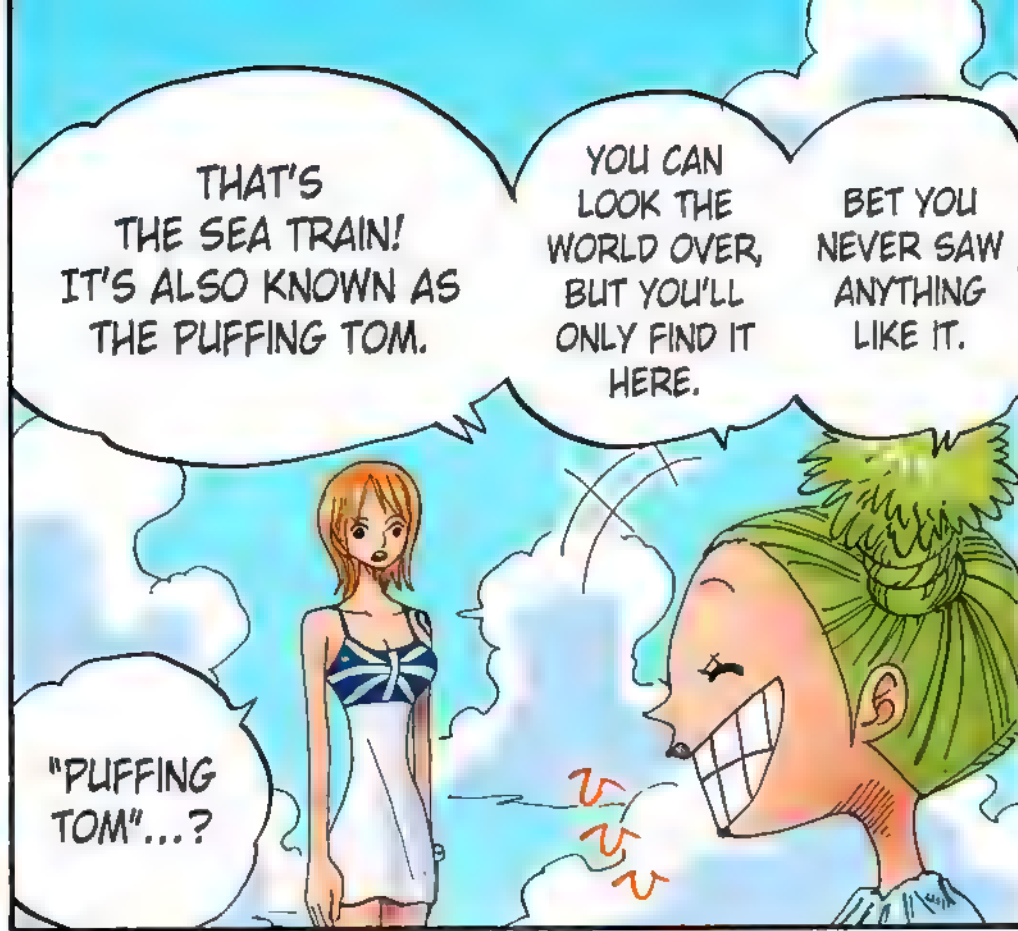
YEAH.

REALLY ?!

I'M LUFFY, FUTURE KING OF PIRATES!!



IT USES A STEAM ENGINE TO ROTATE THE PADDLES OVER THE TRACKS!

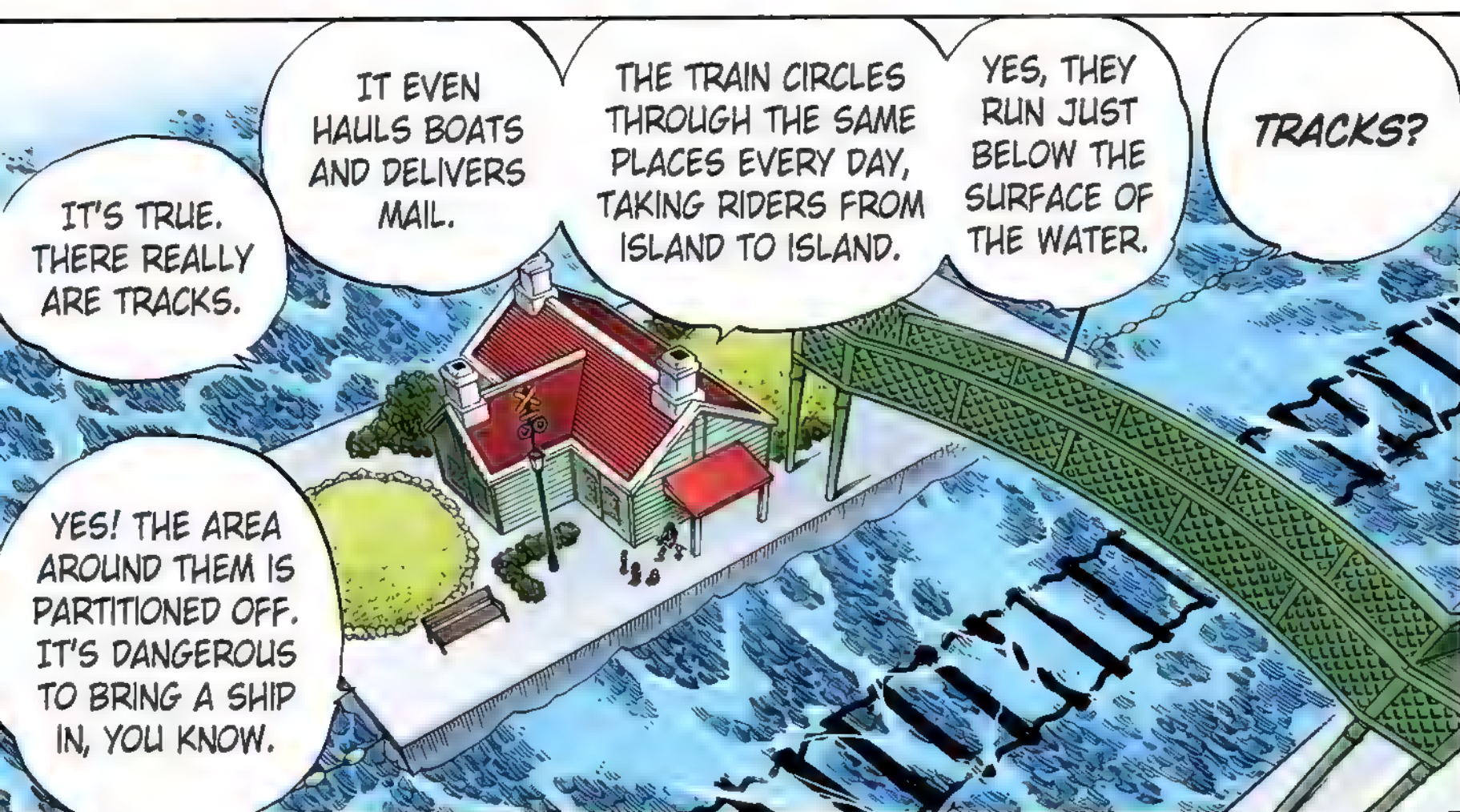


THAT'S THE SEA TRAIN!
IT'S ALSO KNOWN AS
THE PUFFING TOM.

YOU CAN
LOOK THE
WORLD OVER,
BUT YOU'LL
ONLY FIND IT
HERE.

BET YOU
NEVER SAW
ANYTHING
LIKE IT.

"PUFFING
TOM"...?



IT'S TRUE.
THERE REALLY
ARE TRACKS.

IT EVEN
HAULS BOATS
AND DELIVERS
MAIL.

THE TRAIN CIRCLES
THROUGH THE SAME
PLACES EVERY DAY,
TAKING RIDERS FROM
ISLAND TO ISLAND.

YES, THEY
RUN JUST
BELOW THE
SURFACE OF
THE WATER.

TRACKS?

YES! THE AREA
AROUND THEM IS
PARTITIONED OFF.
IT'S DANGEROUS
TO BRING A SHIP
IN, YOU KNOW.



HE WANTS TO
TEST HIS
STRENGTH AND
ALWAYS TRIES TO
DEFEAT THE SEA
TRAIN.

HE CAUSES
A LOT OF
PROBLEMS
HERE AT SHIFT
STATION.

OH...
THAT WAS
YOKOZUNA.

THAT HIT
WASN'T
ENOUGH TO
DO HIM IN...
I BET HE'LL
BE BACK!



YEAH, BUT A FROG
WOULDN'T KNOW THAT.
HOW CRUEL OF YOU TO
BLAST HIM AWAY!

PLUS, WE
WERE
HUNTING
HIM!



PLUS, OUR CUSTOMERS GET WORRIED WHEN THEY SEE HIM.

BUT IT'S A PAIN FOR US. THE RAIL GUARDS KEEP GETTING BROKEN!



HE'S PRETTY GLTSY!

A TEST OF STRENGTH! SO THAT'S WHY HE DIDN'T RUN AWAY...



IF YOU WERE TO TAKE THE STREAM TRAIN FROM HERE...

SO... WHERE ARE YOU ALL HEADING TO?

THAT MADE YOU CHANGE YOUR MIND? IT'S A FROG!

I'M NOT GONNA EAT HIM THEN.

IS THAT RIGHT? COOL!

I COULDN'T EAT ANYTHING WITH THAT MUCH DETERMINATION.



WE SHOULD JUST STICK TO THE LOG.

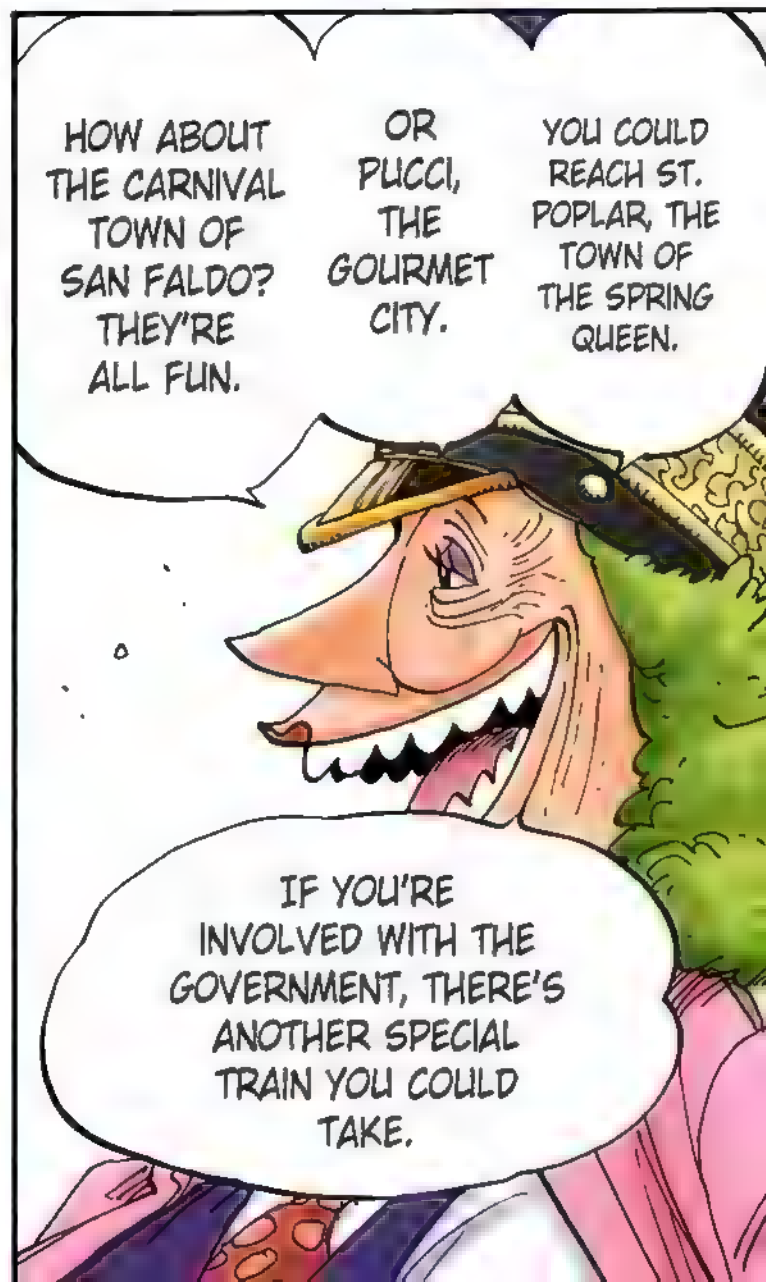
WHAT ARE YOU THINKING? WE HAVE A SHIP. WE DON'T NEED TO RIDE THE TRAIN.

WHA...?! I'M UP FOR GOURMET CITY!

WAP!

HMM... AND WHERE ARE YOU HEADED?

NORTH FROM HERE.

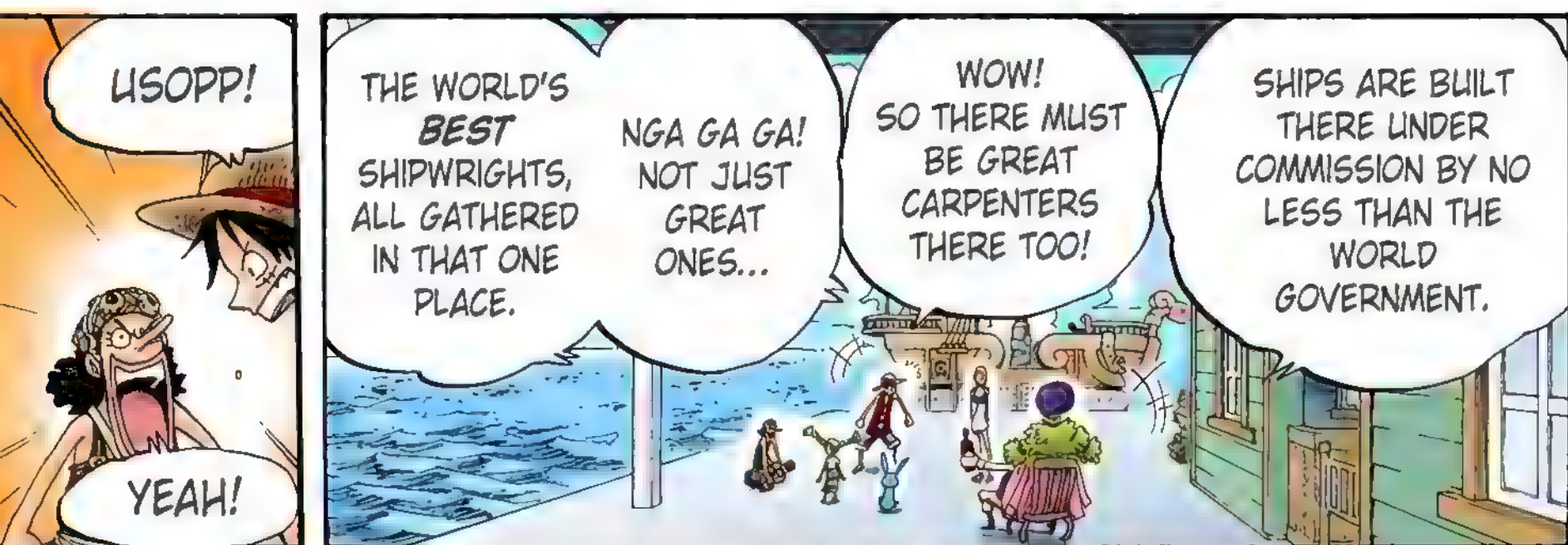


HOW ABOUT THE CARNIVAL TOWN OF SAN FALDO? THEY'RE ALL FUN.

OR PUCCI, THE GOURMET CITY.

YOU COULD REACH ST. POPLAR, THE TOWN OF THE SPRING QUEEN.

IF YOU'RE INVOLVED WITH THE GOVERNMENT, THERE'S ANOTHER SPECIAL TRAIN YOU COULD TAKE.



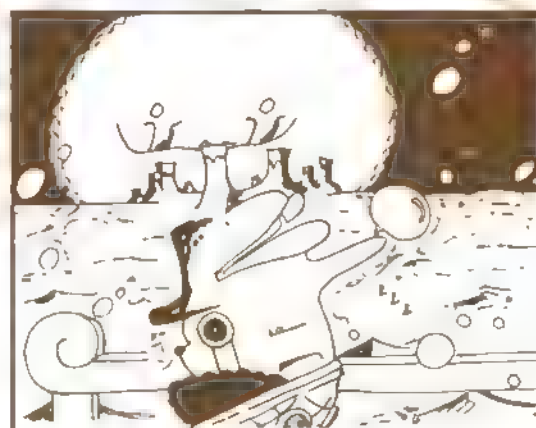


(奈良県 内田千昌さん)

いつも心に海賊旗!!



さア
見ていけ!!
S美術を!!



(三重県 いーさん)

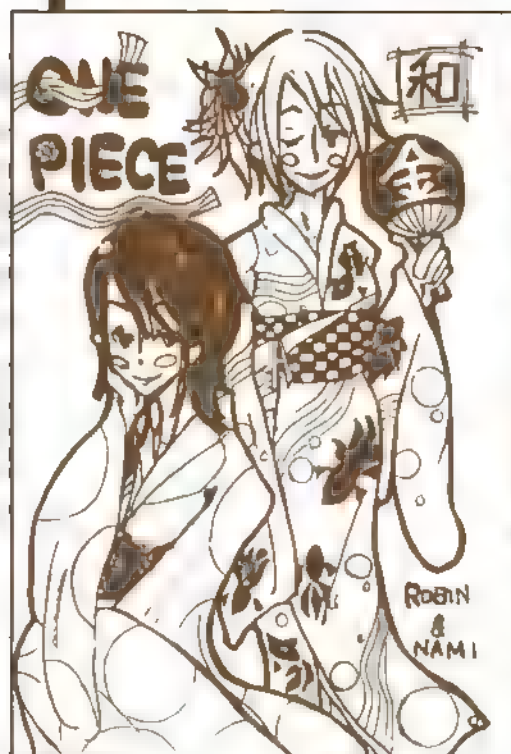
これは
だまし絵です!!
上下も逆にしてみ
ちゃうだい!!

おっ!! 面白いな!!



(大阪府 Mーさん)

400年前の記憶を綴る切り絵巻。



(茨城県 うるるサン)

お姉さんと夏祭り!



(愛知県 ひとゆかあゆサン)

星くずを集メルヘン☆



(東京都 不動産屋の娘さん)

仲良し!

Chapter 323: *THE CITY OF WATER, WATER SEVEN*

KANJI SAYS "BATH"--ED.



GEDATSU'S UNEXPECTED LIFE ON THE BLUE SEA, VOL. 9:
"YOU MUST BATHE AFTER DIGGING SO MANY HOLES,
MASTER GEDATSU"



HAVE THEM
FIX UP YOUR
SHIP NICELY.

WATER
SEVEN IS A
HUGE TOWN,
SO DON'T GET
LOST.

HERE, TAKE
THESE.

IT'S A SIMPLE
MAP OF THE
ISLAND AND A
LETTER OF
INTRODUCTION.



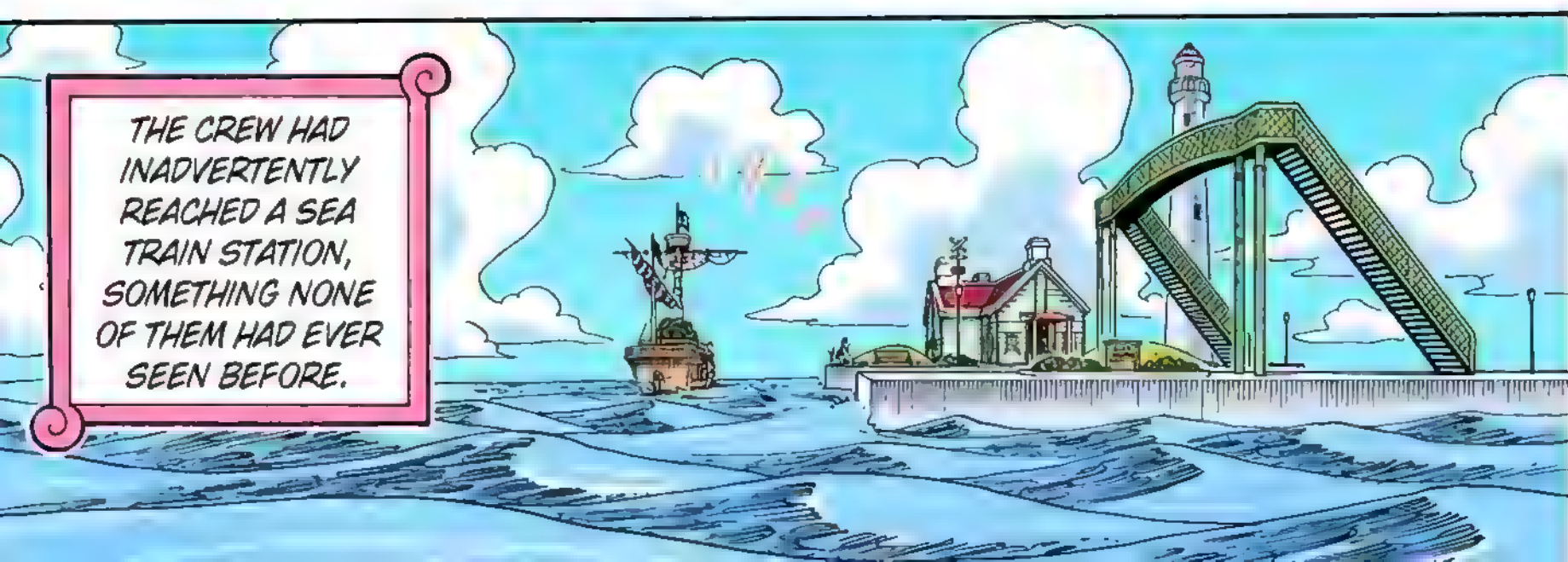
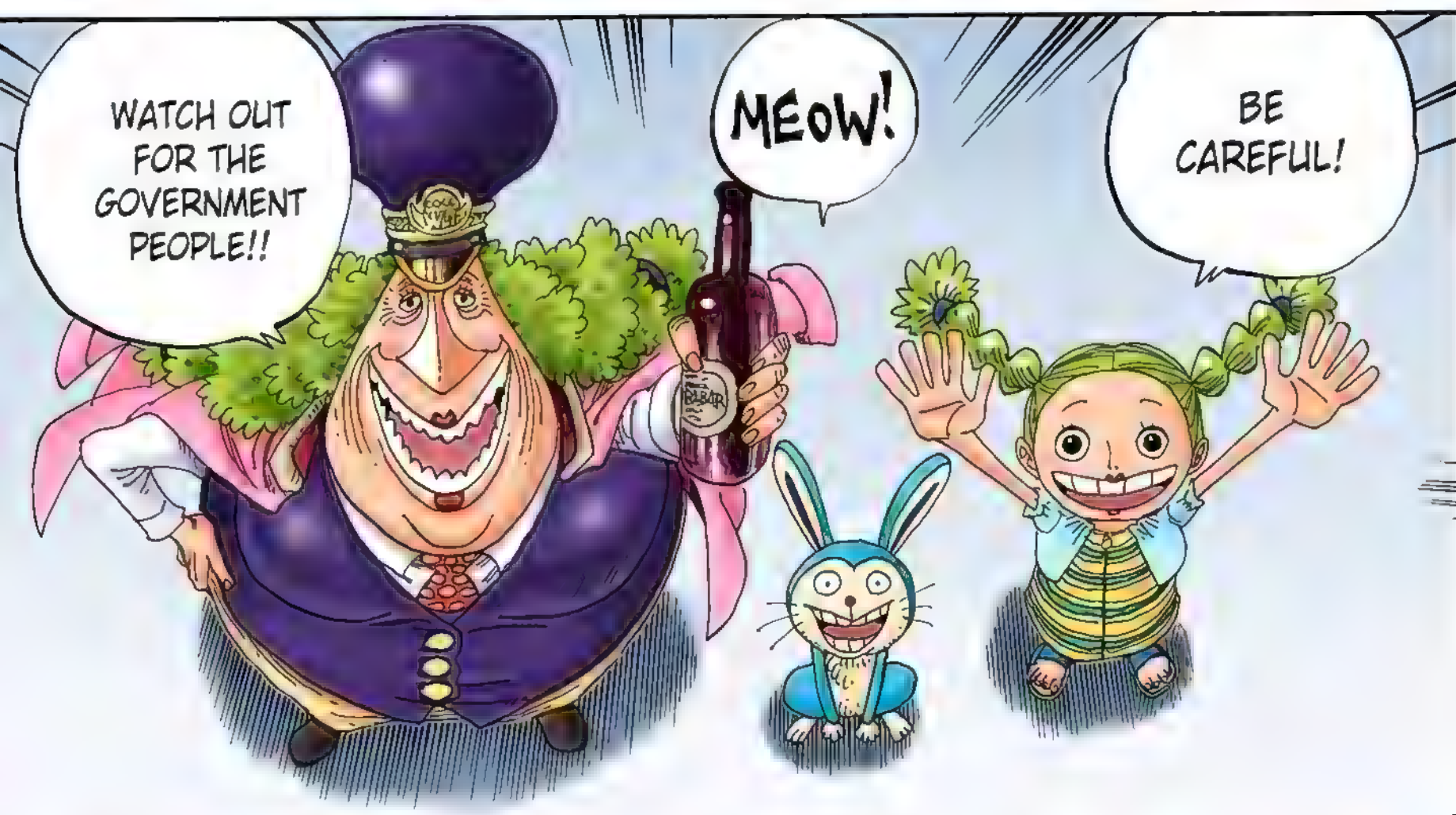
REALLY?!
THEN I DO HOPE
WE SEE EACH
OTHER AGAIN!

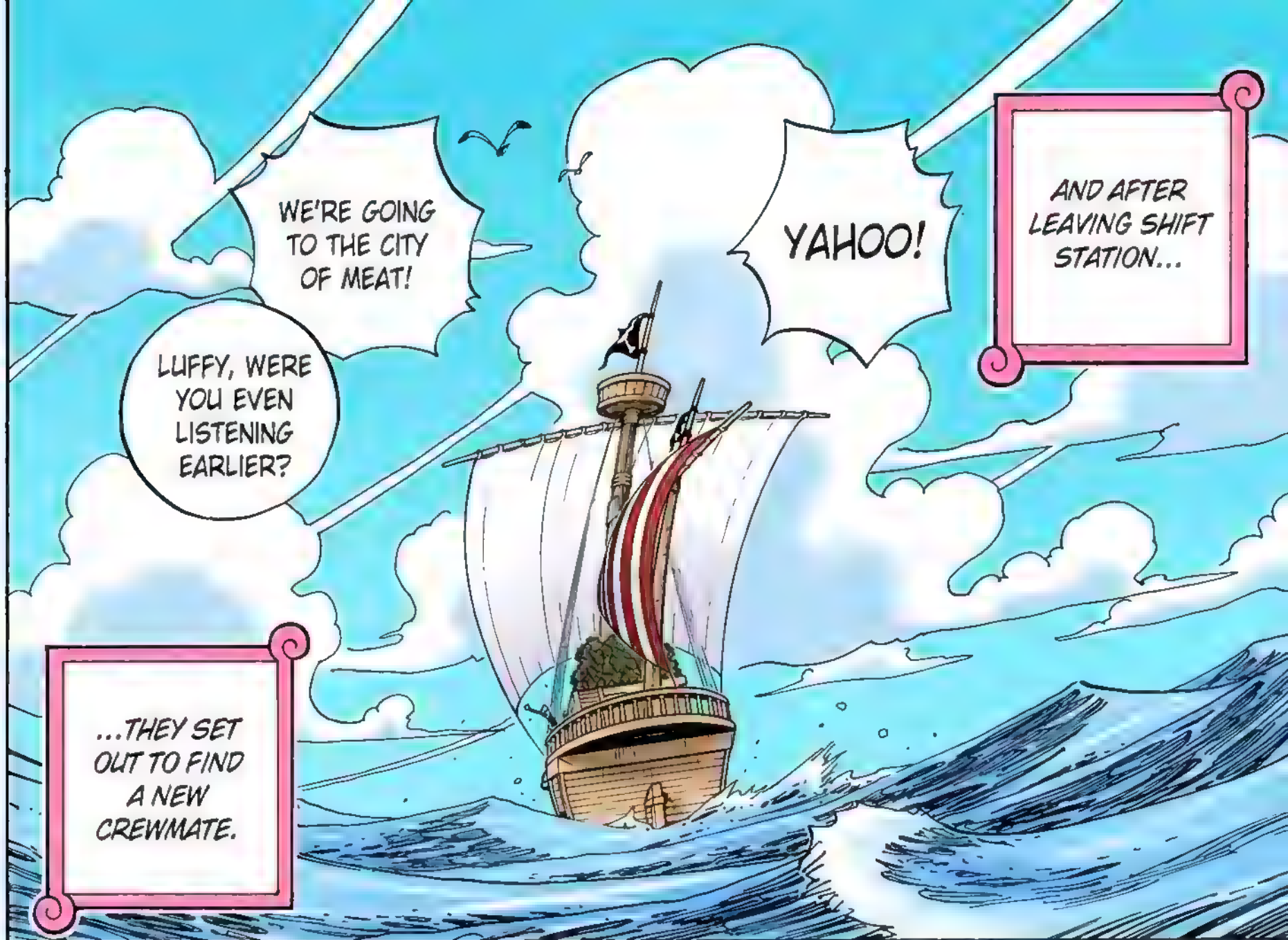
...I'LL TREAT
YOU TO A
DRINK!
NGA GA GA!

OH YEAH.
IF WE MEET
AGAIN...

WE'RE
GOING BACK TO
WATER SEVEN
SOON.

THE LOG WILL
TAKE ONE WEEK
AT WATER SEVEN,
SO SPEND SOME
LEISURE TIME
THERE!





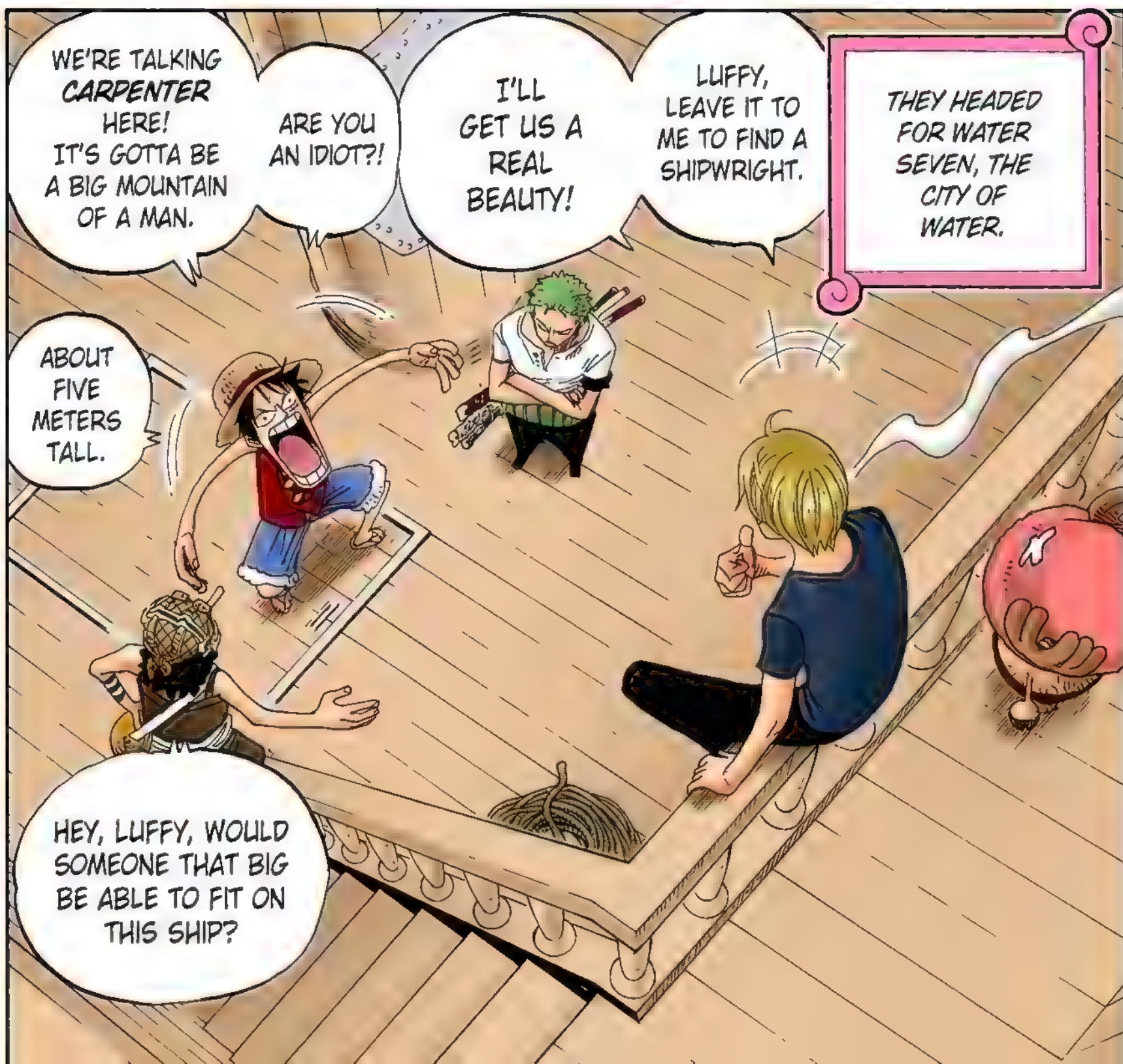
WE'RE GOING
TO THE CITY
OF MEAT!

YAHOO!

AND AFTER
LEAVING SHIFT
STATION...

LUFFY, WERE
YOU EVEN
LISTENING
EARLIER?

...THEY SET
OUT TO FIND
A NEW
CREWMATE.



WE'RE TALKING
CARPENTER
HERE!
IT'S GOTTA BE
A BIG MOUNTAIN
OF A MAN.

ARE YOU
AN IDIOT?!

I'LL
GET US A
REAL
BEAUTY!

LUFFY,
LEAVE IT TO
ME TO FIND A
SHIPWRIGHT.

THEY HEADED
FOR WATER
SEVEN, THE
CITY OF
WATER.

ABOUT
FIVE
METERS
TALL.

HEY, LUFFY, WOULD
SOMEONE THAT BIG
BE ABLE TO FIT ON
THIS SHIP?



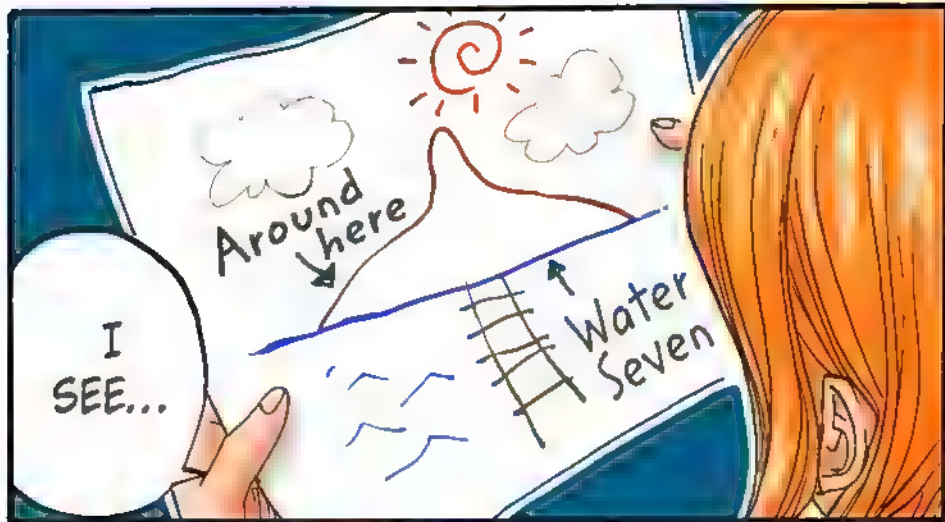
IT'S LUCKY WE STOPPED AT THAT STATION FIRST. NOW WE HAVE A MAP DRAWN JUST FOR US.

I'M SO EXCITED. WE'RE GONNA HAVE A NEW SHIPMATE.

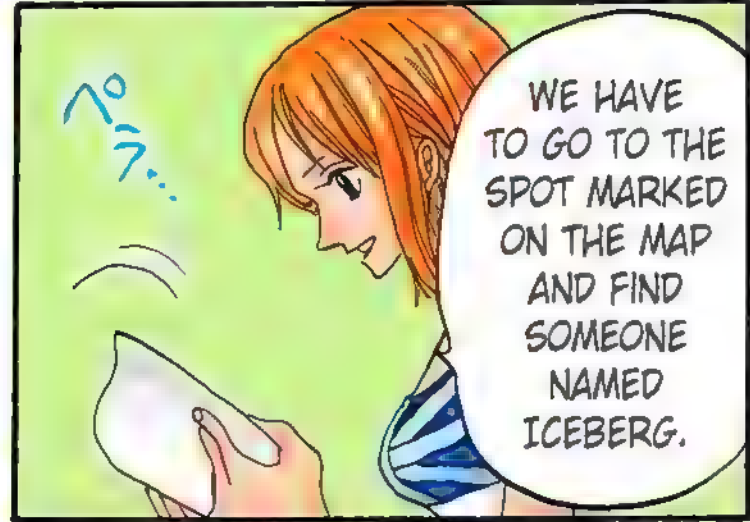


THE REAL PROBLEM IS WHETHER WE CAN FIND ANYONE CRAZY ENOUGH TO WANT TO JOIN A PIRATE SHIP.

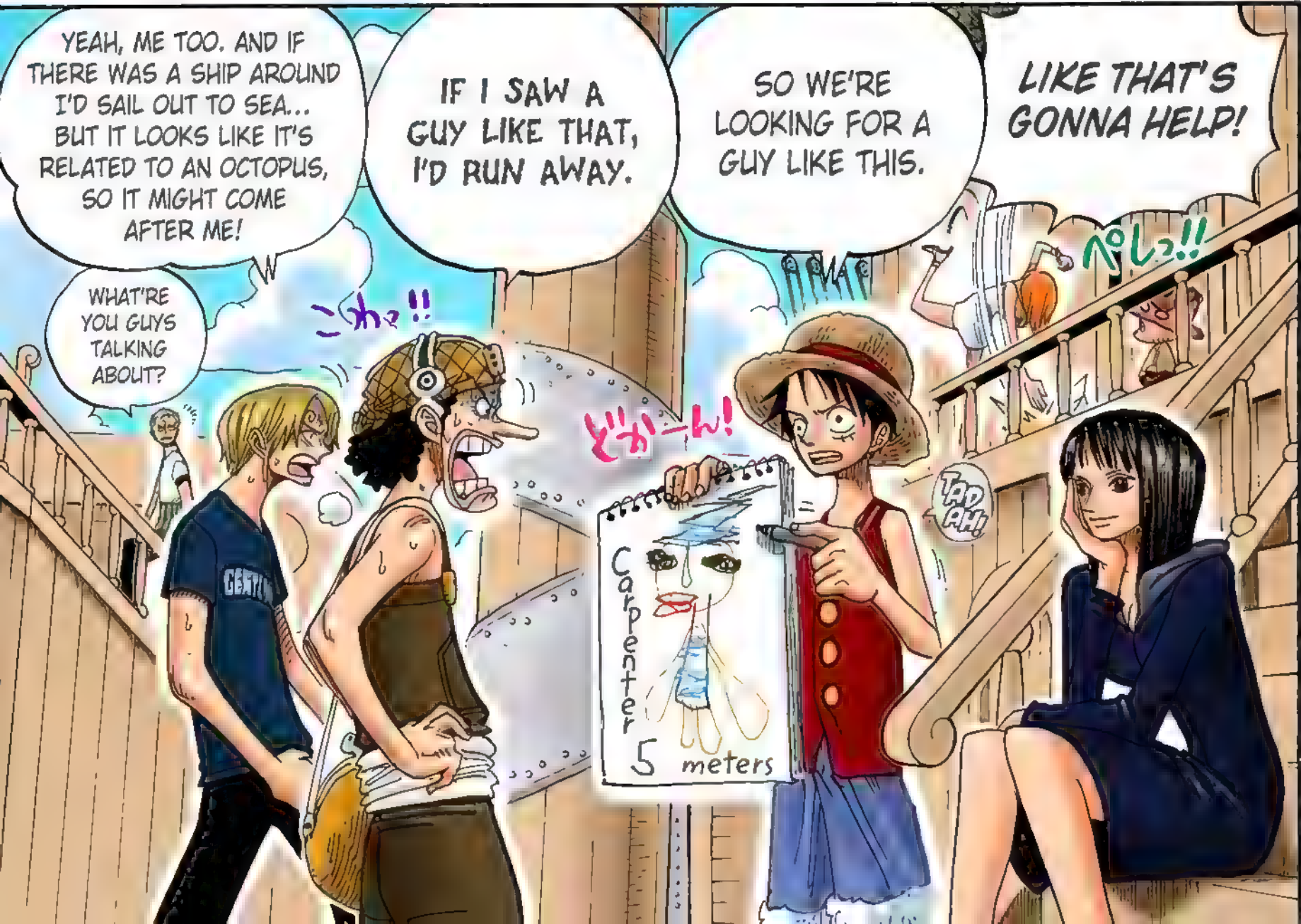
ANYONE WILL DO, AS LONG AS THEY'RE SKILLED.



I SEE...



WE HAVE TO GO TO THE SPOT MARKED ON THE MAP AND FIND SOMEONE NAMED ICEBERG.



YEAH, ME TOO. AND IF THERE WAS A SHIP AROUND I'D SAIL OUT TO SEA... BUT IT LOOKS LIKE IT'S RELATED TO AN OCTOPUS, SO IT MIGHT COME AFTER ME!

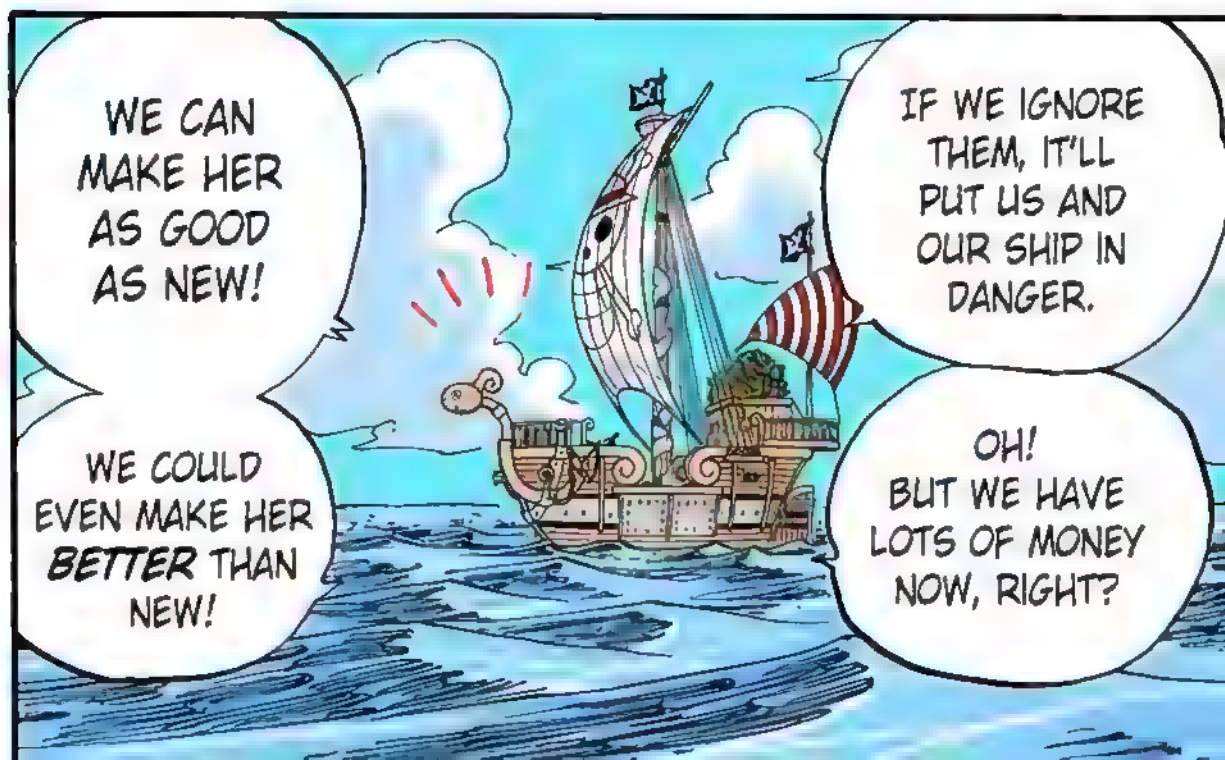
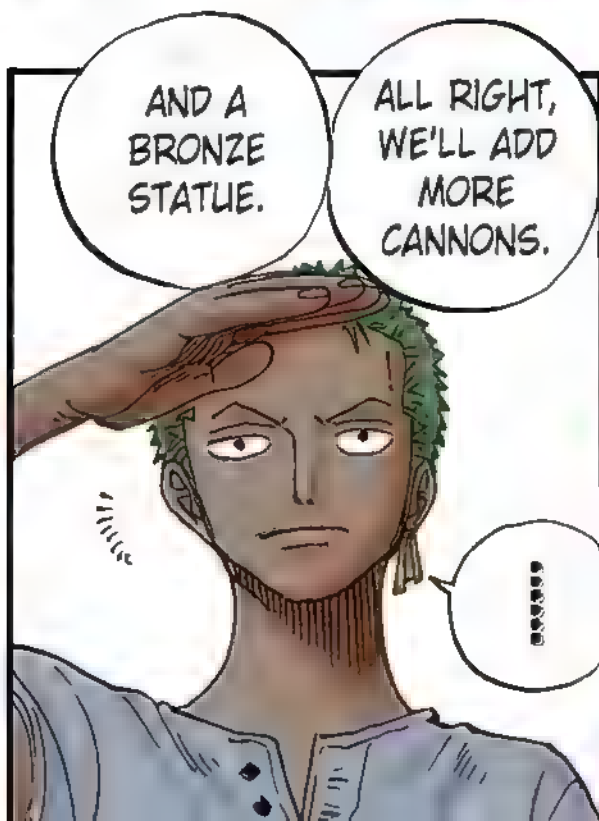
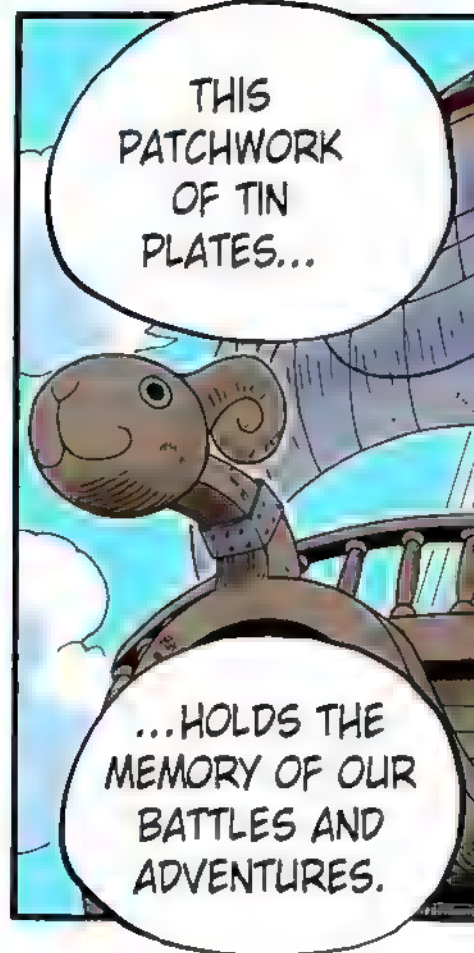
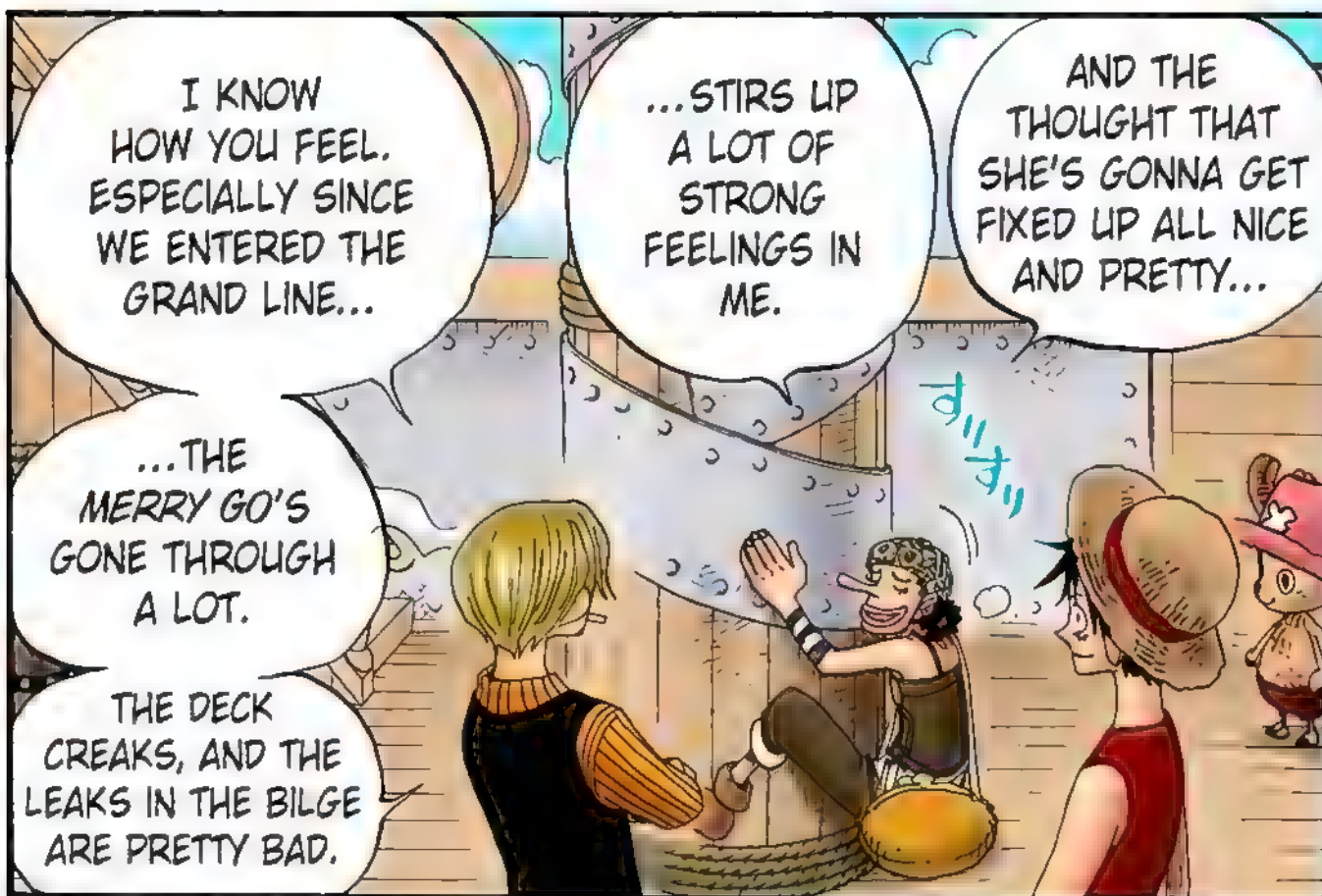
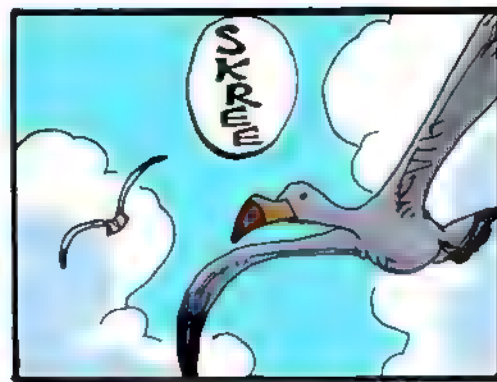
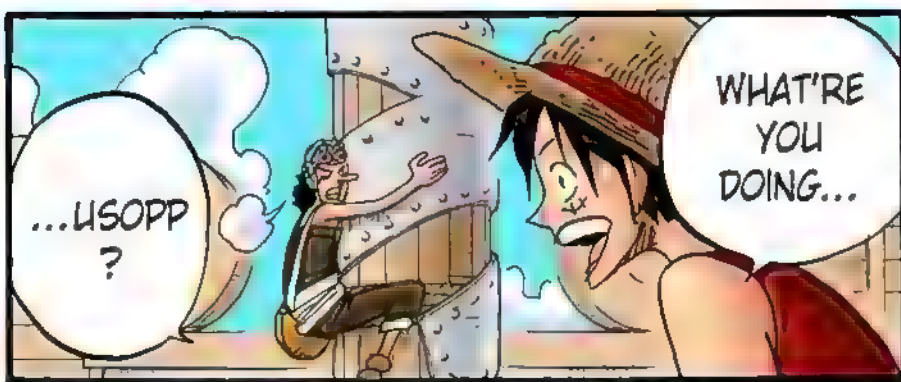
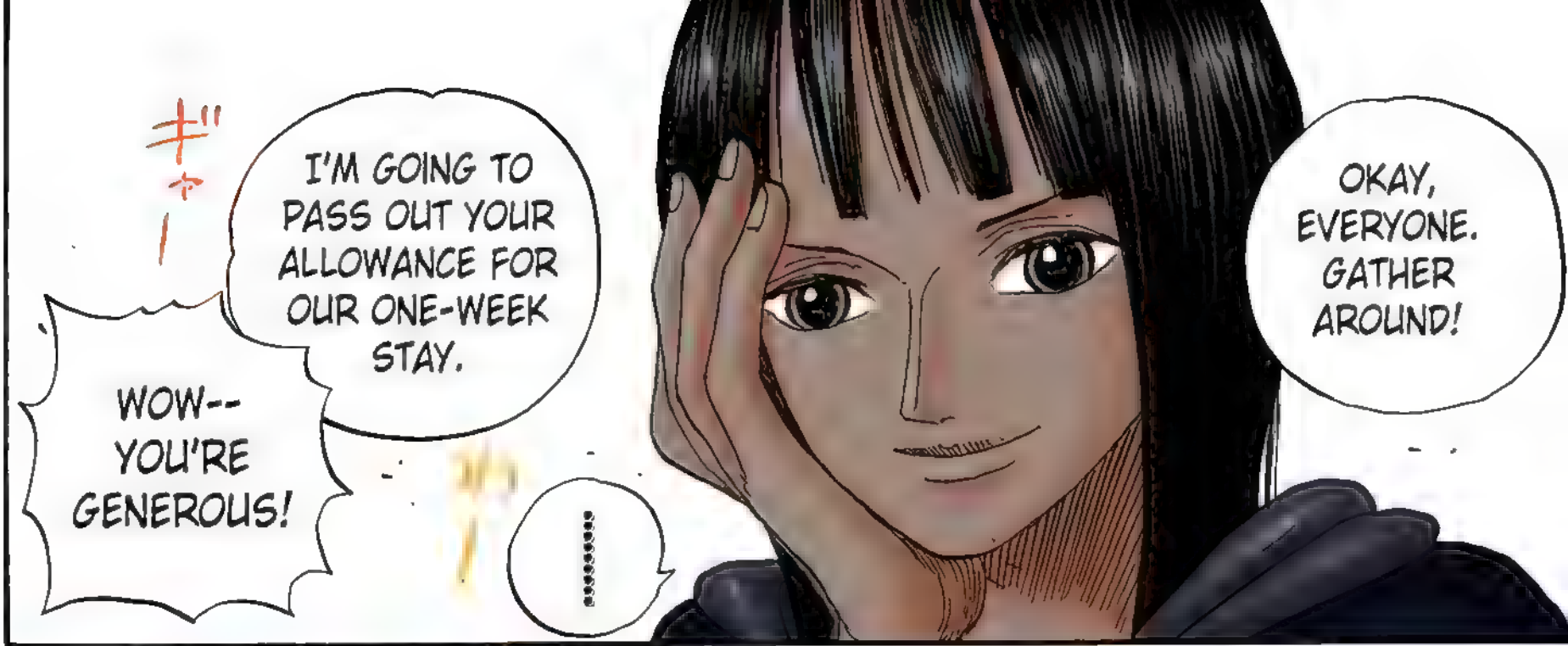
IF I SAW A GUY LIKE THAT, I'D RUN AWAY.

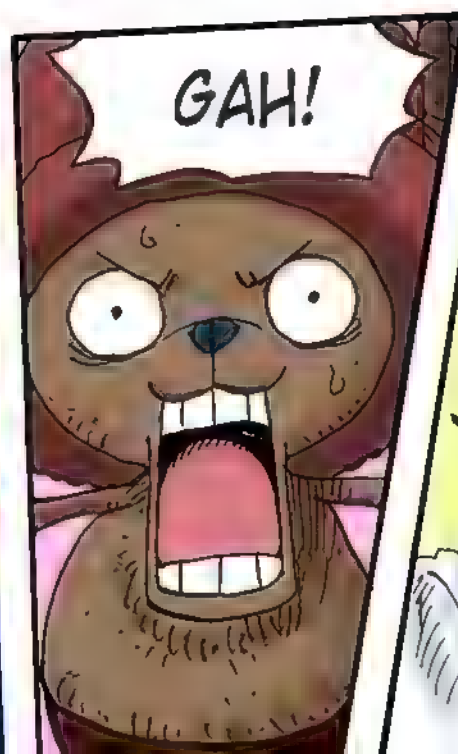
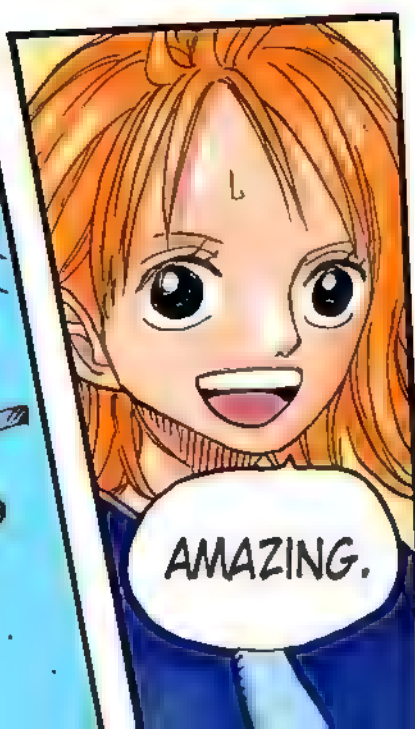
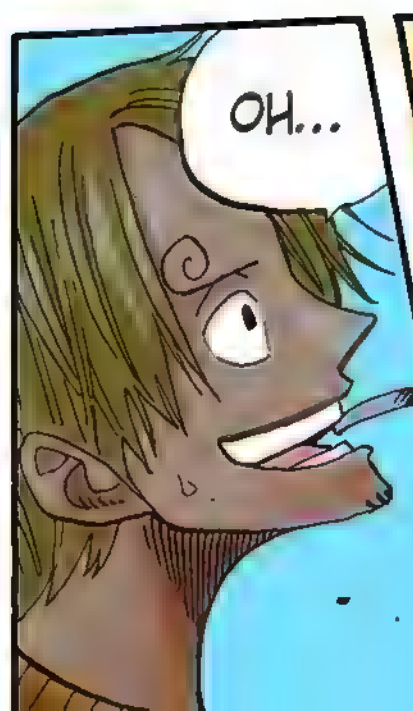
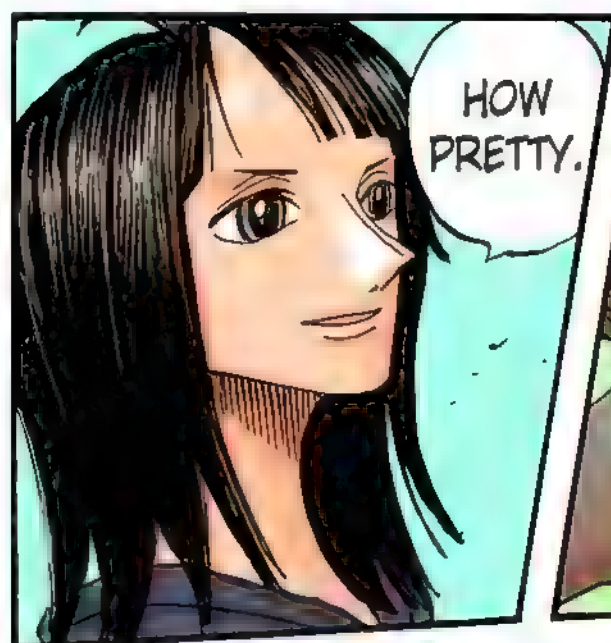
SO WE'RE LOOKING FOR A GUY LIKE THIS.

LIKE THAT'S GONNA HELP!

WHAT'RE YOU GUYS TALKING ABOUT?

Carpetter
5 meters





とーく!!

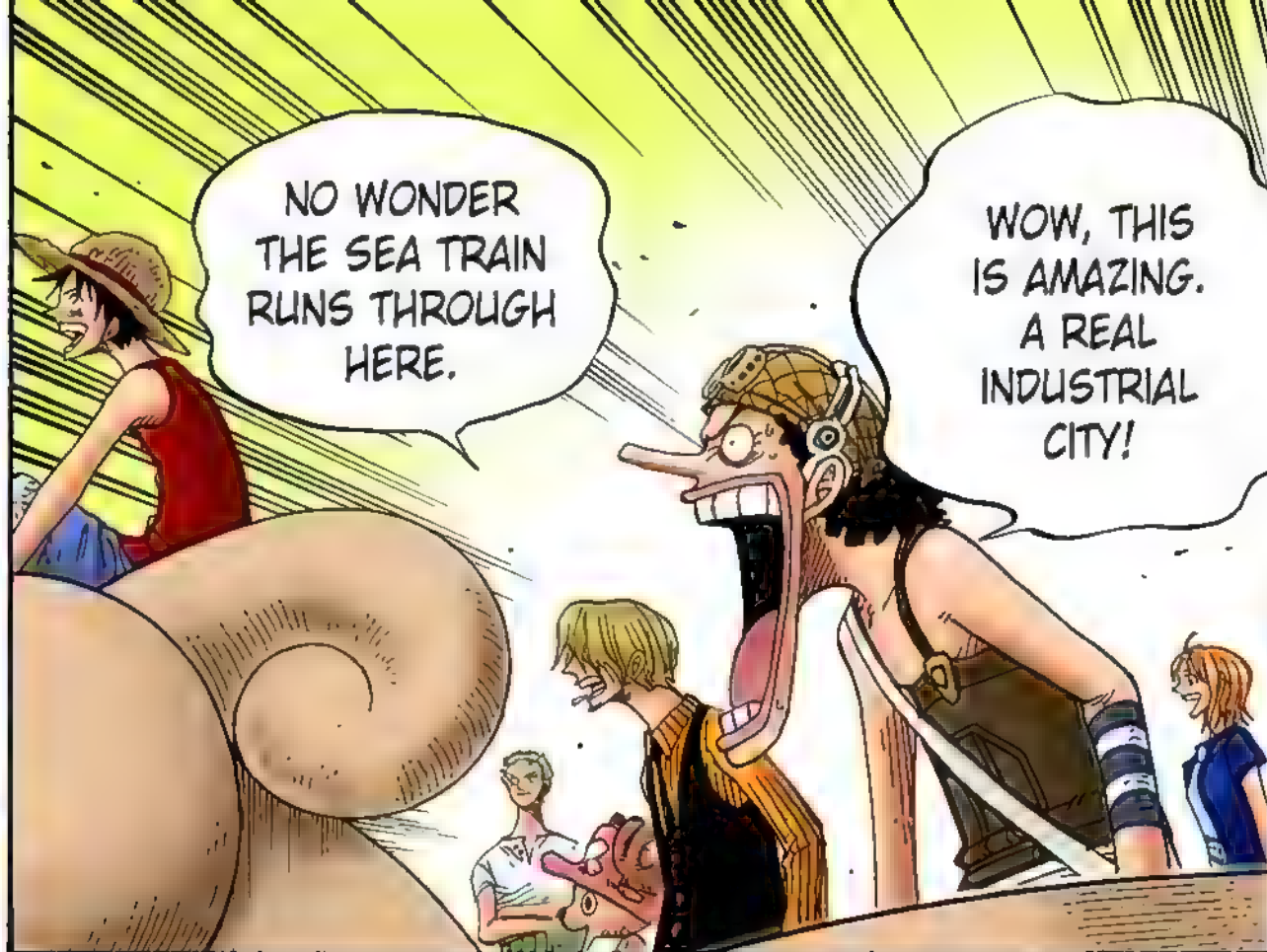
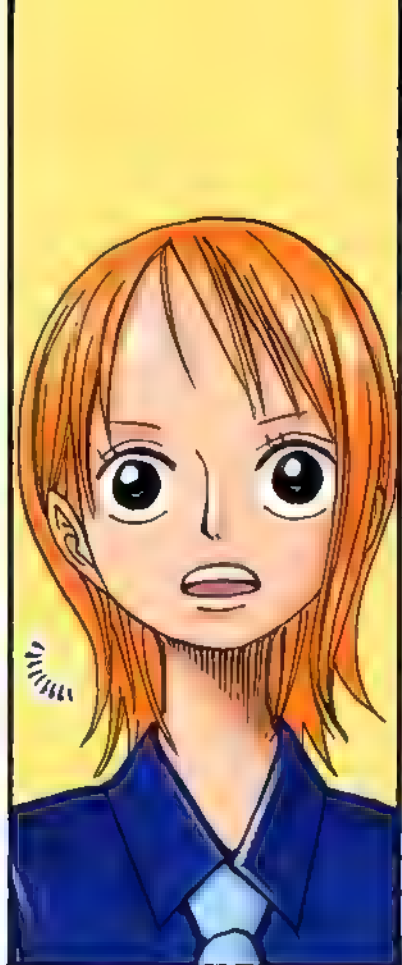
WOOOW!

W-WHAT
A HUGE
FOUNTAIN!

WHAT
IS THIS
PLACE?

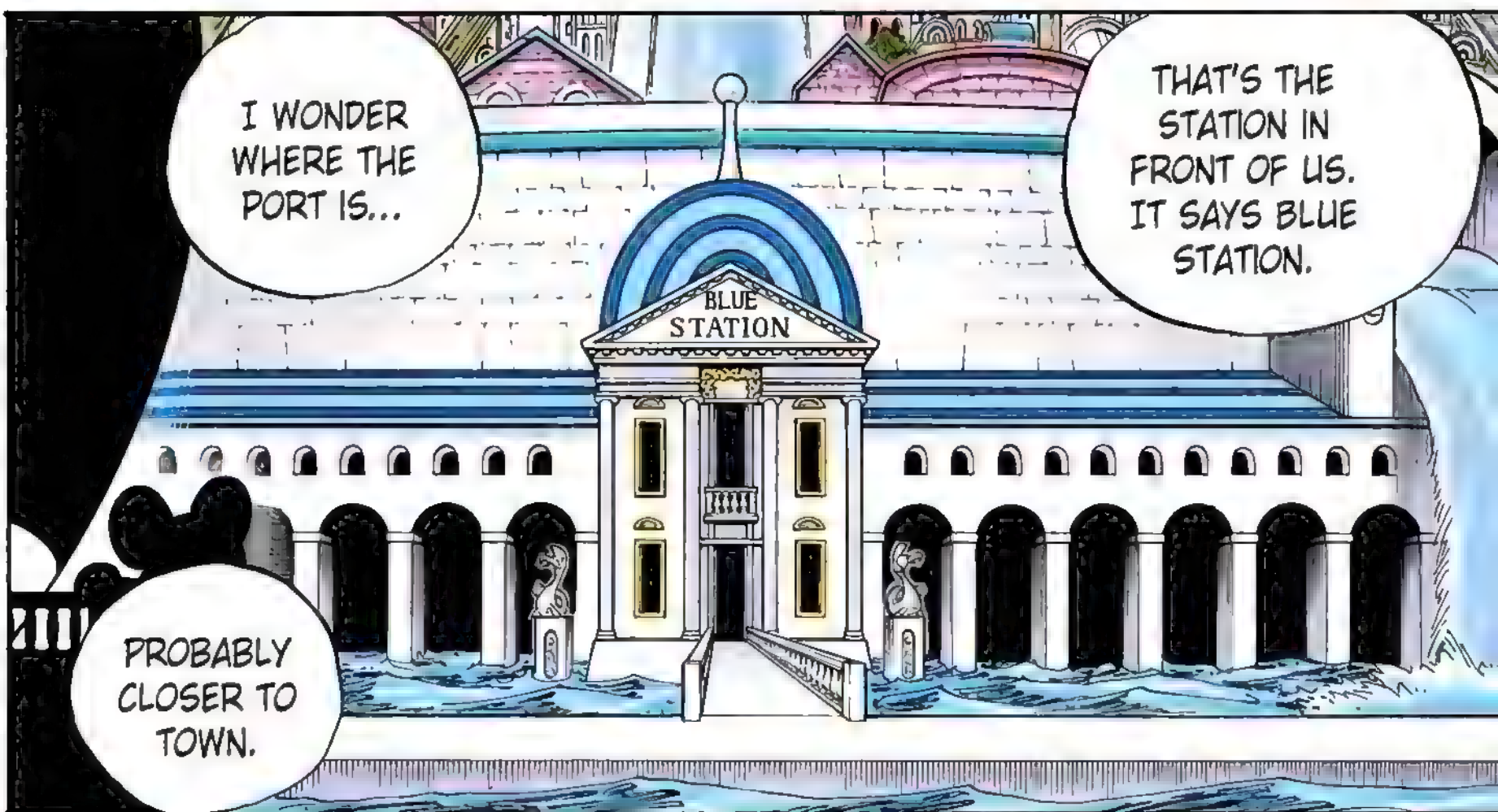
WATER SEVEN
THE CITY OF WATER
GRAND LINE

はーっ!!



NO WONDER
THE SEA TRAIN
RUNS THROUGH
HERE.

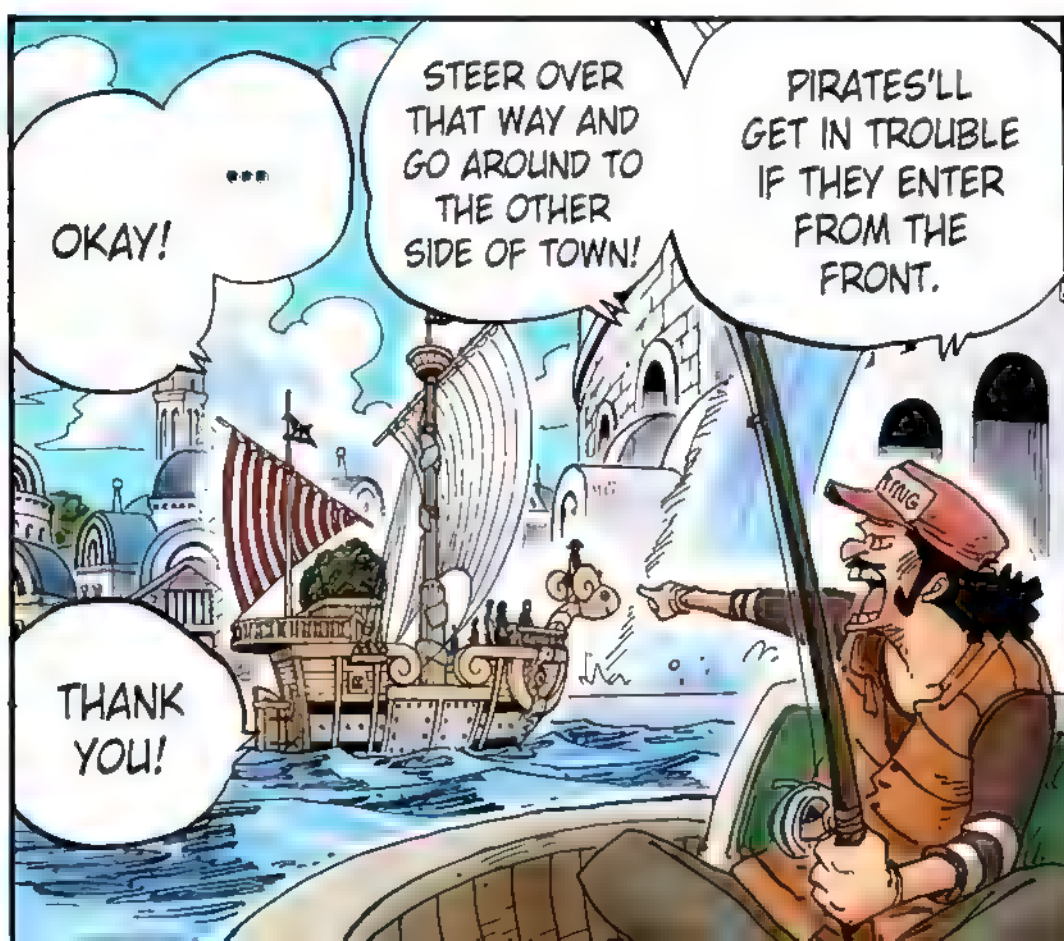
WOW, THIS
IS AMAZING.
A REAL
INDUSTRIAL
CITY!



I WONDER
WHERE THE
PORT IS...

THAT'S THE
STATION IN
FRONT OF US.
IT SAYS BLUE
STATION.

PROBABLY
CLOSER TO
TOWN.

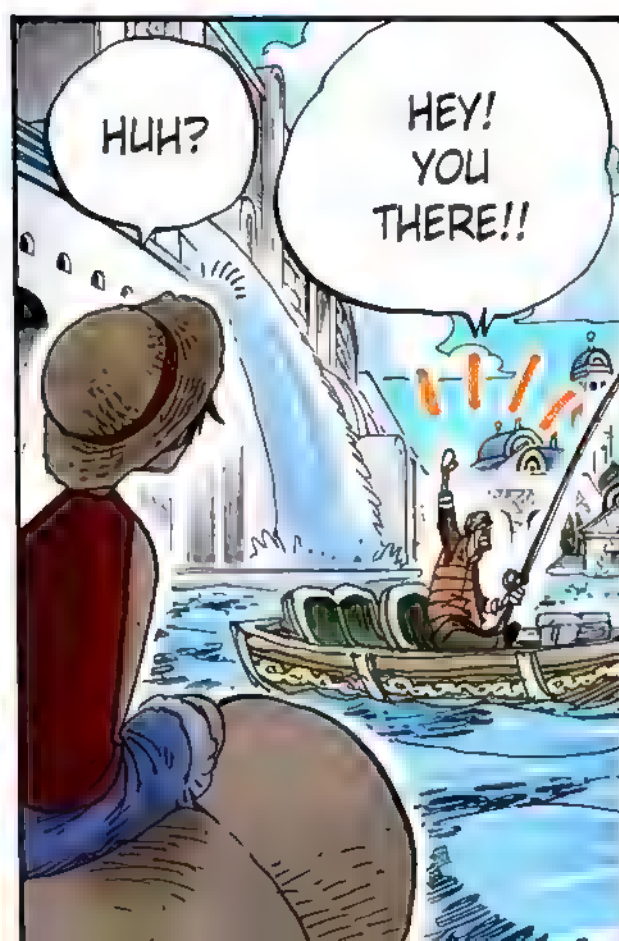


OKAY!

STEER OVER
THAT WAY AND
GO AROUND TO
THE OTHER
SIDE OF TOWN!

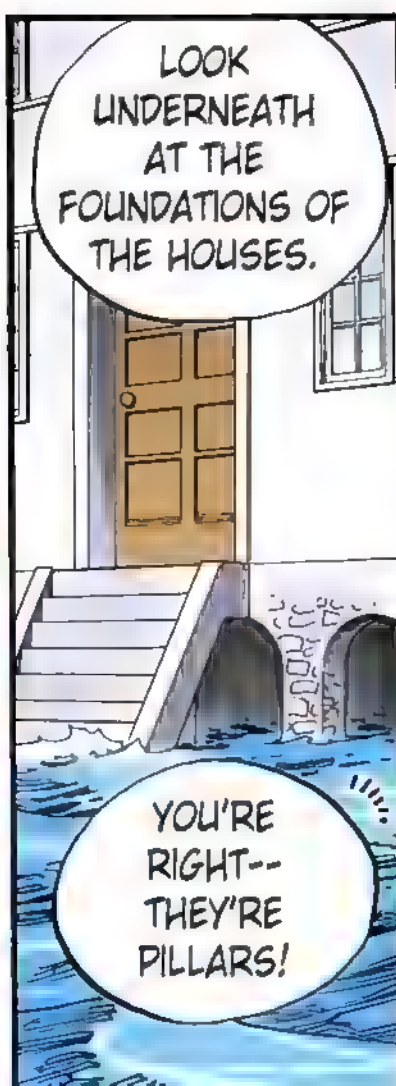
PIRATES'LL
GET IN TROUBLE
IF THEY ENTER
FROM THE
FRONT.

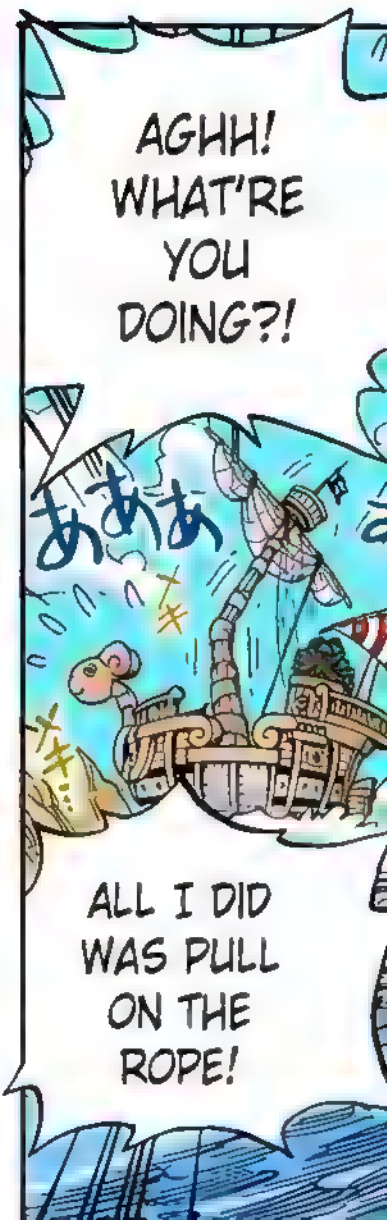
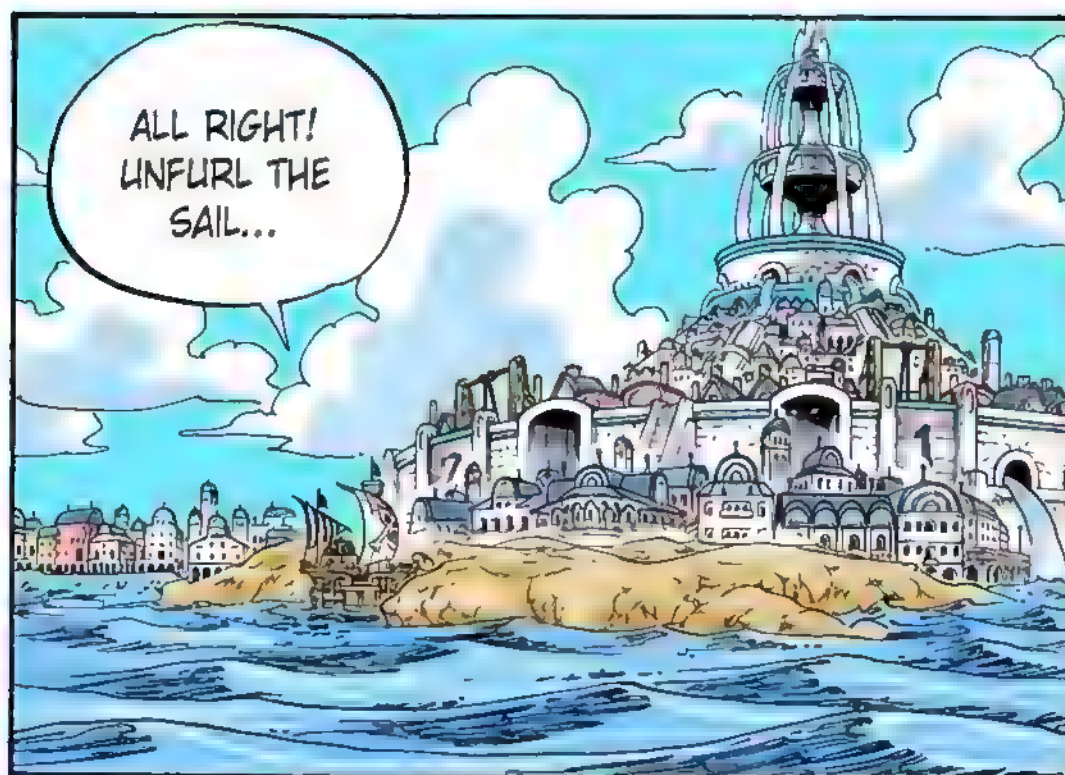
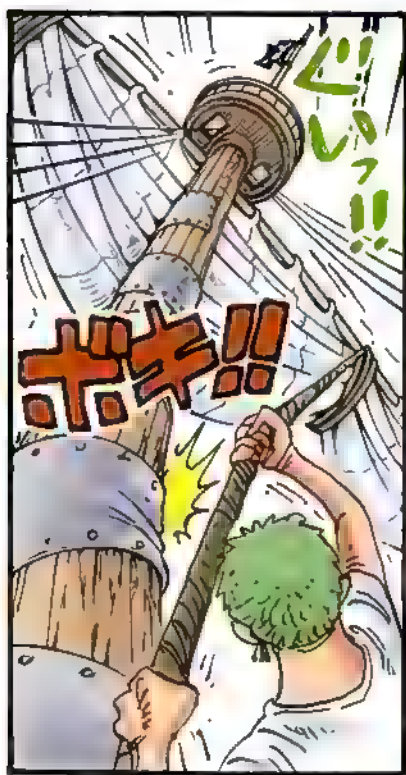
THANK
YOU!



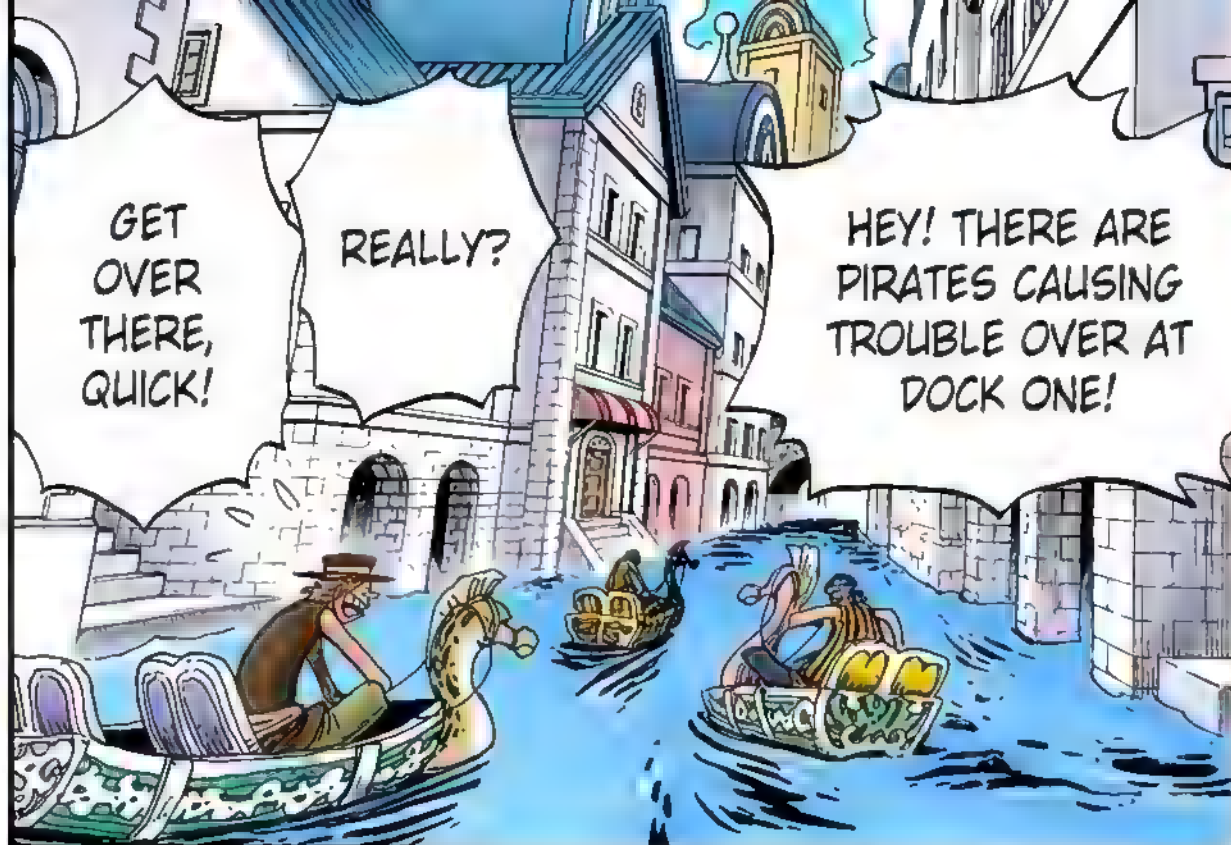
HUH?

HEY!
YOU
THERE!!





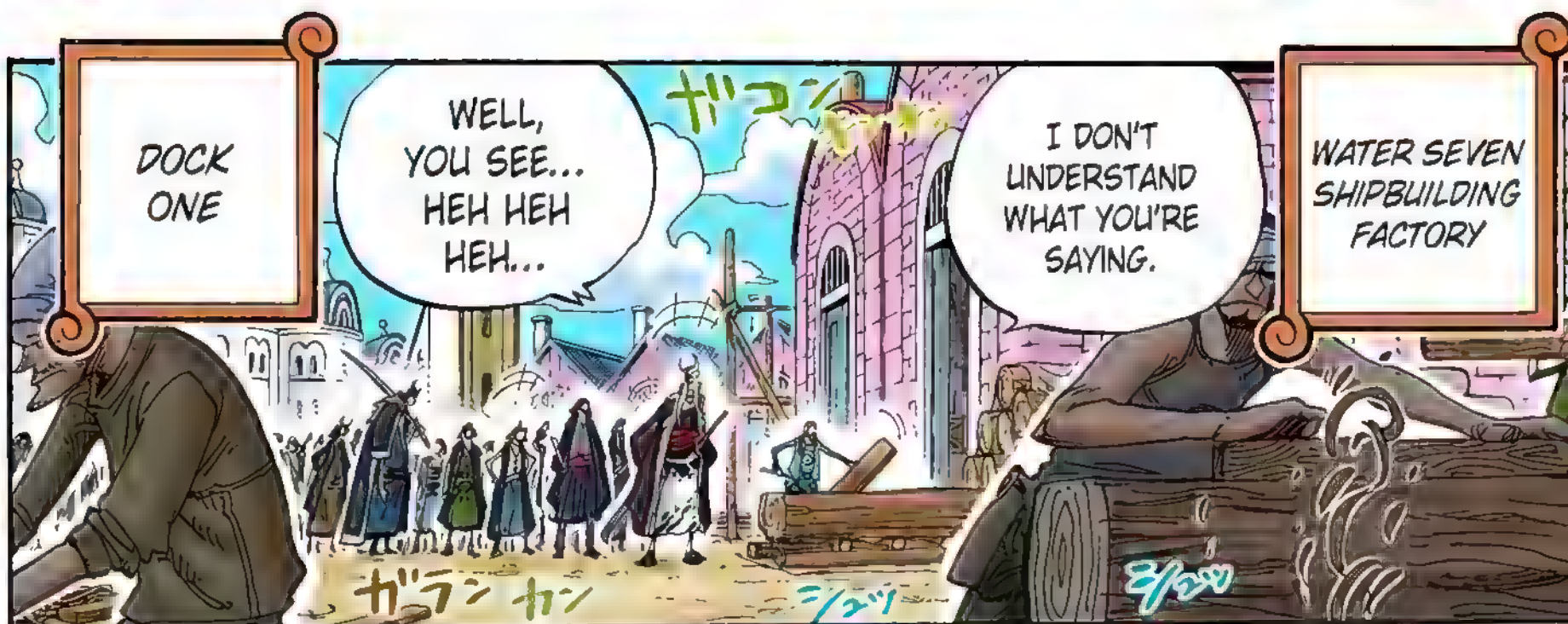
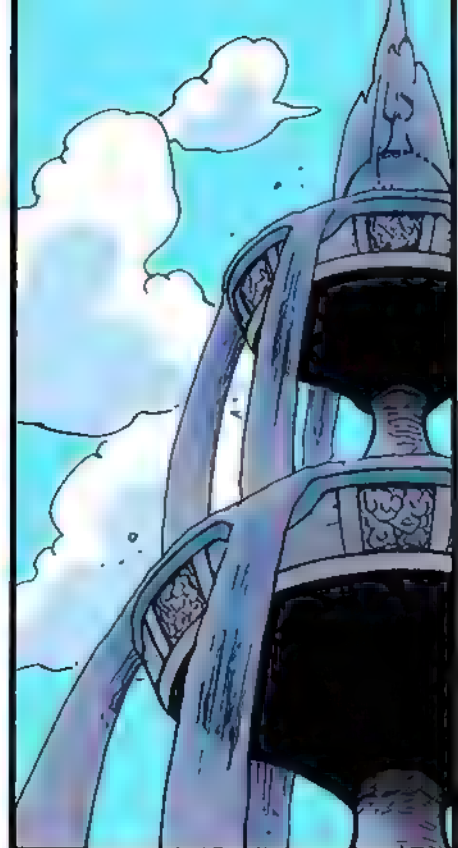




GET
OVER
THERE,
QUICK!

REALLY?

HEY! THERE ARE
PIRATES CAUSING
TROUBLE OVER AT
DOCK ONE!

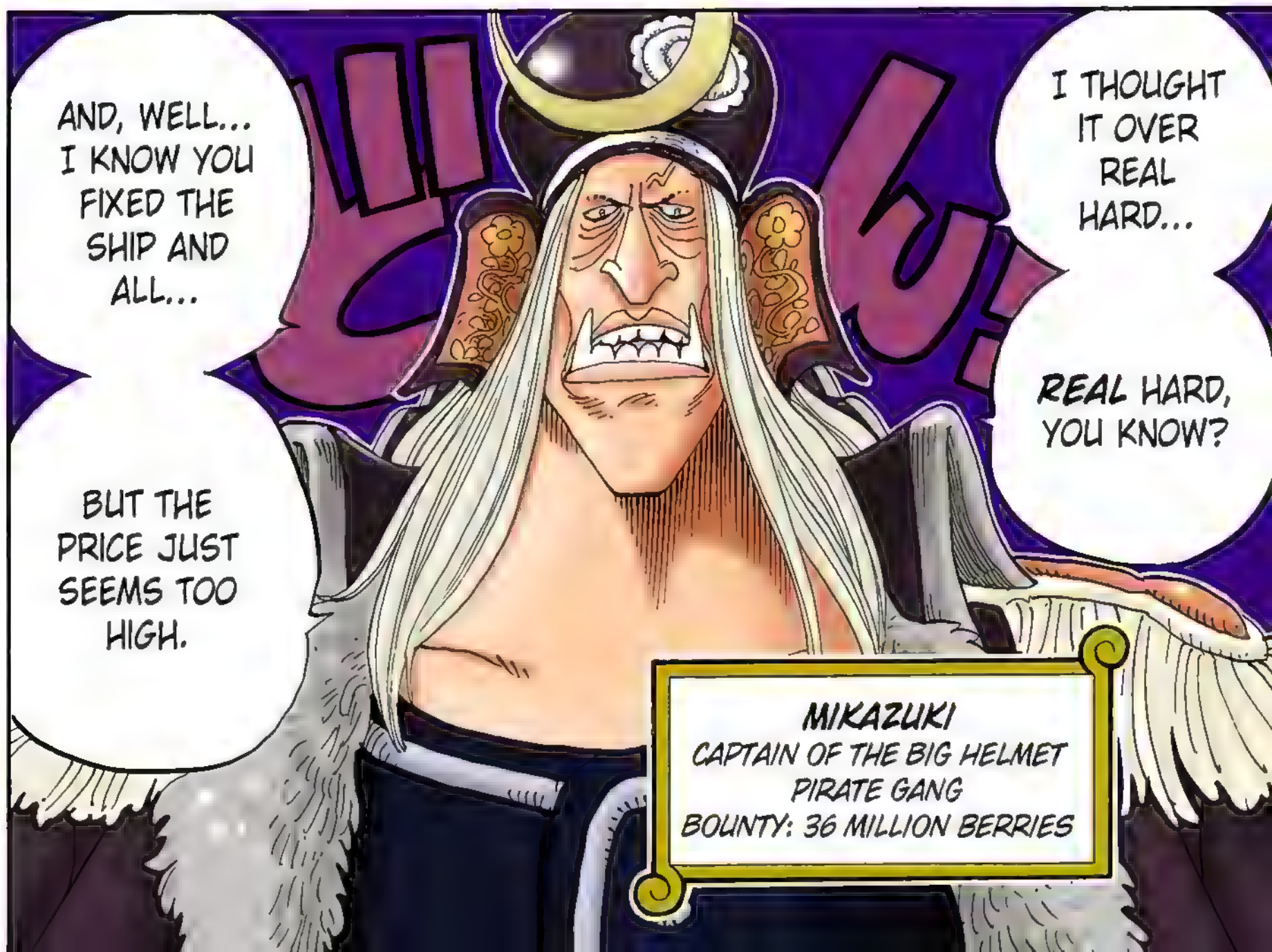


DOCK
ONE

WELL,
YOU SEE...
HEH HEH
HEH...

I DON'T
UNDERSTAND
WHAT YOU'RE
SAYING.

WATER SEVEN
SHIPBUILDING
FACTORY



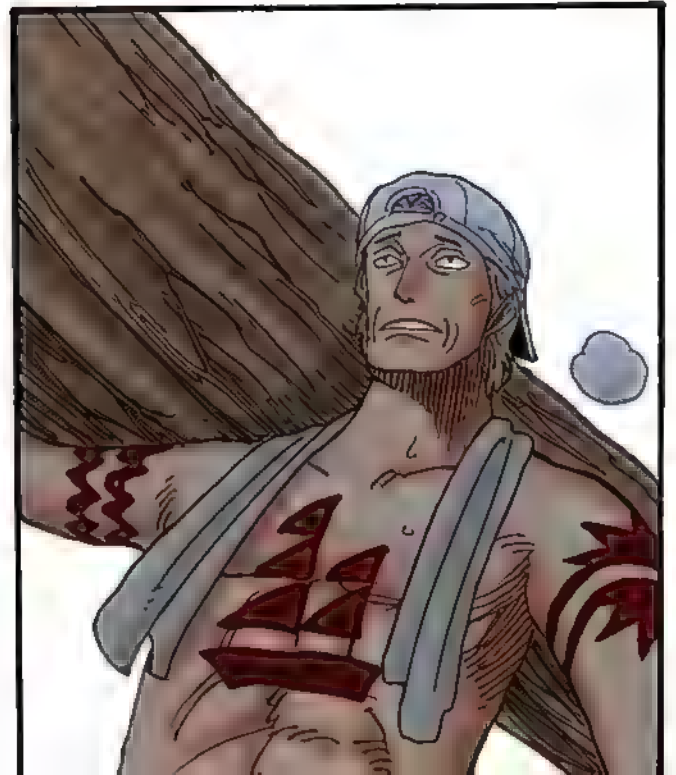
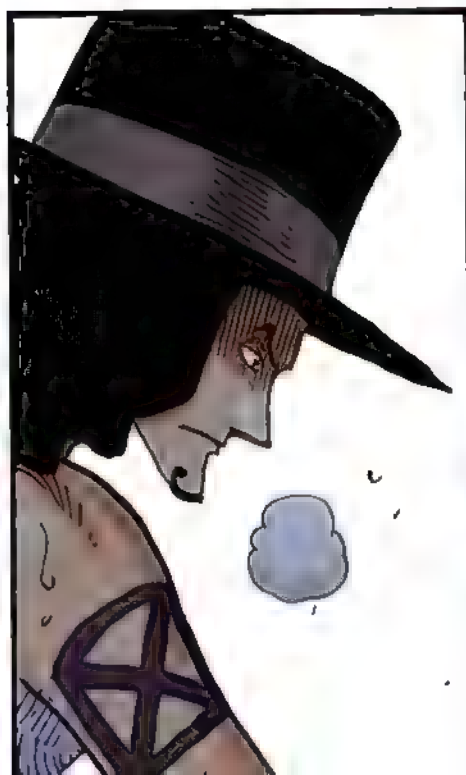
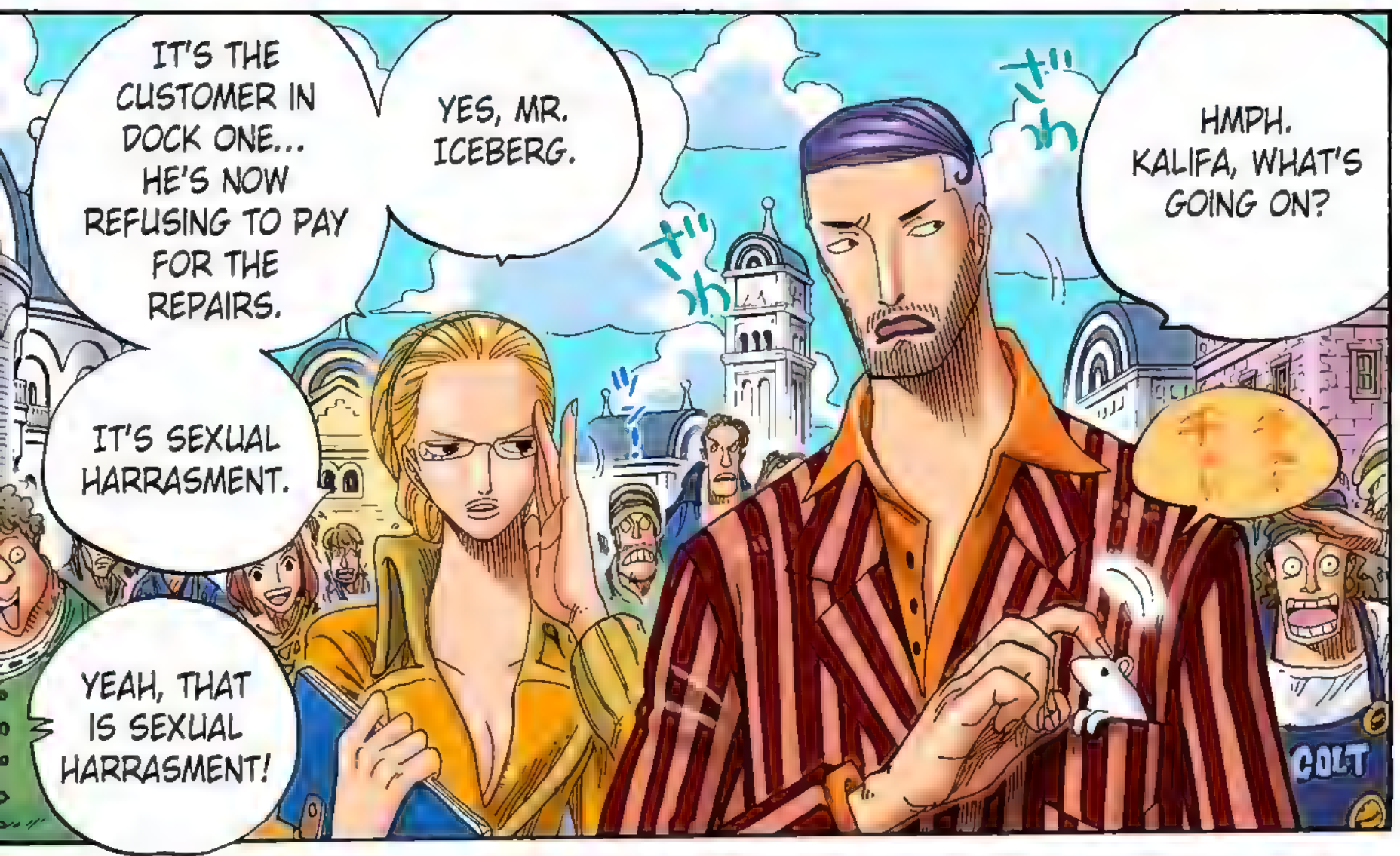
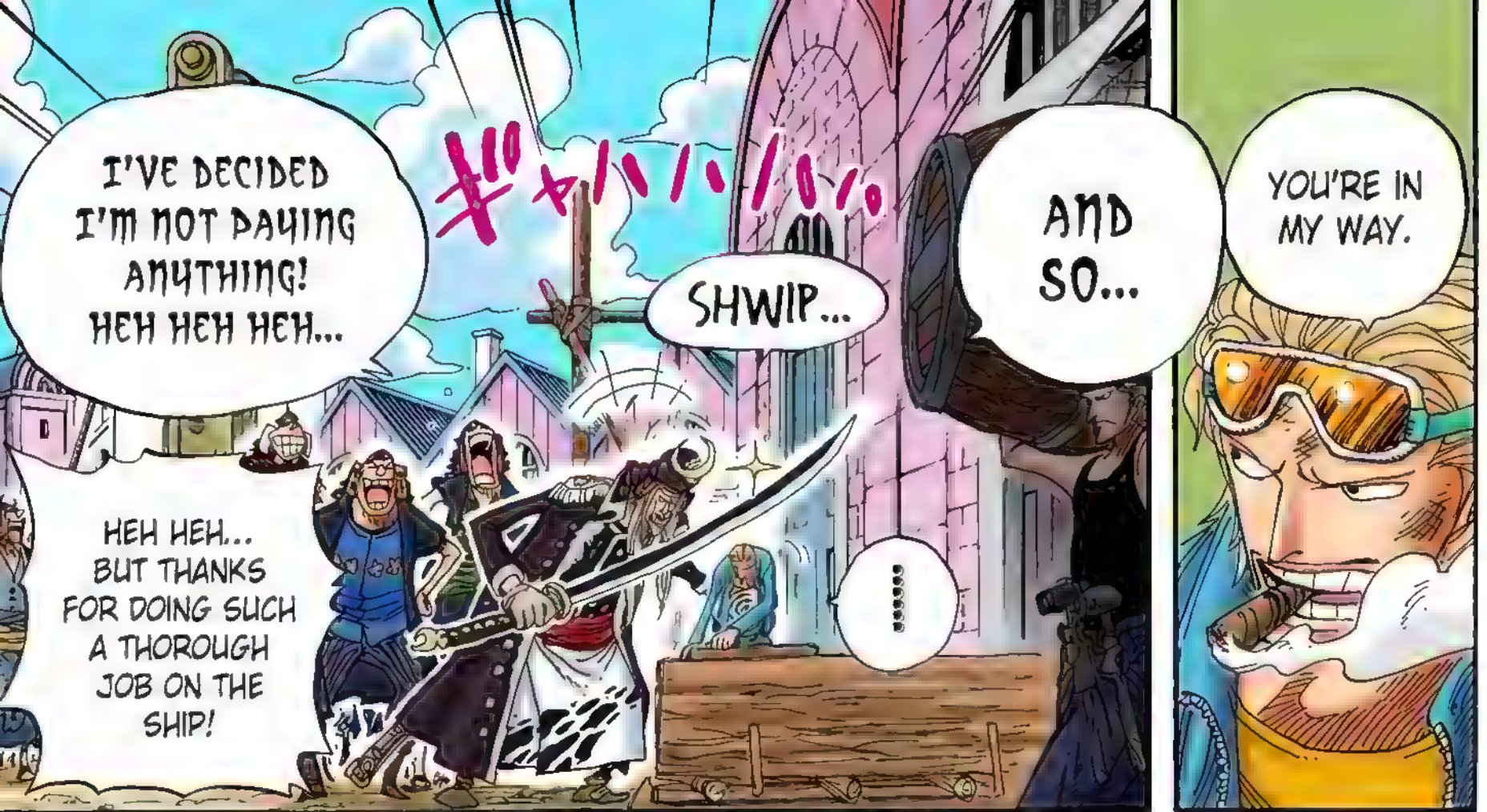
AND, WELL...
I KNOW YOU
FIXED THE
SHIP AND
ALL...

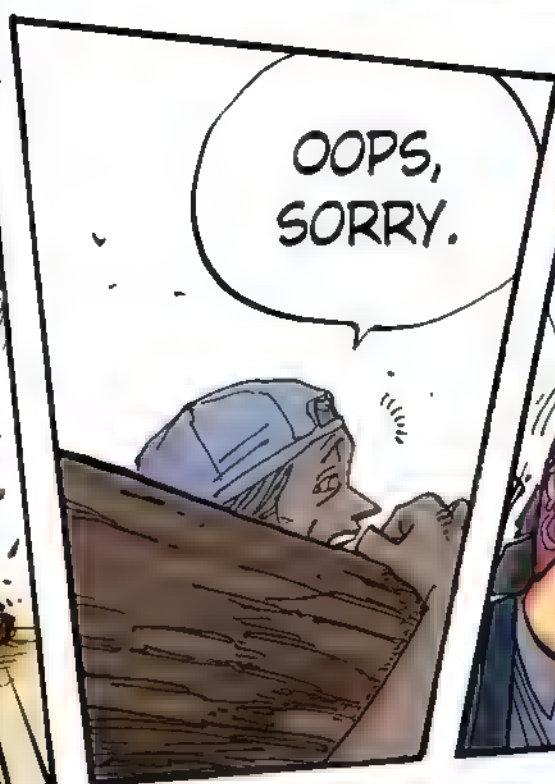
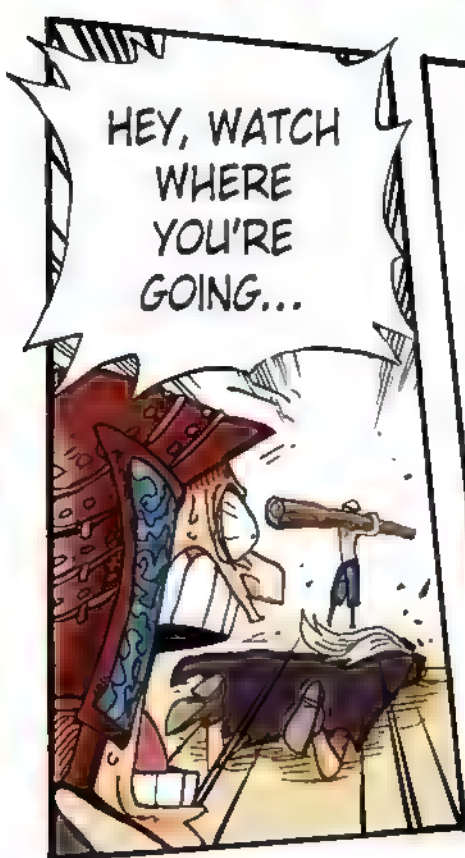
BUT THE
PRICE JUST
SEEMS TOO
HIGH.

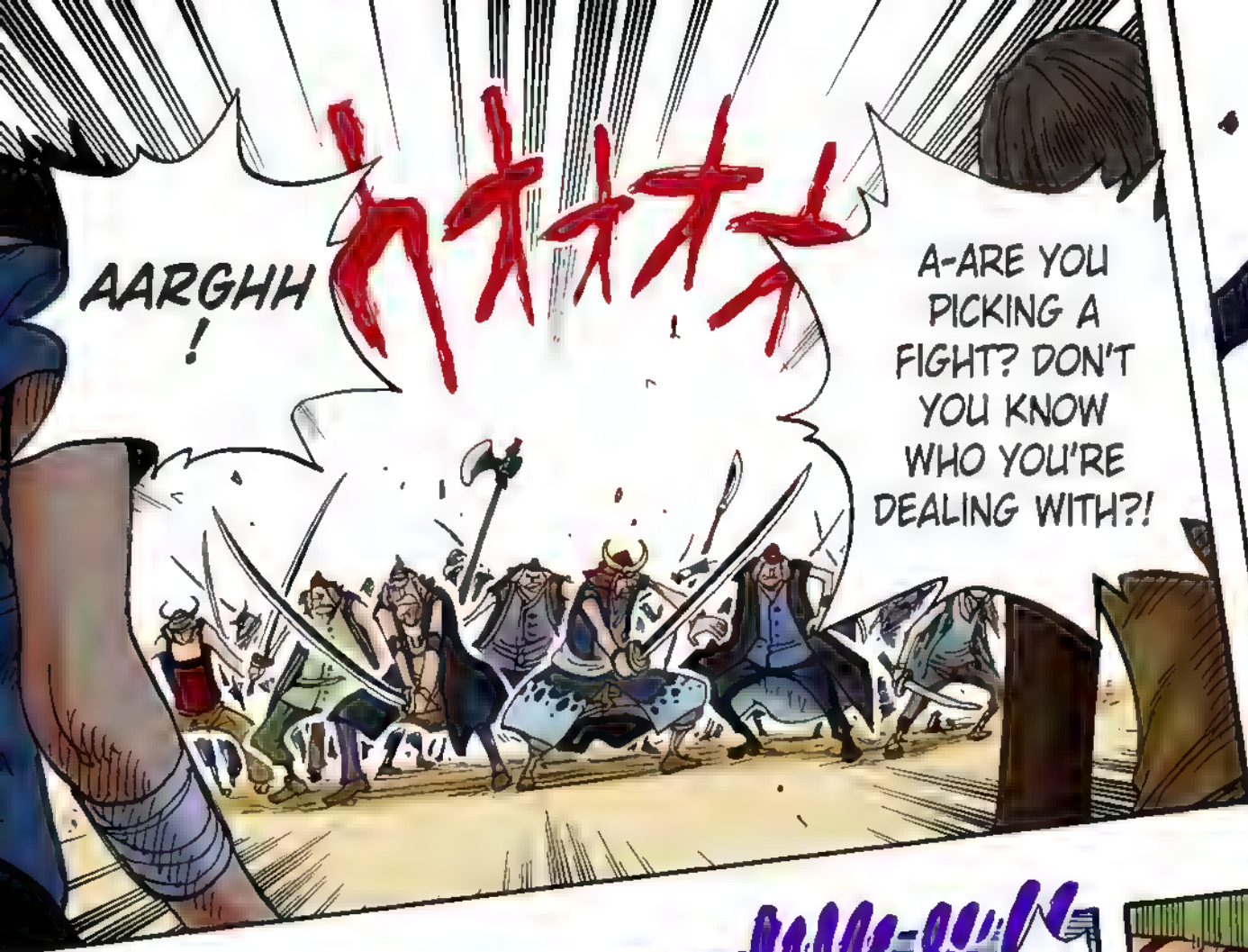
I THOUGHT
IT OVER
REAL
HARD...

REAL HARD,
YOU KNOW?

MIKAZUKI
CAPTAIN OF THE BIG HELMET
PIRATE GANG
BOUNTY: 36 MILLION BERRIES

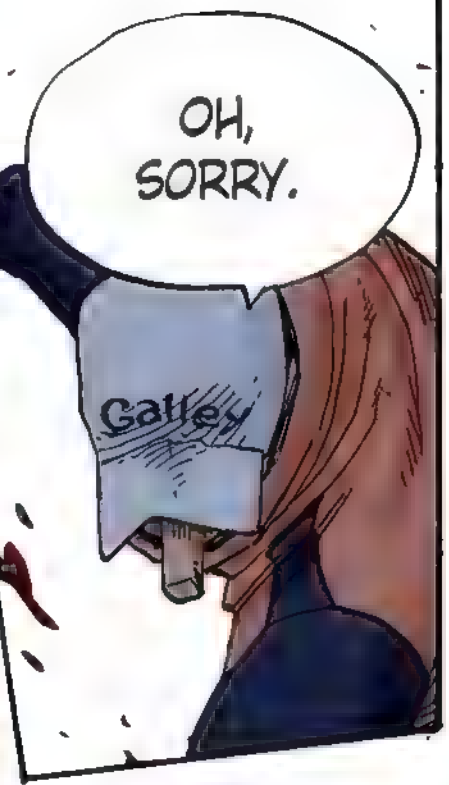






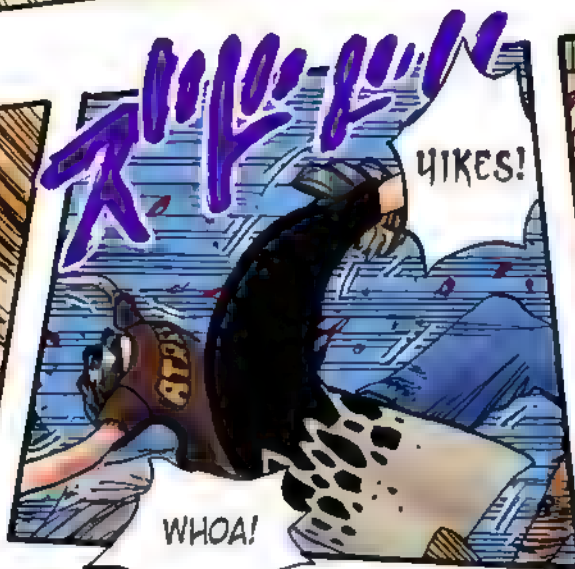
AARGHH!

A-ARE YOU PICKING A FIGHT? DON'T YOU KNOW WHO YOU'RE DEALING WITH?!



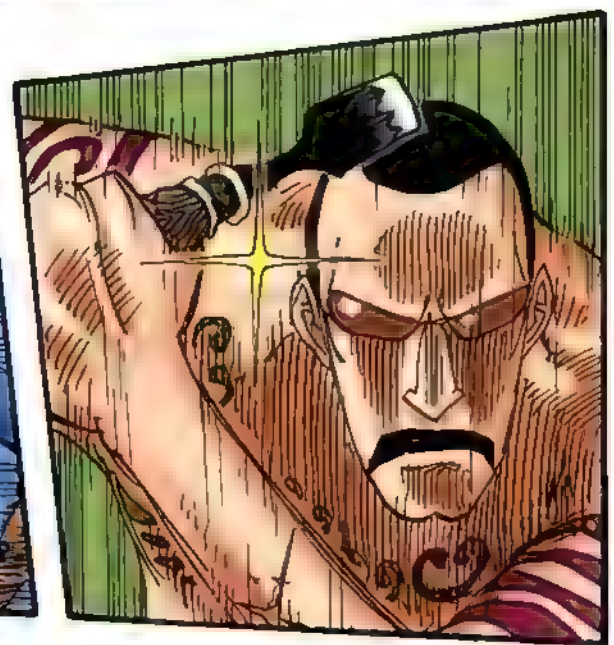
OH, SORRY.

Galley



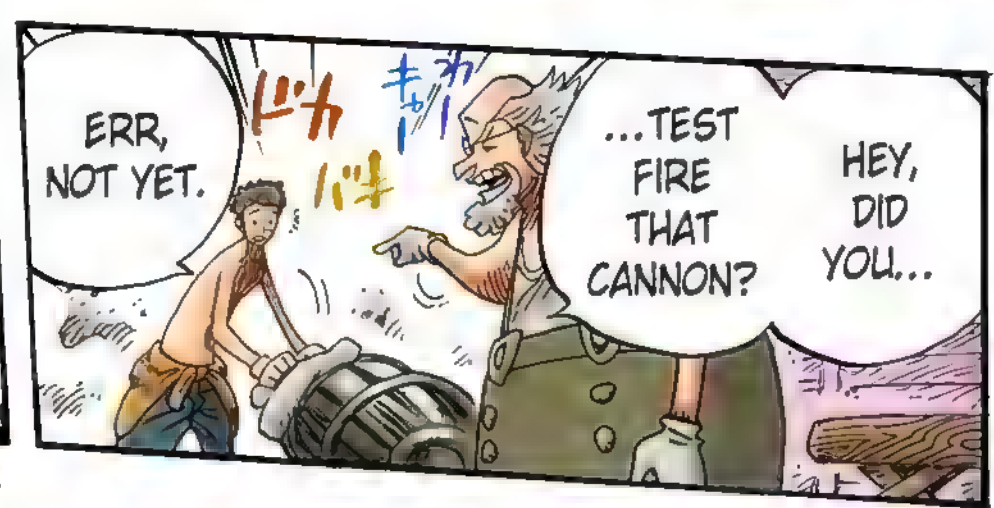
HIKES!

WHOA!



WHAT'S WITH ALL YOU--

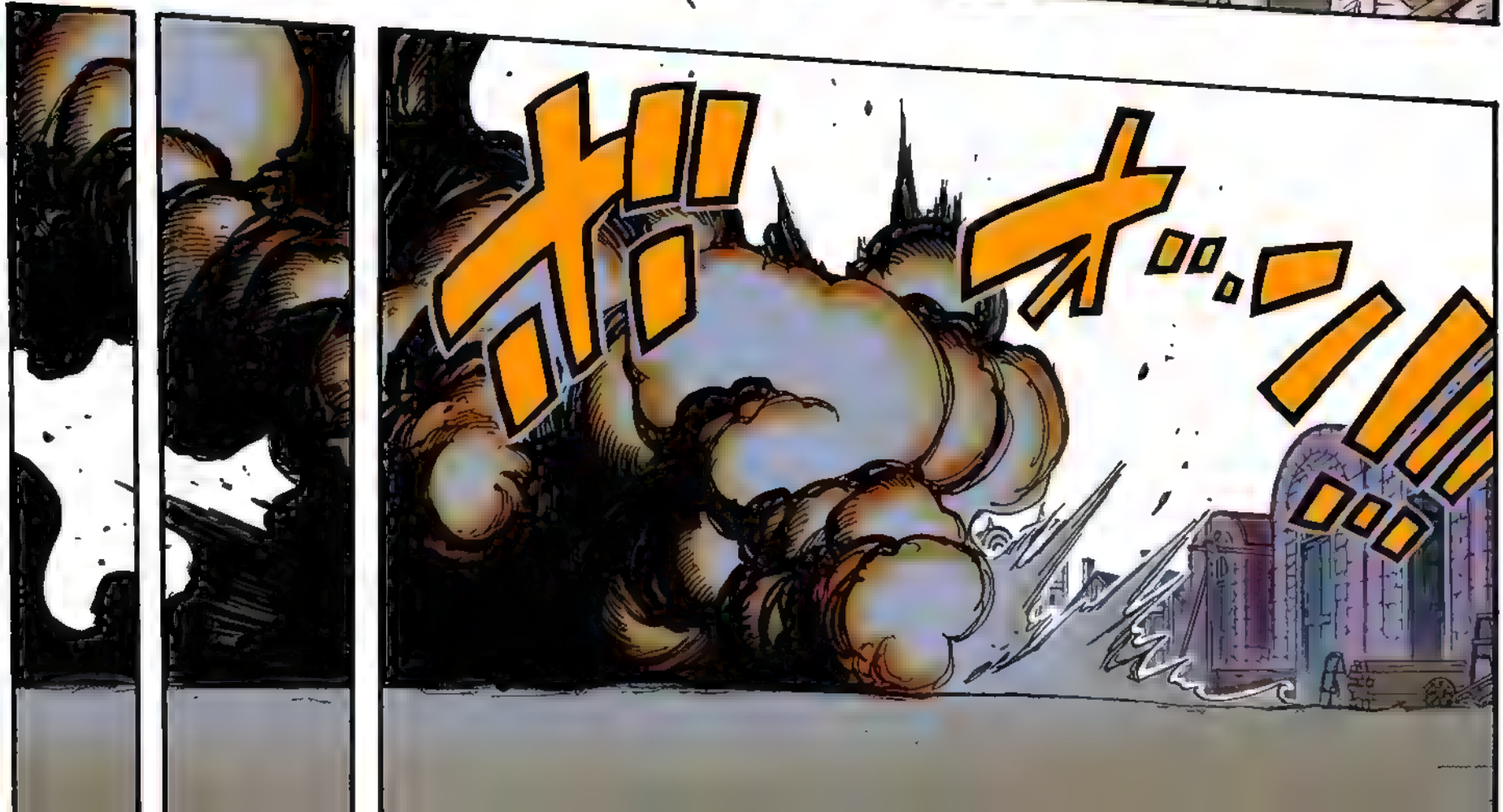
DARNIT !!



ERR, NOT YET.

...TEST FIRE THAT CANNON?

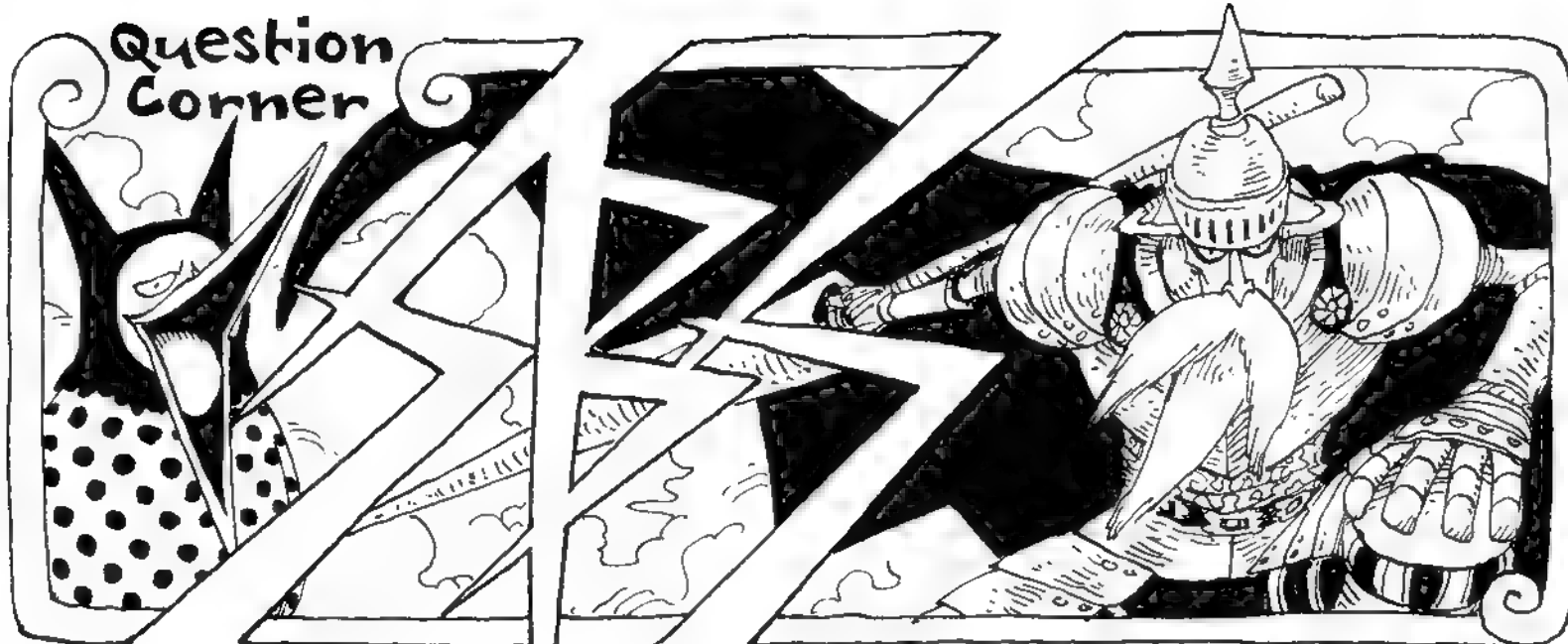
HEY, DID YOU...



...IN THE
WORLD OF
CRAFTSMEN.

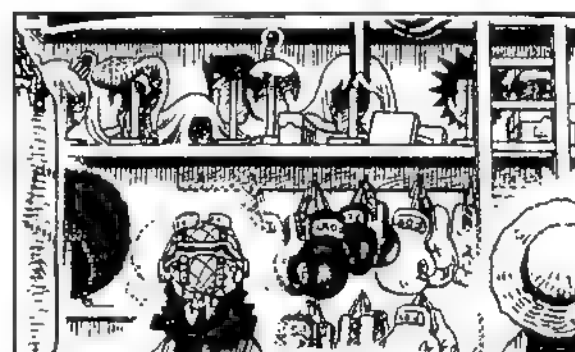
PIRATE WAYS
DON'T FLY...

GALLEY-LA COMPANY
WATER SEVEN
SHIPBUILDING FIRM
(PURVEYORS TO THE WORLD
GOVERNMENT)

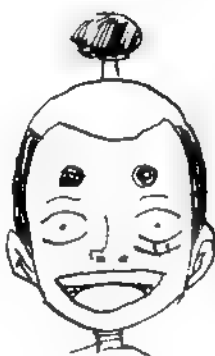


Q: Hello, Oda Sensei. I enjoy reading *One Piece*. Anyway, here's the thing. In vol. 33, page 168, in the second panel, there are all sorts of wigs in the closet, and I'm just itching to see Luffy try them all on!
Please, Oda Sensei!! Please!!
--Naopee

A: You're right, there were many strange costumes there. I left that room to Y-san, one of my staffers. He's a father of one and loves *Sailor MXXn*. Actually, my office is full of weirdos.
Luffy looks strong no matter which wig he wears.



Beautiful Female
Warrior
Luffy Moon



Moronic
Feudal
Lord
Luffy



Greaser Luffy



Old Man Luffy

Q: In the Davy Back Fight in volume 33, page 152, there's mention of a "Peanut strategy." How come it's called "peanut"?
--Kissa

A: Well... I used it to sound sort of like "cowardly." Just to fit the mood. I mean, I have nothing against peanuts. Peanuts from Chiba are yummy.



Chapter 324: ADVENTURES IN THE CITY ON THE WATER



GEDATSU'S UNEXPECTED LIFE ON THE BLUE SEA, VOL. 10:
"STAND ON THE GROUND WHILE YOU DIG,
MASTER GEDATSU"



LET'S FIND
THE MONEY
EXCHANGE.

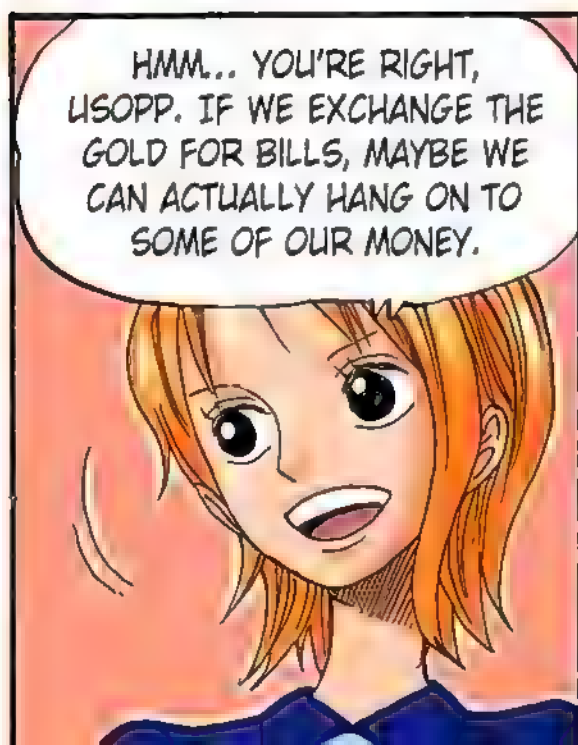
FIRST...



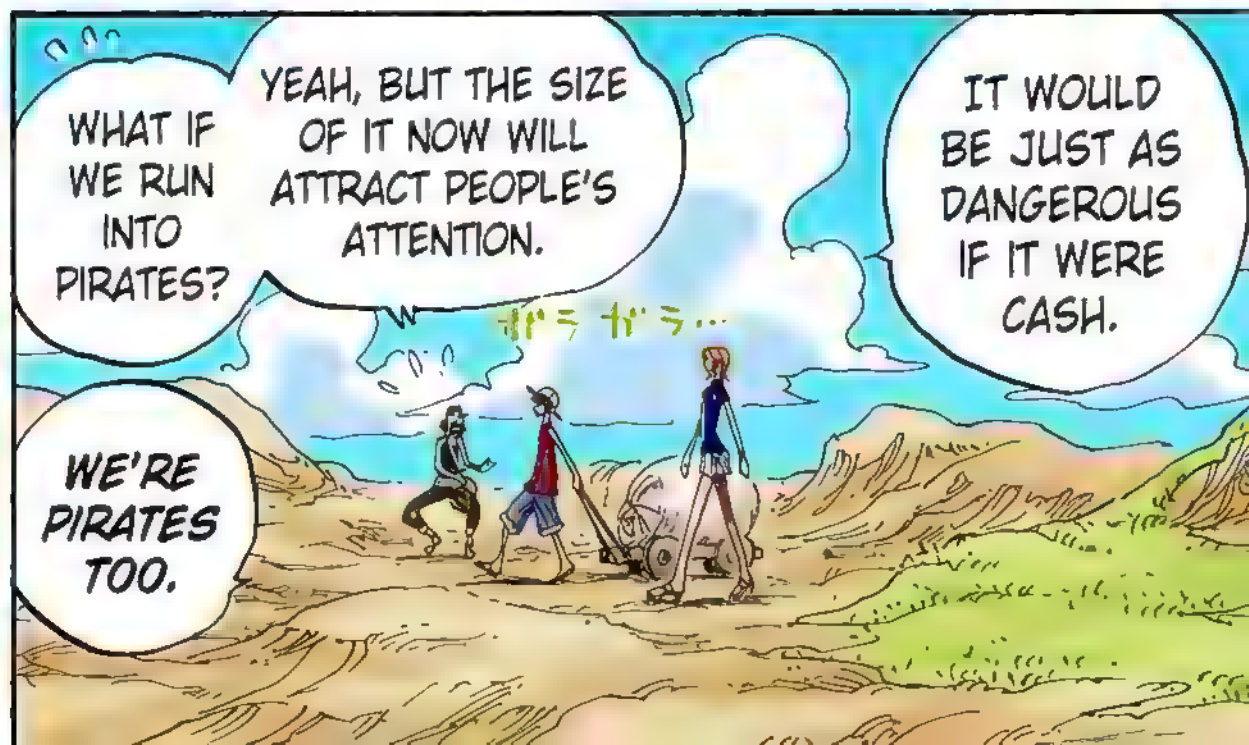
BUT WE CAN'T
WANDER AROUND
TOWN HAULING
ALL THIS GOLD.

WHY?
LET'S GO
TO THE
SHIPBUILDING
COMPANY
FIRST!

IT
MAKES ME
NERVOUS.



HMM... YOU'RE RIGHT,
USOPP. IF WE EXCHANGE THE
GOLD FOR BILLS, MAYBE WE
CAN ACTUALLY HANG ON TO
SOME OF OUR MONEY.

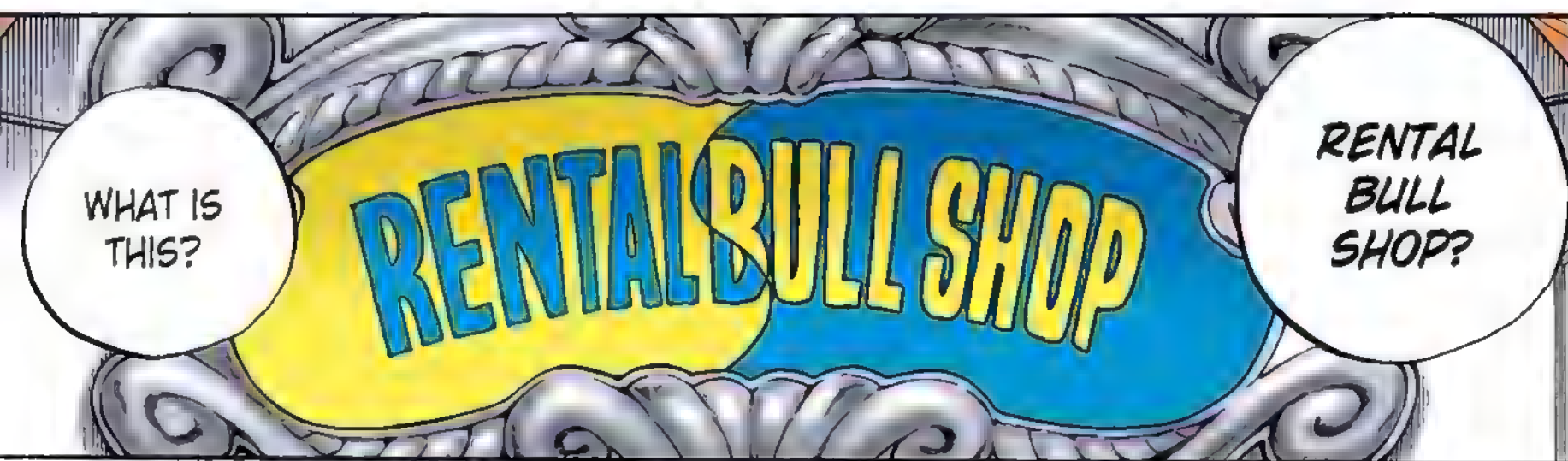
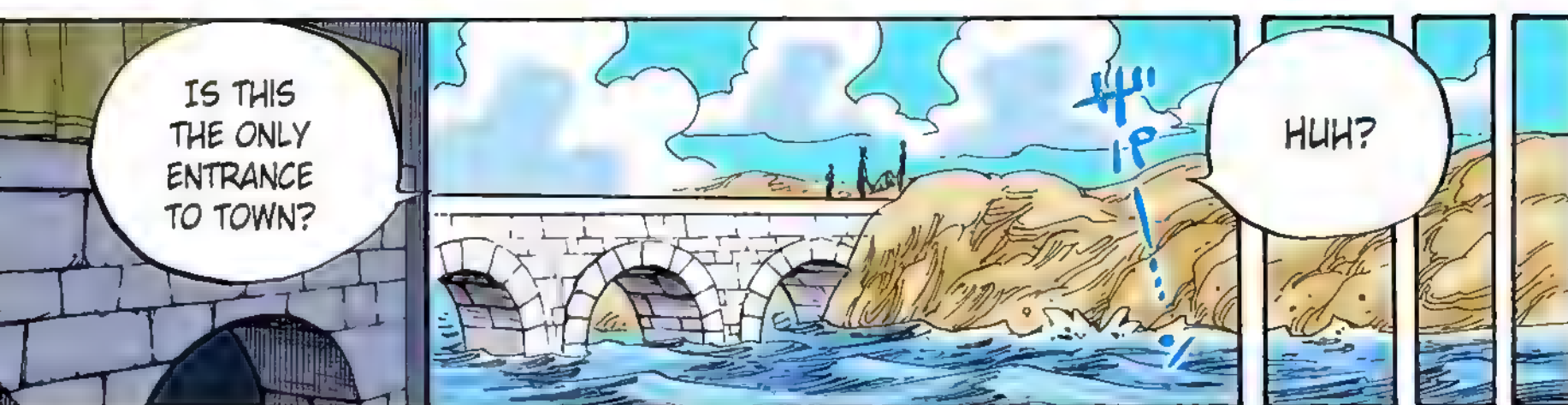
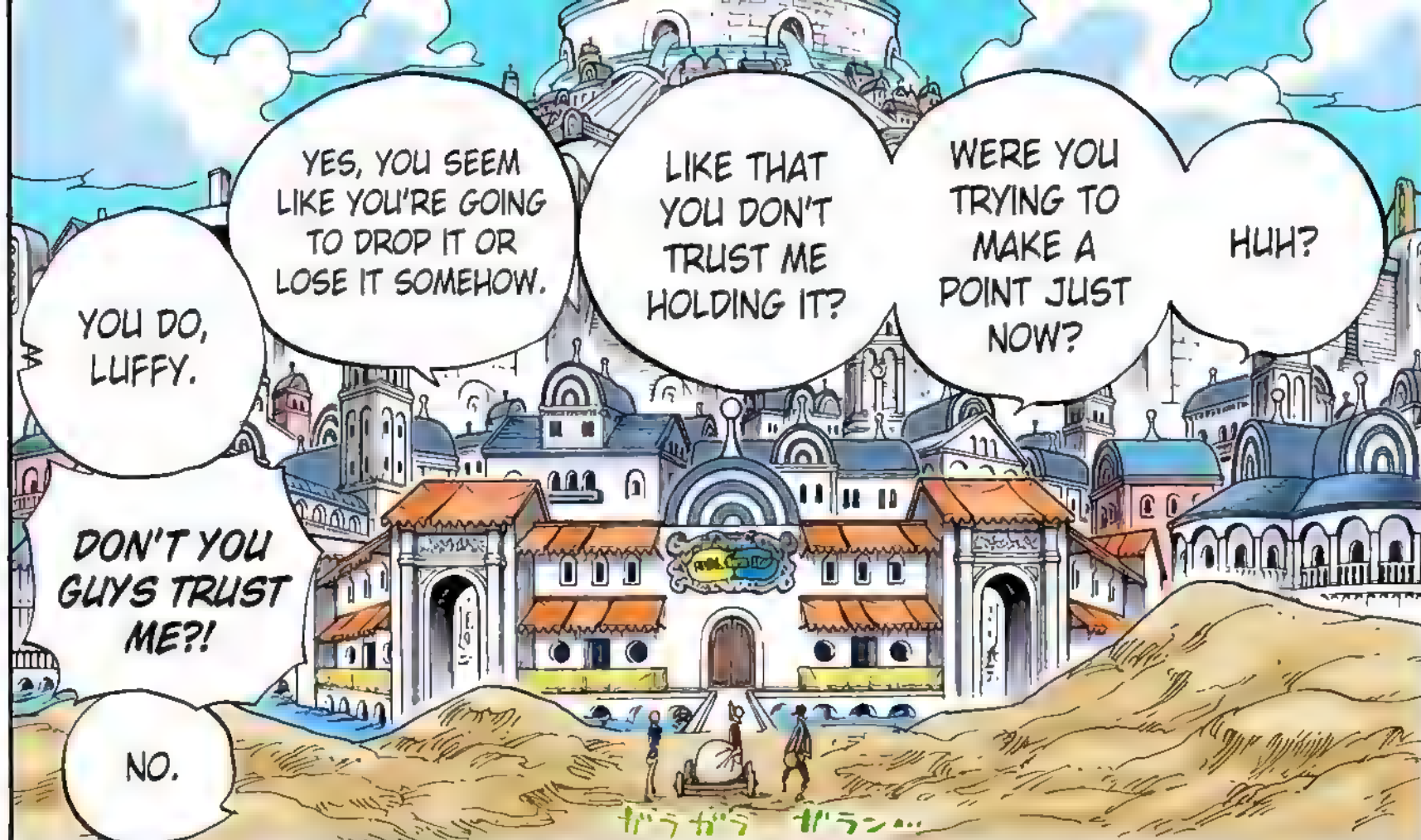


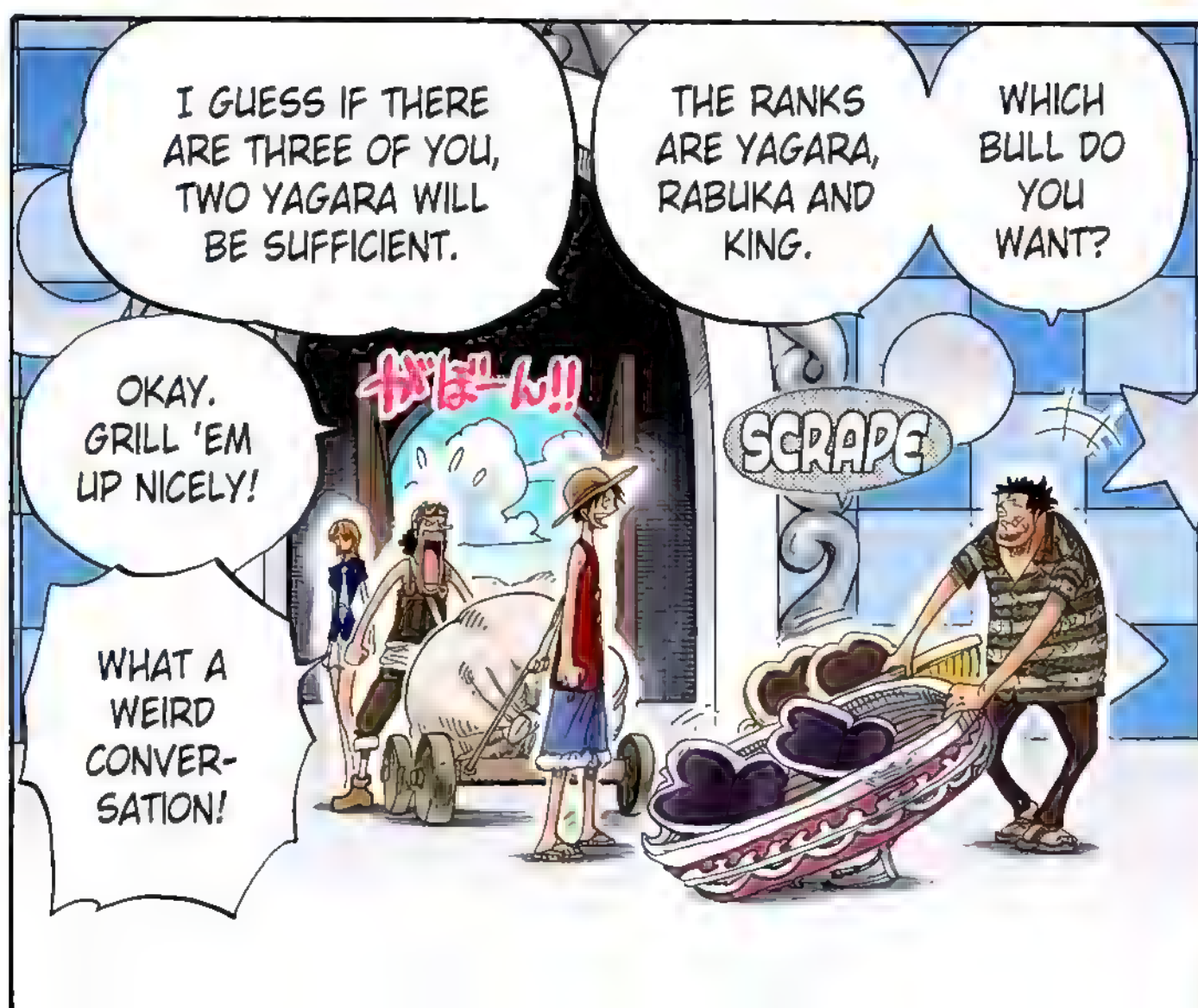
WHAT IF
WE RUN
INTO
PIRATES?

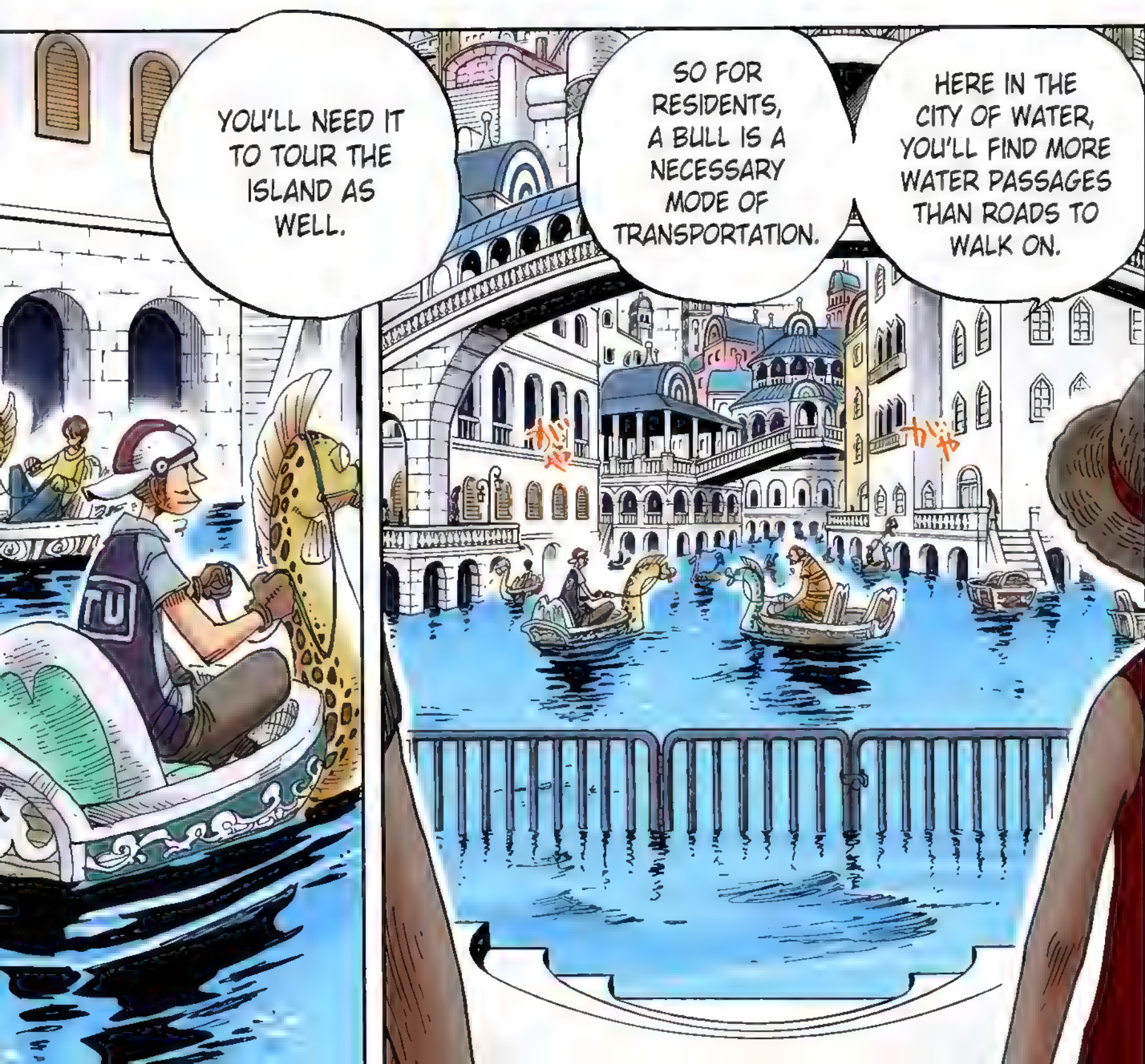
YEAH, BUT THE SIZE
OF IT NOW WILL
ATTRACT PEOPLE'S
ATTENTION.

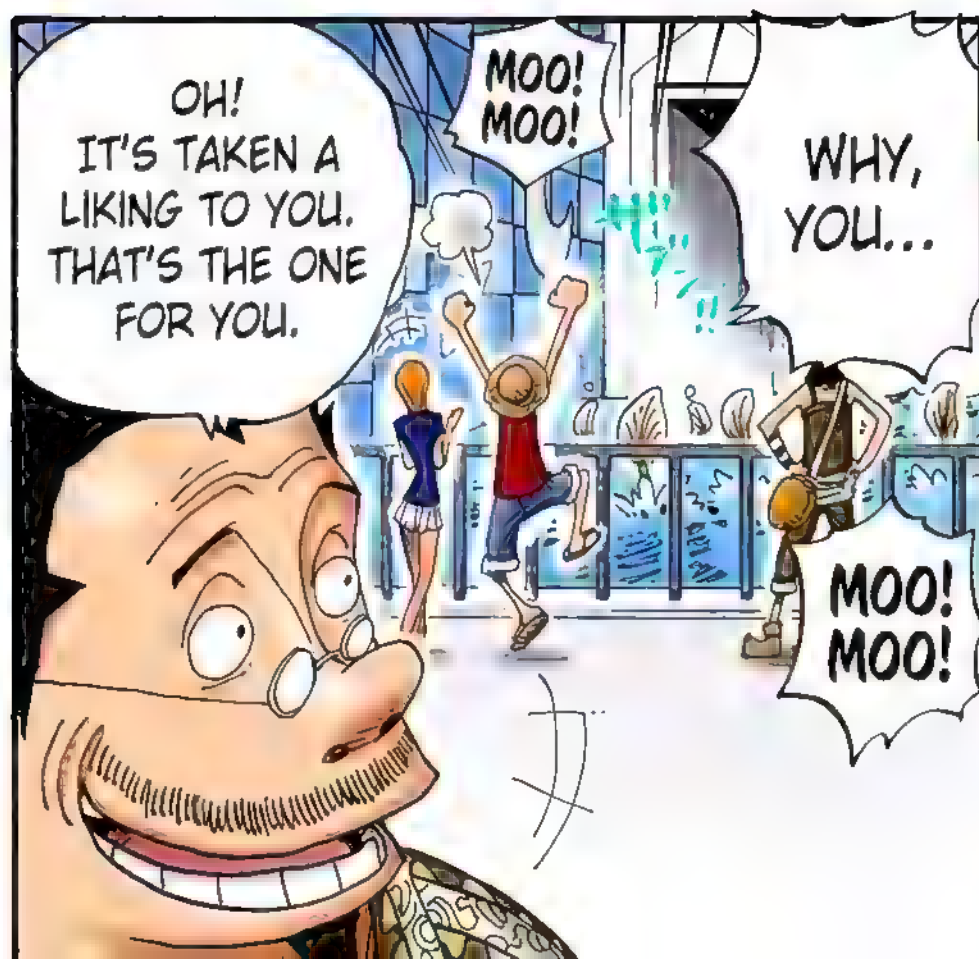
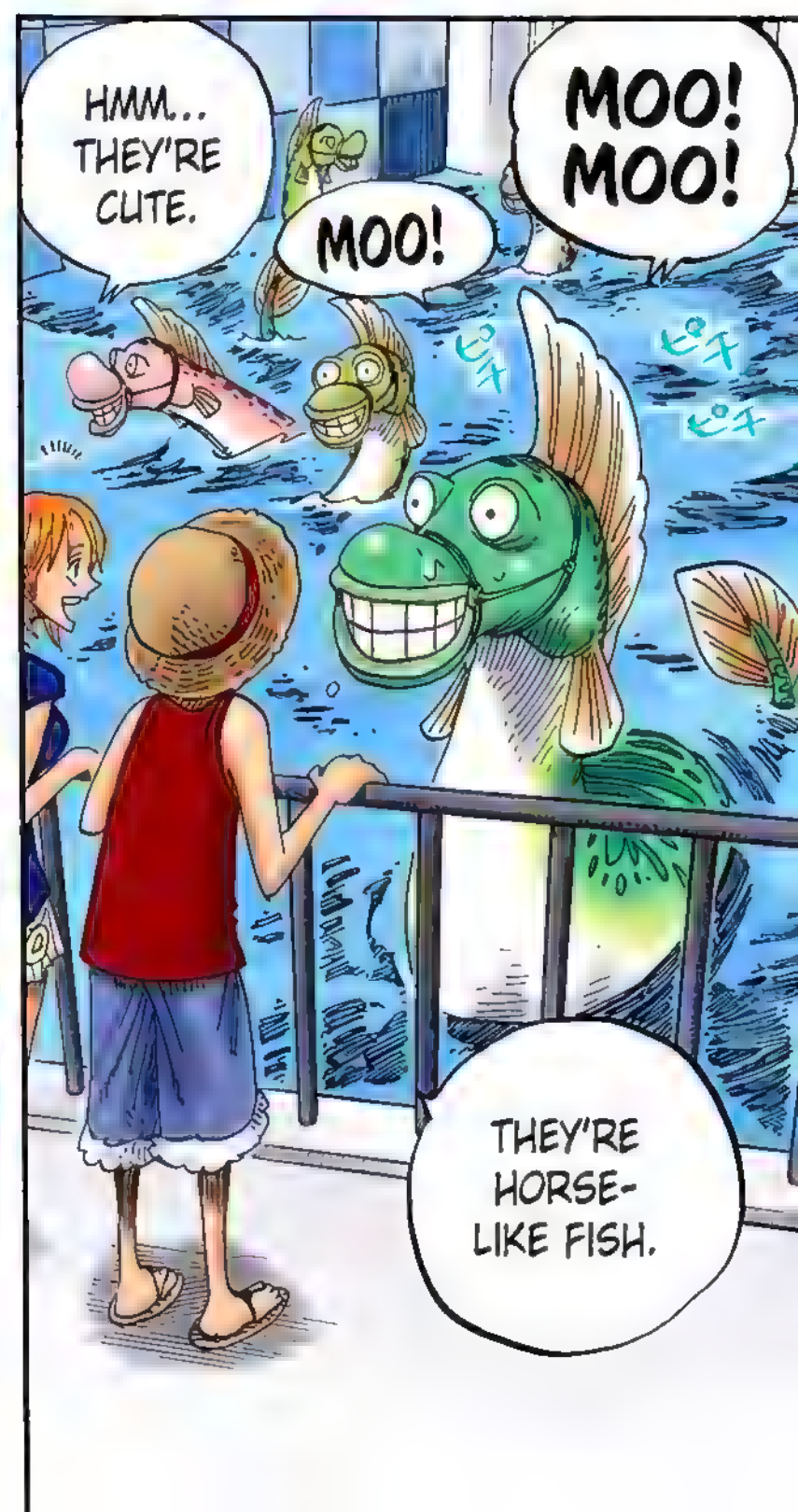
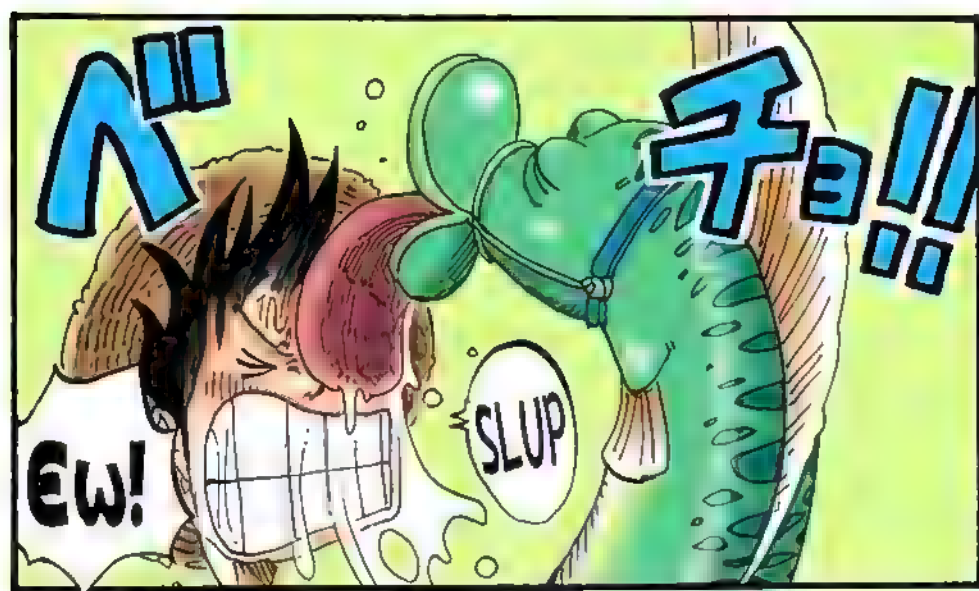
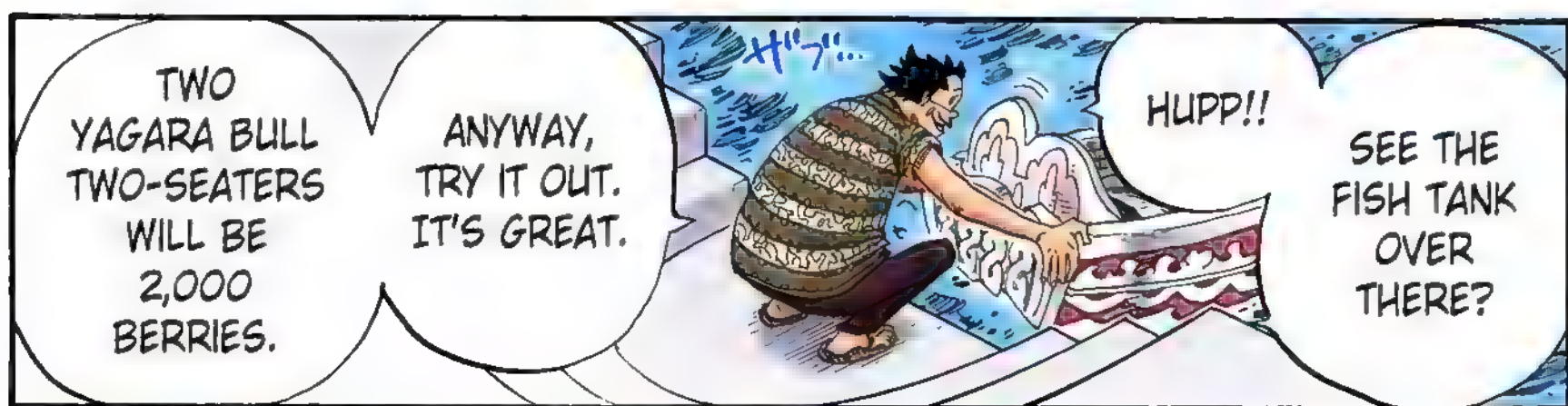
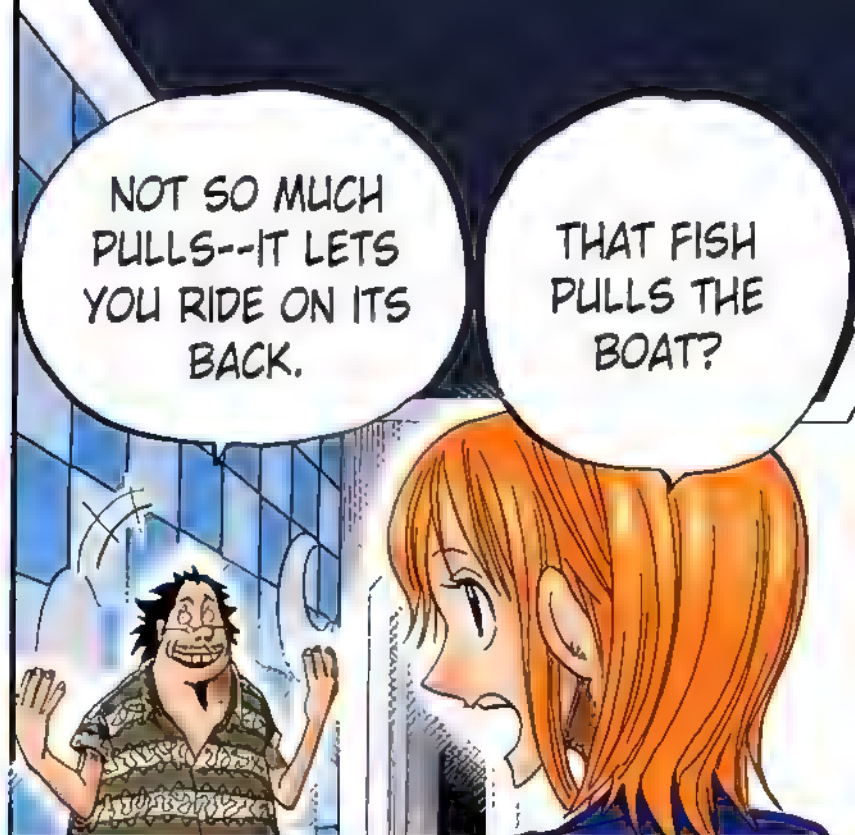
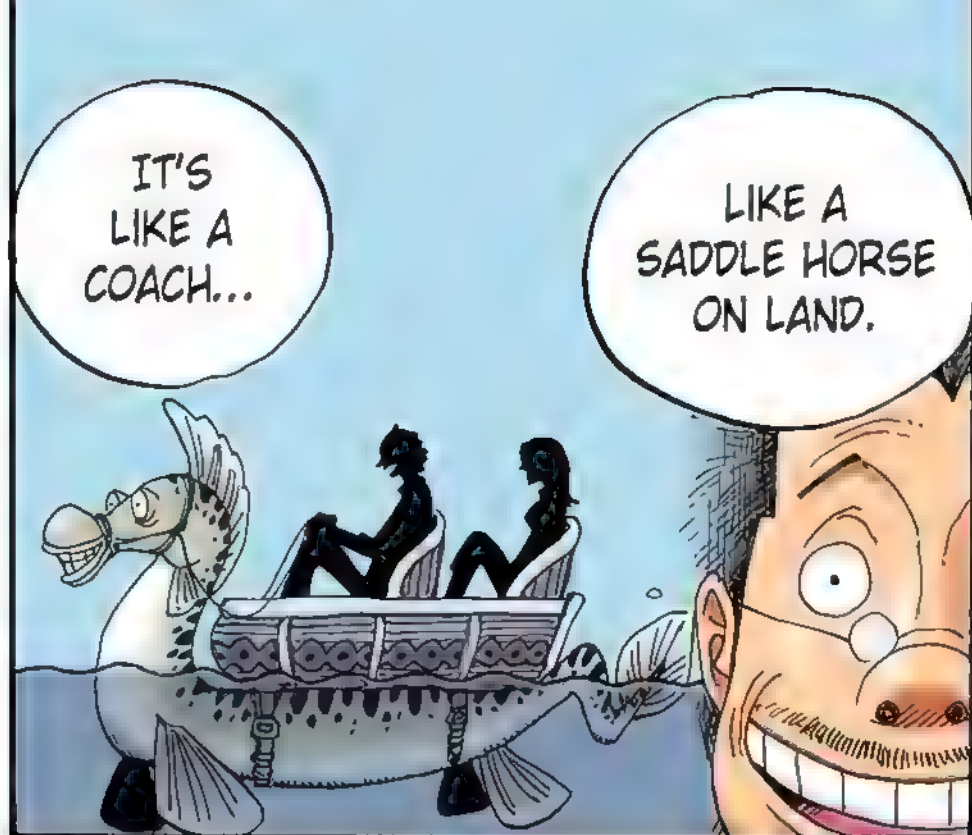
IT WOULD
BE JUST AS
DANGEROUS
IF IT WERE
CASH.

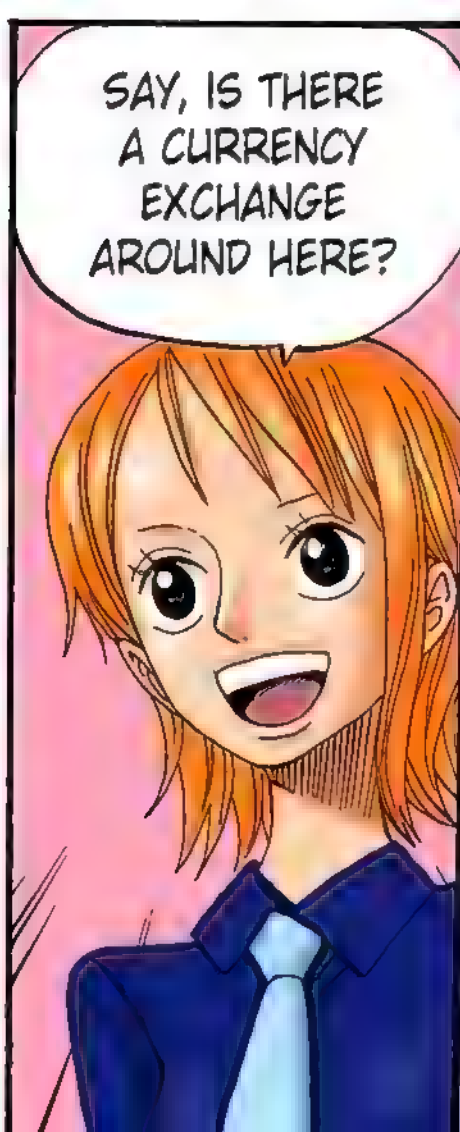
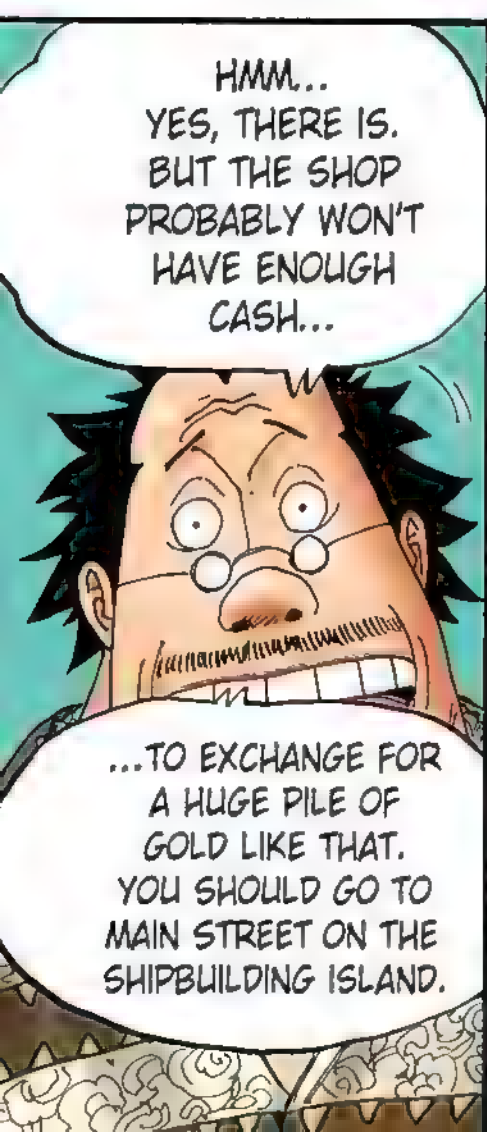
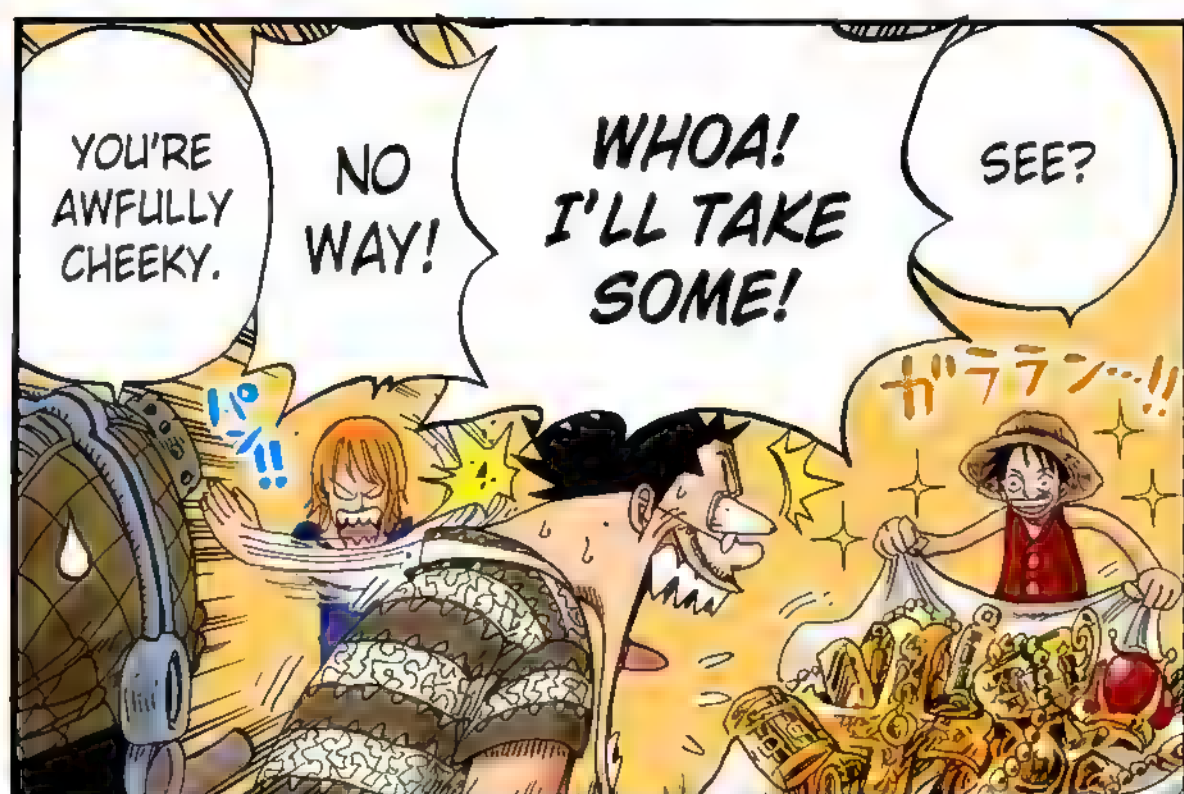
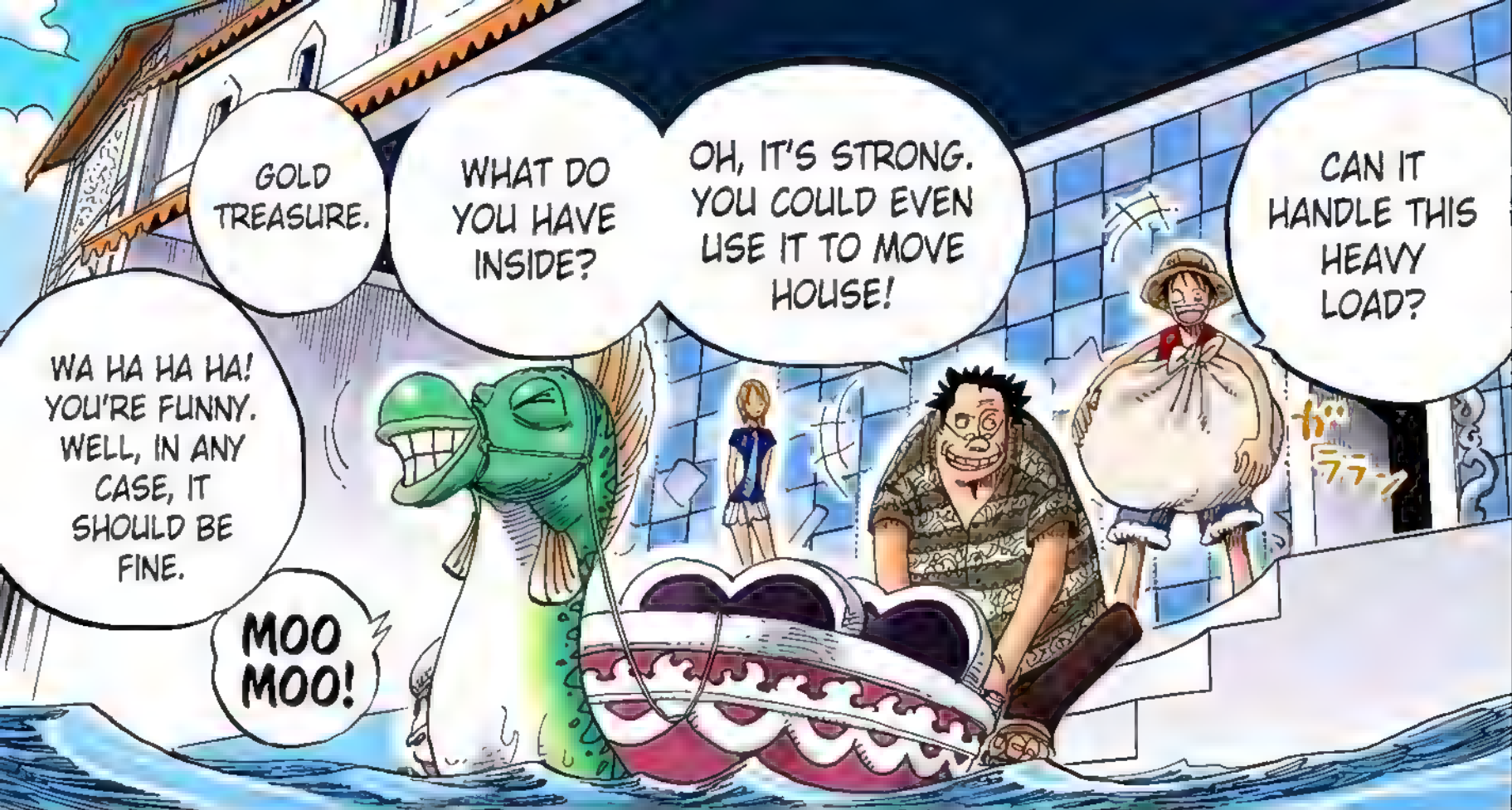
WE'RE
PIRATES
TOO.

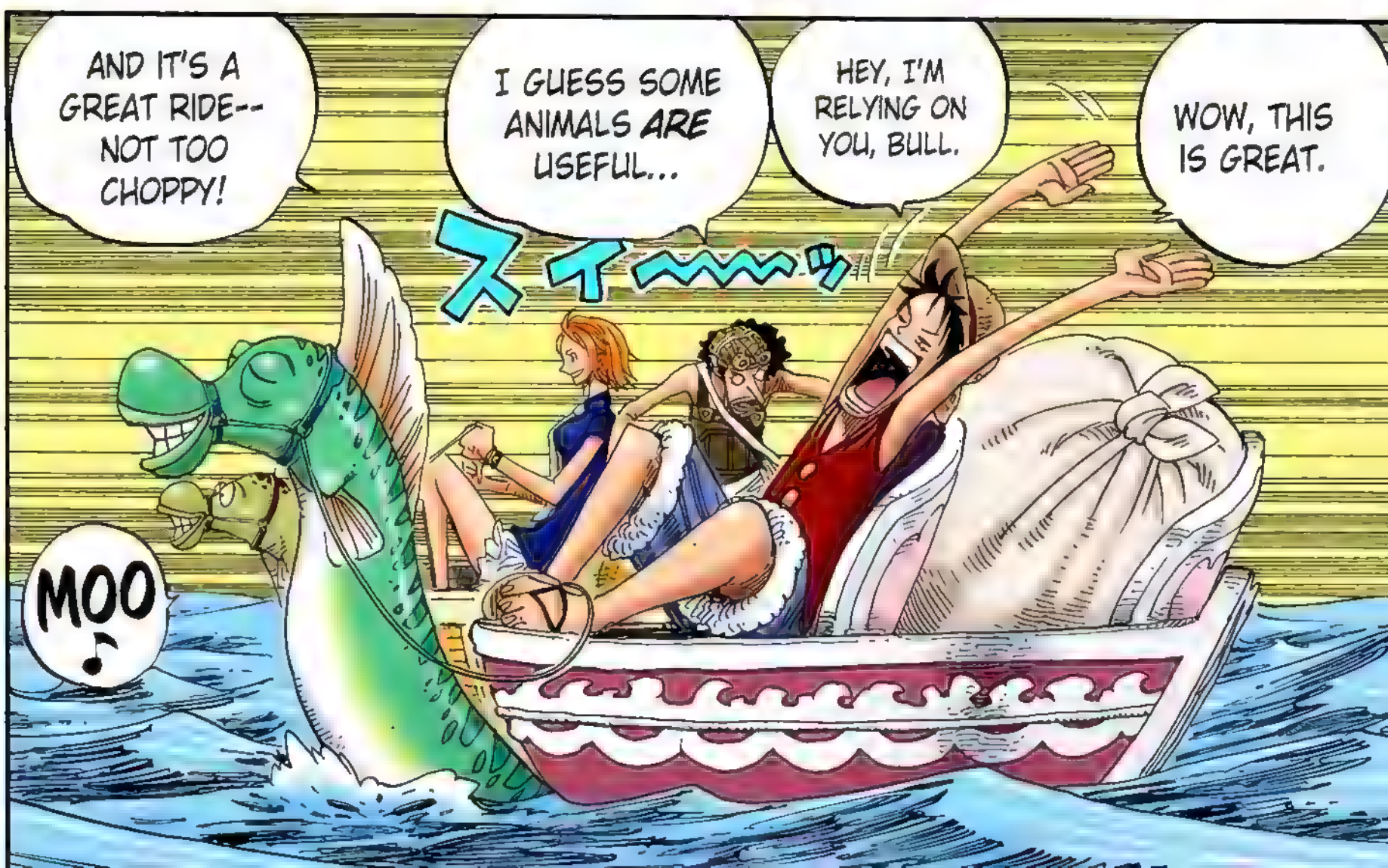


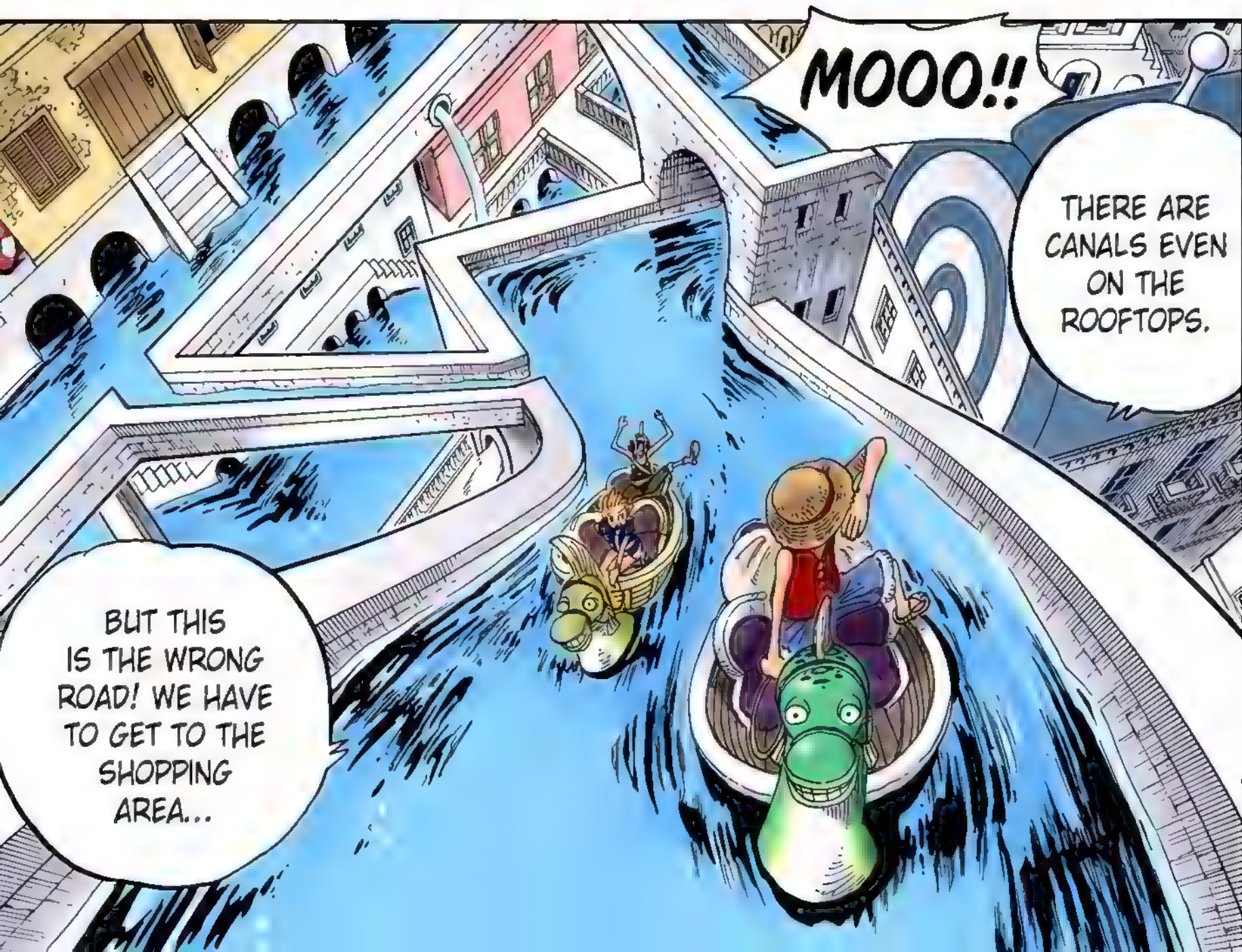
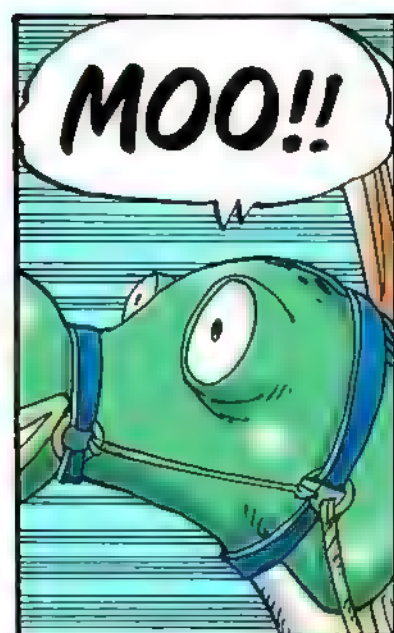
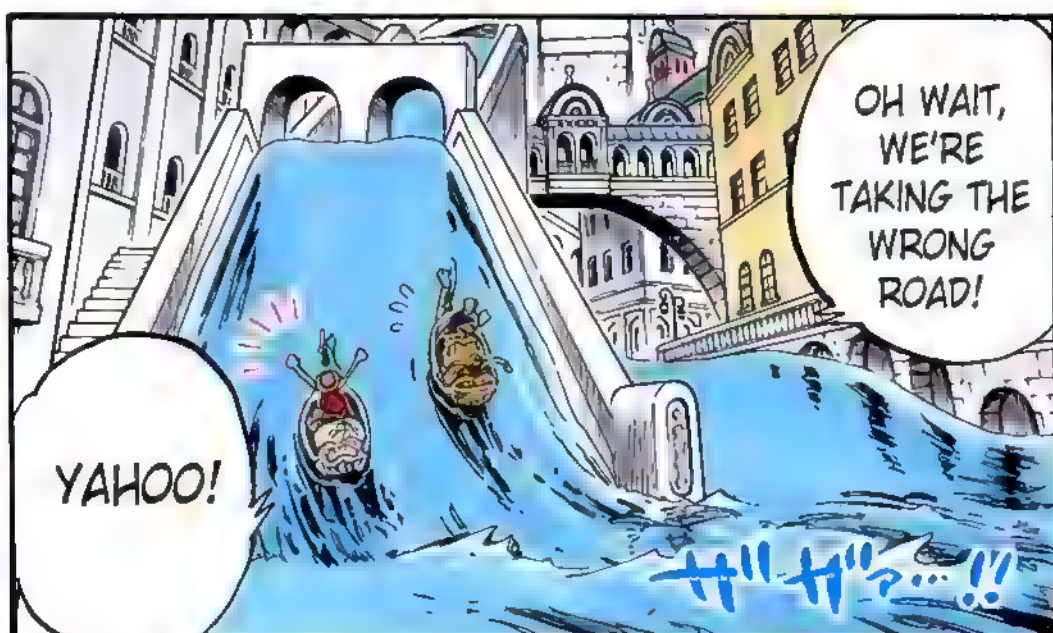
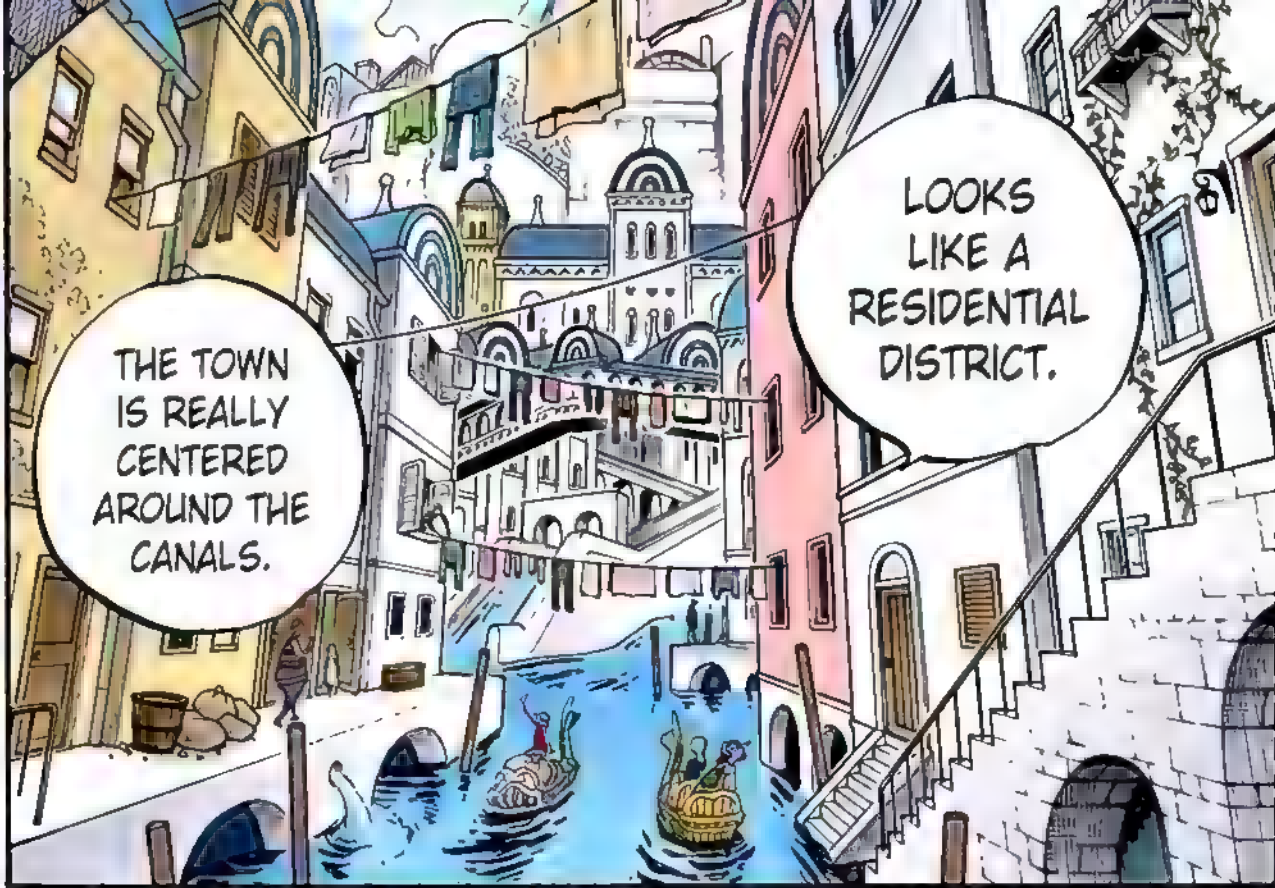


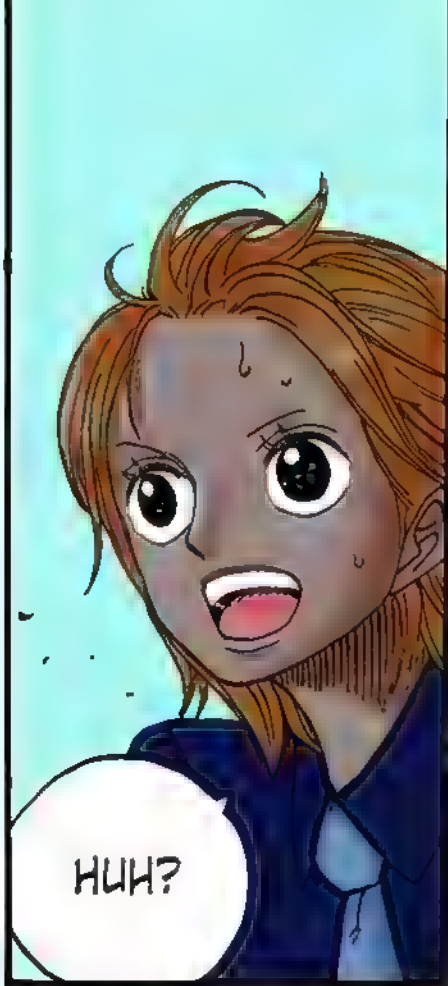












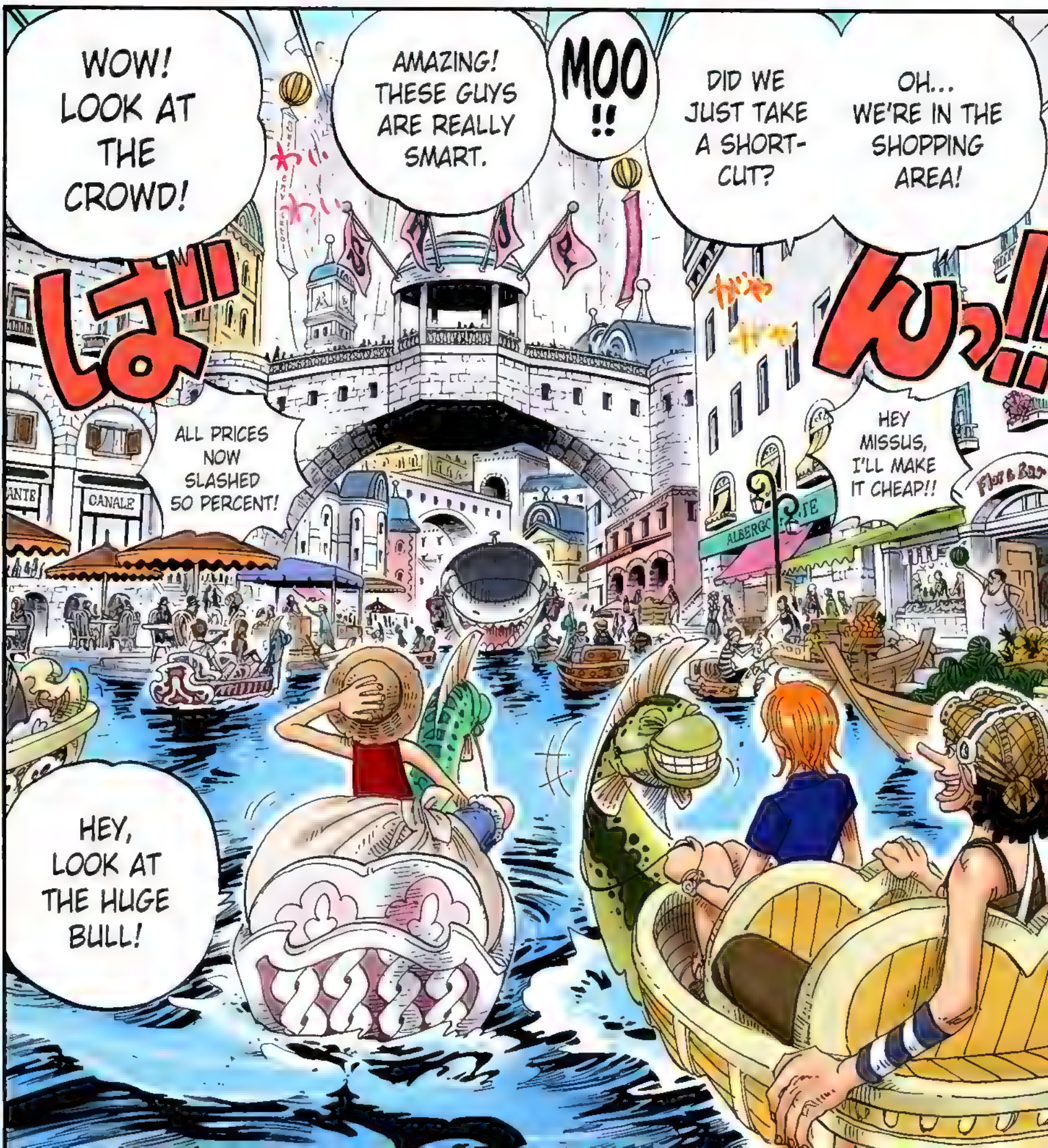
HUH?



NOW WE'RE
GOING
DOWNHILL!

OH, WHAT'S
THE RUSH?
WE'RE HERE, SO
LET'S TAKE A
LEISURELY TOUR.

MOO
!!



WOW!
LOOK AT
THE
CROWD!

AMAZING!
THESE GUYS
ARE REALLY
SMART.

MOO
!!

DID WE
JUST TAKE
A SHORT-
CUT?

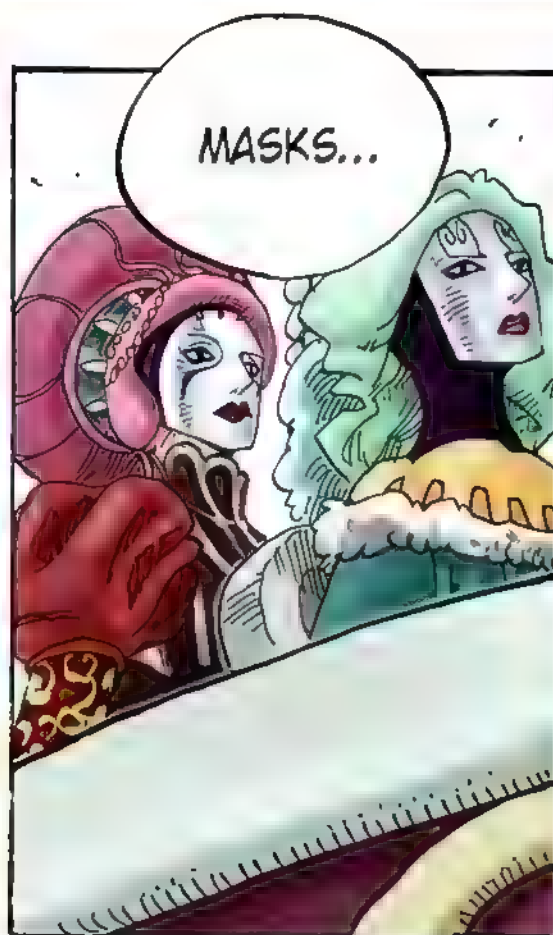
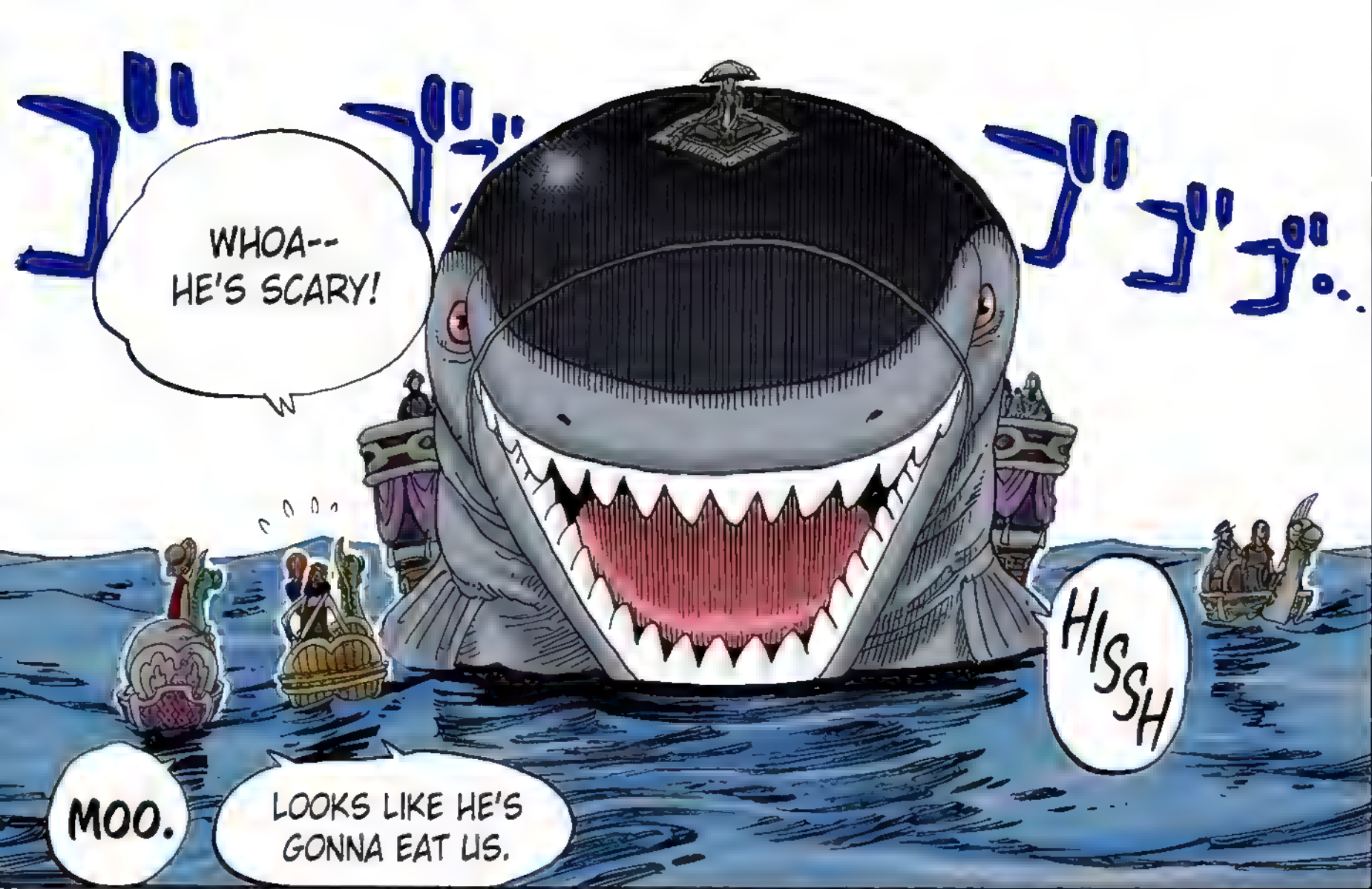
OH...
WE'RE IN THE
SHOPPING
AREA!

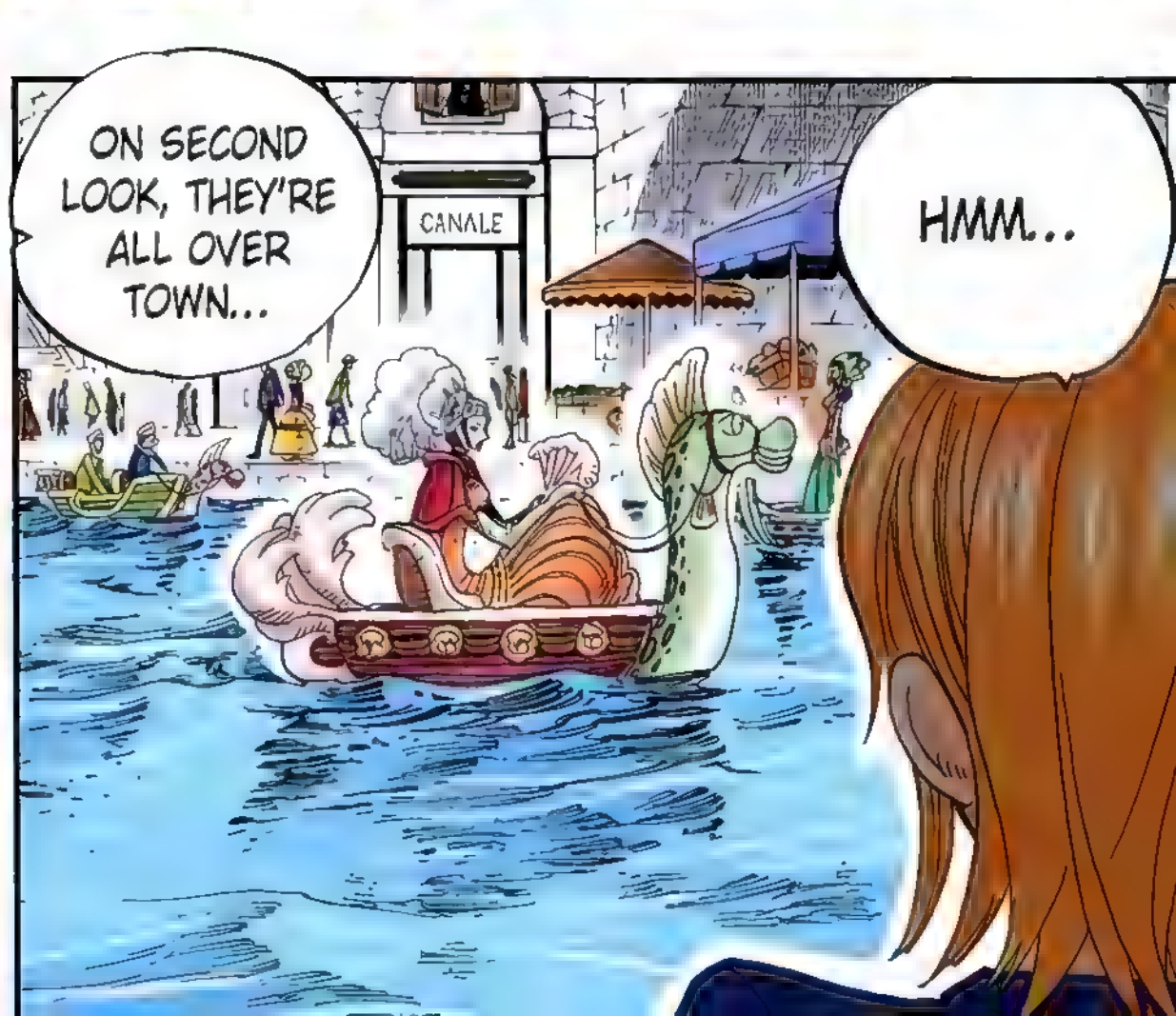
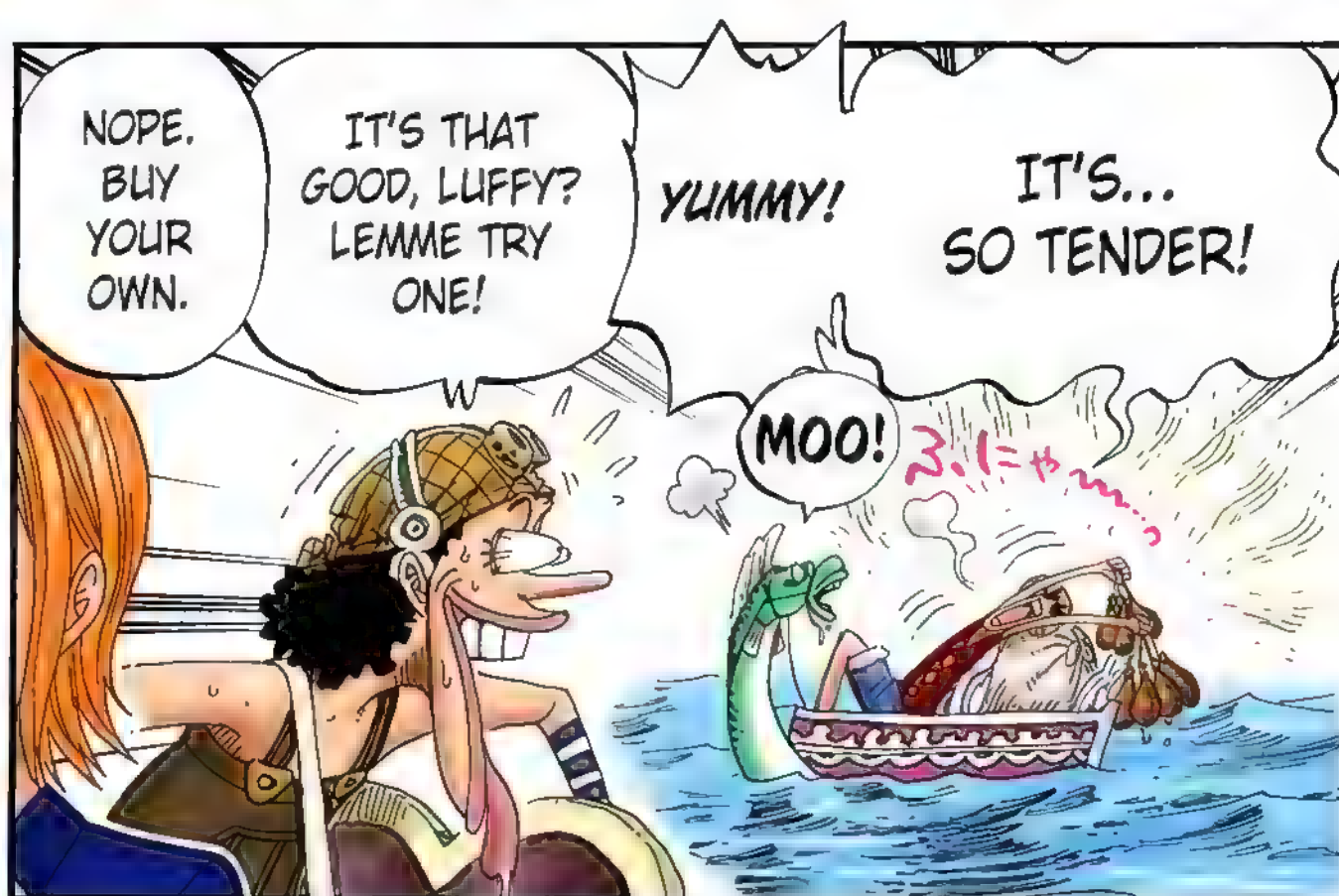
はー!!

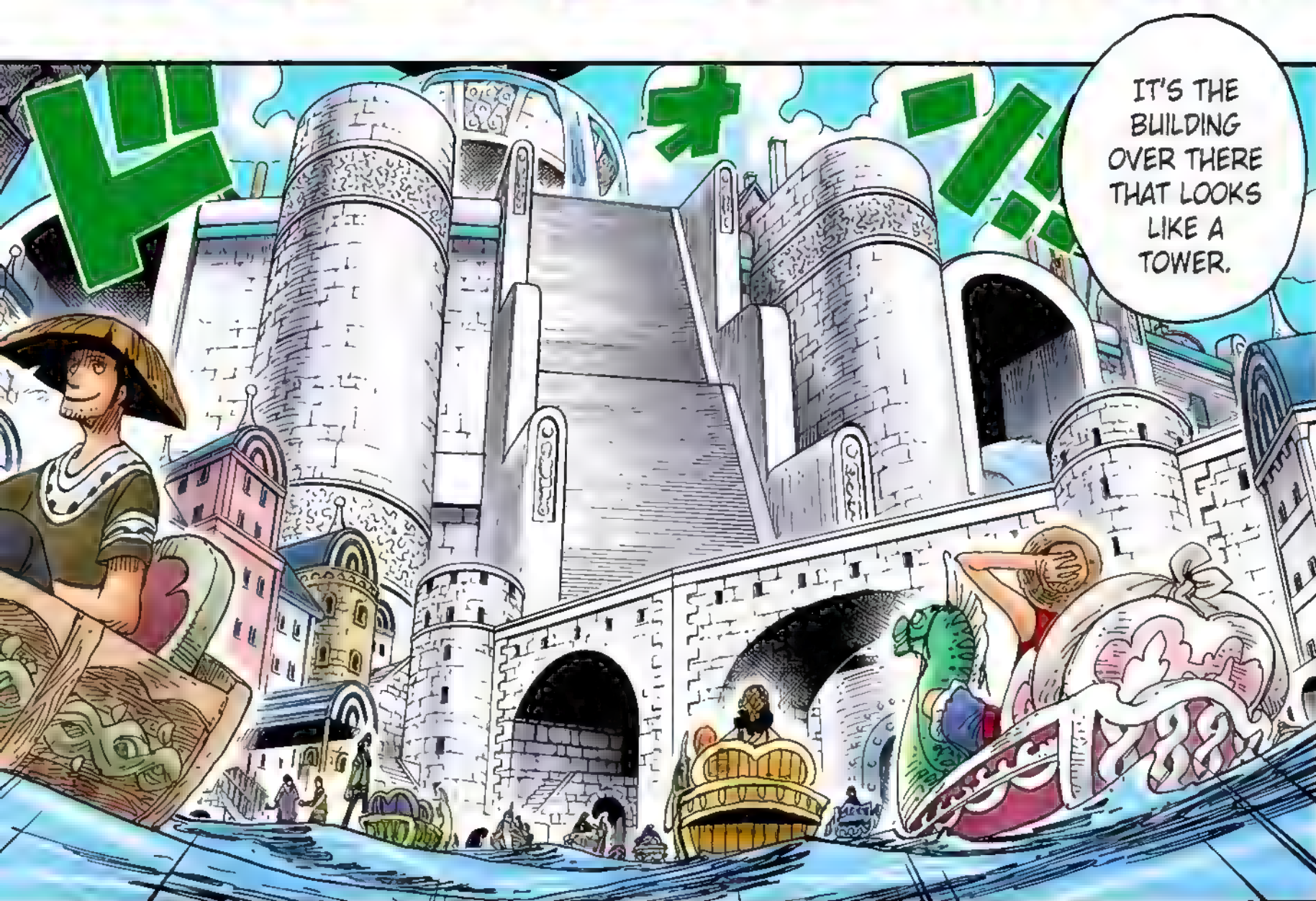
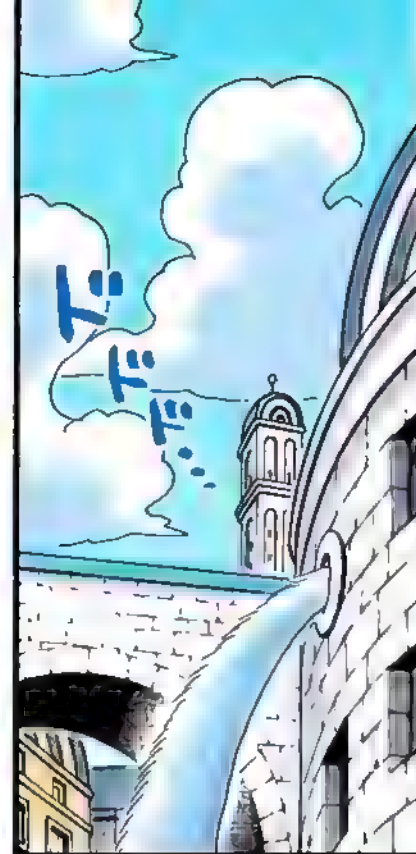
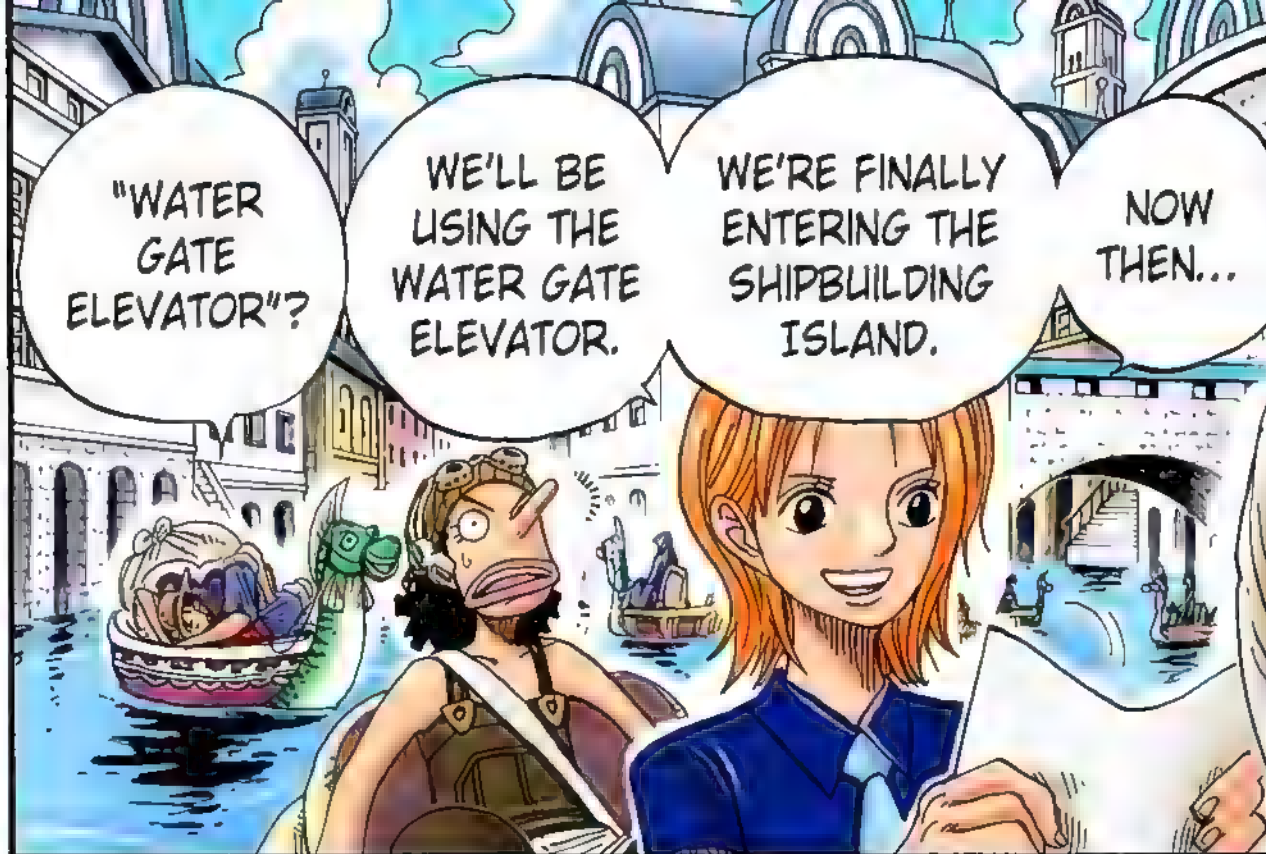
ALL PRICES
NOW
SLASHED
50 PERCENT!

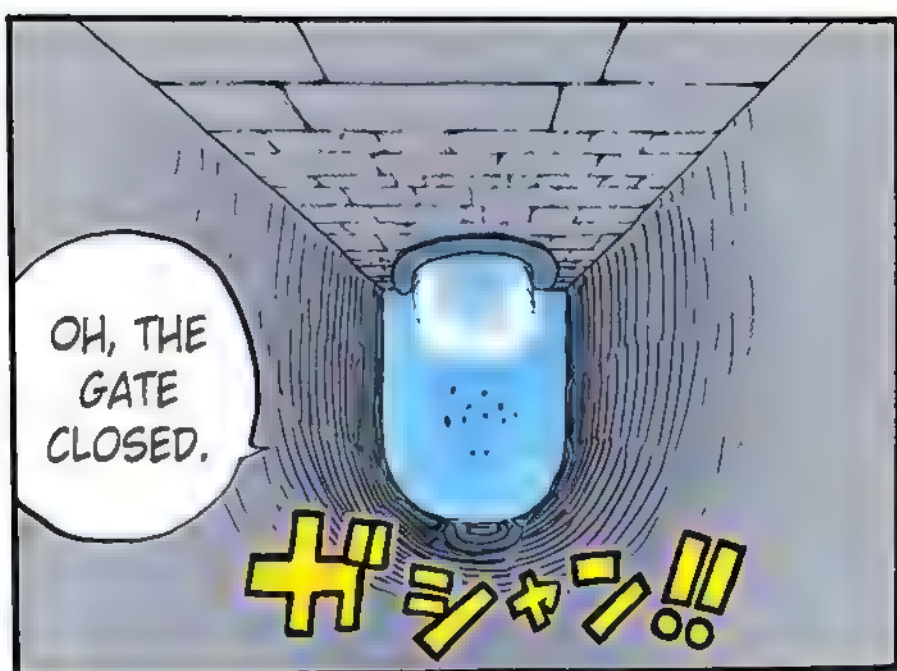
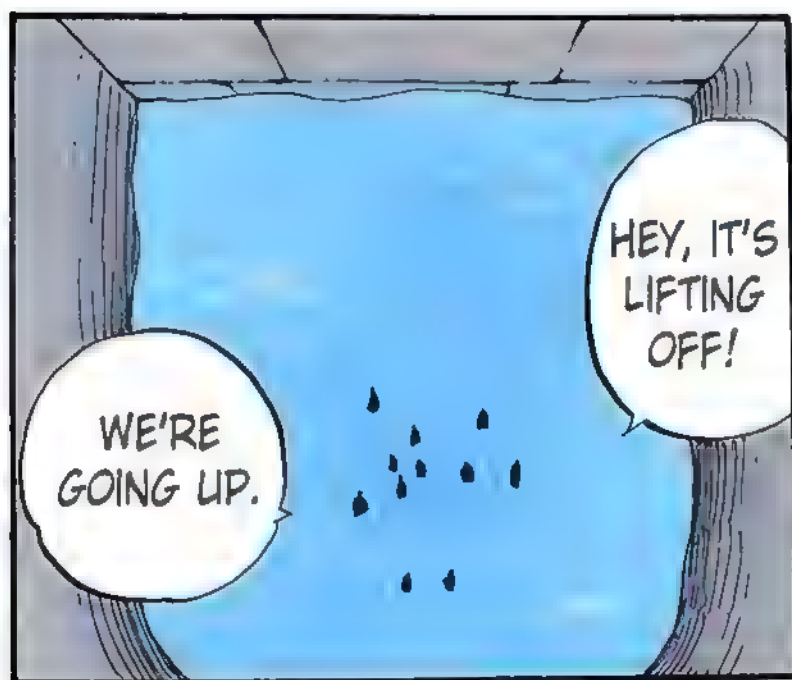
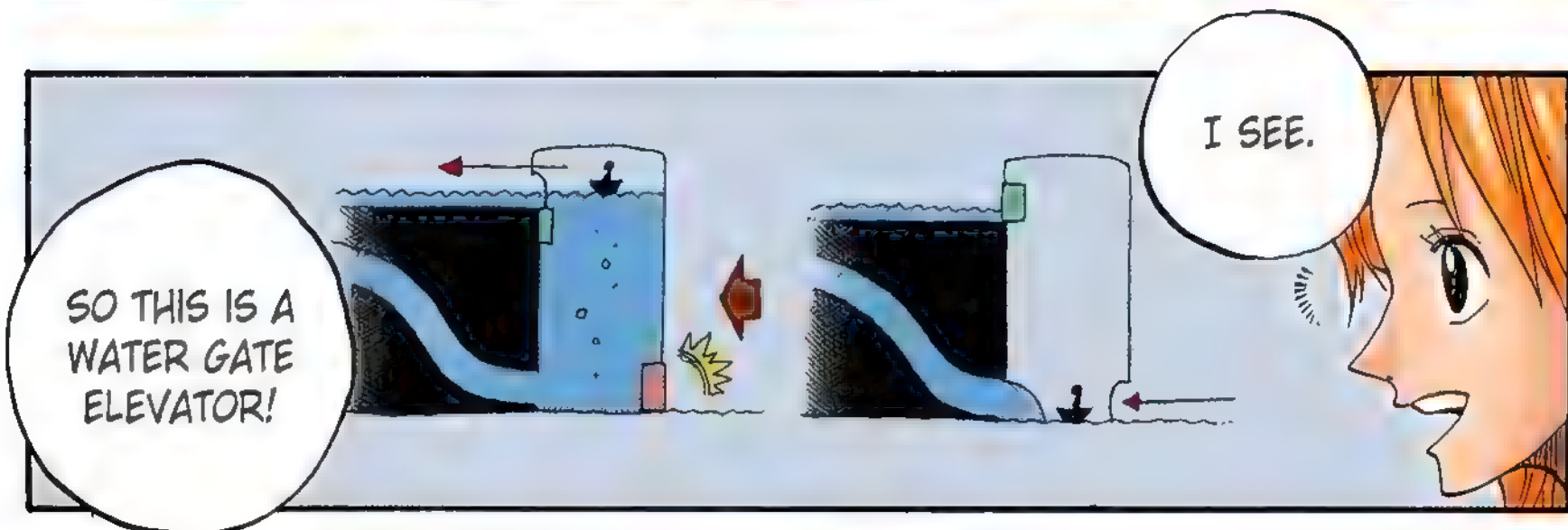
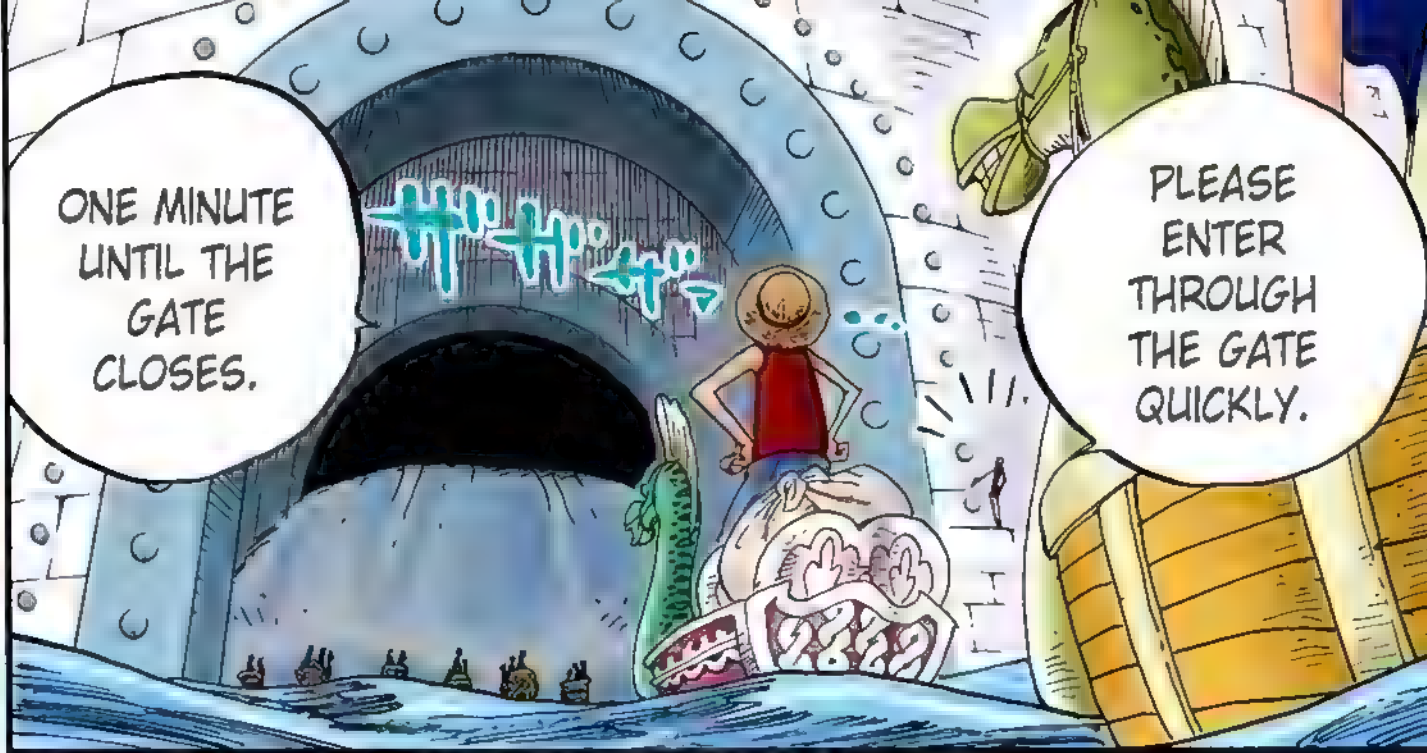
HEY
MISSUS,
I'LL MAKE
IT CHEAP!!

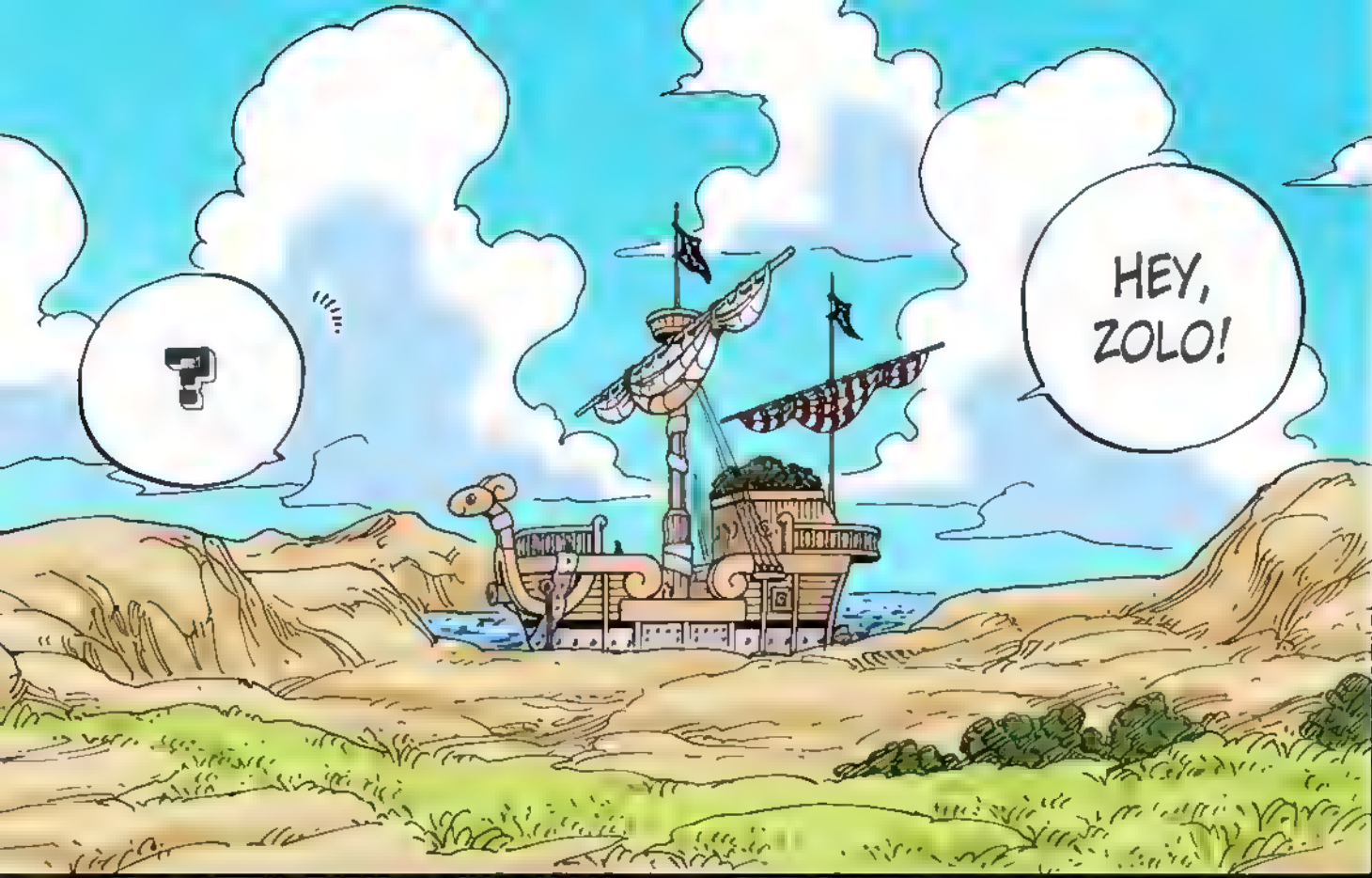
HEY,
LOOK AT
THE HUGE
BULL!







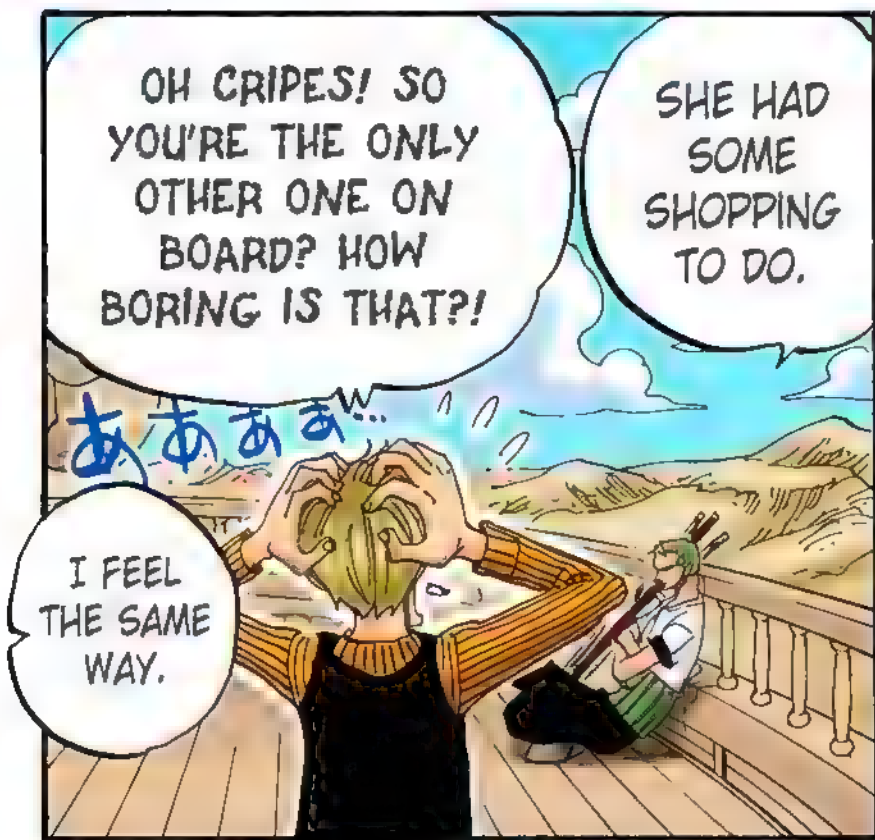




HEY,
ZOLO!



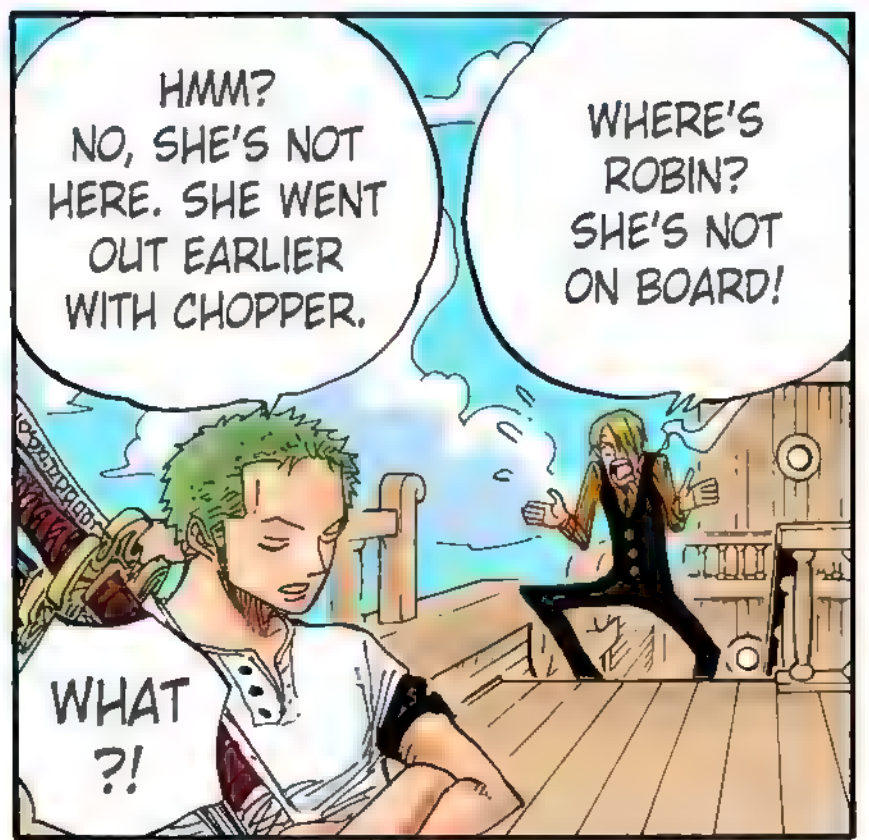
HEY.



OH CRIPES! SO
YOU'RE THE ONLY
OTHER ONE ON
BOARD? HOW
BORING IS THAT?!

SHE HAD
SOME
SHOPPING
TO DO.

I FEEL
THE SAME
WAY.



HMM?
NO, SHE'S NOT
HERE. SHE WENT
OUT EARLIER
WITH CHOPPER.

WHERE'S
ROBIN?
SHE'S NOT
ON BOARD!

WHAT
?!



OH WELL,
WHATEVER.
WATCH THE
SHIP.

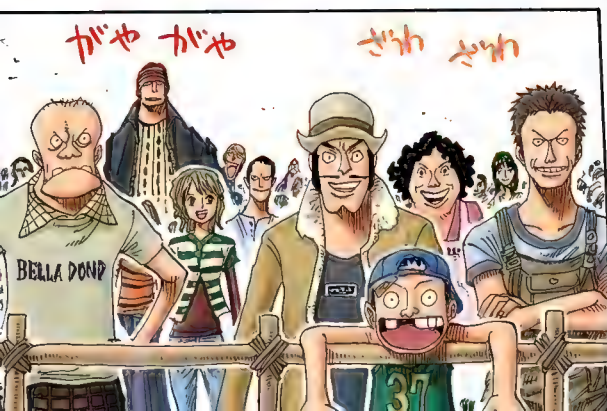
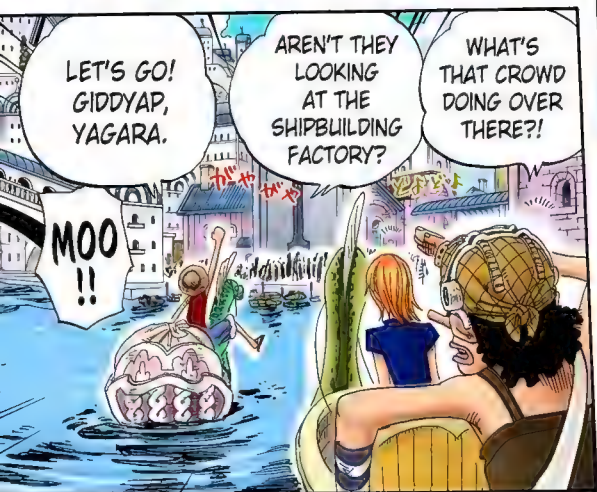
HE'S
ASLEEP
ALREADY.



GUARD
THE SHIP,
OKAY?

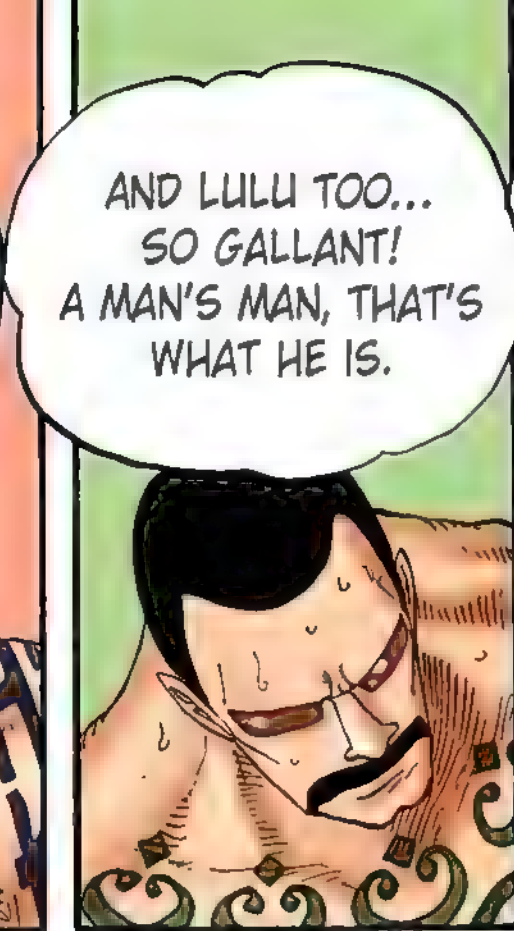
WELL, FINE!
I GUESS I'LL
GO AND DO
SOME SHOPPING
TOO!

SNORE!





IF YOU'RE
TALKING ABOUT
A REAL MAN,
IT'S GOTTA BE
TILESTONE!



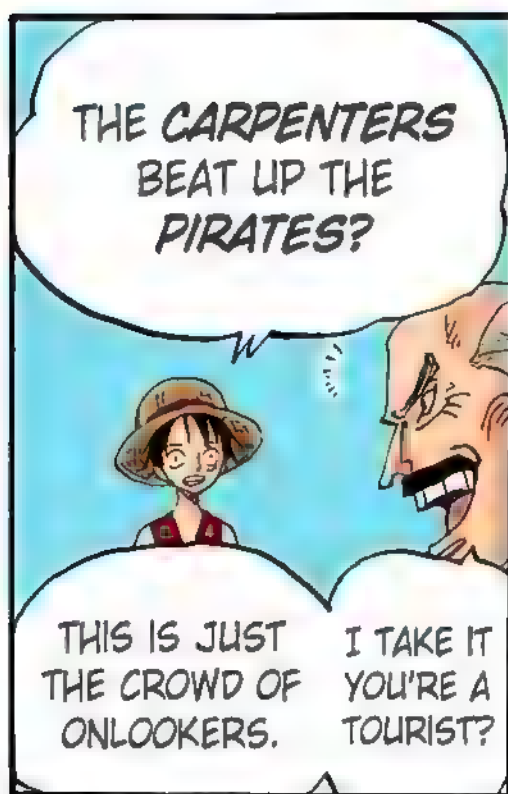
AND LULLU TOO...
SO GALLANT!
A MAN'S MAN, THAT'S
WHAT HE IS.



WHERE'S
PAULIE?



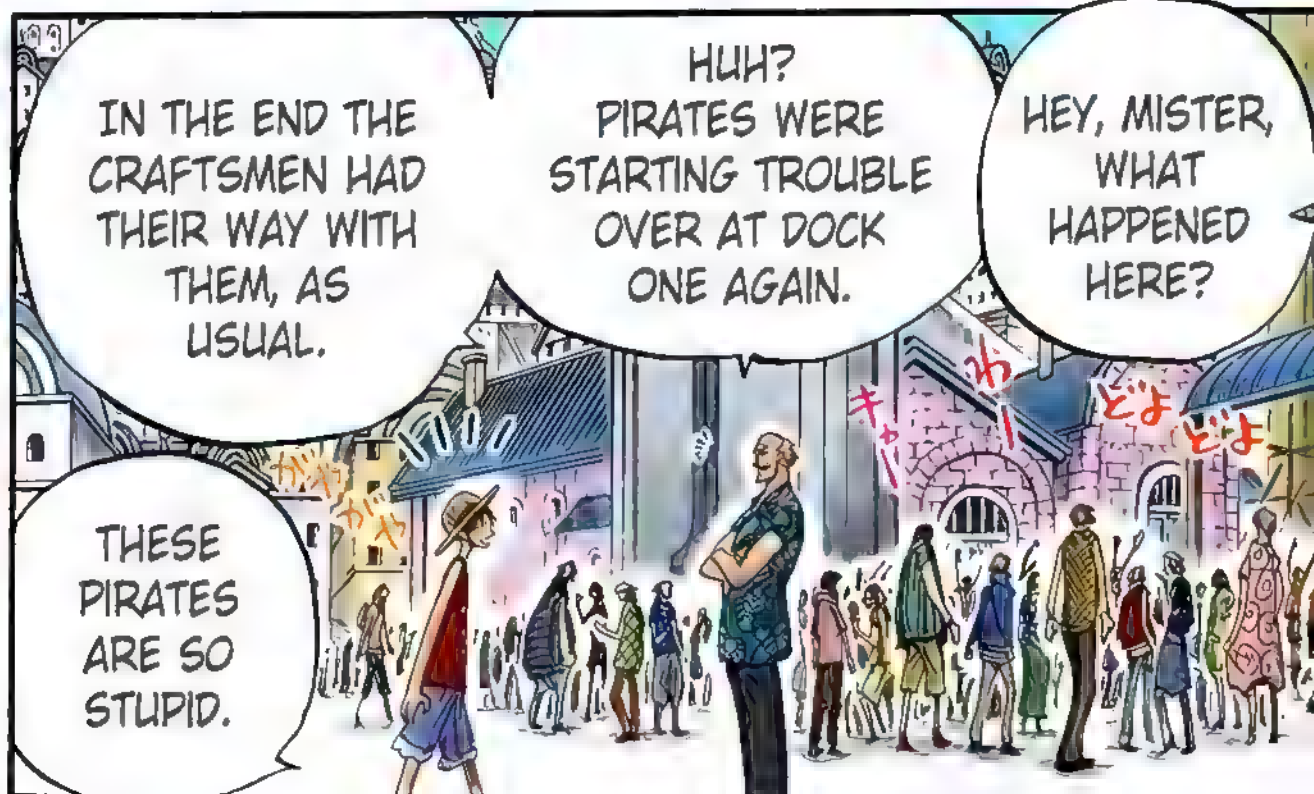
SEE, LOOK!
IT'S LUCCI!
HE'S SO COOL!



THE *CARPENTERS*
BEAT UP THE
PIRATES?

THIS IS JUST
THE CROWD OF
ONLOOKERS.

I TAKE IT
YOU'RE A
TOURIST?



IN THE END THE
CRAFTSMEN HAD
THEIR WAY WITH
THEM, AS
USUAL.

THESE
PIRATES
ARE SO
STUPID.

HUH?
PIRATES WERE
STARTING TROUBLE
OVER AT DOCK
ONE AGAIN.

HEY, MISTER,
WHAT
HAPPENED
HERE?



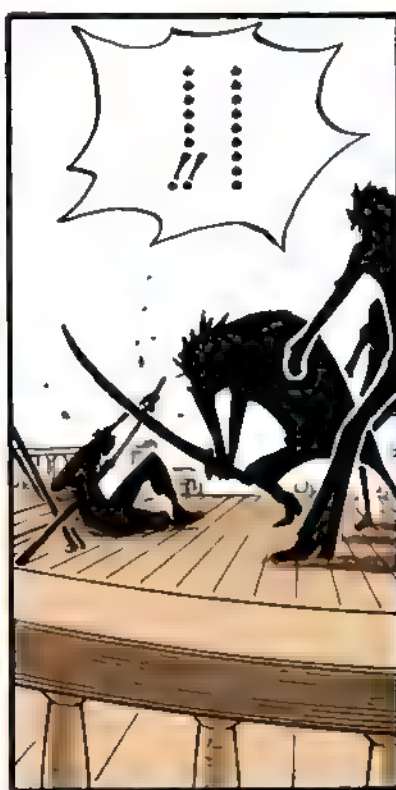
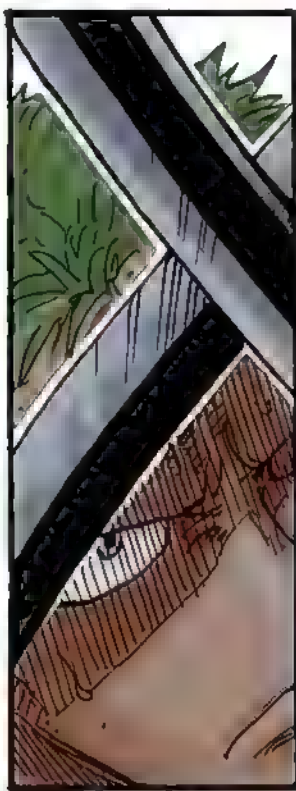
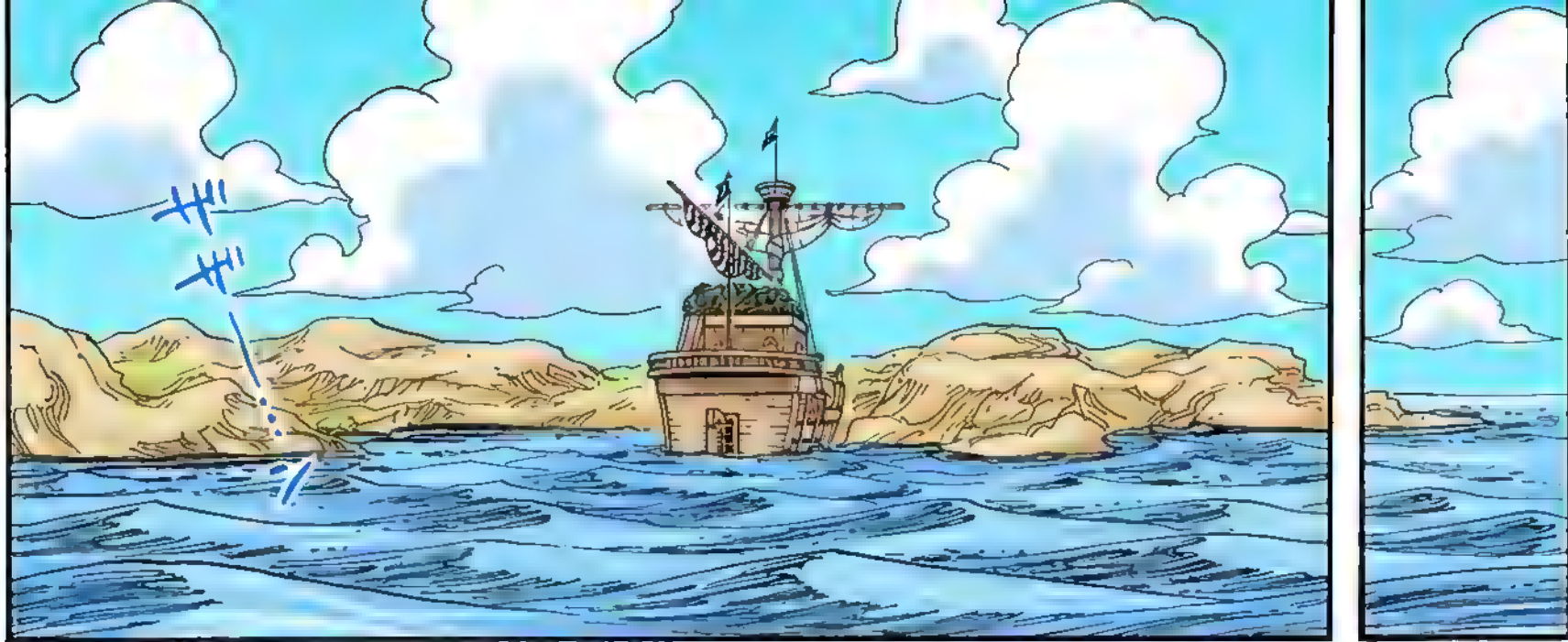
I CAN'T
WAIT TO
MEET
THEM.

HMM...



THEY'RE STRONG,
THEY'RE SKILLED...
THEY'RE THE PRIDE
OF WATER SEVEN!

THE
RESIDENTS HERE
ADORE THE
SHIPWRIGHTS
OF GALLEY-LA
COMPANY.



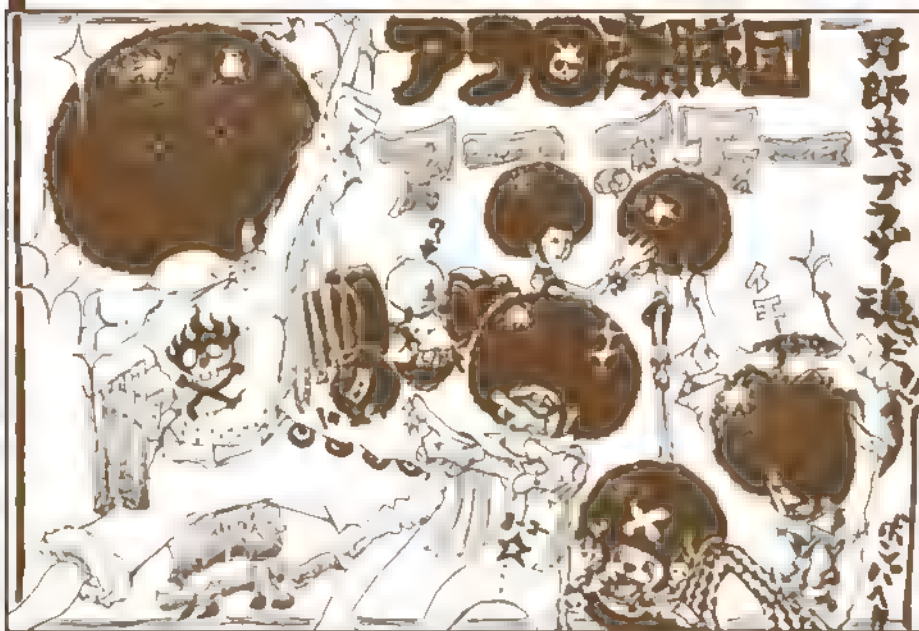


(千葉県 ポカリスエツ茶さん)

まったり美人2人旅。



(大阪府 鉄郎さん)



(東京都 ヨウキさん)

アフロだらけだな。



剣の道、脇向かず進む。



(愛知県 魔女組合さん)

意見バラバラ進路は1つ!



(静岡県 吾ぬろサン)

一杯やっか?



(京都府 たたんサン)

シェリーとサ〜ンポ!

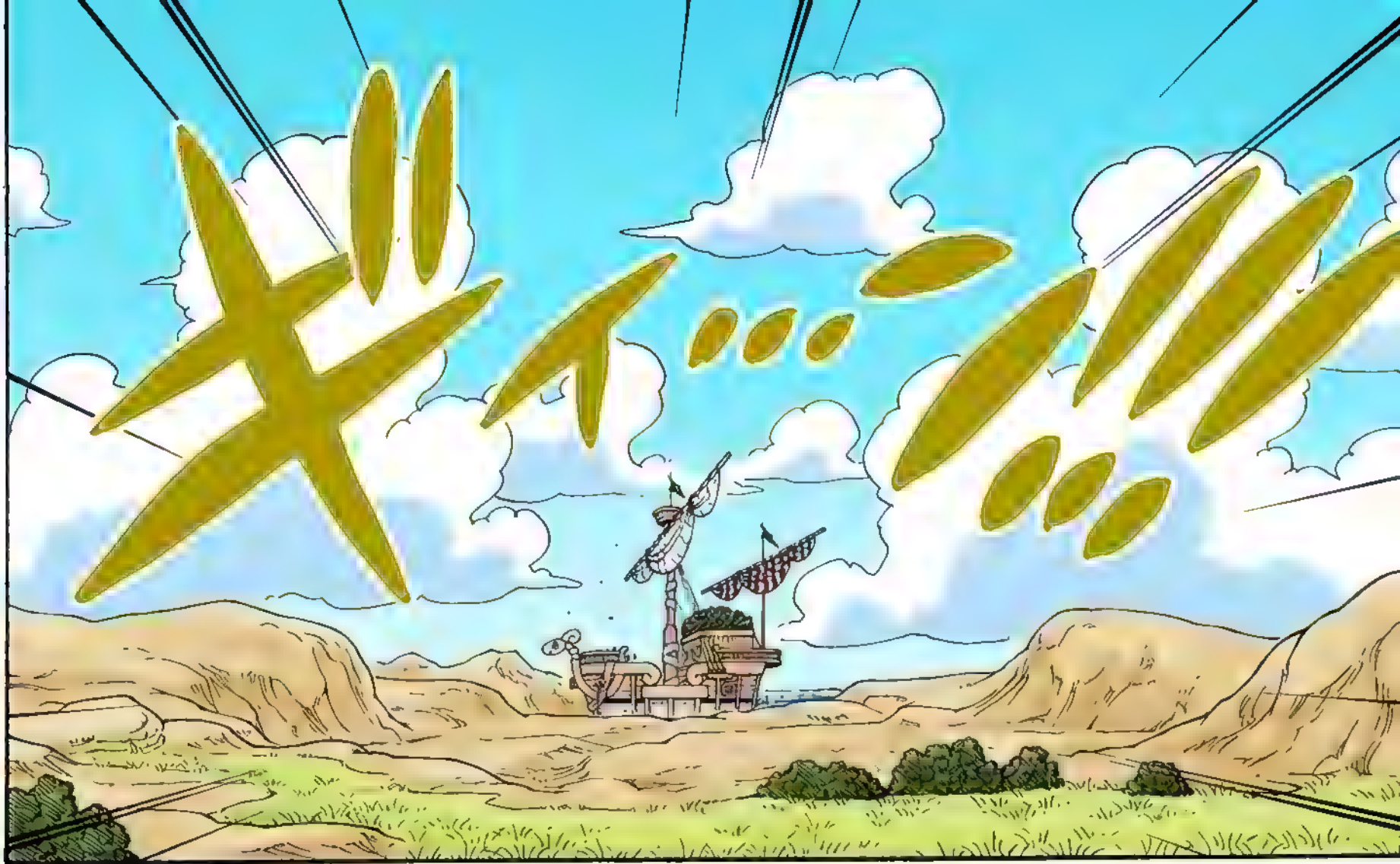
Chapter 325:

THE FRANKY

FAMILY



GEDATSU'S UNEXPECTED LIFE ON THE BLUE SEA, VOL. 11:
"UNEXPECTEDLY, I STRUCK UPON SOMETHING"

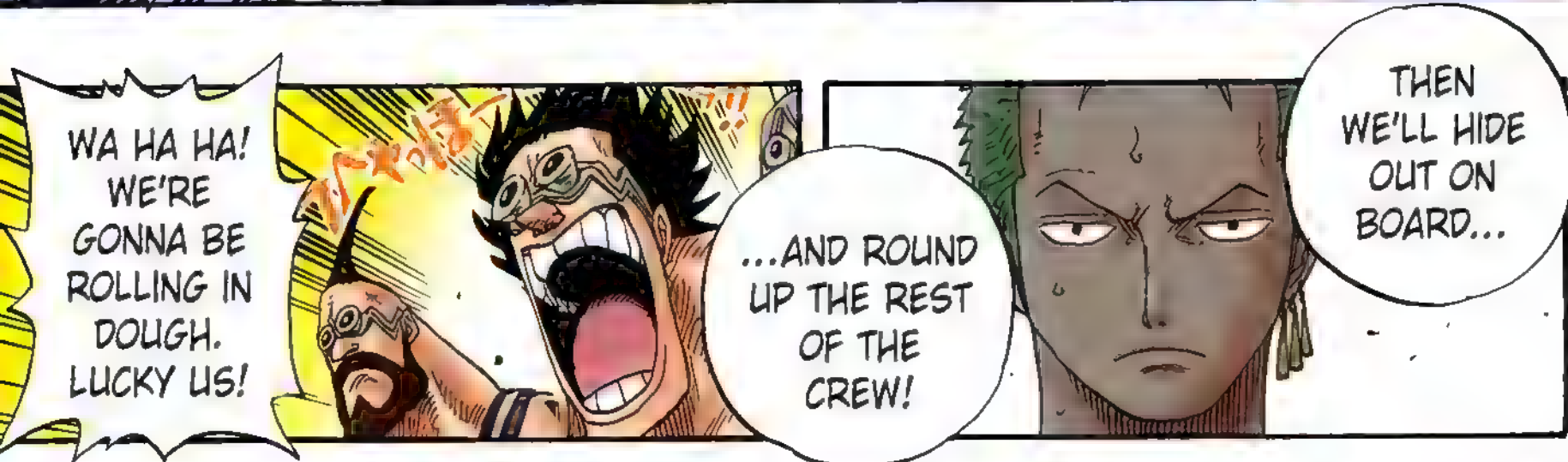




WE'RE
THE
FRANKY
FAMILY!

WE CAN
SILENCE
EVEN CRYING
CHILDREN!

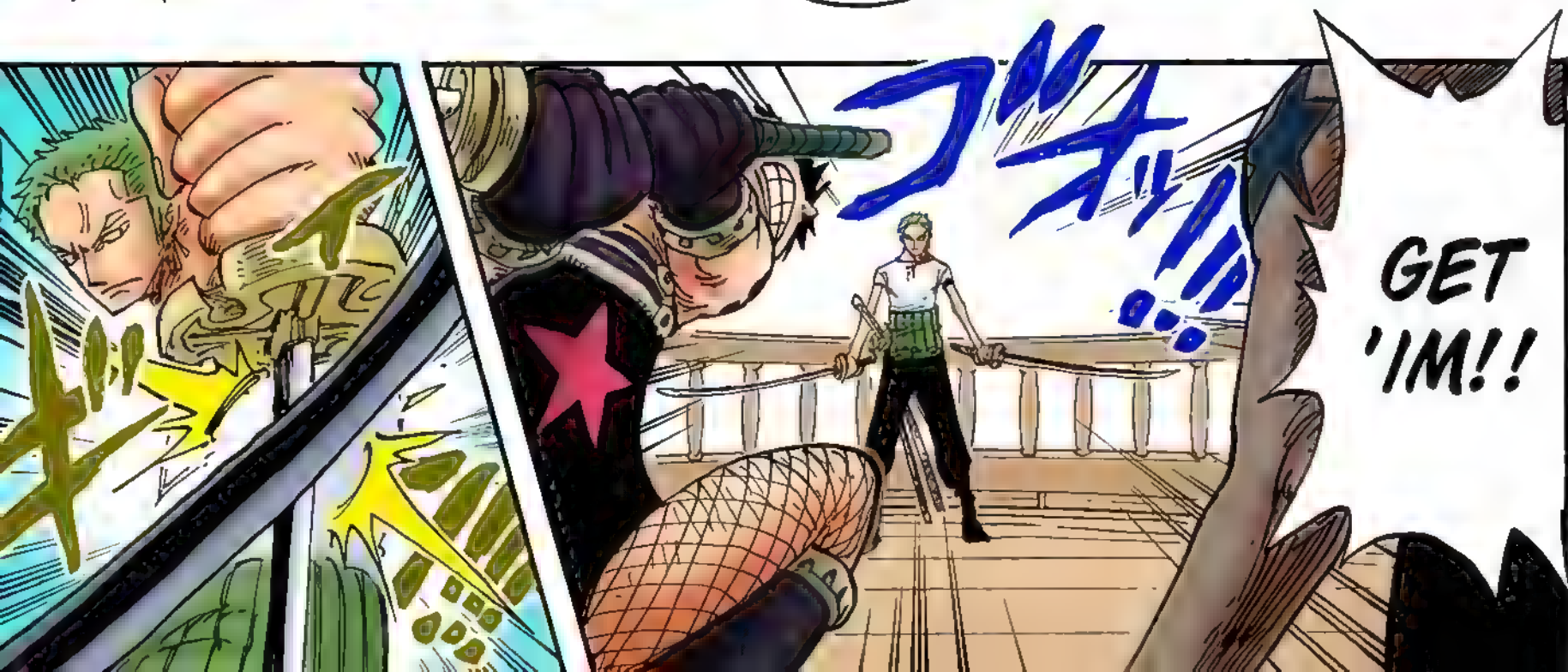
AND WE'RE
GONNA TAKE
THAT HEAD OF
YOURS FOR THE
60 MILLION
BERRIES IT'S
WORTH!



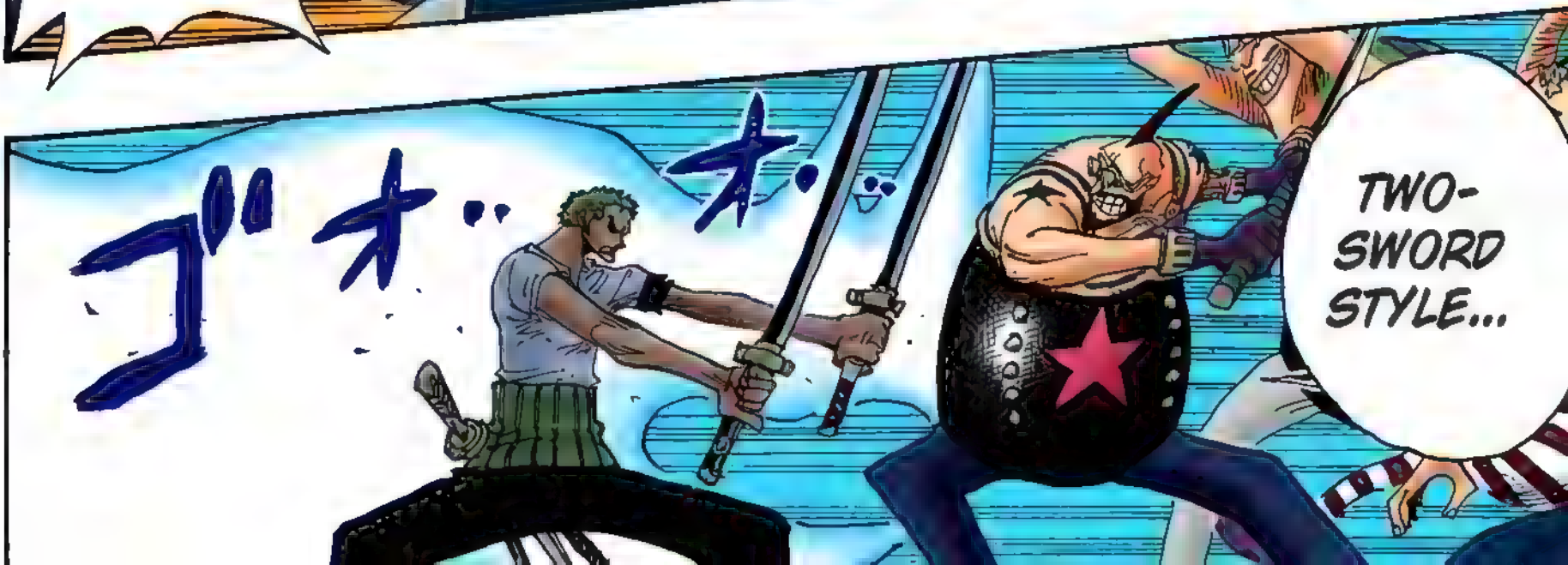
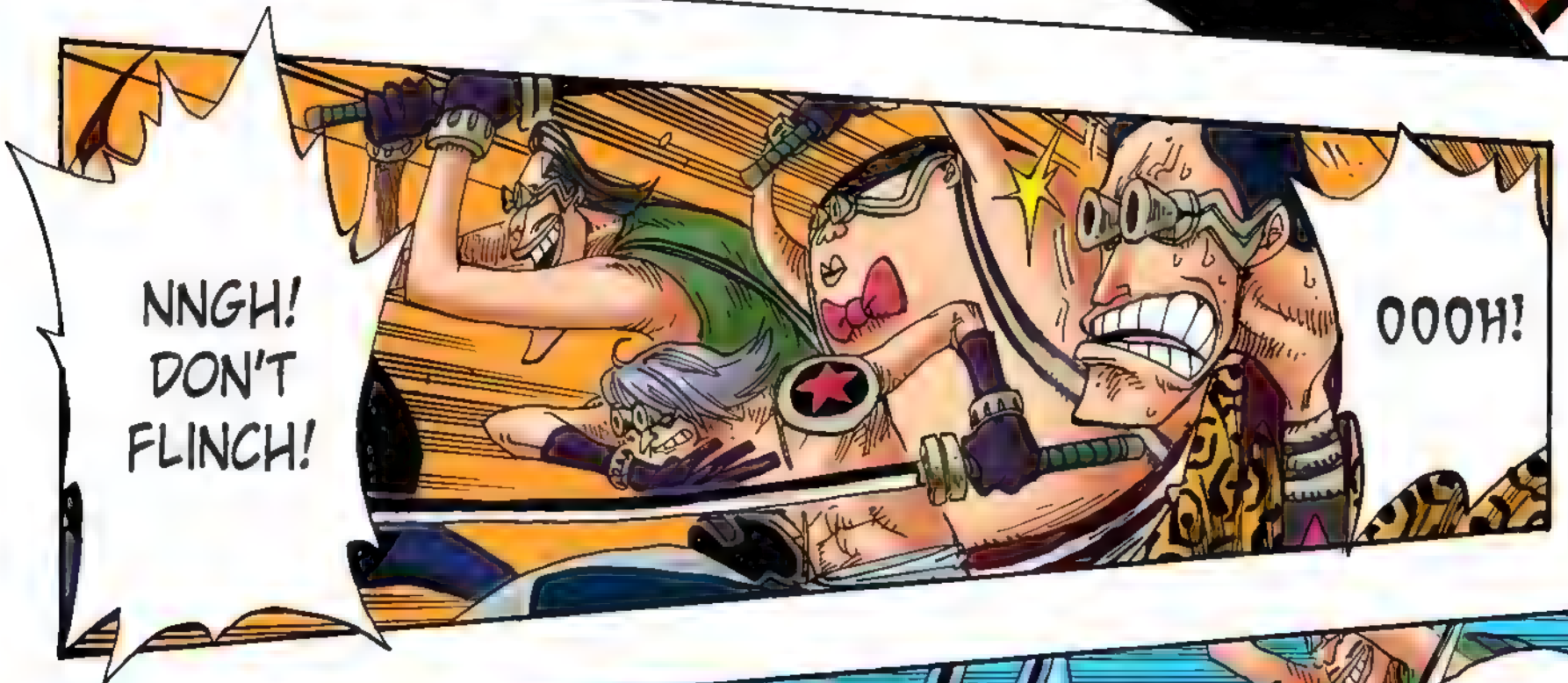
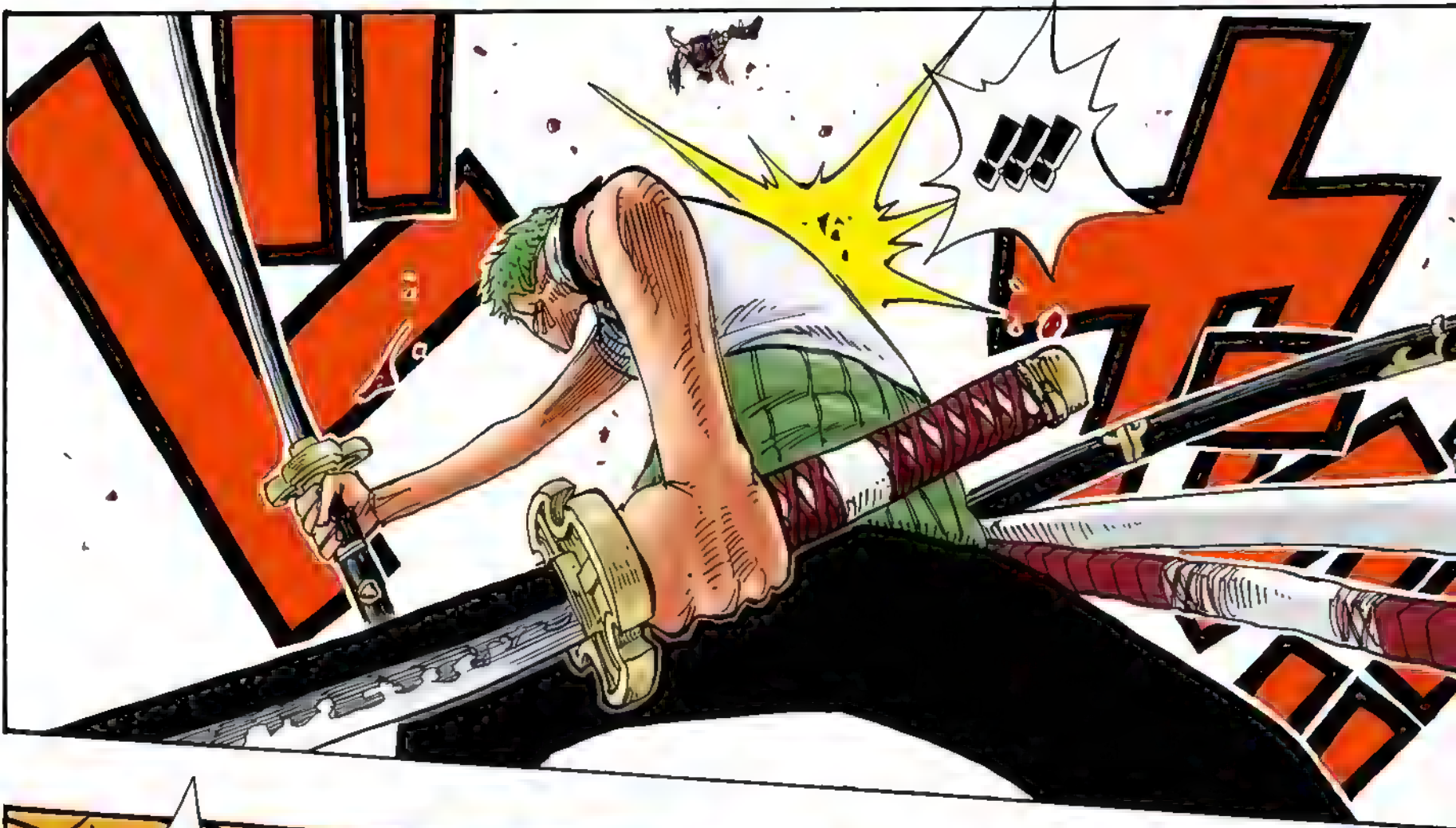
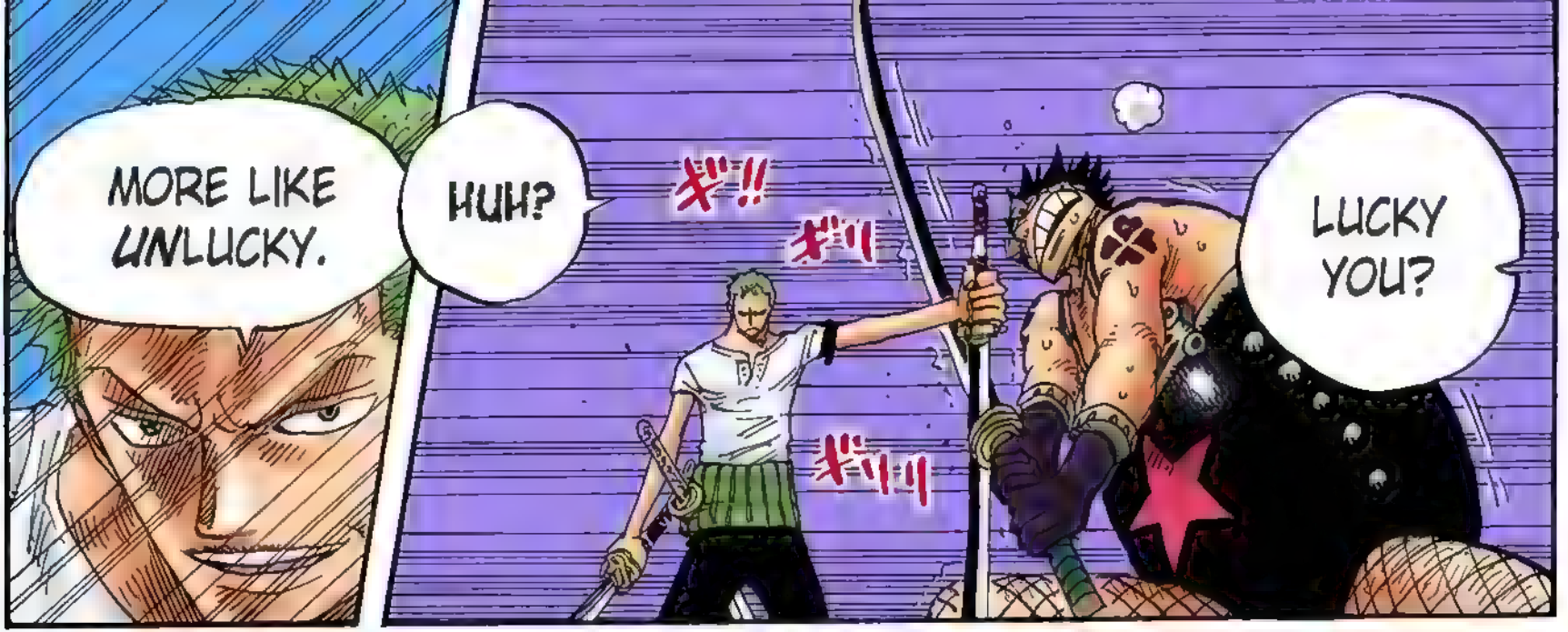
WA HA HA!
WE'RE
GONNA BE
ROLLING IN
DOUGH.
LUCKY US!

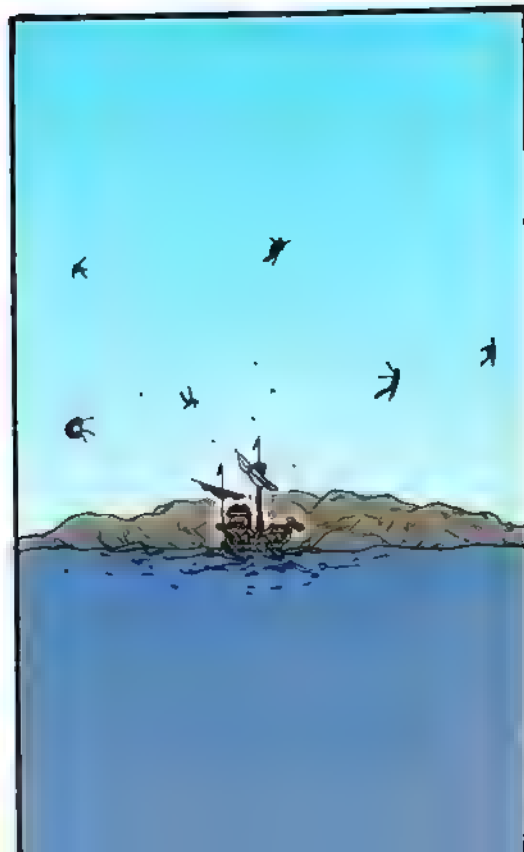
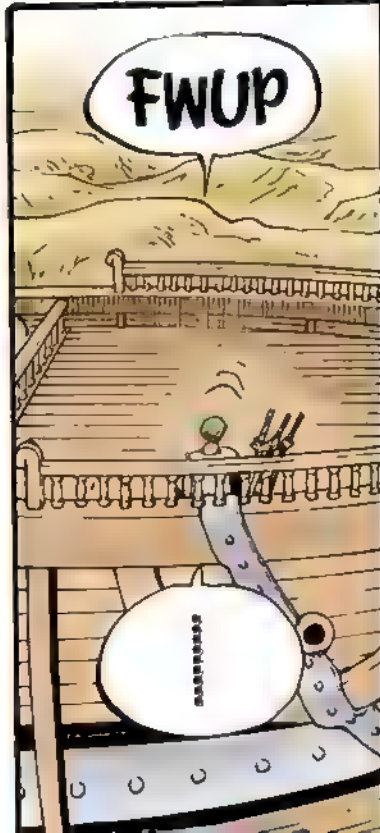
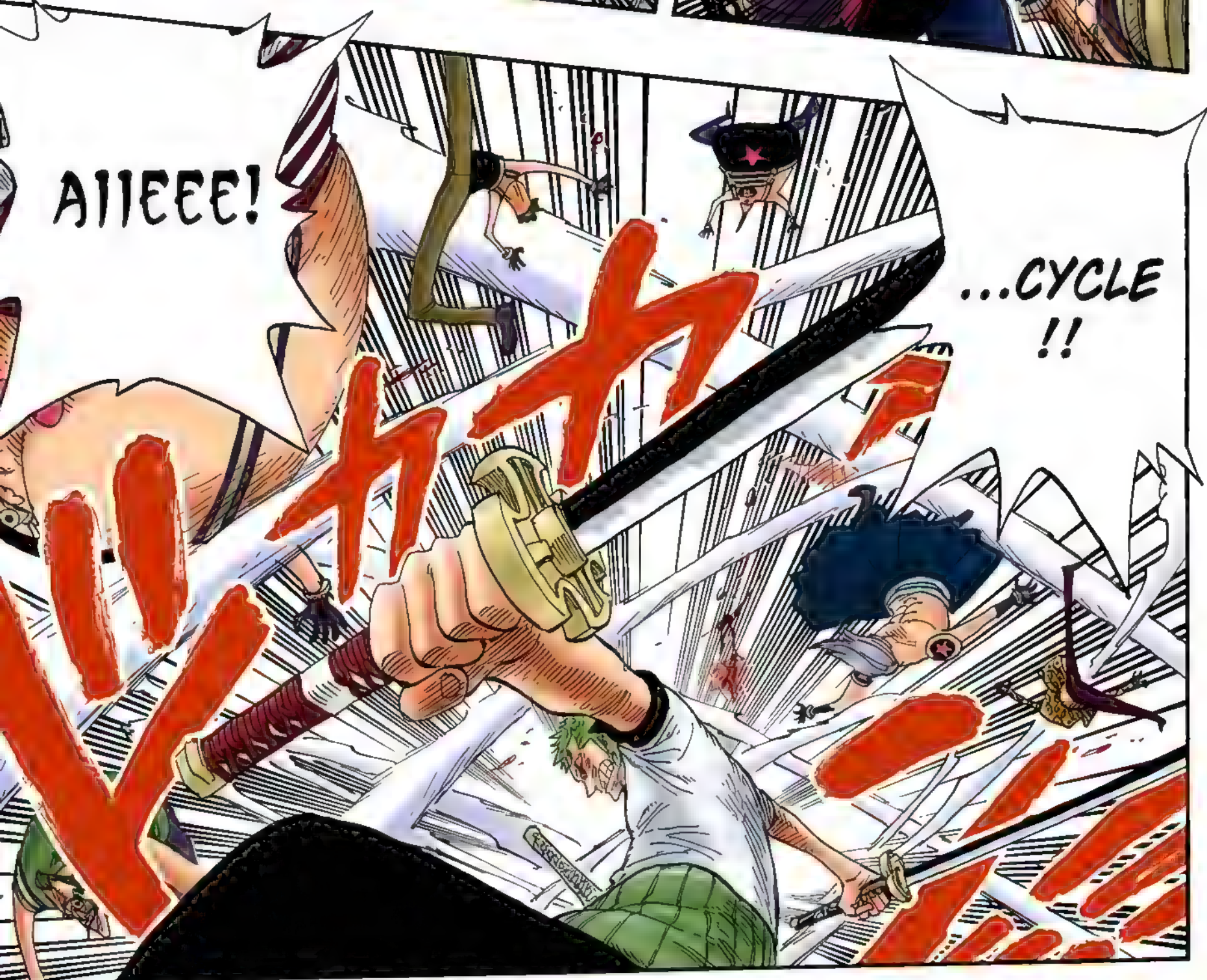
...AND ROUND
UP THE REST
OF THE
CREW!

THEN
WE'LL HIDE
OUT ON
BOARD...



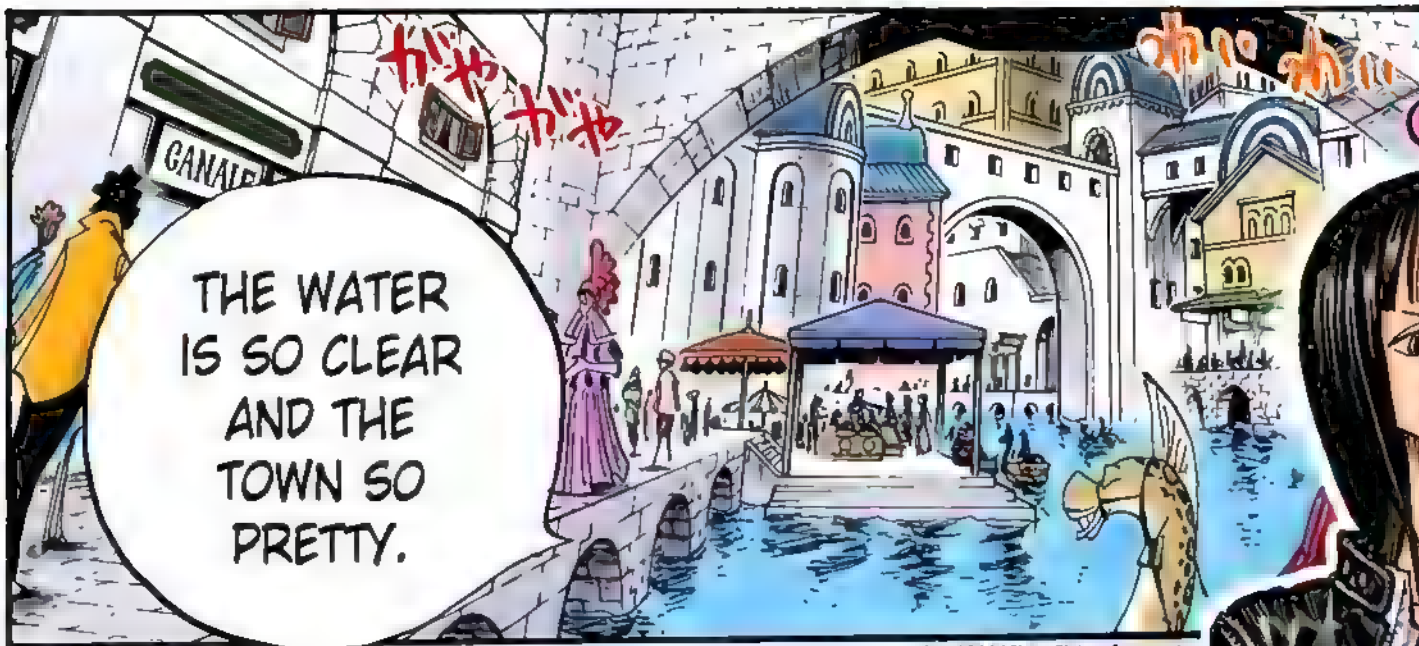
GET
'IM!!







WATER
SEVEN
BACKSTREET
SHOPPING
AREA



THE WATER
IS SO CLEAR
AND THE
TOWN SO
PRETTY.



A MASK
MAKER...

WOW! LOOK
AT THAT,
ROBIN. A SHOP
FULL OF
FACES!



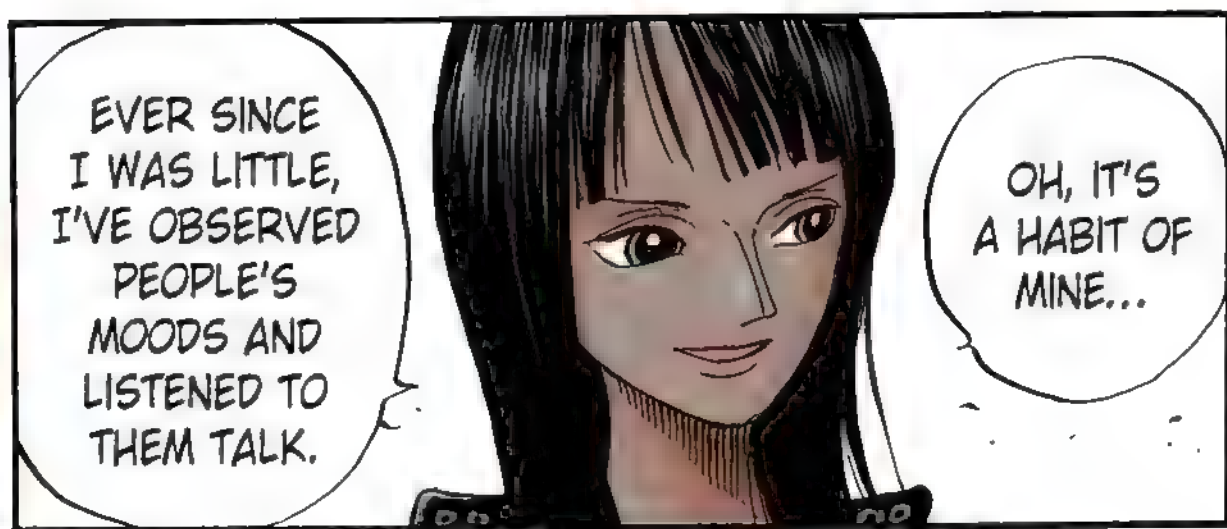
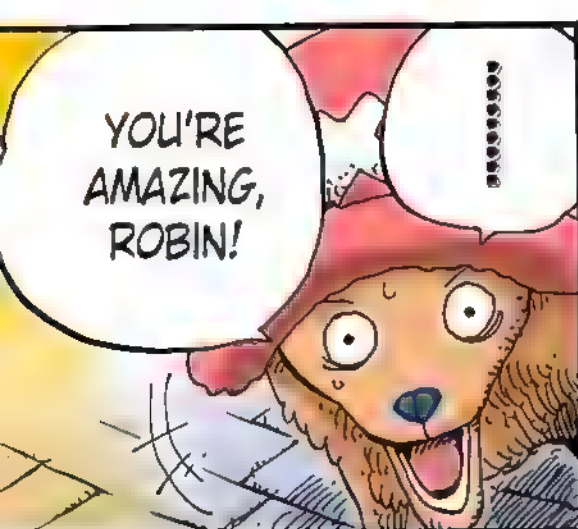
THERE ARE
LOTS OF
PEDESTRIAN
AREAS TOO.

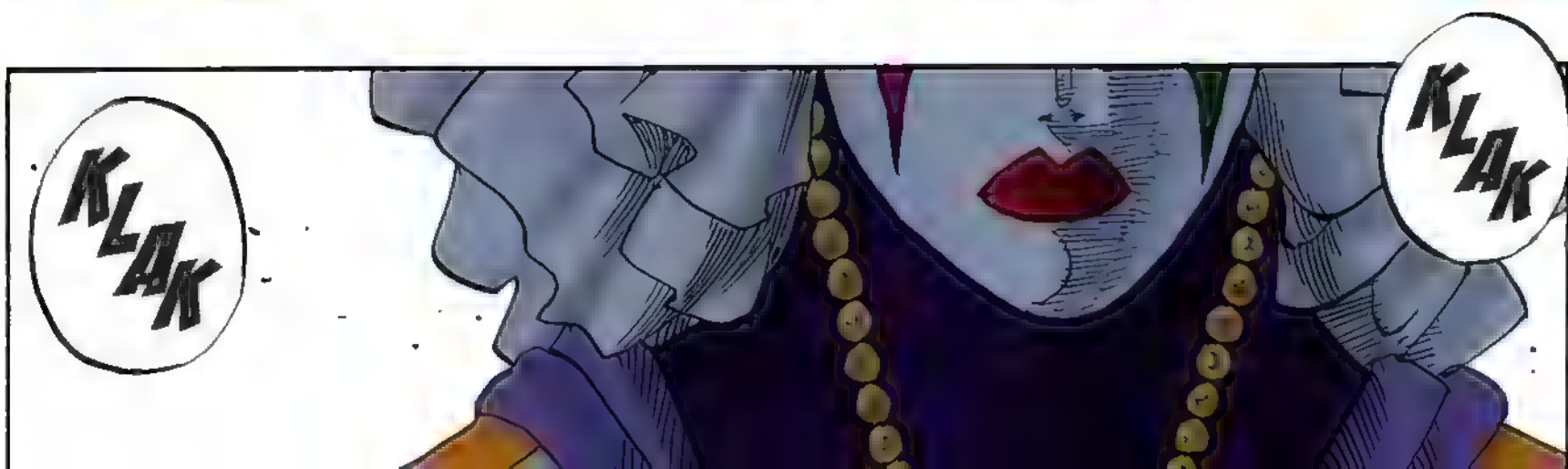
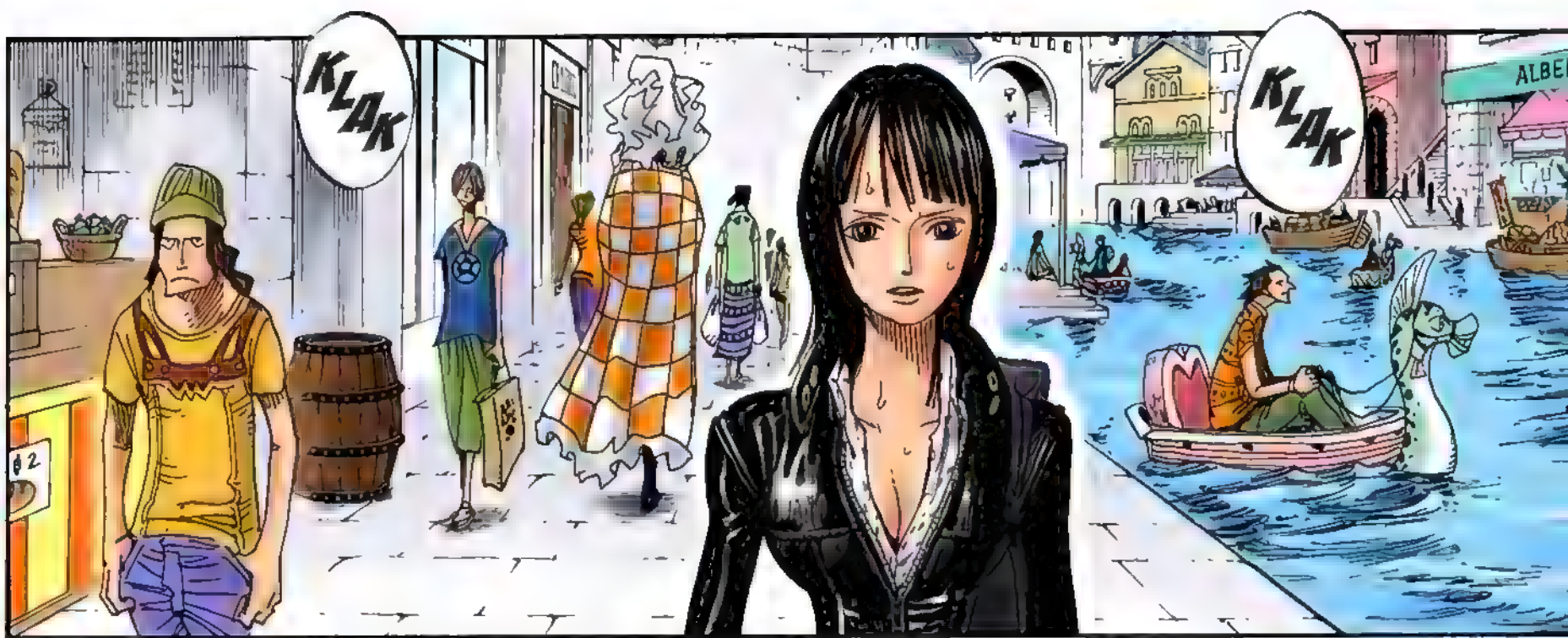
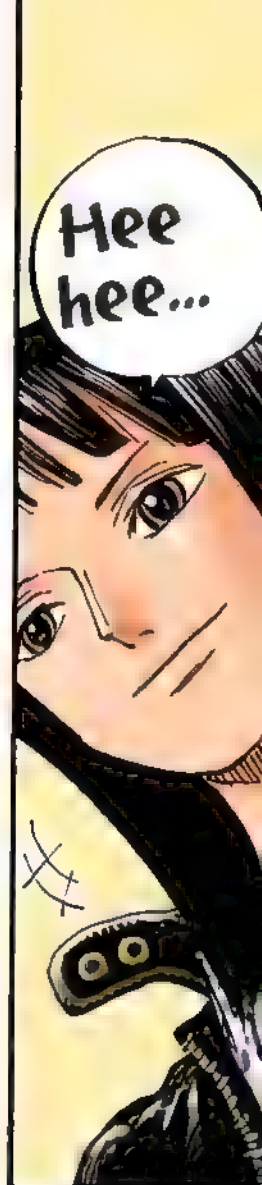


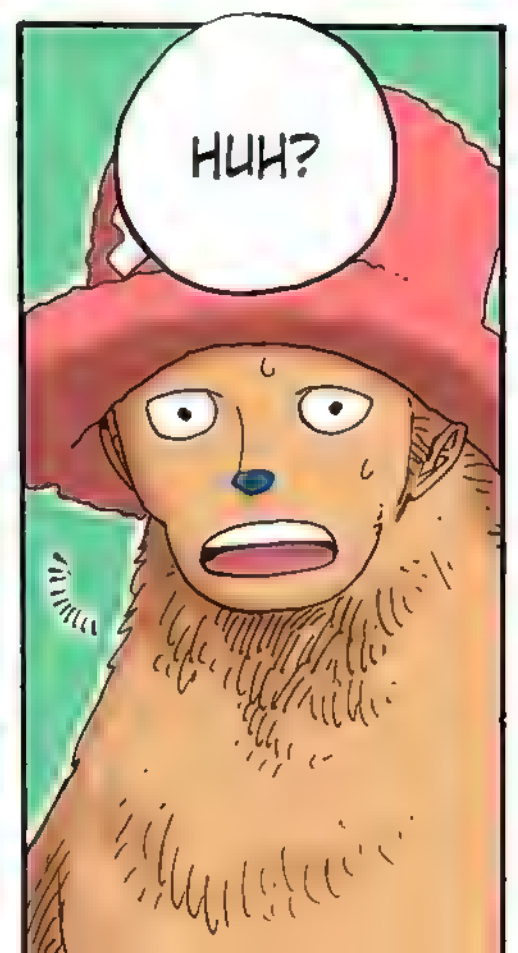
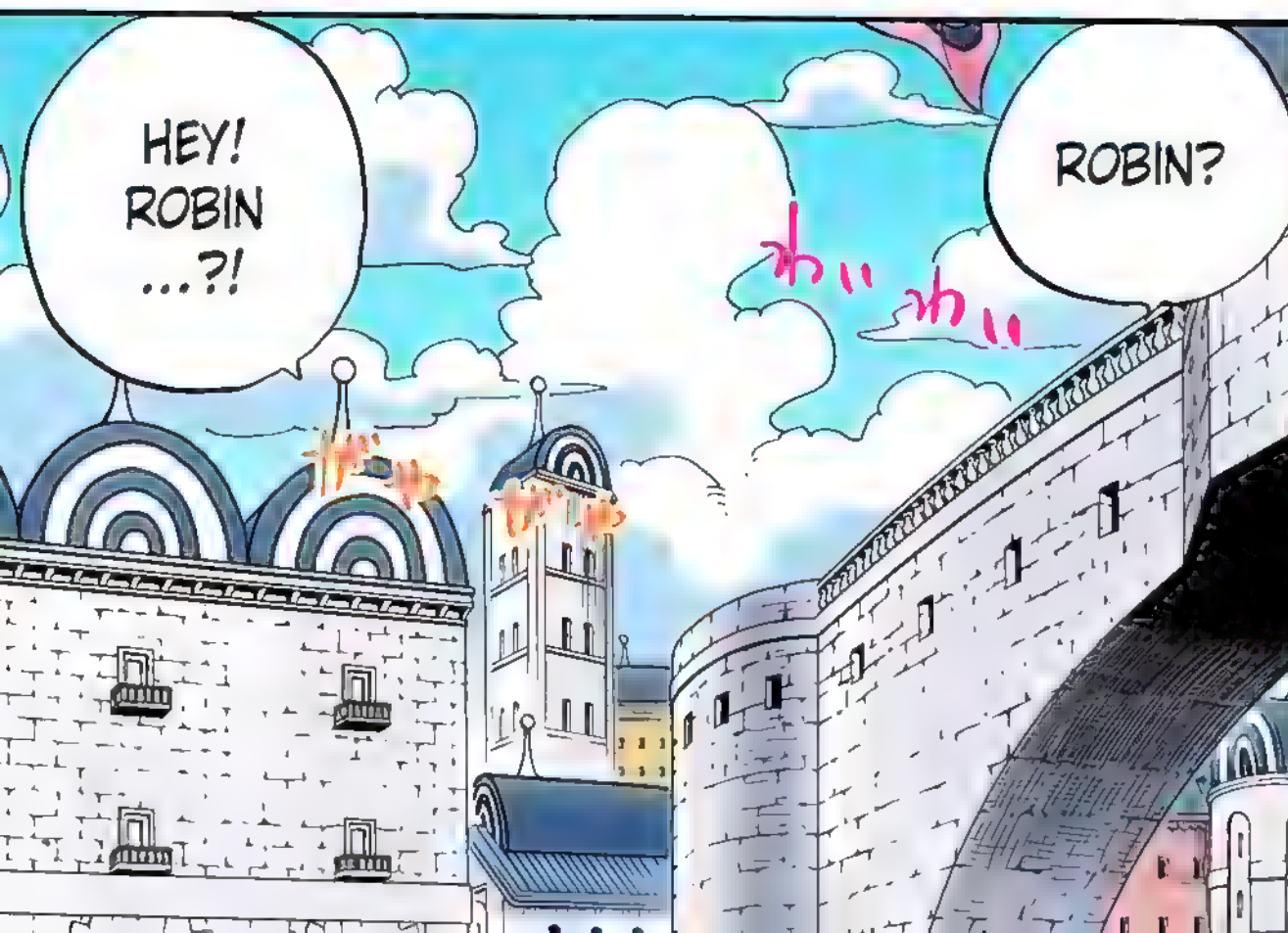
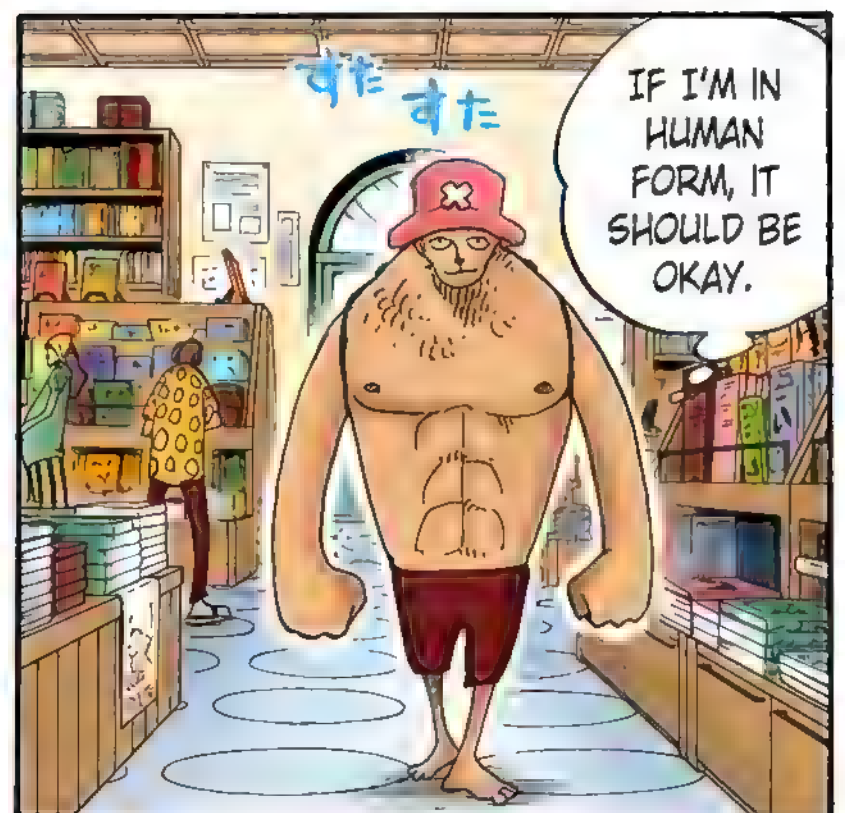
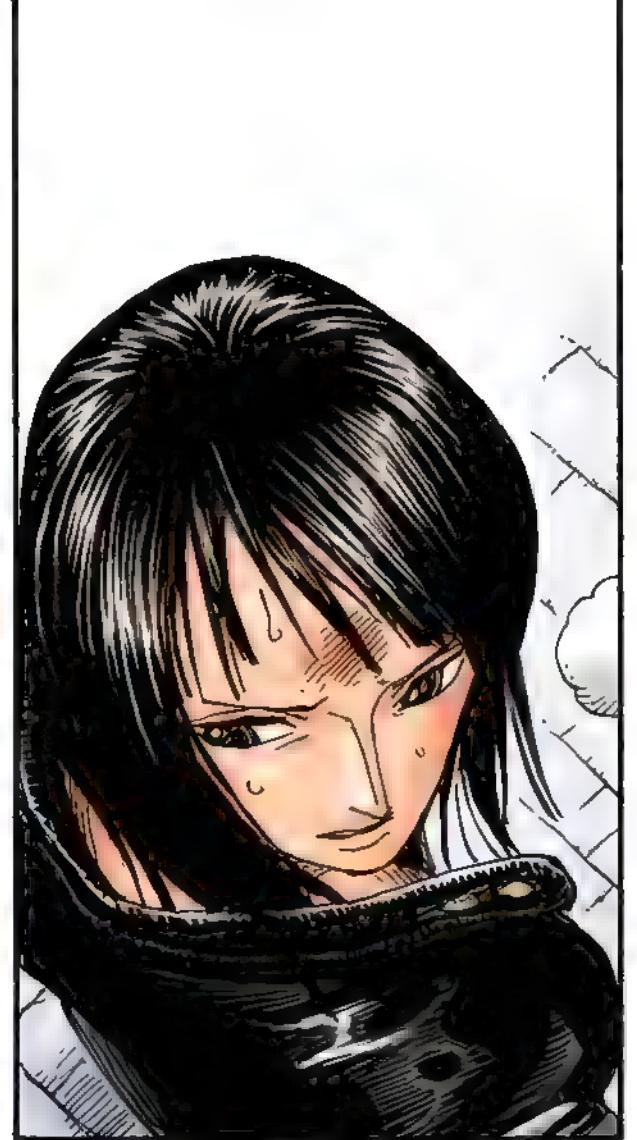
THEY WERE
WEARING
MASKS?!
I THOUGHT
THEY JUST HAD
FUNNY-LOOKING
FACES.

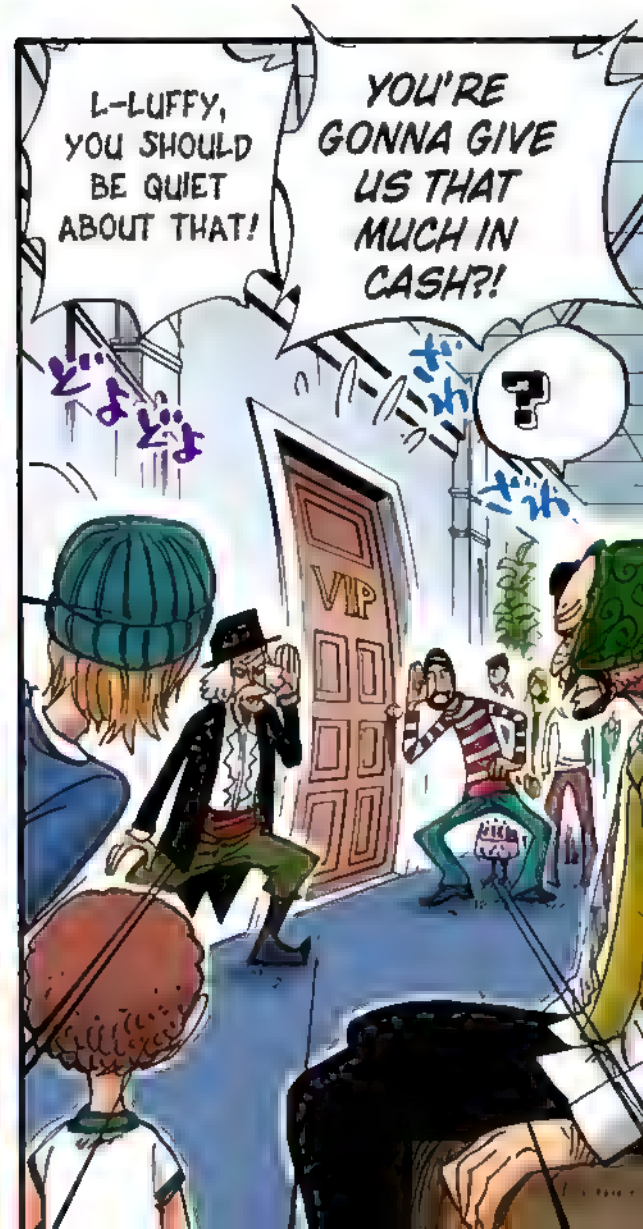
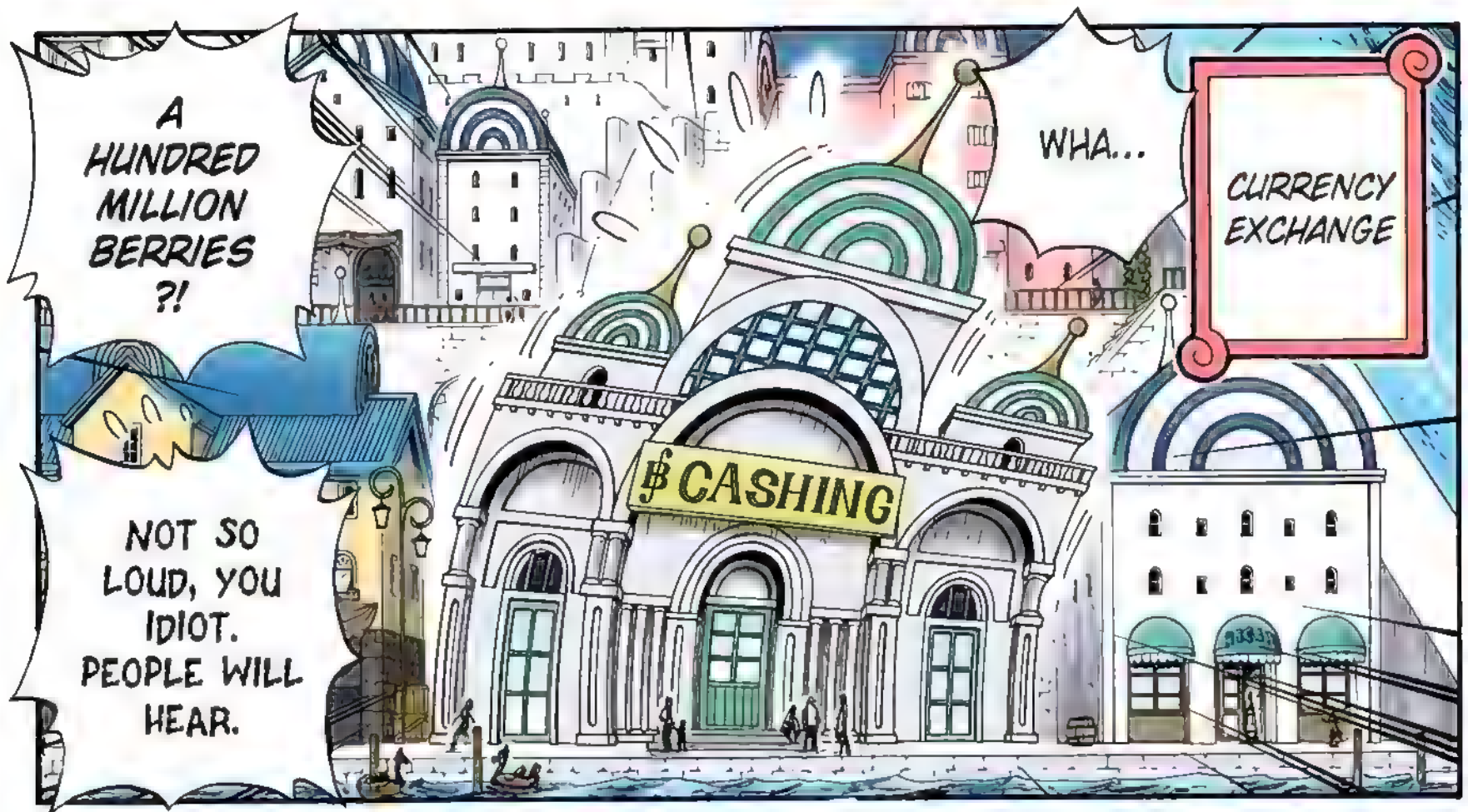
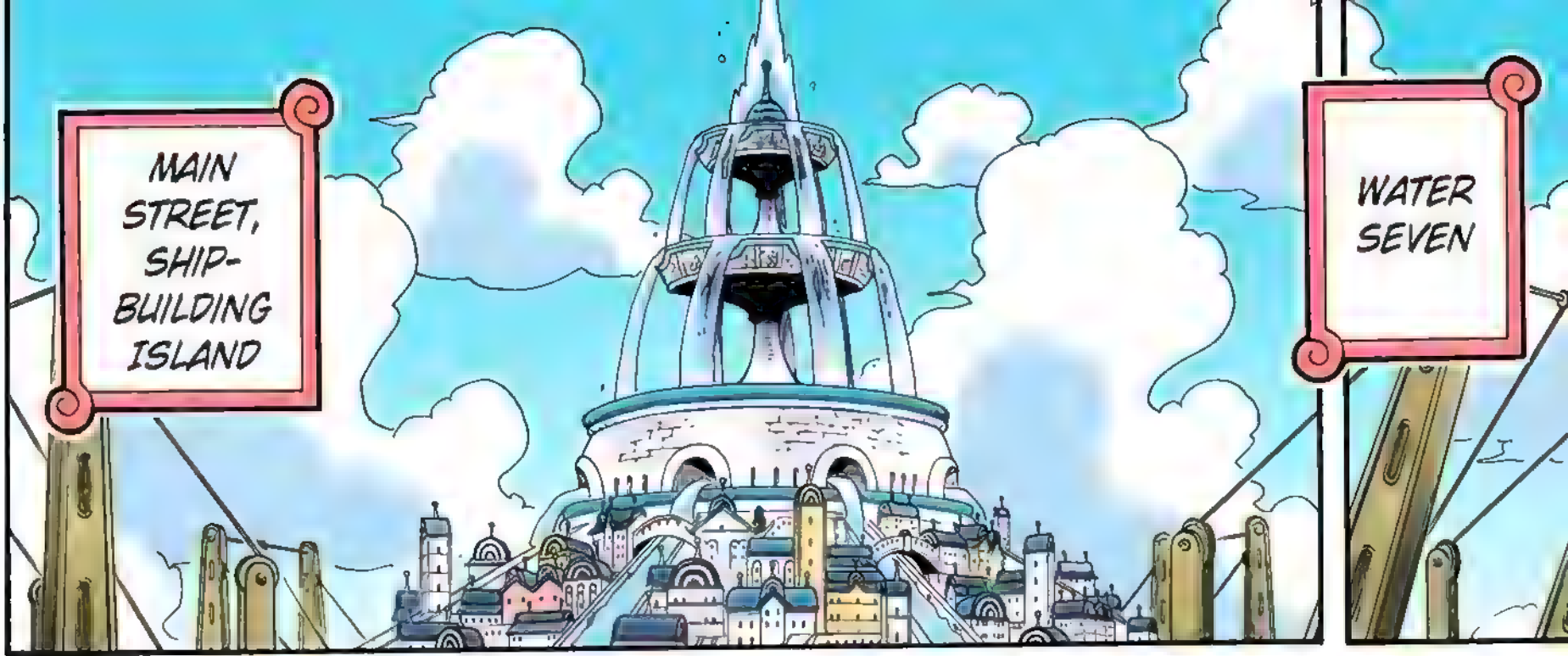
I'VE SEEN
PEOPLE WALKING
AROUND WITH
THOSE MASKS
ON.

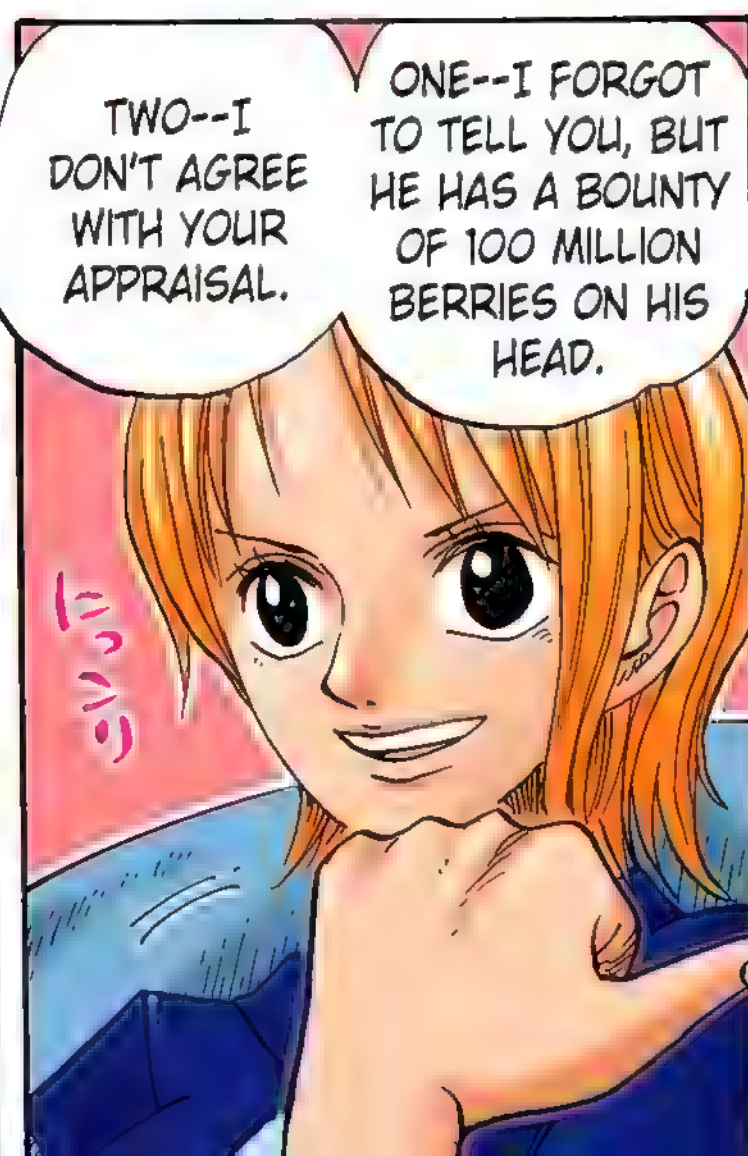
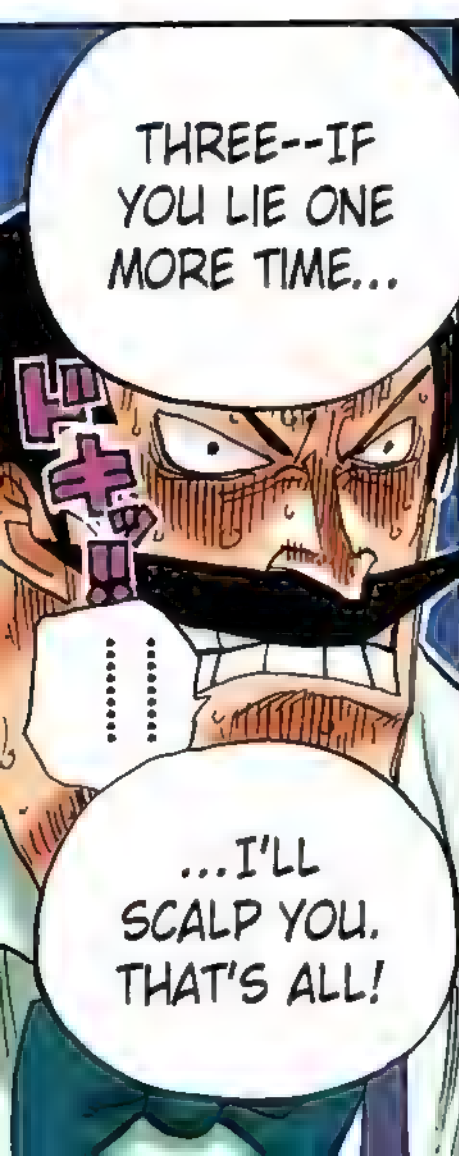
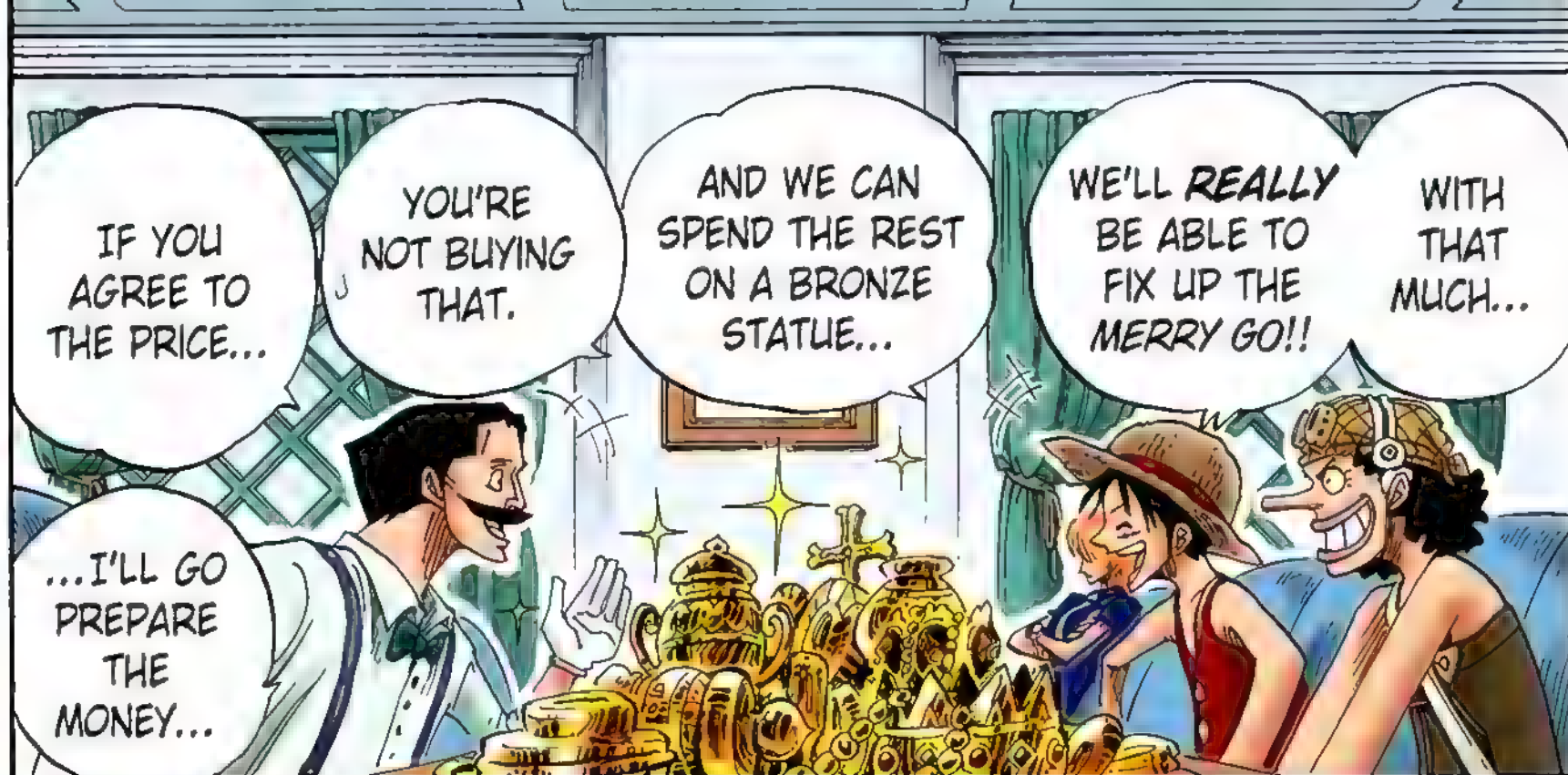


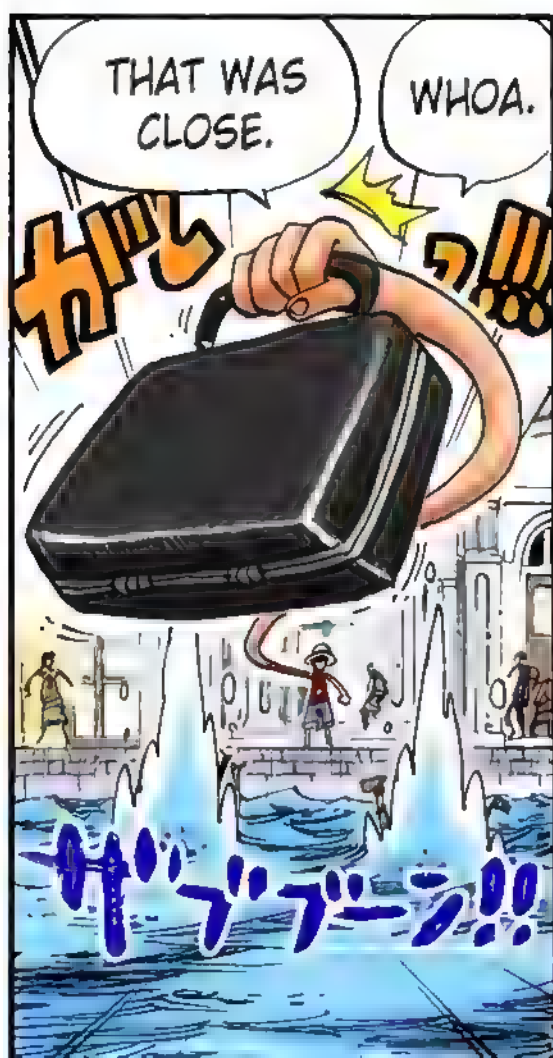
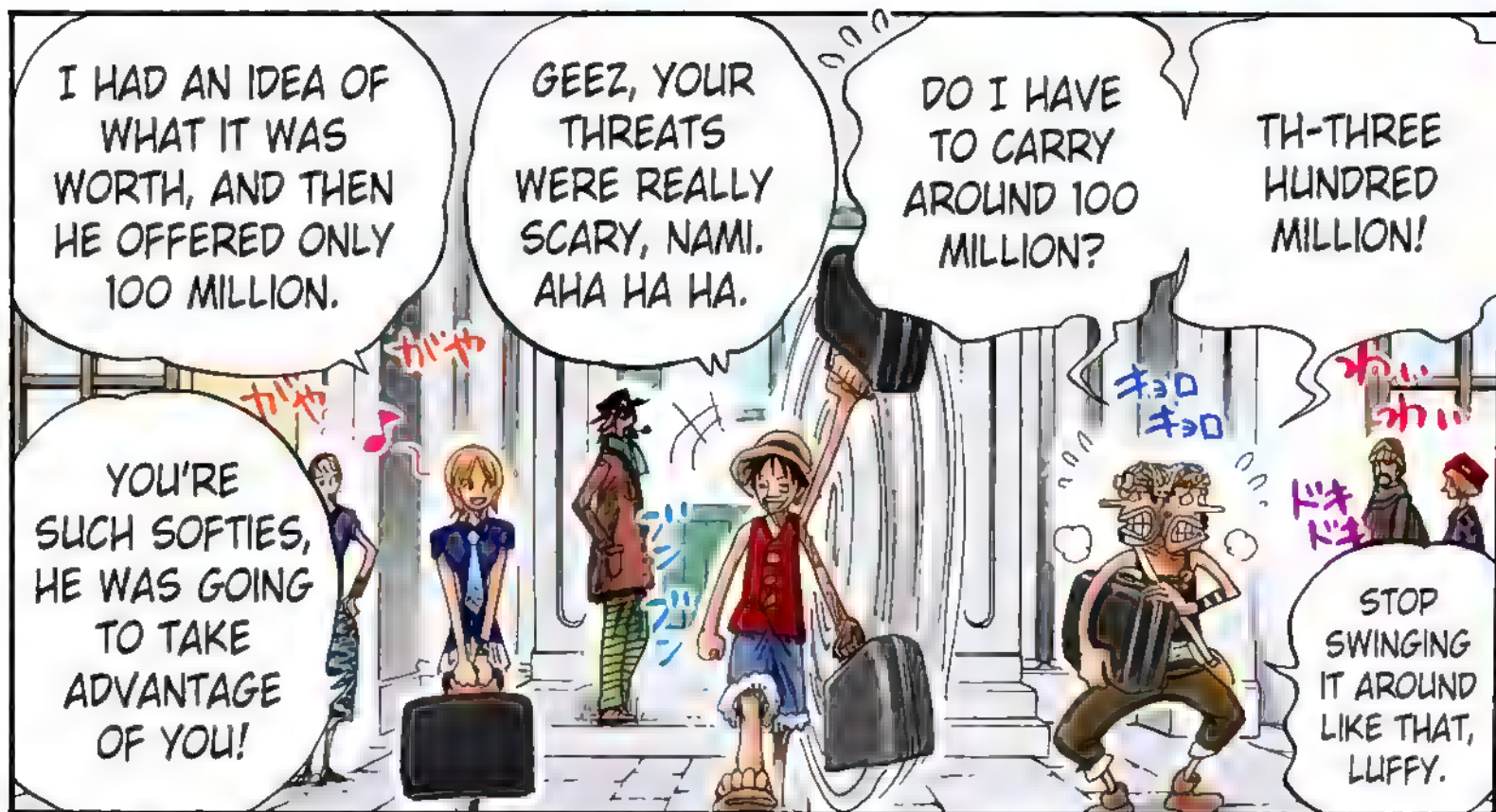
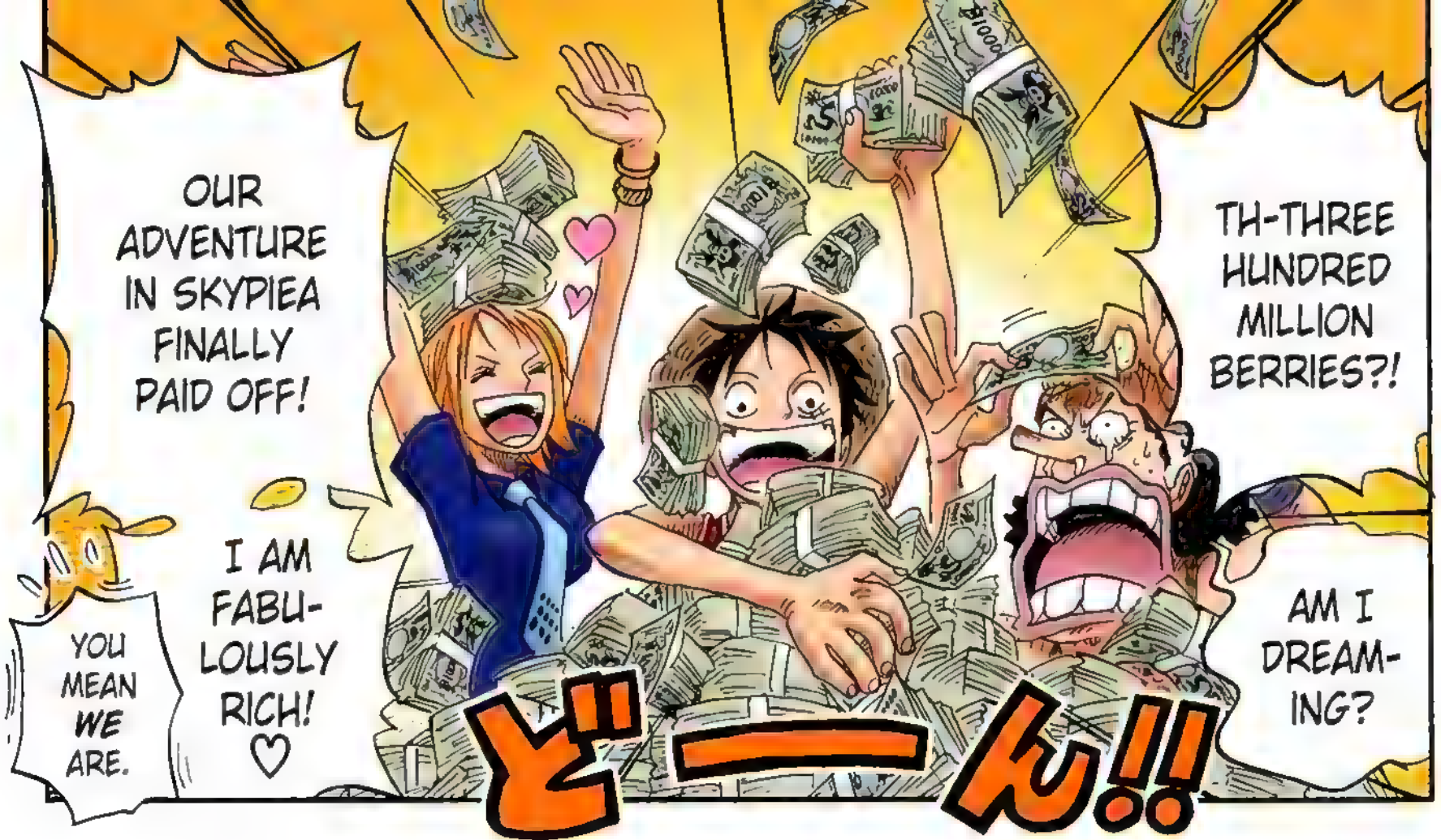


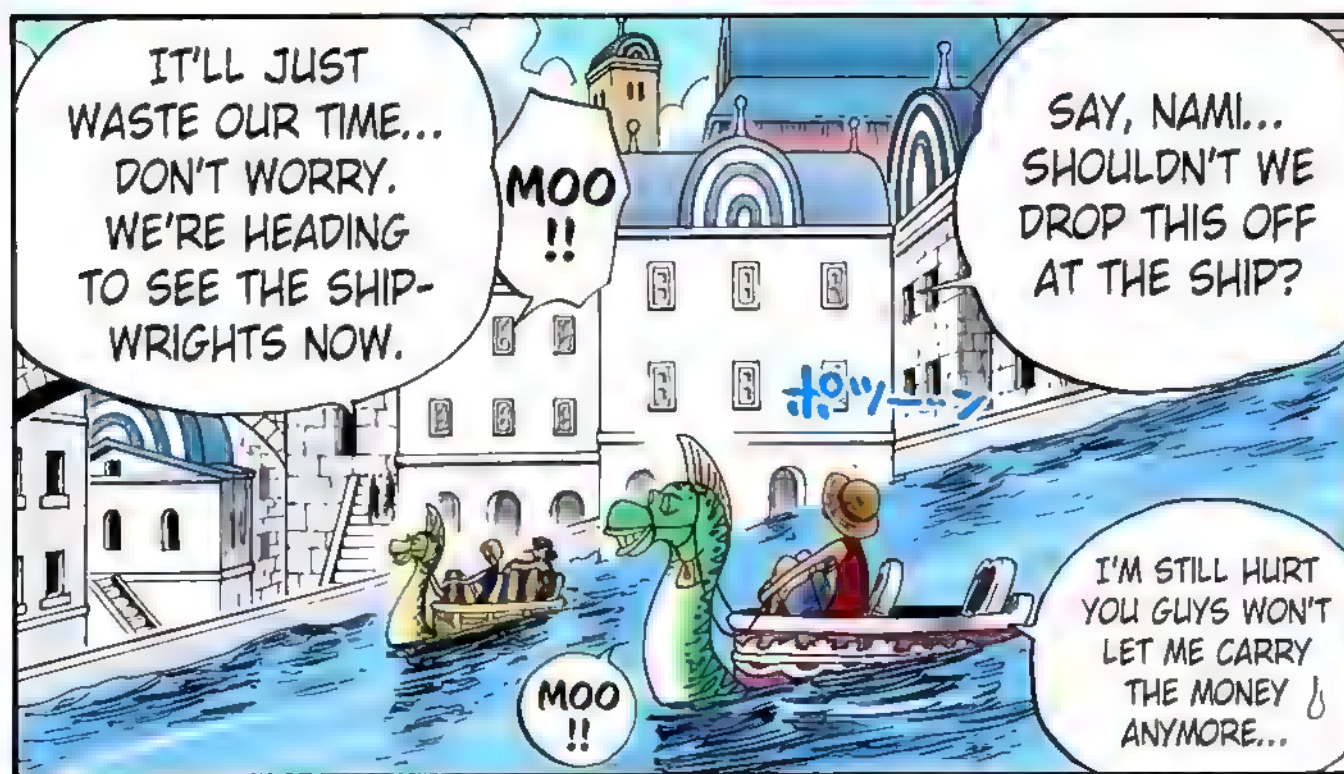
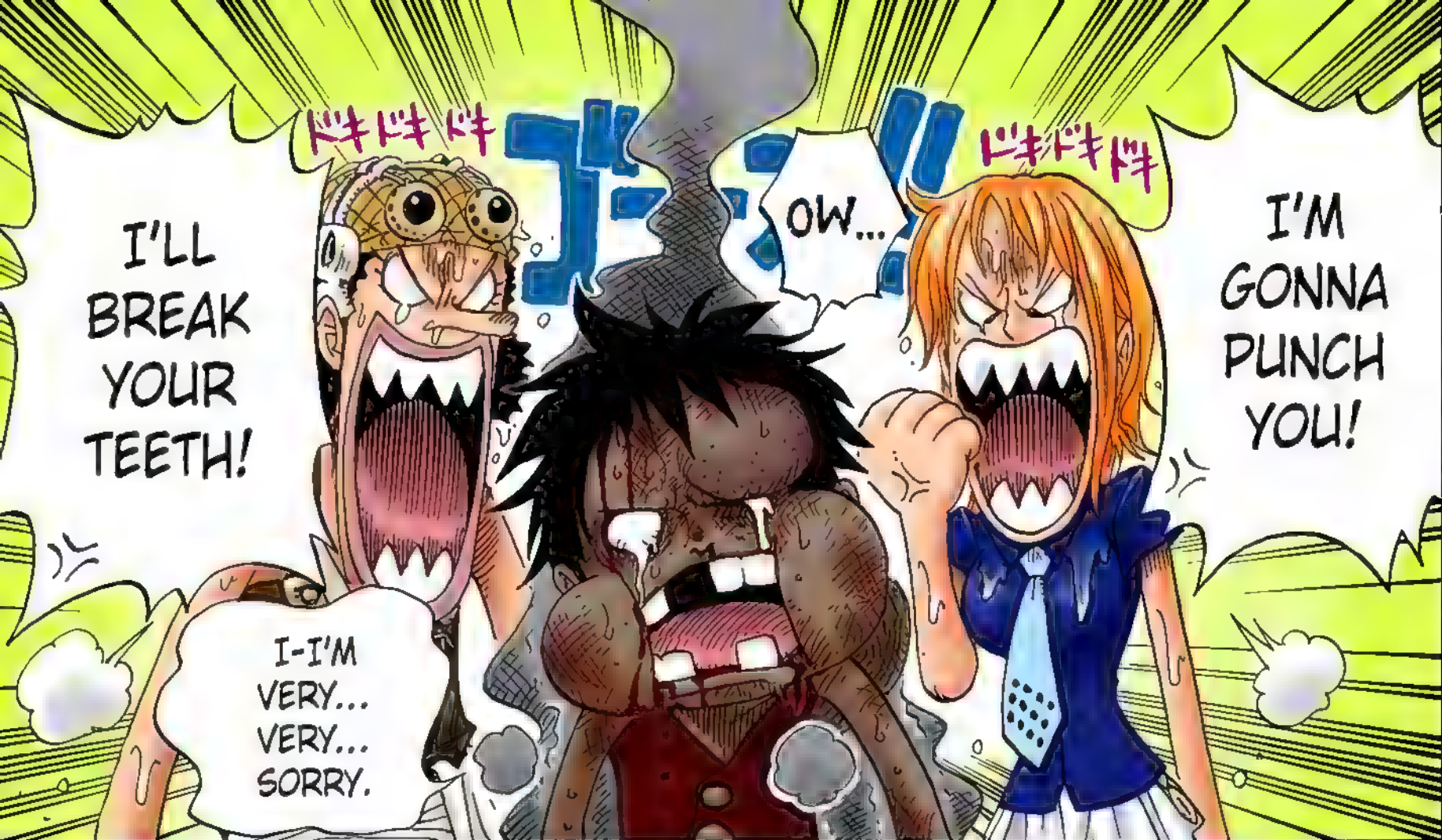


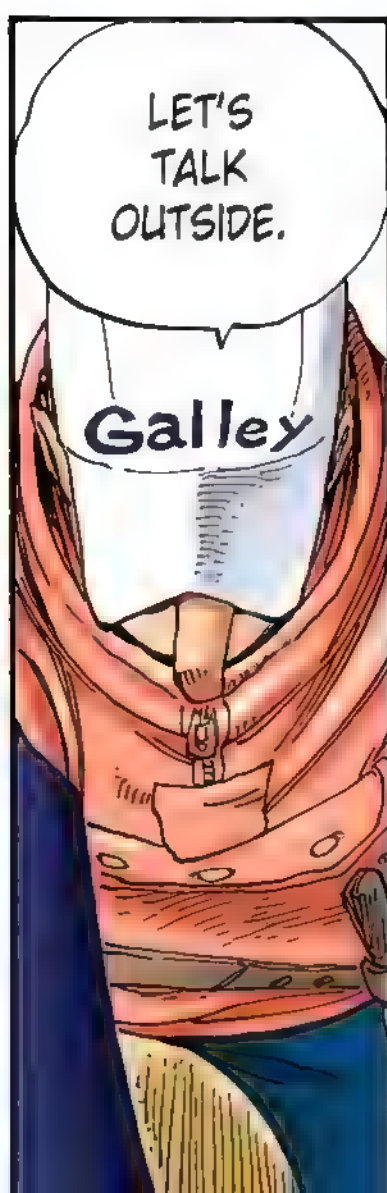
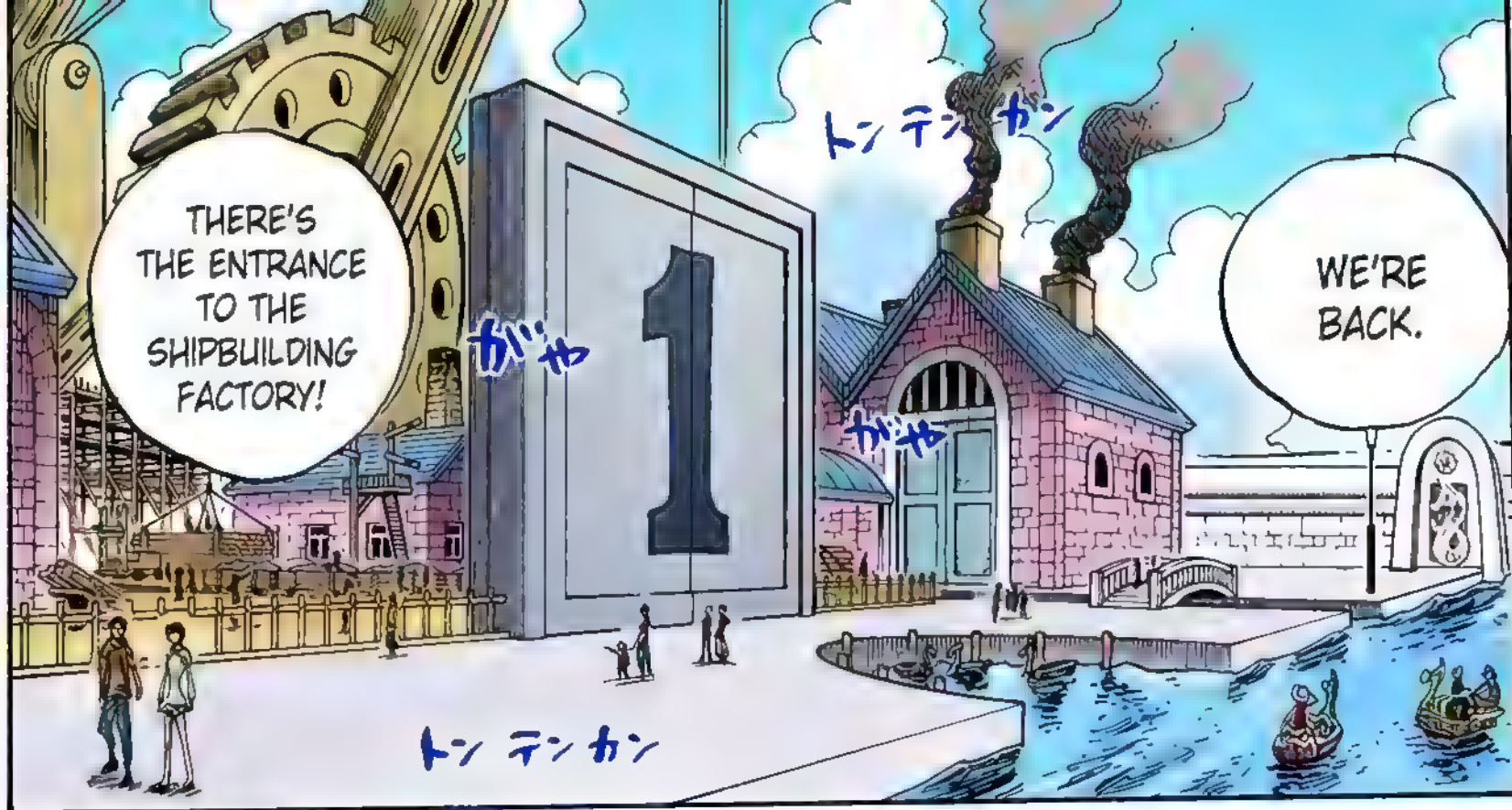




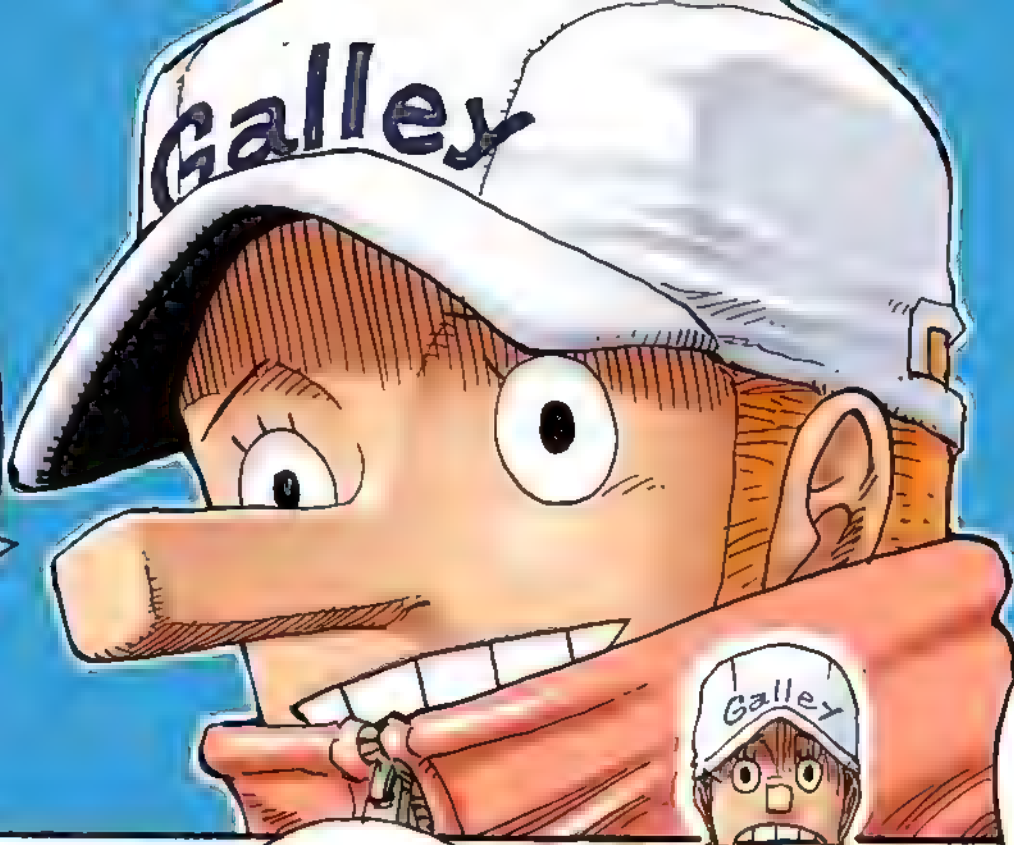






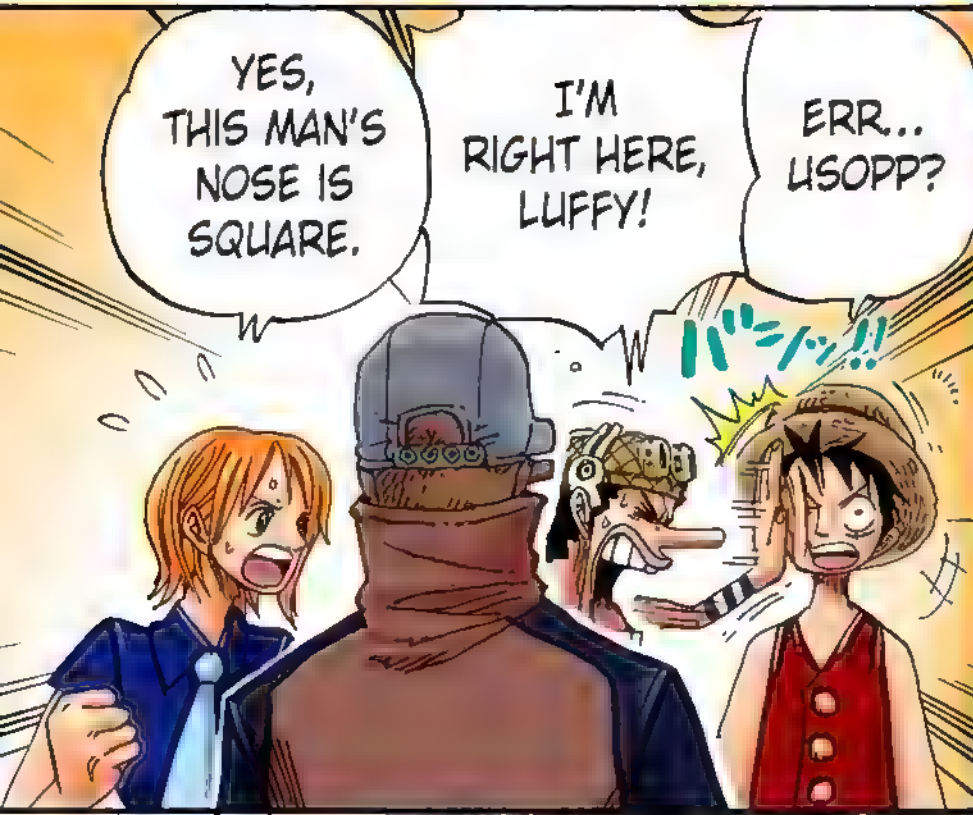
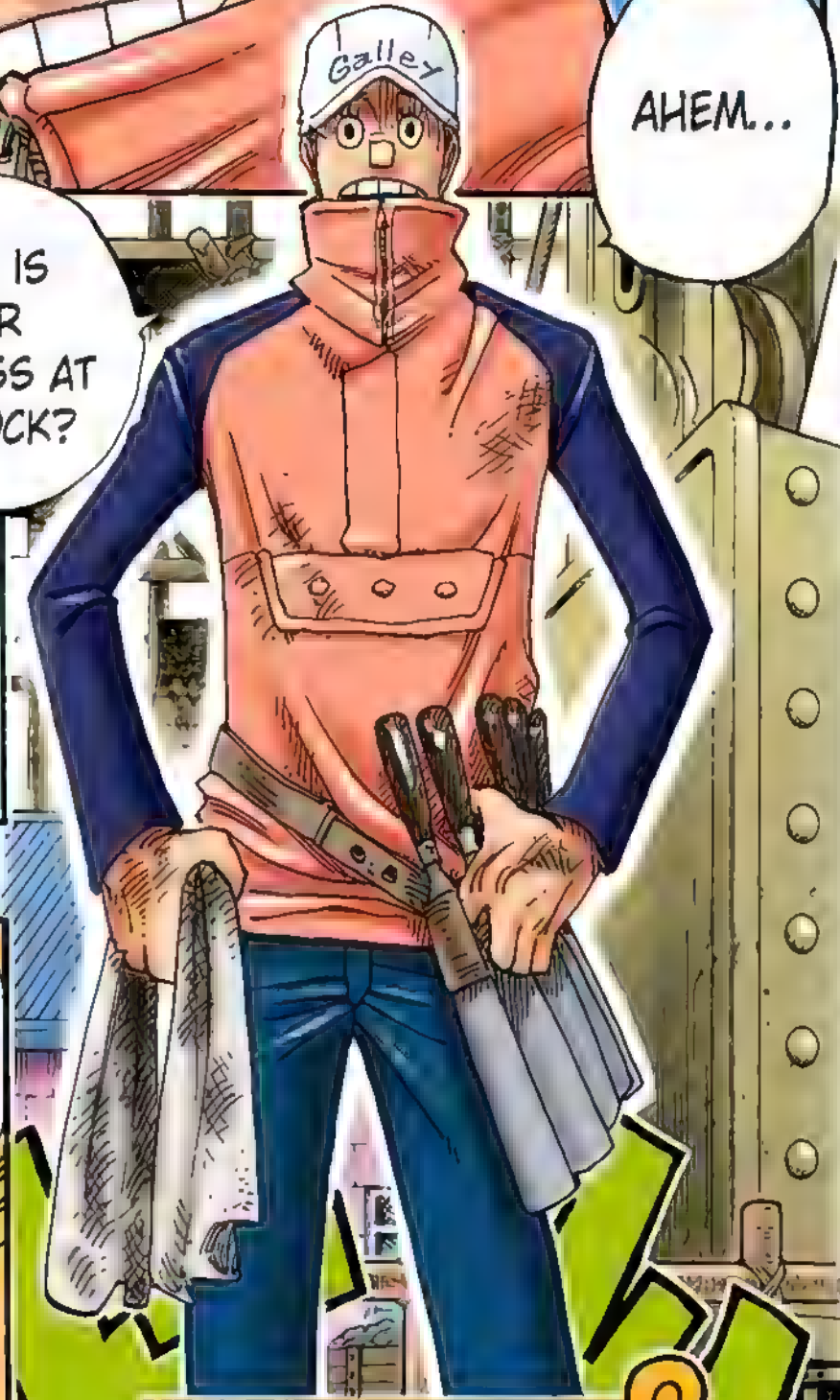
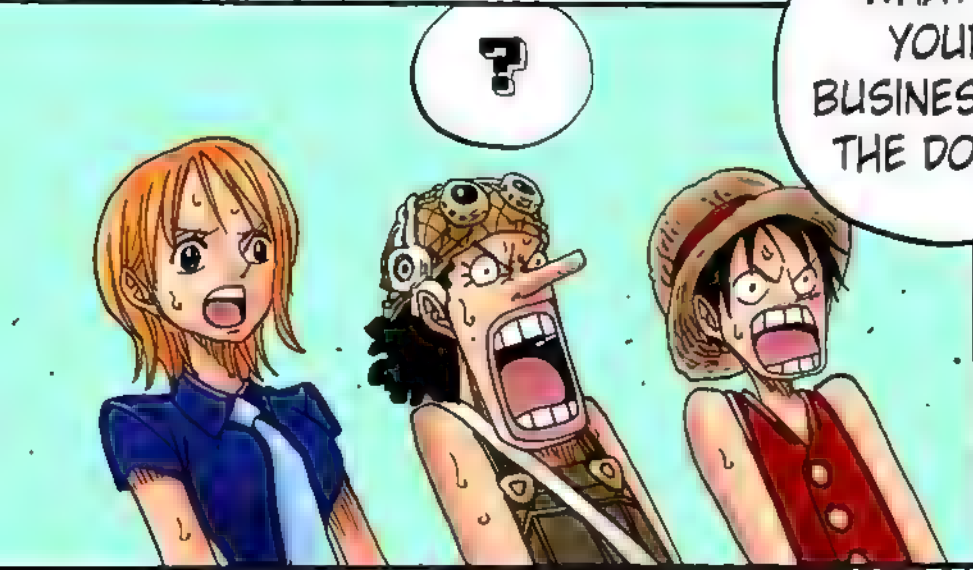


ONLY
AUTHORIZED
PERSONNEL
ARE ALLOWED
INSIDE THE
FACTORY.



AHEM...

WHAT IS
YOUR
BUSINESS AT
THE DOCK?



YES,
THIS MAN'S
NOSE IS
SQUARE.

I'M
RIGHT HERE,
LUFFY!

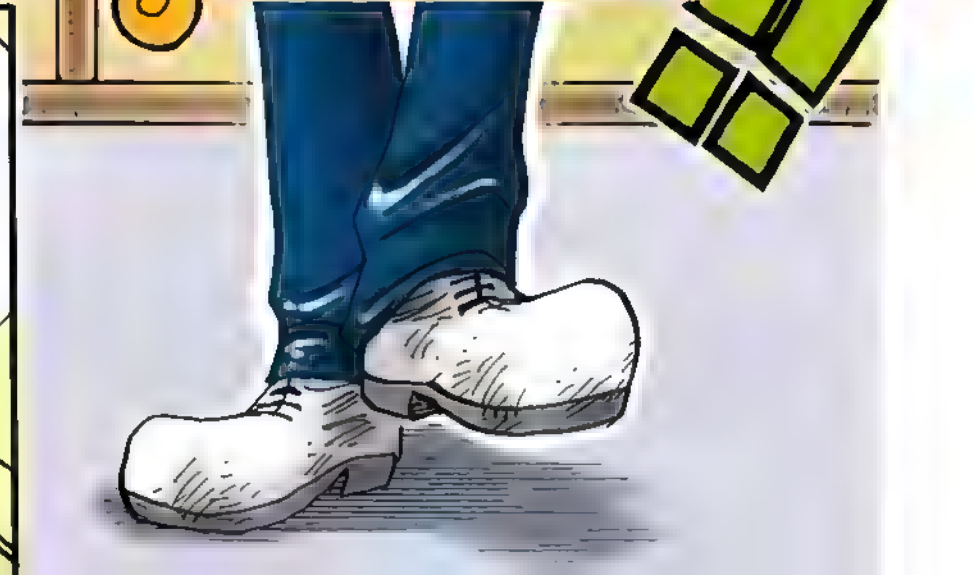
ERR..
USOPP?

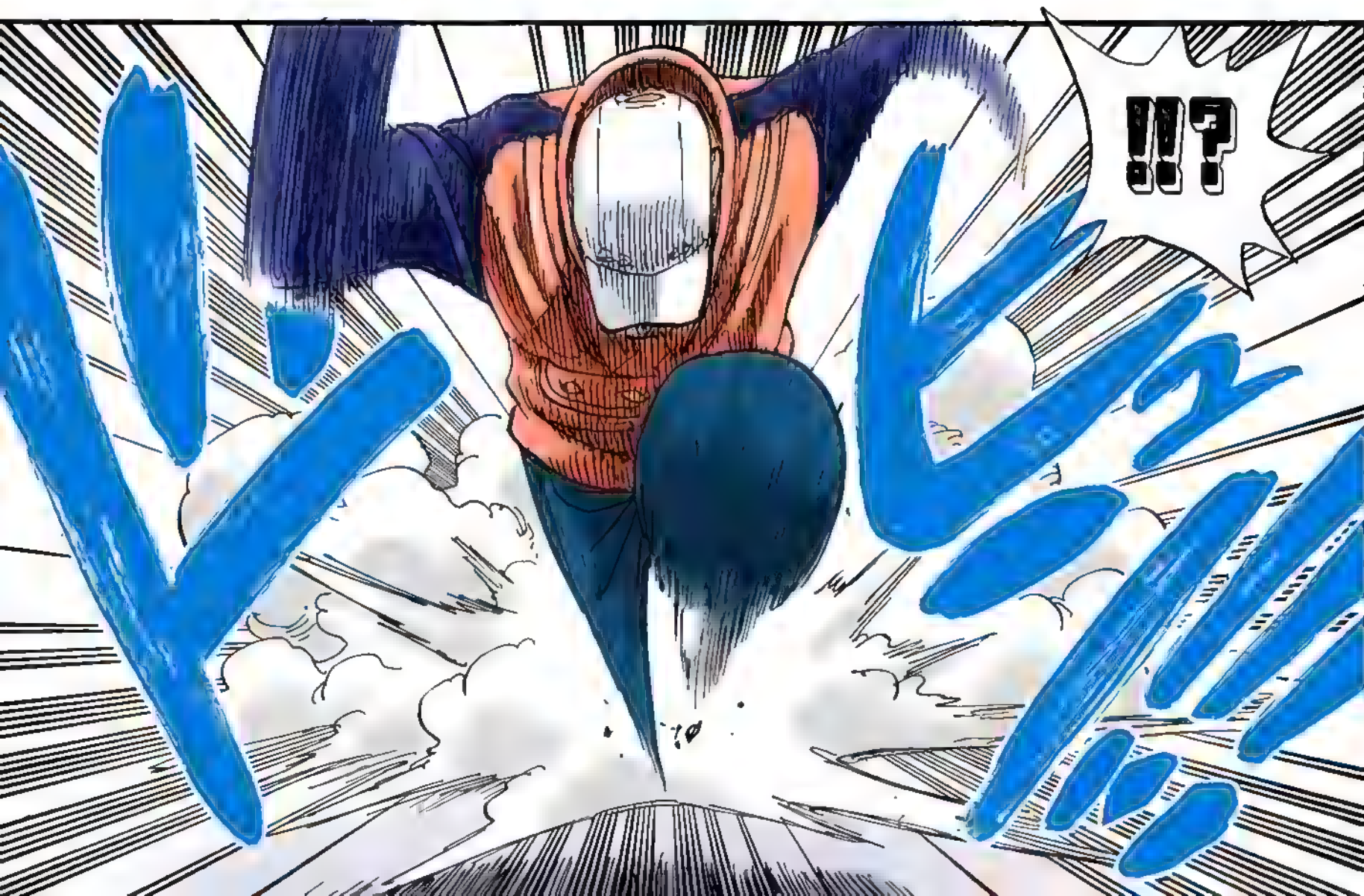
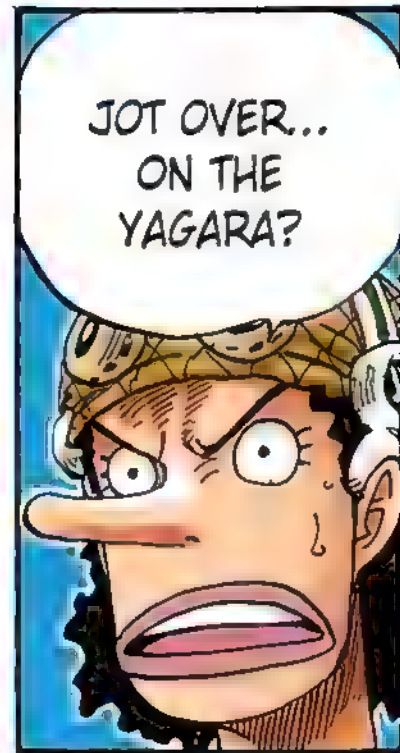
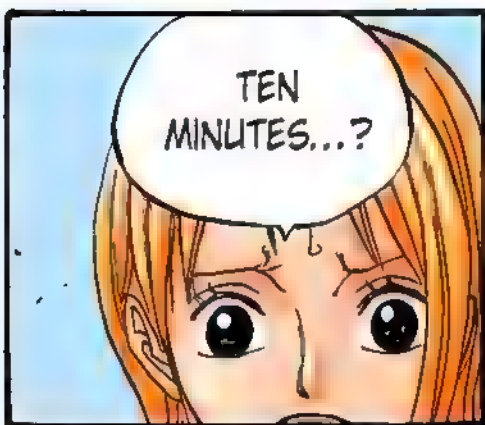
KAKU
GALLEY-LA
COMPANY
SHIP CARPENTER

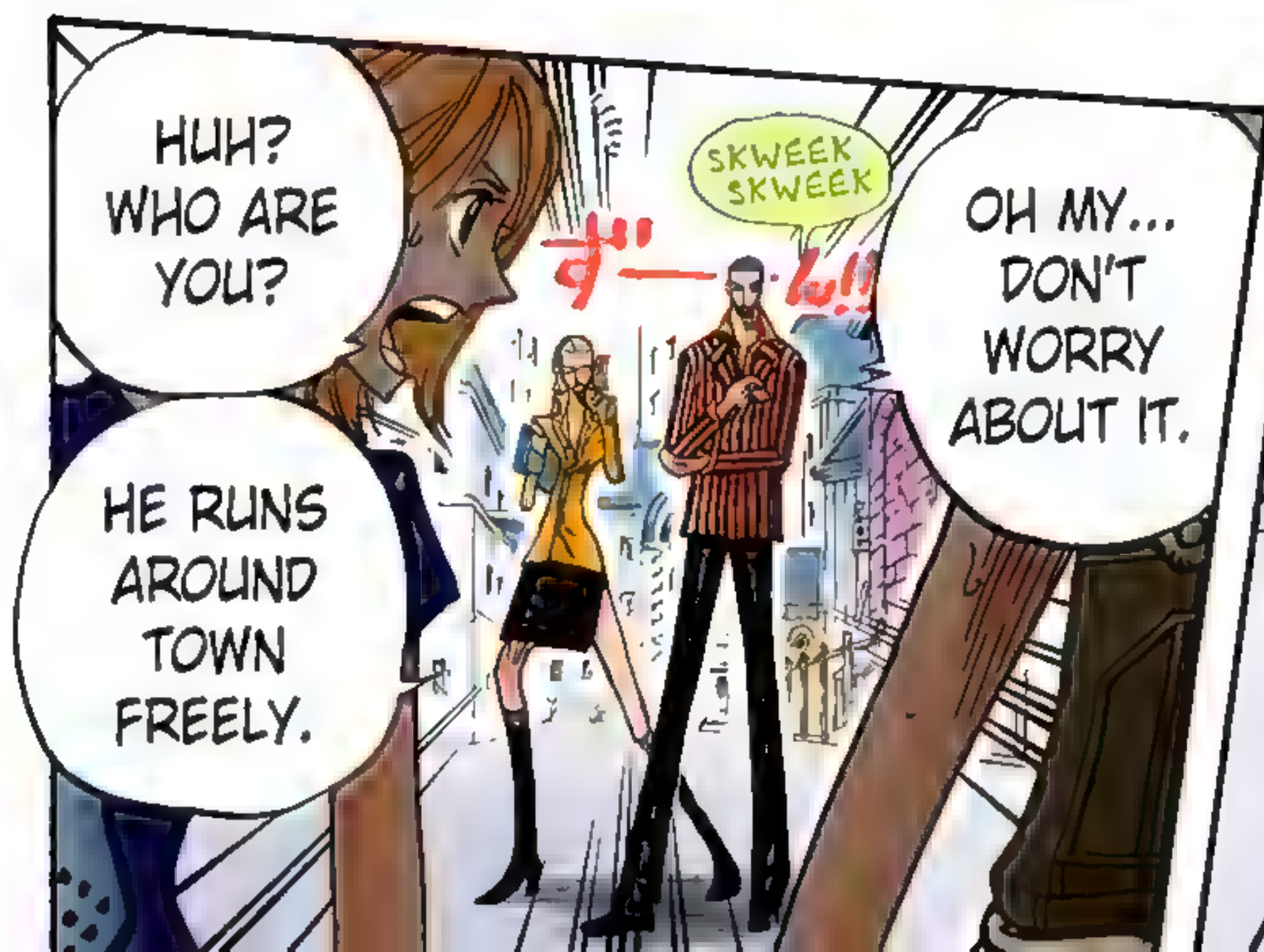
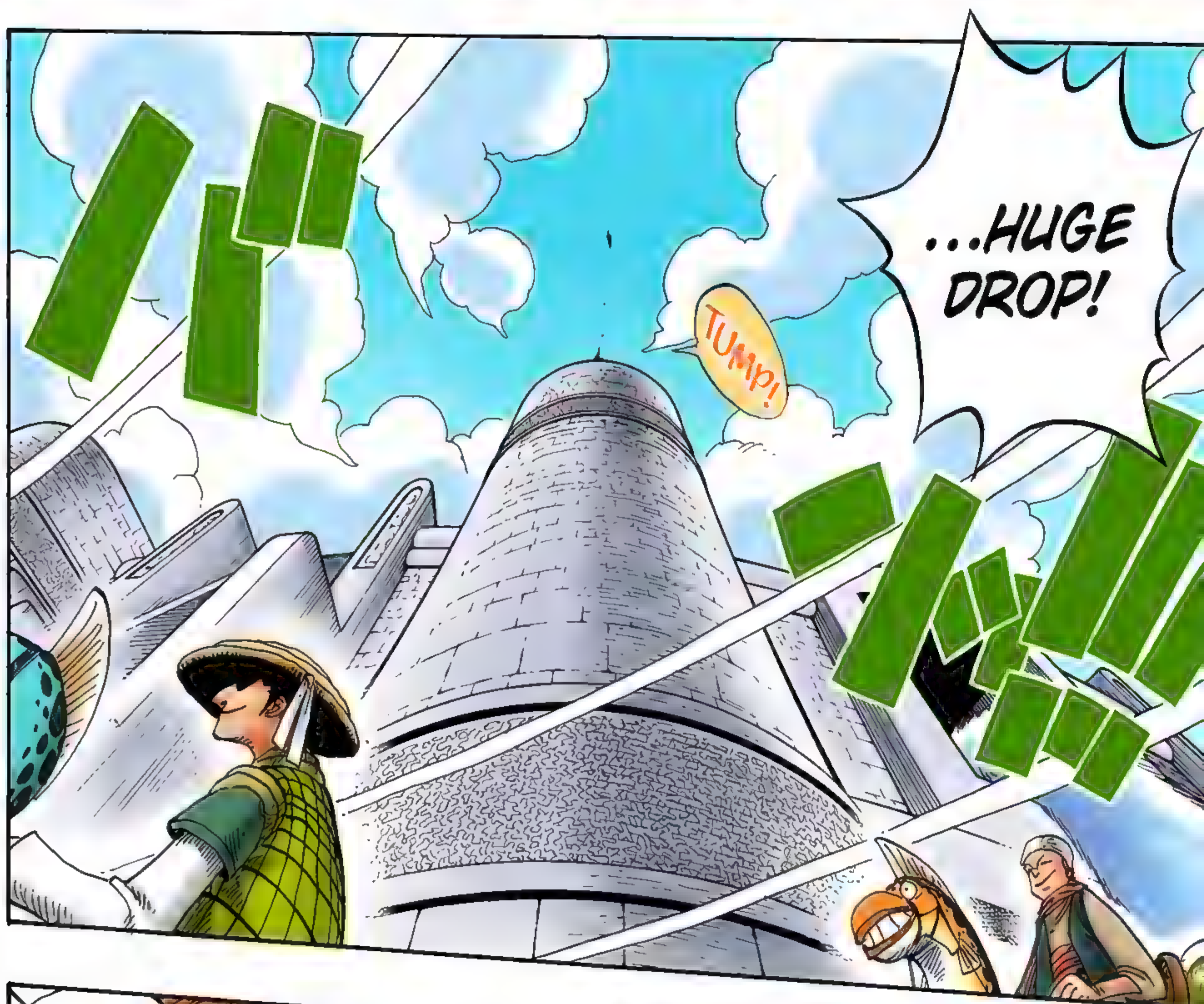
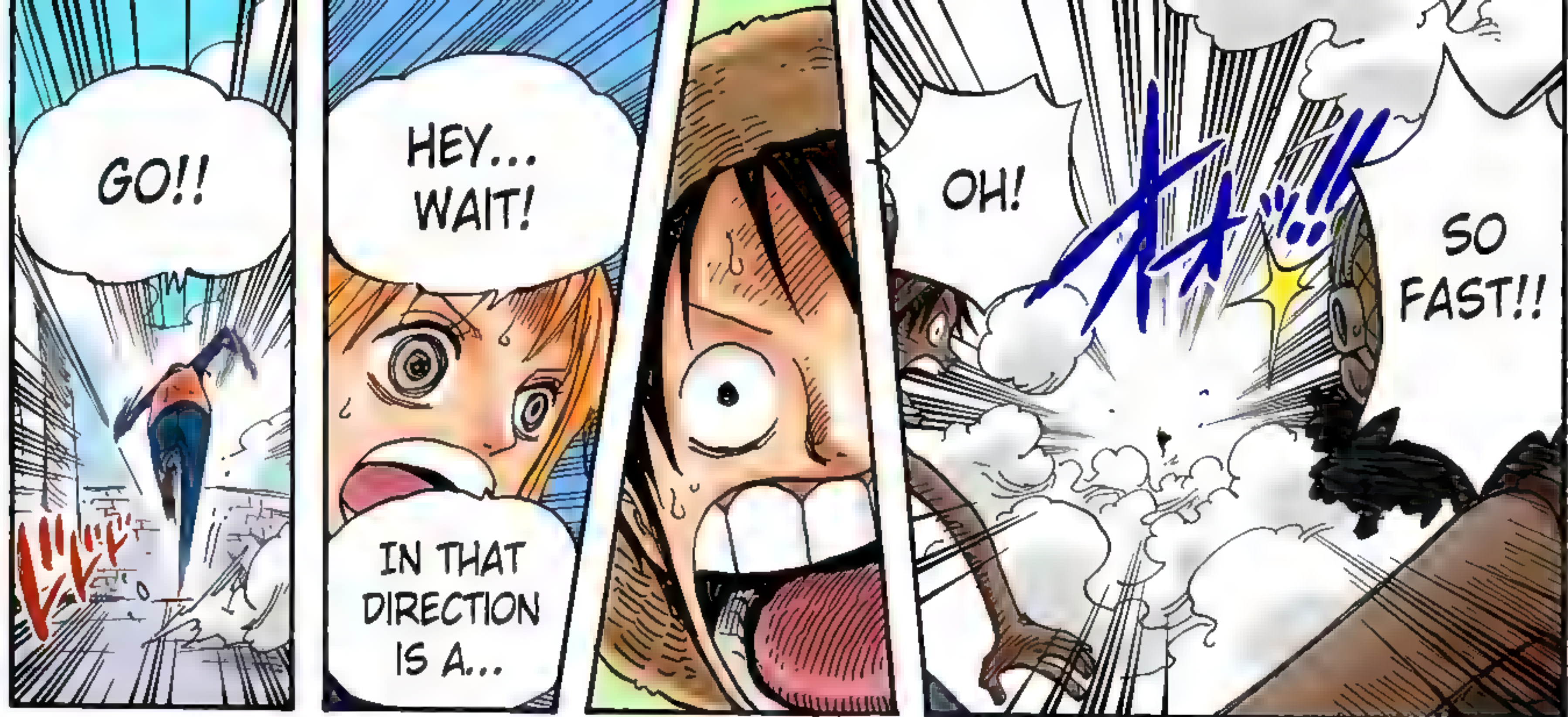


WE'D LIKE
TO SEE MR.
ICEBERG!

OH
YES...



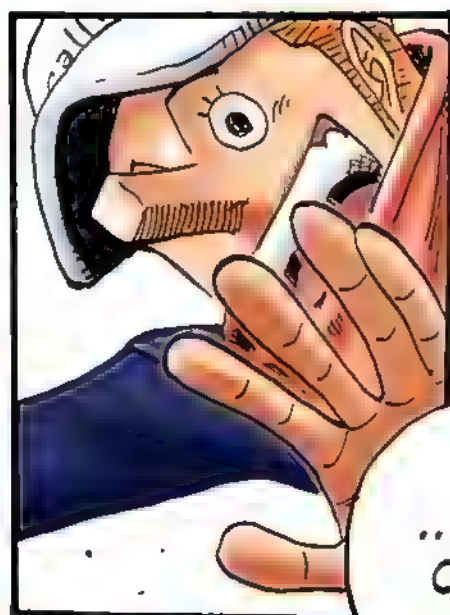






THEY
CALL
HIM...

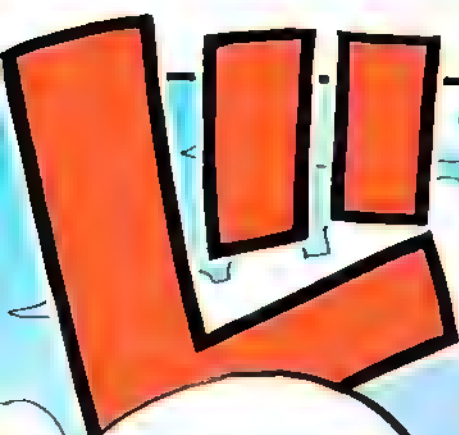
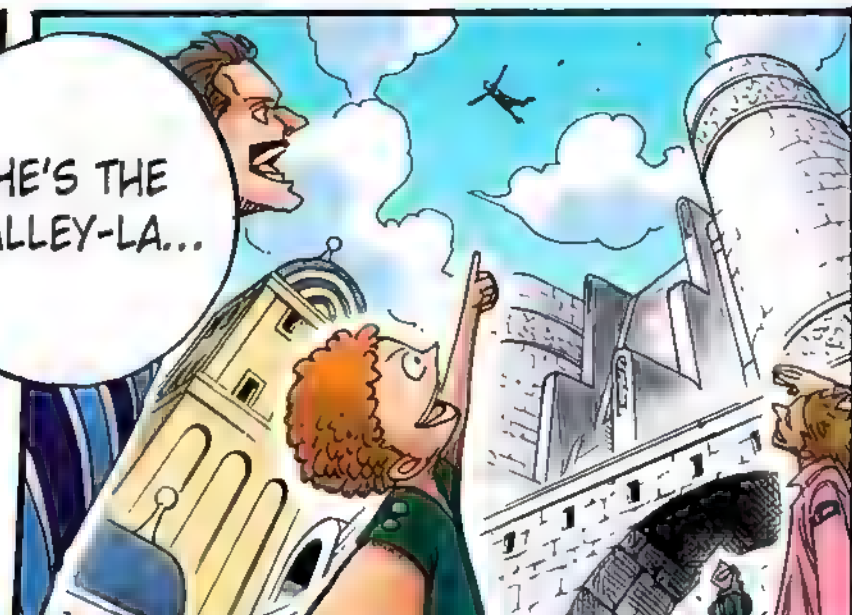
...MOUNTAIN
WIND.



...DOCK
ONE...



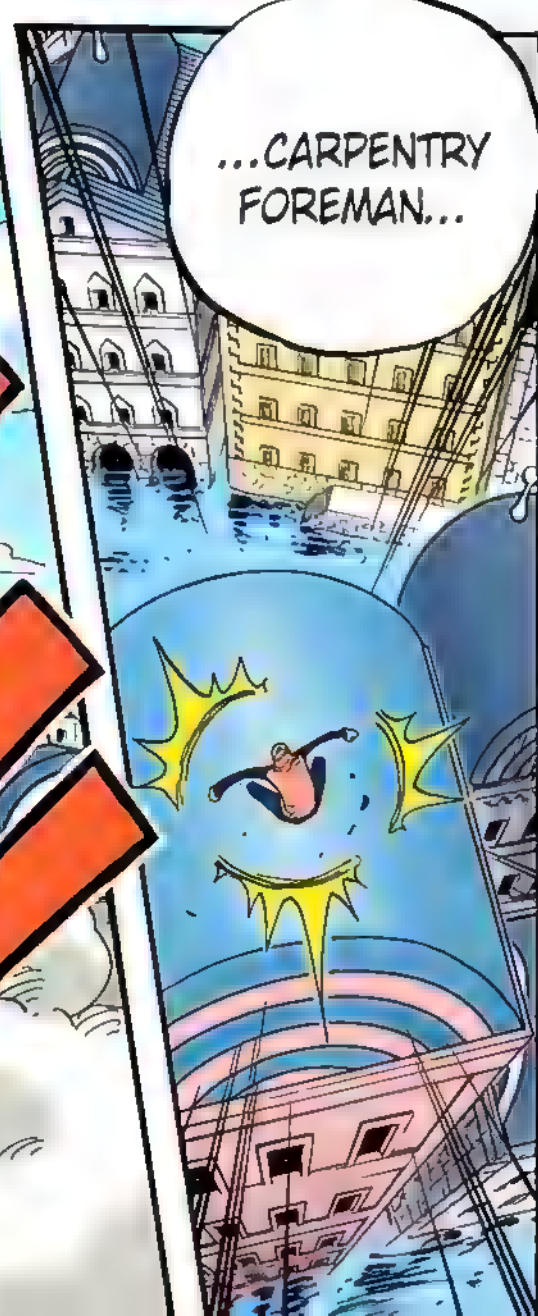
HE'S THE
GALLEY-LA...

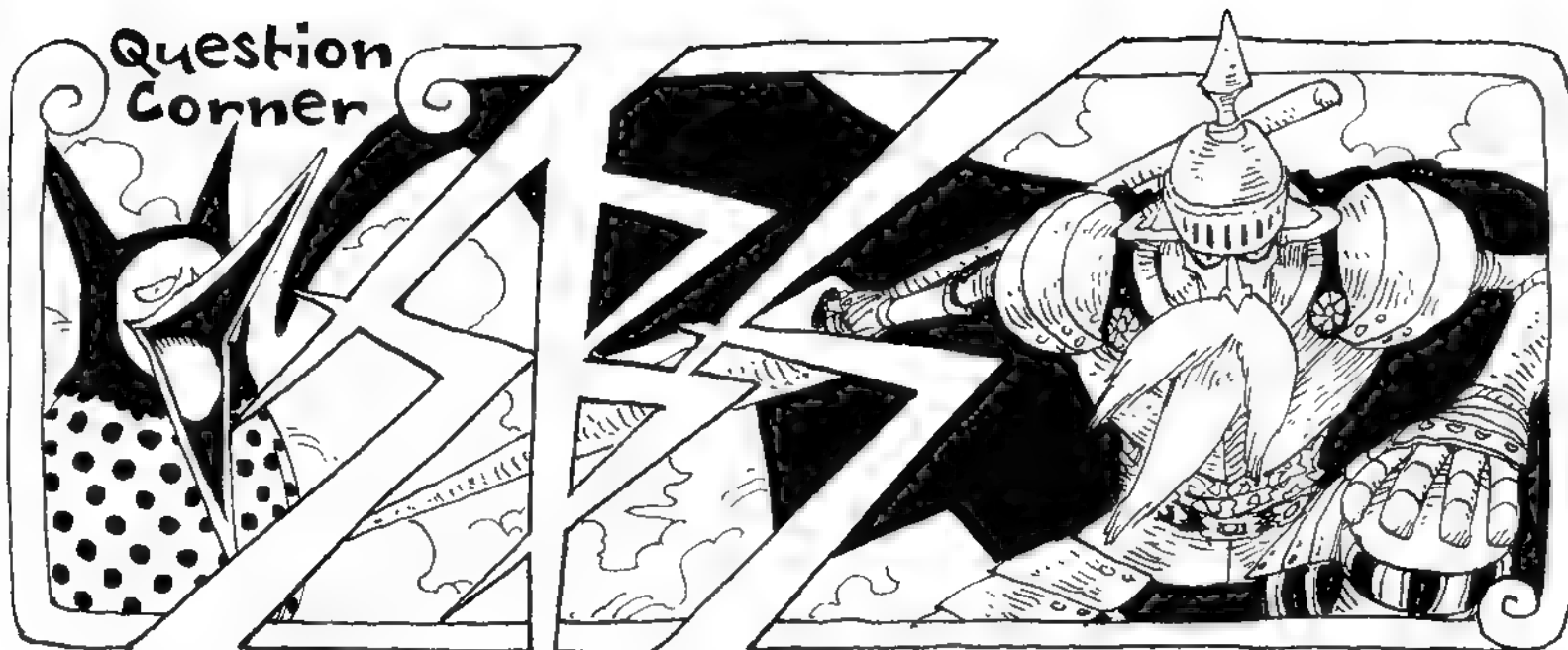


...KAKU!



...CARPENTRY
FOREMAN...





Q: How about some yummy onion cake?

--Onionbear Maria

A: Wow, onion cake, huh? I can have some? Sure thing! Nom nom! Mmm, yes, the indescribable harmony of onions and cream...! Mnch mnch crunch crunch nom nom slurp Gulp!

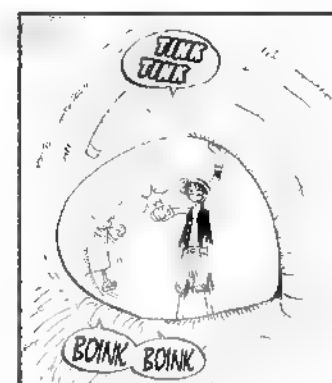
Wee-oo Wee-oo!



Q: Hello, Odacchi! Something is bothering me. In volume 30, chapter 277, Luffy's trying to find a way out of the giant serpent and lifts up its eyelid. But how can he lift it when he's inside the eye? Go ask Luffy!!

--Miinyan

A: Yes, yes, that's strange, isn't it? Luffy!
Come on out!



Luffy: What is it? What's the problem? There's nothing strange about that.

Oda: Sure there is! How can you lift the eyelid from inside the eyeball? Not only that, but how did you get inside the eyeball in the first place?!

Luffy: Who cares? Never mind about that. It was interesting, wasn't it?

Oda: Yeah, as long as it was fun! Anything works.

Luffy: Yeah, yeah. Ah ha ha ha.

Oda: Ah ha ha ha...

Q: Oda Sensei, hello. I know this is out of the blue, but please say Nami's technique, "Tornado Tempo," with a "chi" instead of "te." The Question Corner cannot end until you say it.

--Pon

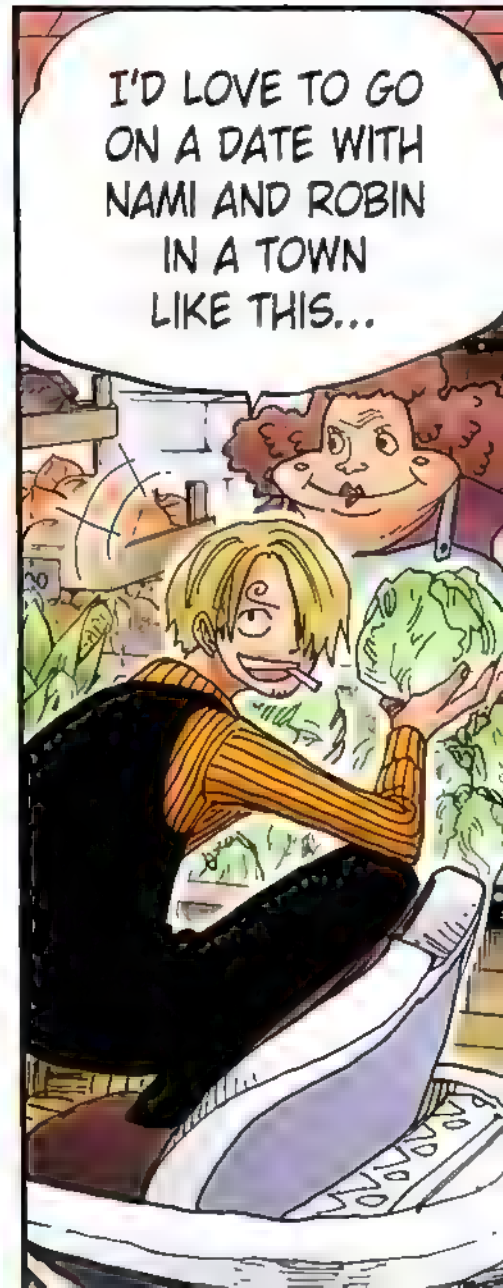
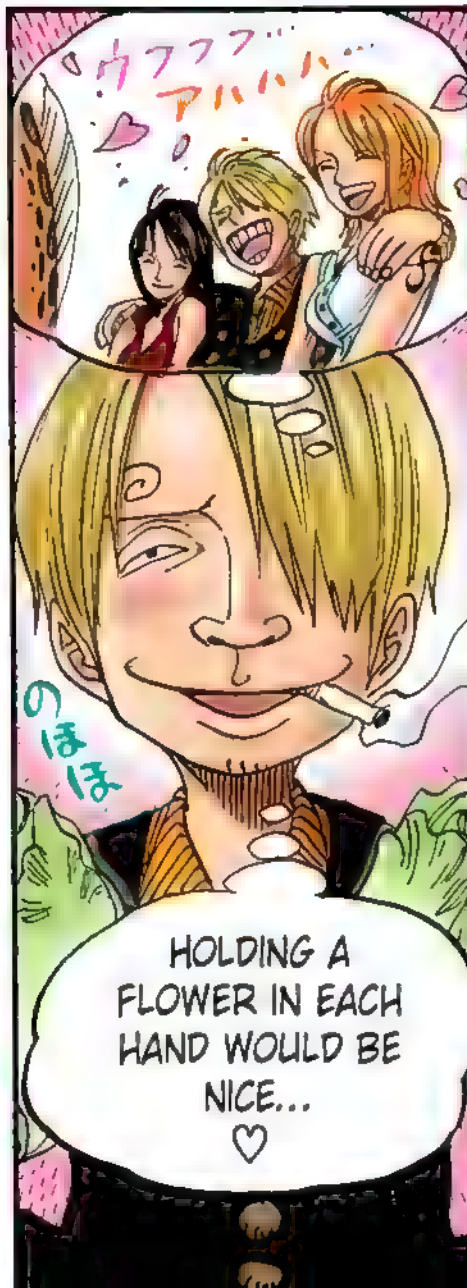
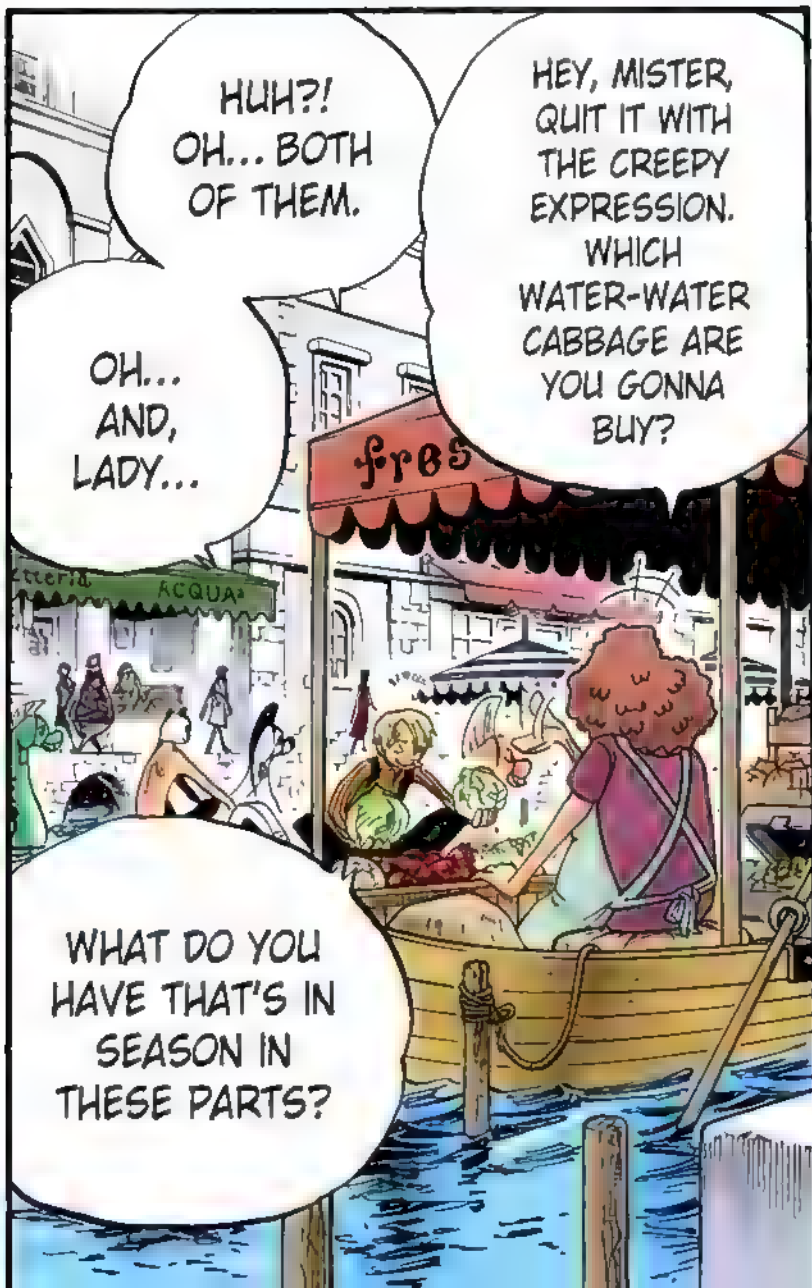
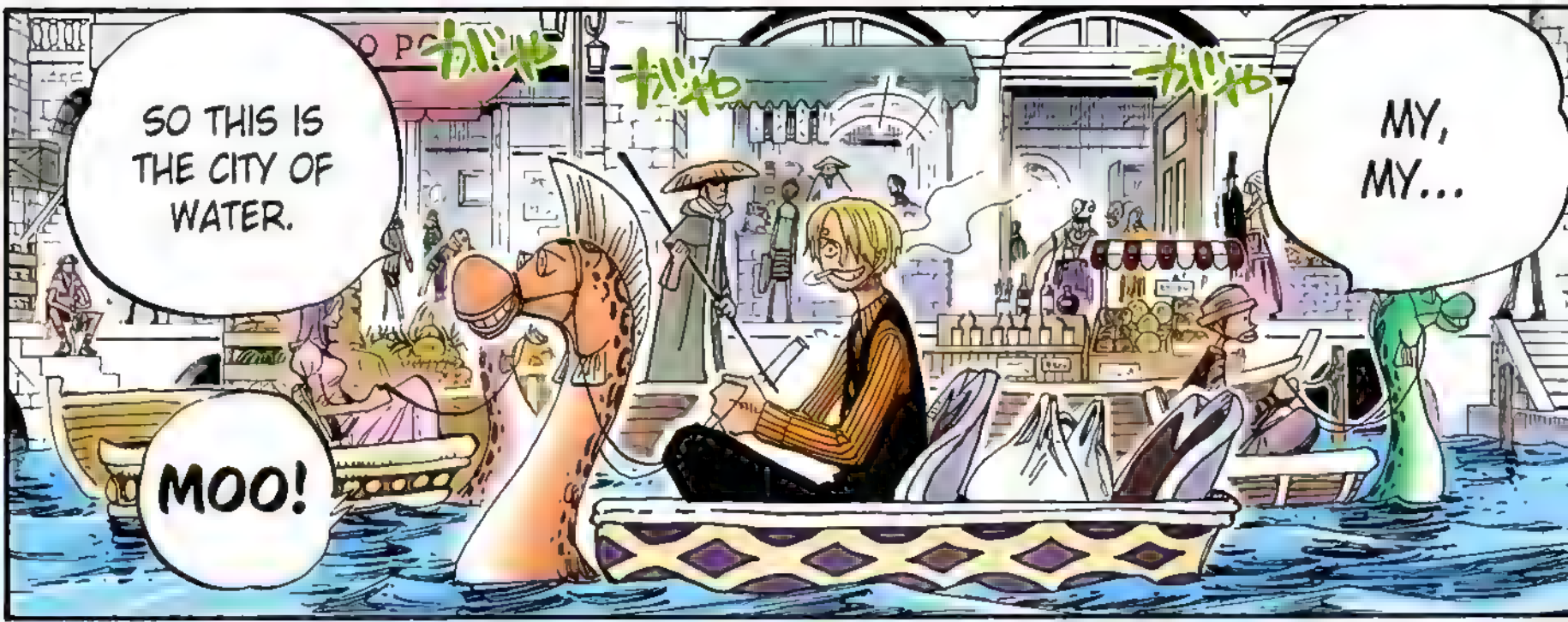
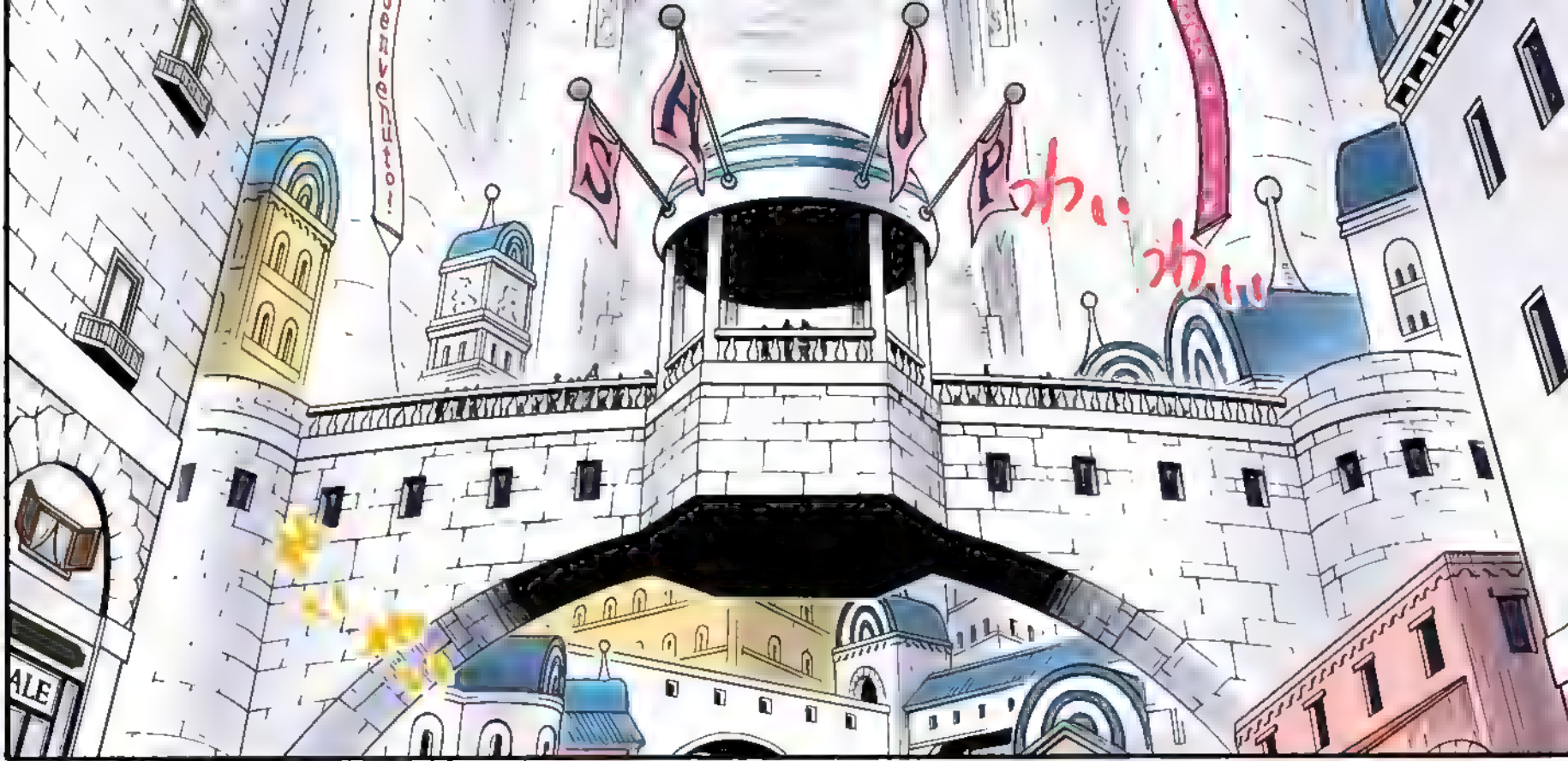
A: Tornado Chimpō, eh? Tornado Chimpō! All right! See you in the next volume!! Oh, wait. Was this...sexual harrasment? Tell me... Was it sexual harrasment?

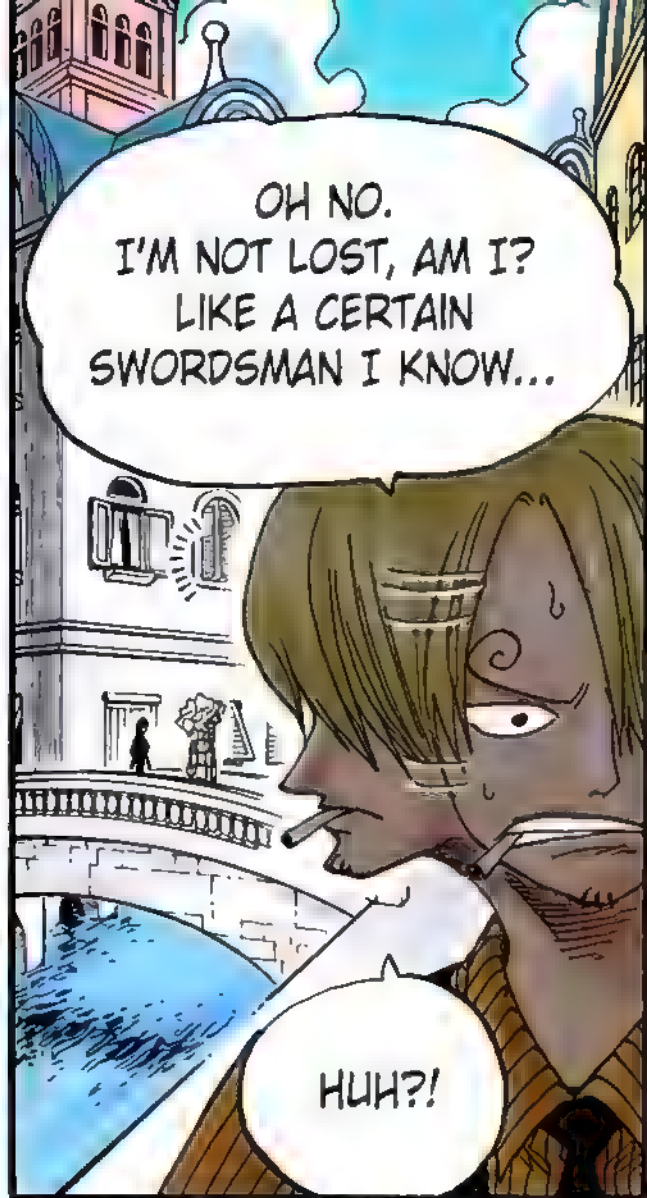
[Note: chinpo = slang for male parts]

Chapter 326: MR. ICEBERG



GEDATSU'S UNEXPECTED LIFE ON THE BLUE SEA, VOL. 12:
"I UNEXPECTEDLY AWAKENED THE LEGENDARY BOSS OF
THE EARTH"





OH NO.
I'M NOT LOST, AM I?
LIKE A CERTAIN
SWORDSMAN I KNOW...

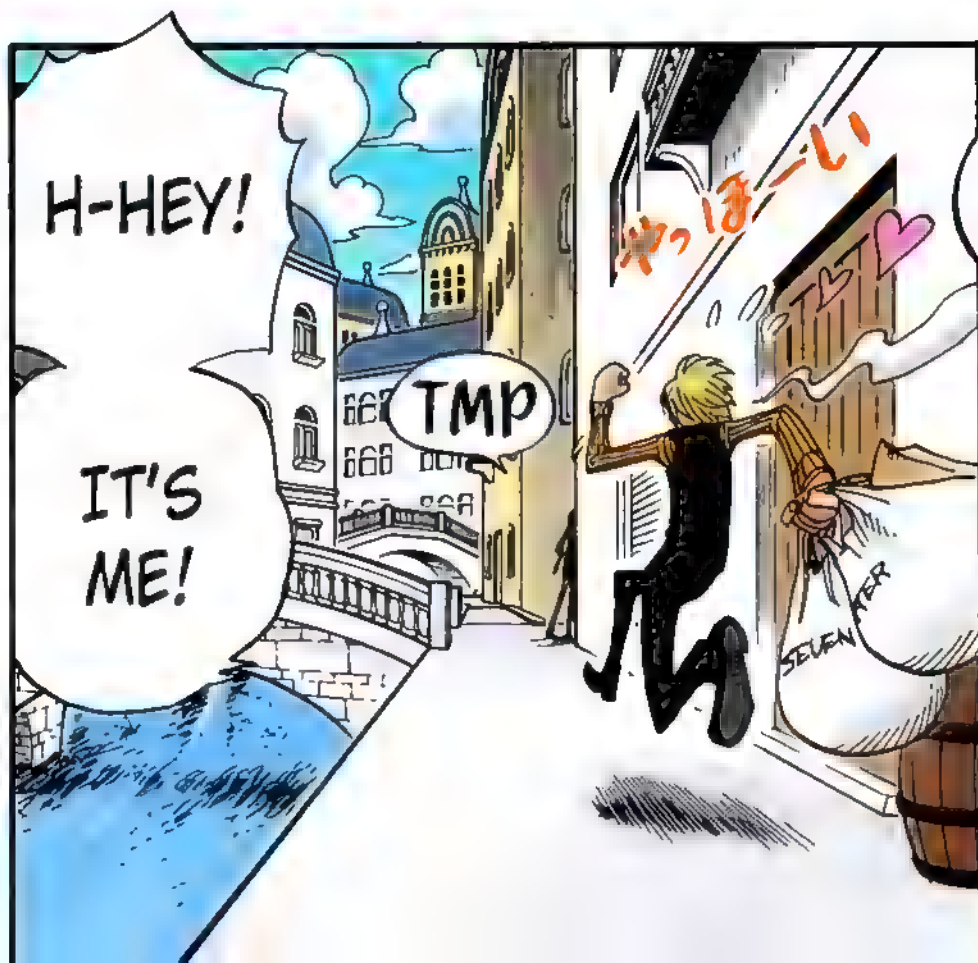
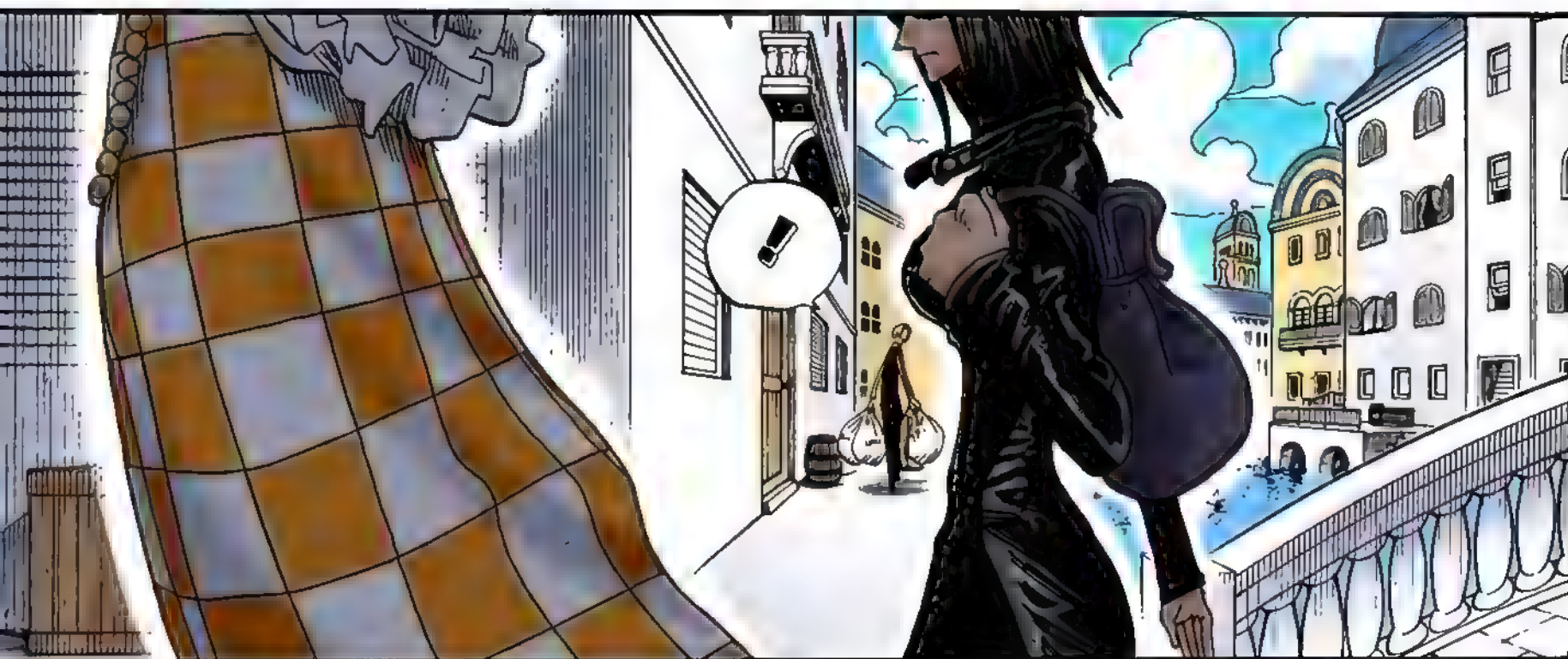
HUH?!



GEEZ, IT'S A
NUISANCE TO
HAVE TO WALK.

LET'S
SEE...

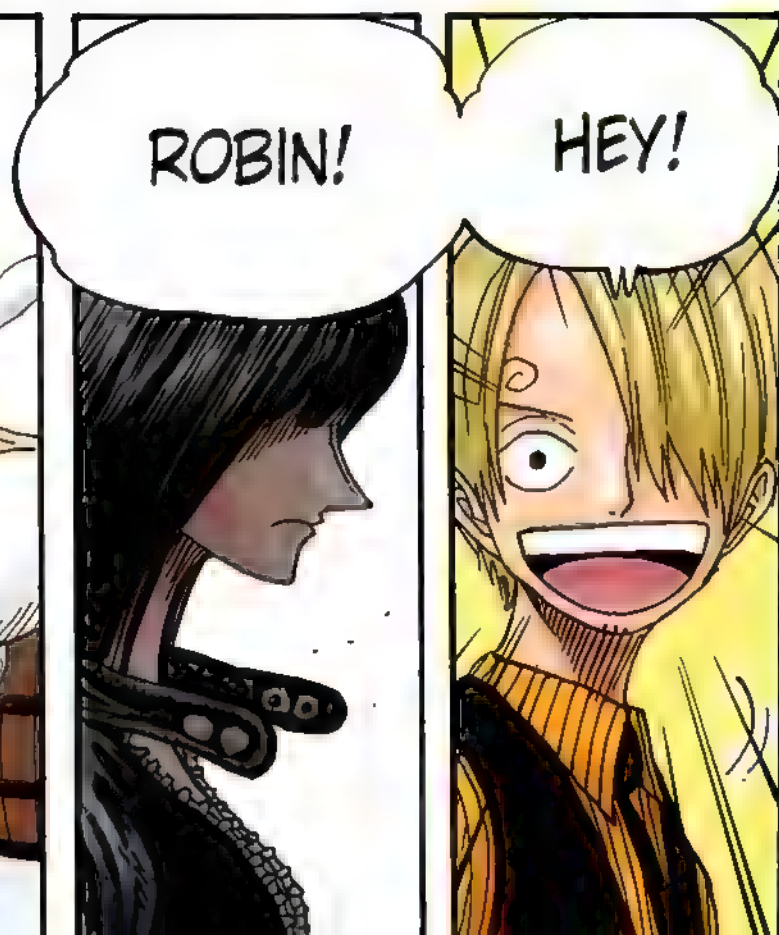
ANOTHER
DEAD END.



H-HEY!

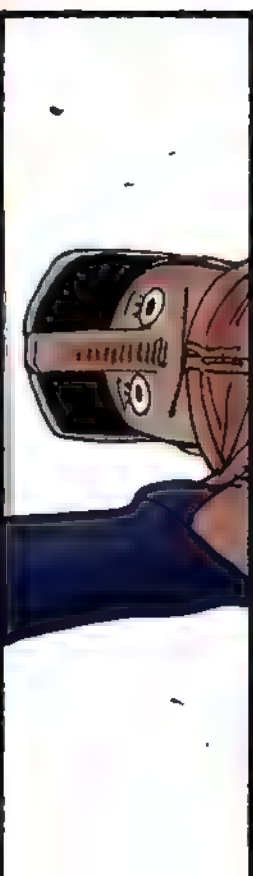
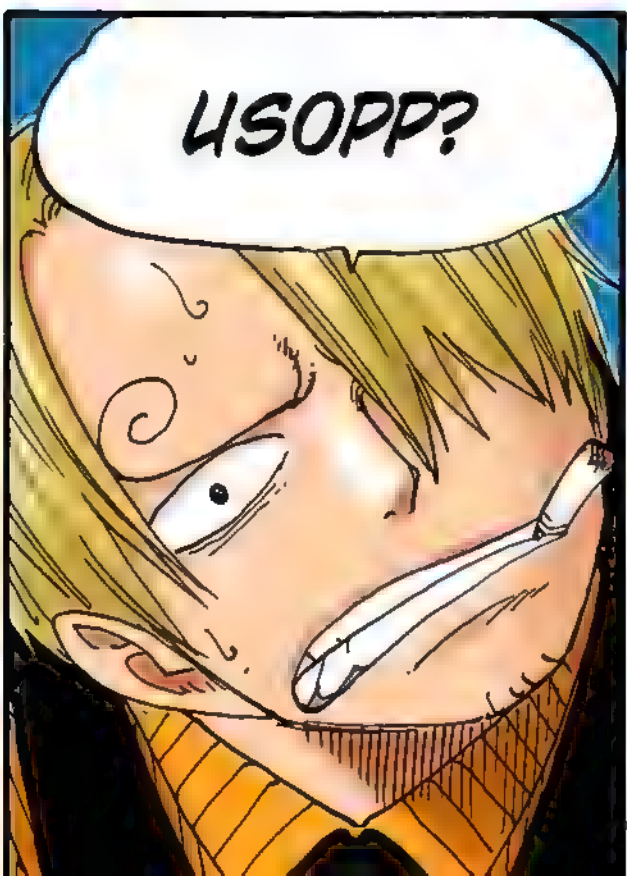
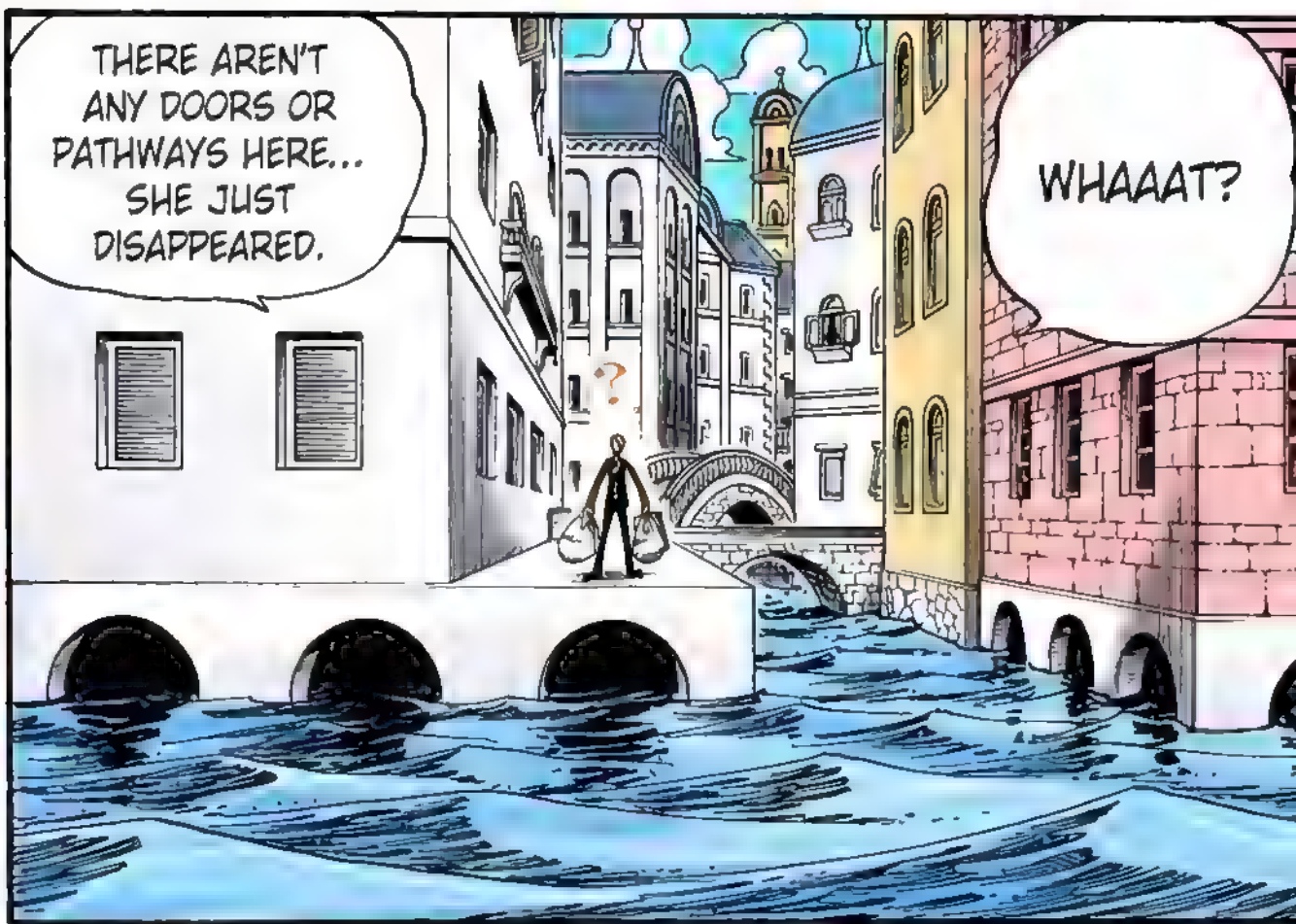
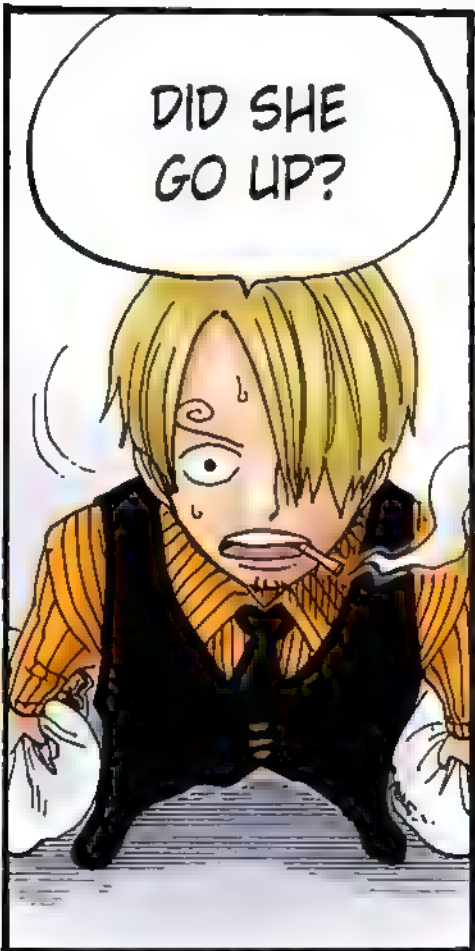
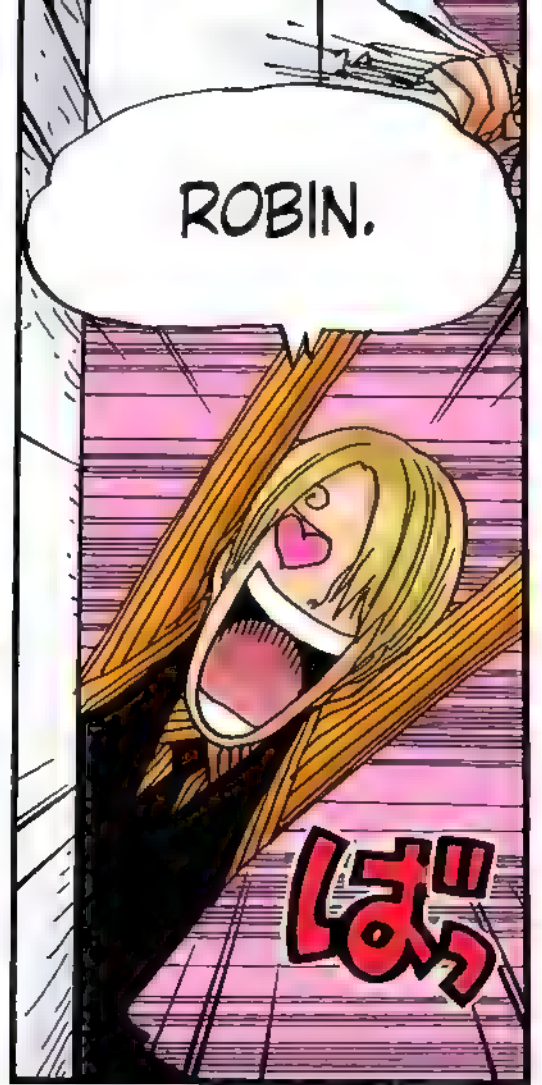
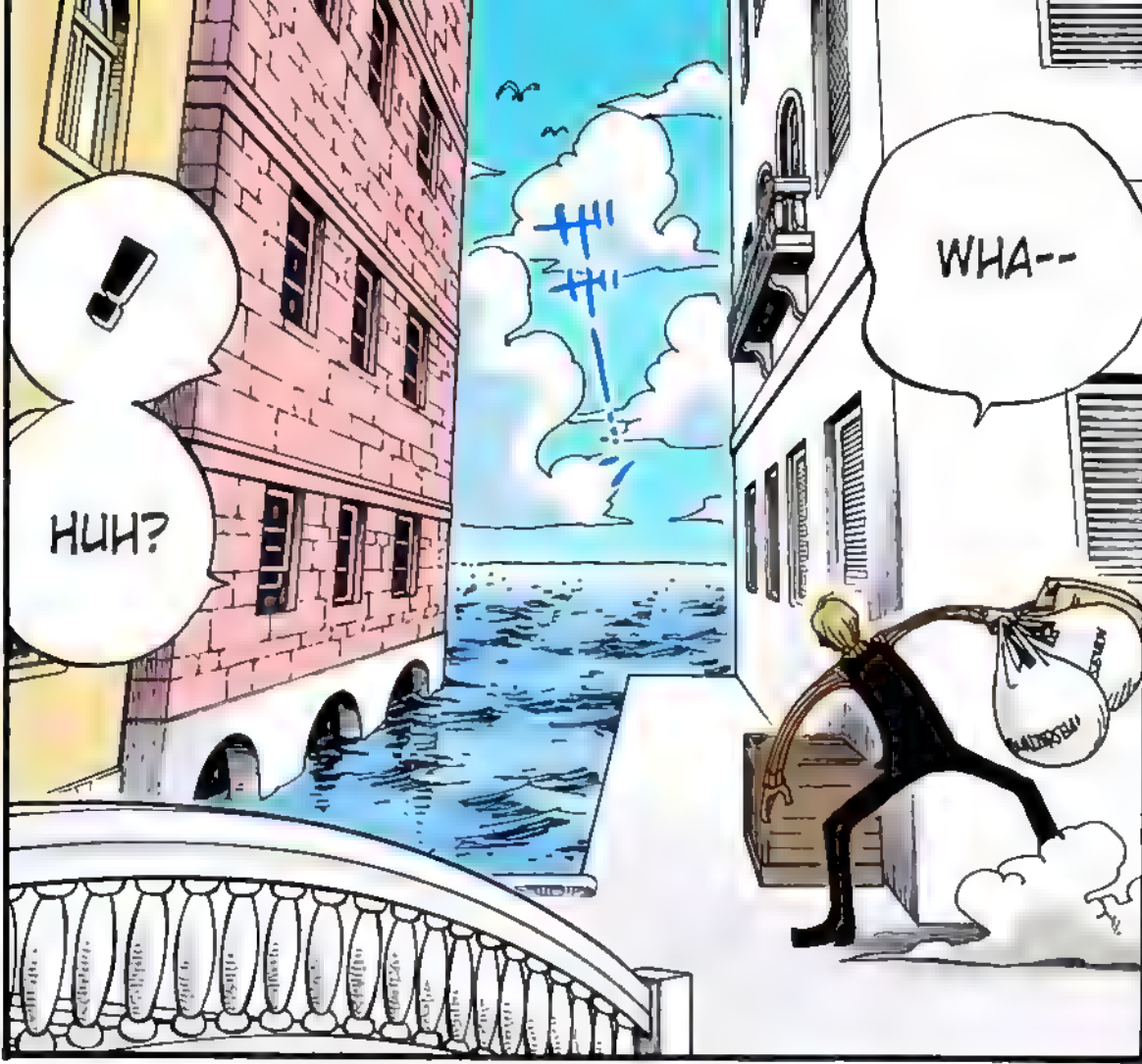
IT'S
ME!

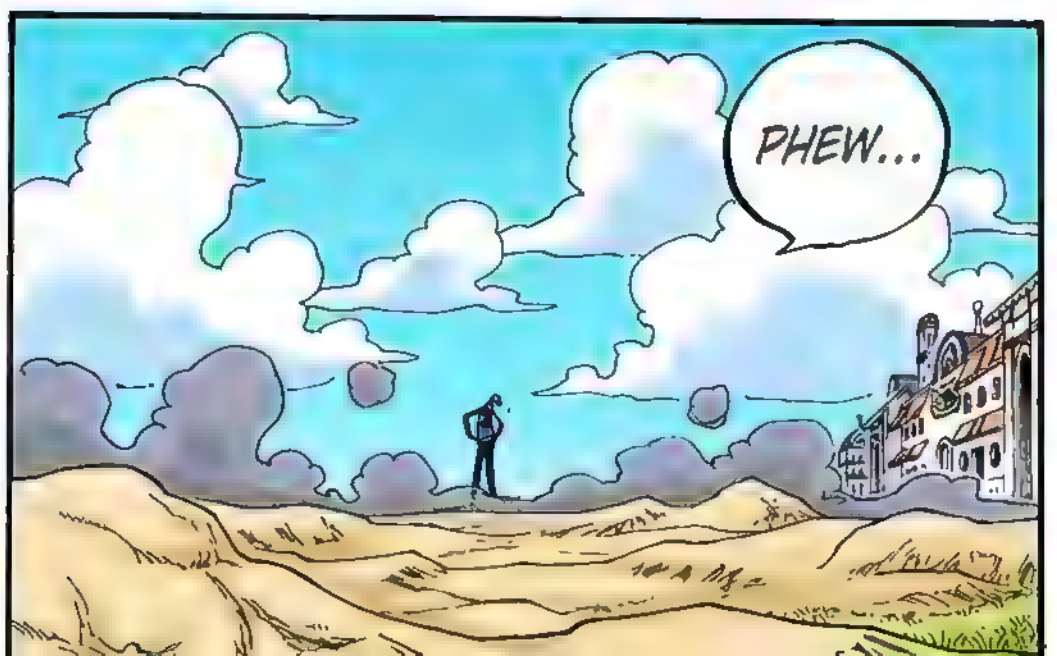
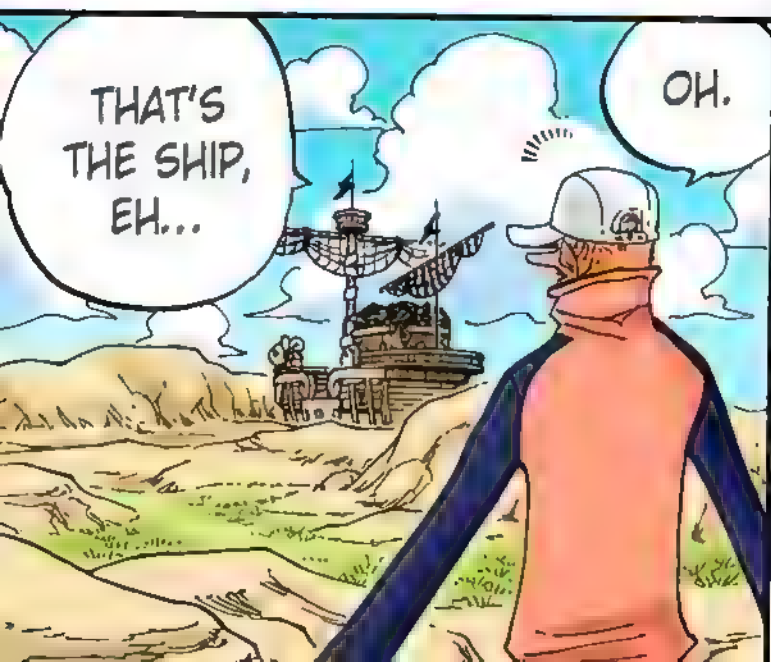
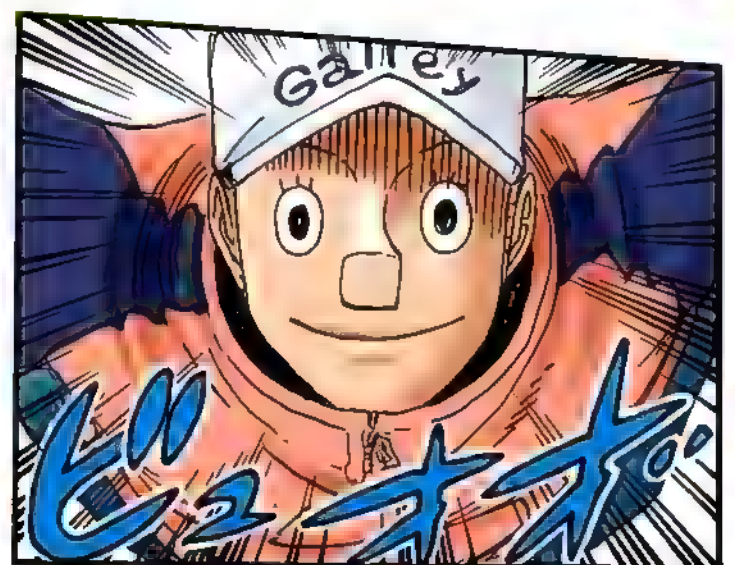
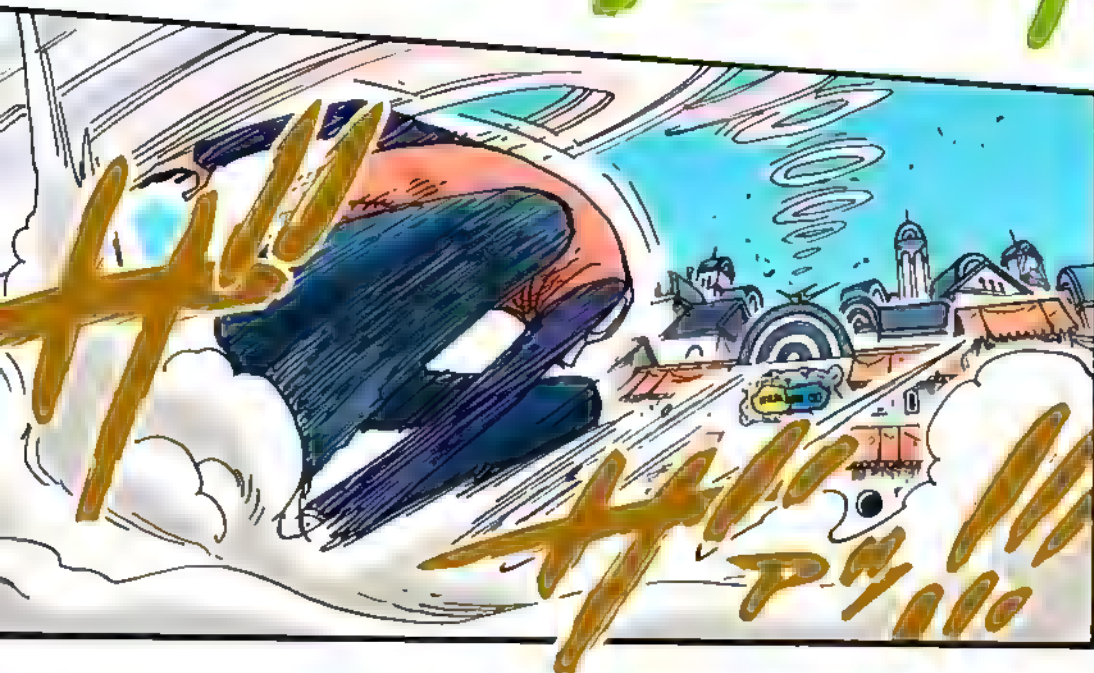
TMP

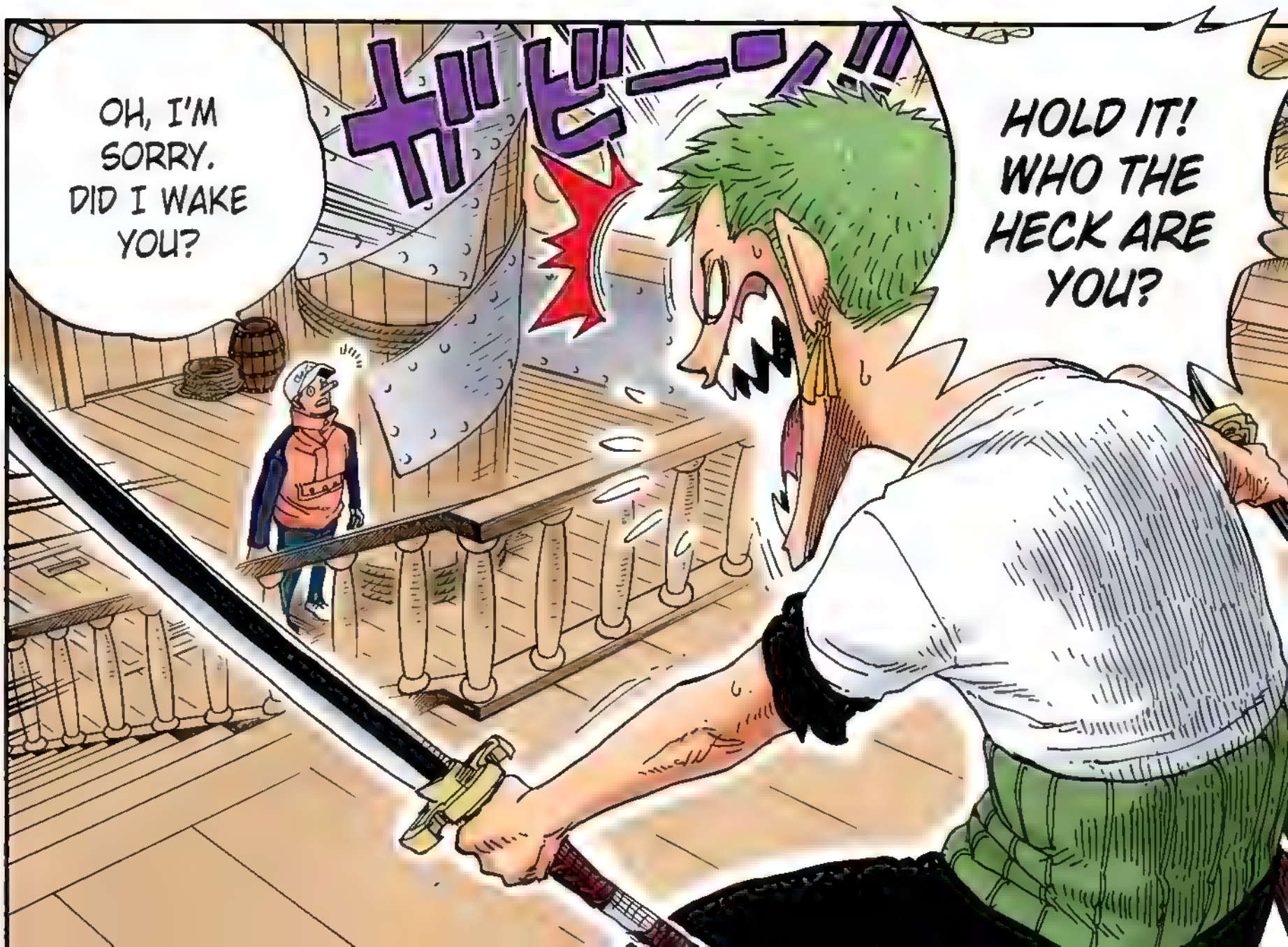
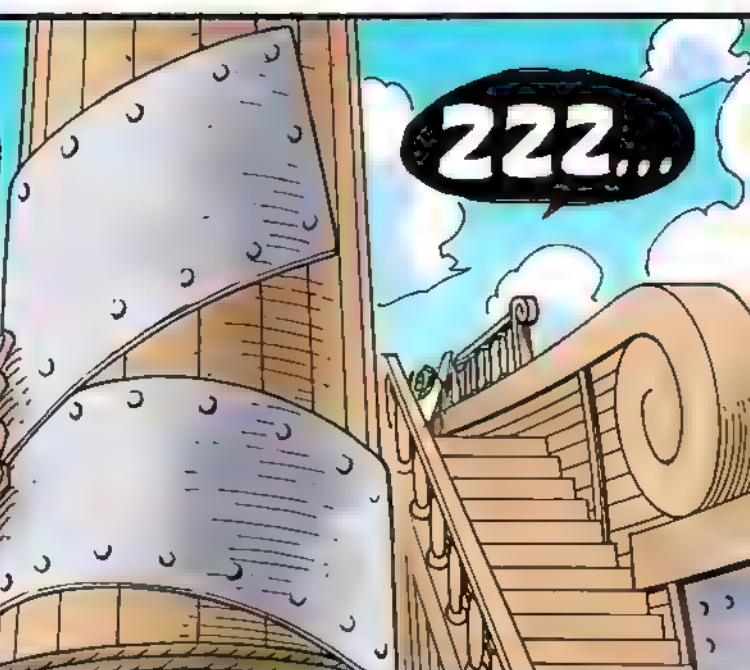
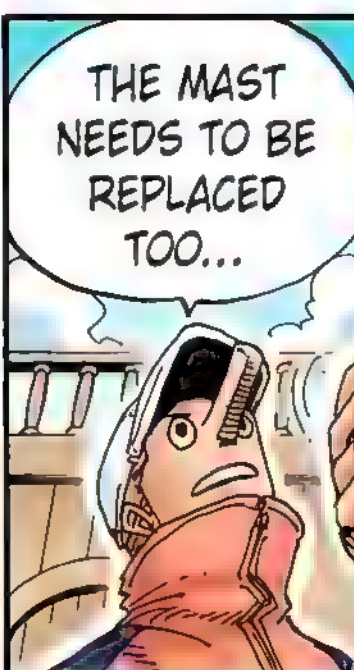
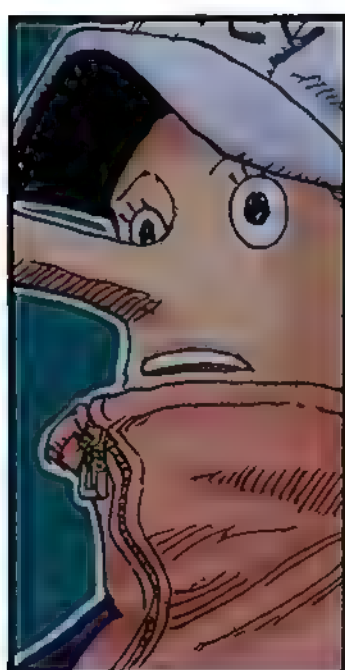
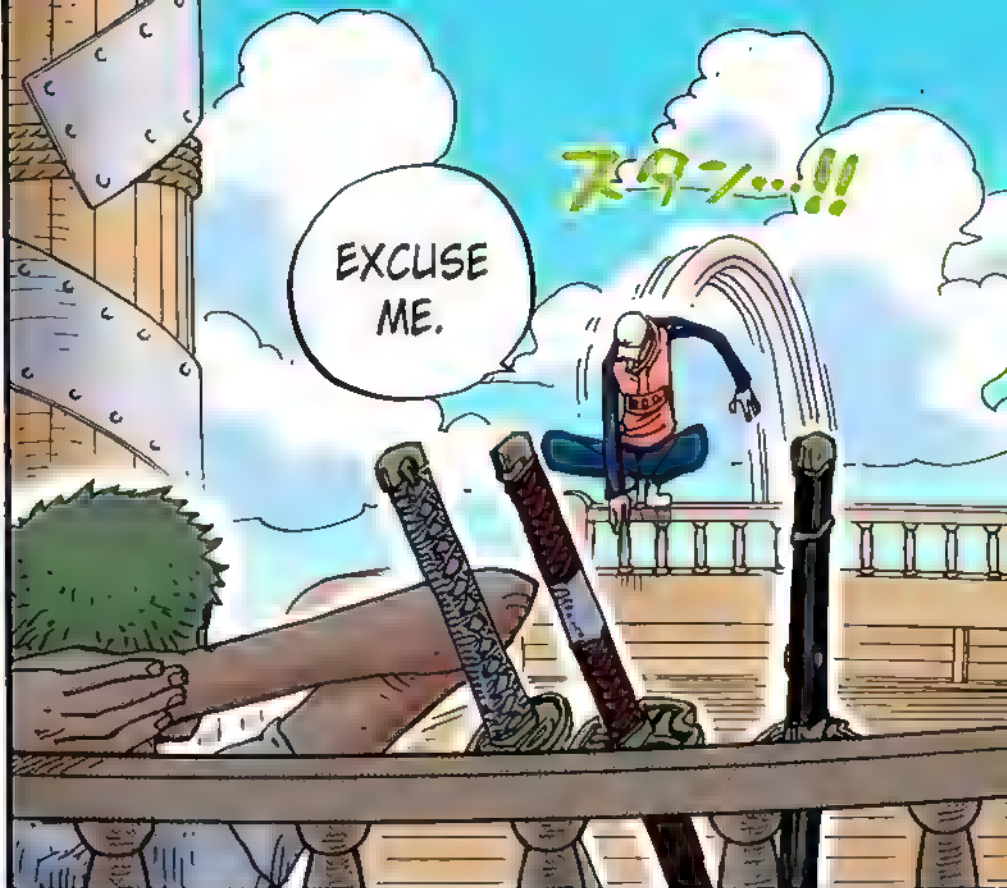
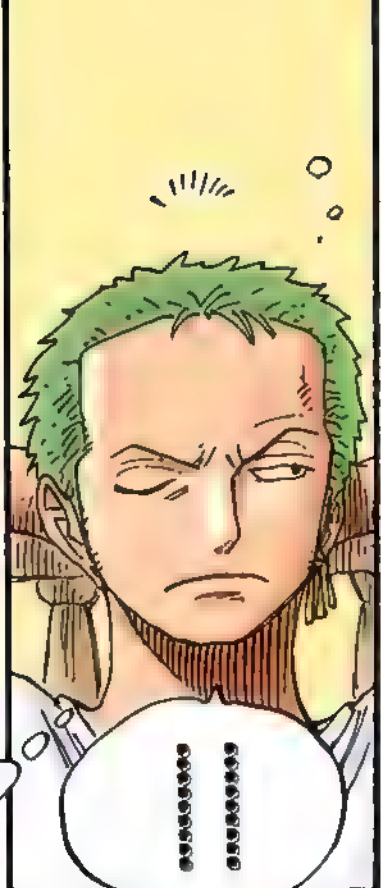
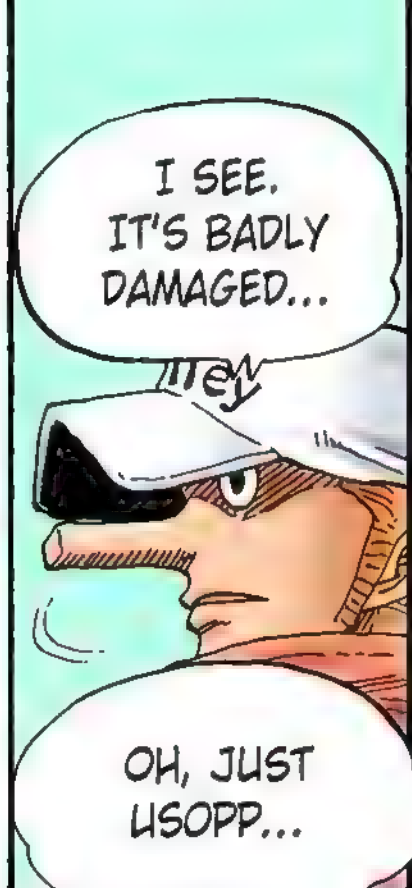


ROBIN!

HEY!







I CAN'T BELIEVE HE JUMPED FROM UP THERE.

GEEZ, THAT WAS A SHOCK...

BY THE WAY, KALIFA...

YES, I'VE COMPLETED THE BACKGROUND CHECK.

...ONE CAN'T JUST BE OF AVERAGE BODY AND MIND.

IN ORDER TO BUILD A SHIP QUICKLY AND EFFICIENTLY...

WELL, I CAN'T LET YOU UNDERESTIMATE MY WORKFORCE.

...AND THERE ARE CURRENTLY SEVEN CREW MEMBERS.

THE STRAW HAT GANG GOT ITS START IN THE EAST BLUE...

THESE THREE HAVE BOUNTIES ON THEIR HEADS THAT ADD UP TO 239 MILLION BERRIES.

STRAW HAT LUFFY, PIRATE-HUNTER ZOLO, NICO ROBIN.

TH-THEY KNOW ALL ABOUT US.



SKWEEK
SKWEEK

I SEE.
WELCOME.

I'M THE
BOSS OF
THIS TOWN!

SKWEEK
SKWEEK

ICEBERG.

AND I JUST
PICKED UP THIS
PET MOUSE.
ITS NAME IS...
WELL...

I'LL NEED
SOME RODENT
FOOD AND A
CAGE.

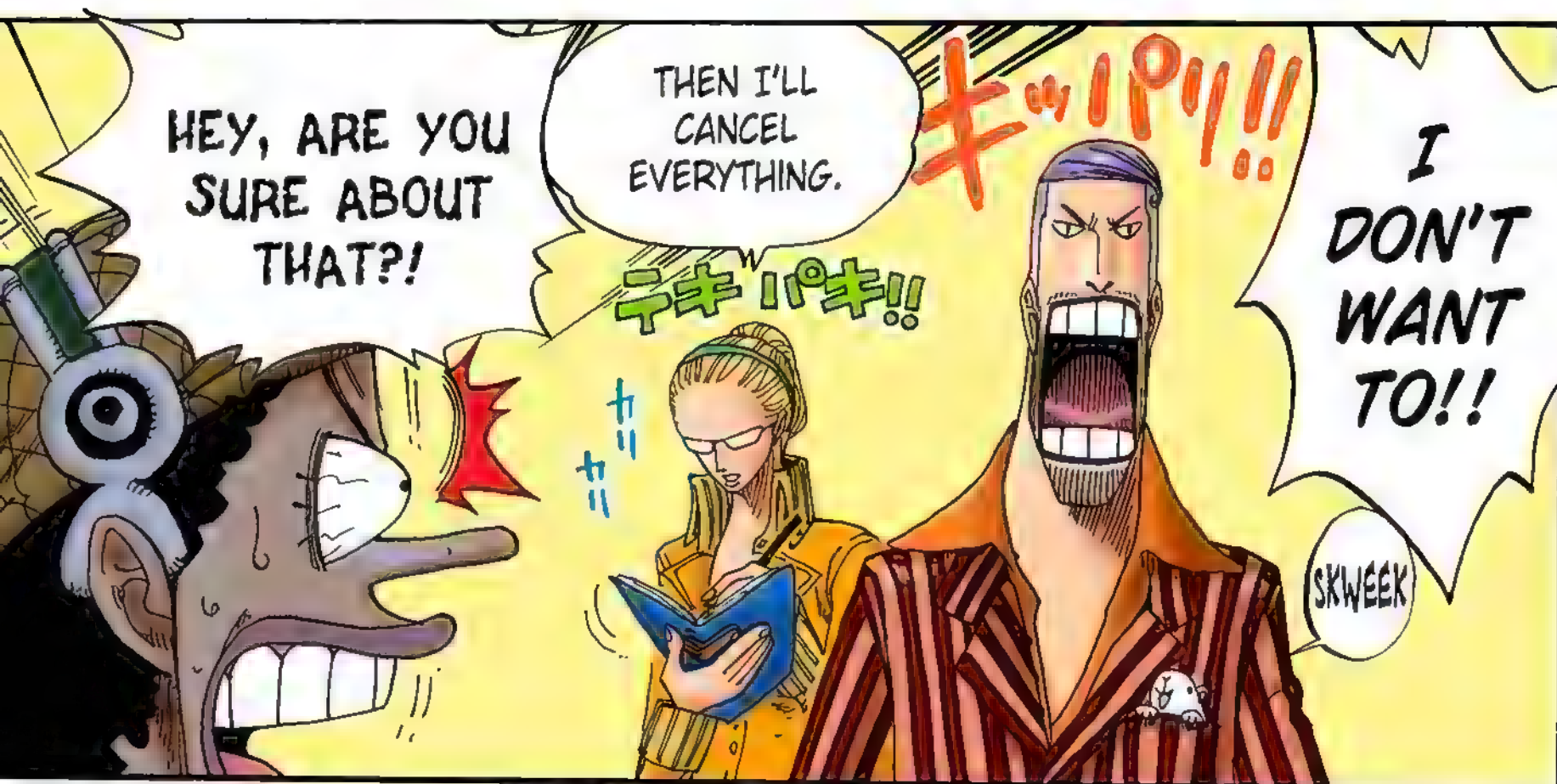
...TYRANNO-
SAURUS.

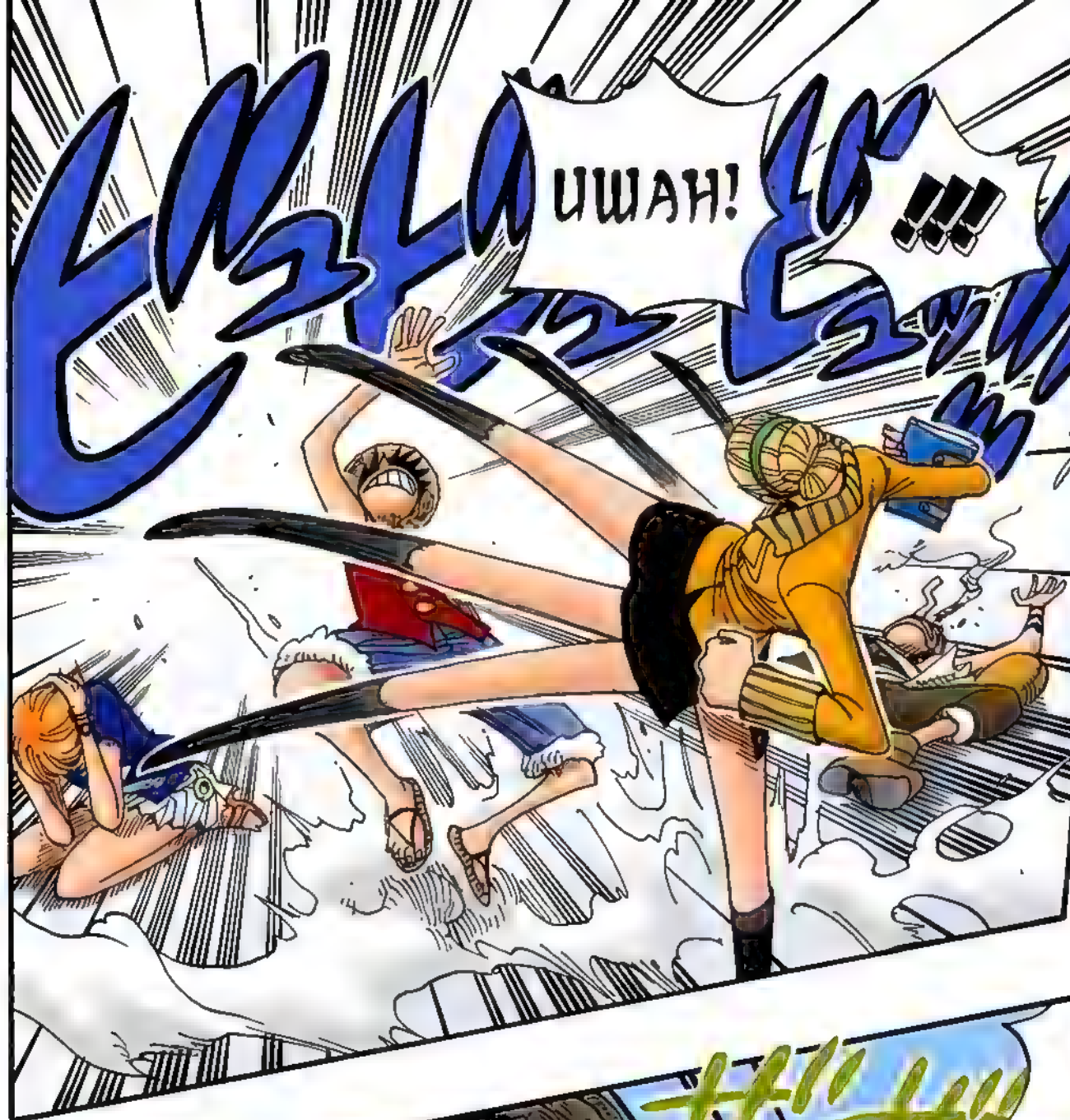
IT'S ALL PREPARED,
MR. ICEBERG!

THANK
YOU!

OH MY!
I MUST COMMEND
YOU, KALIFA!

ICEBERG
WATER SEVEN
MAYOR & GALLEY-LA
COMPANY PRESIDENT





UWAH!

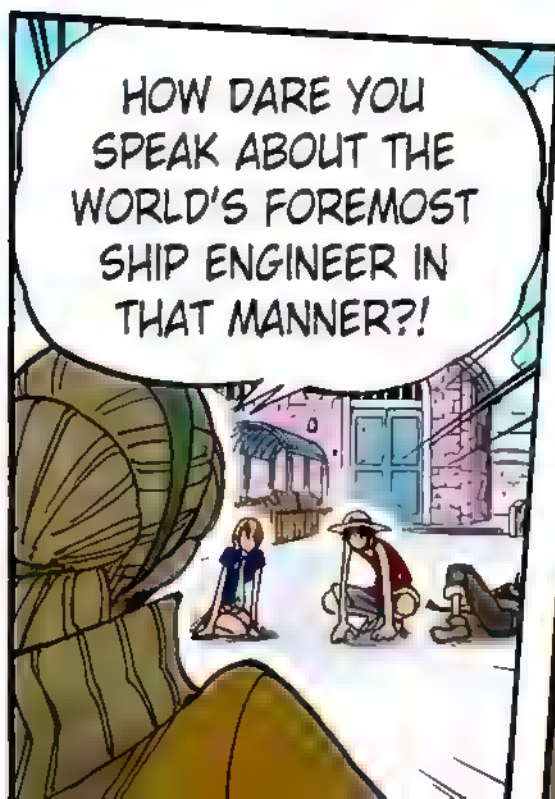
!!!



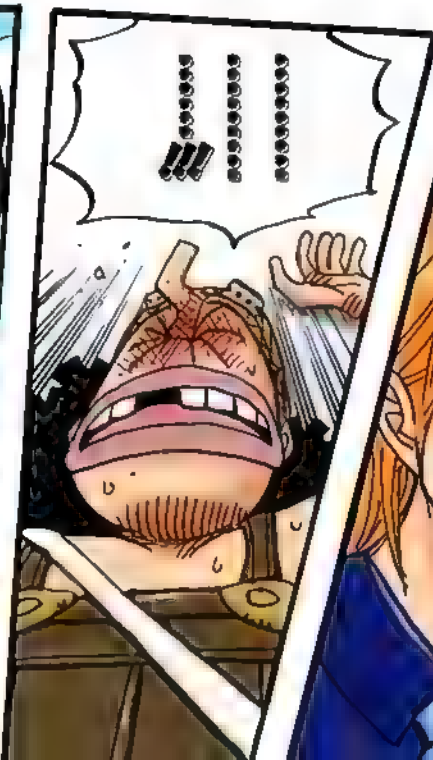
HOW
DARE
YOU!



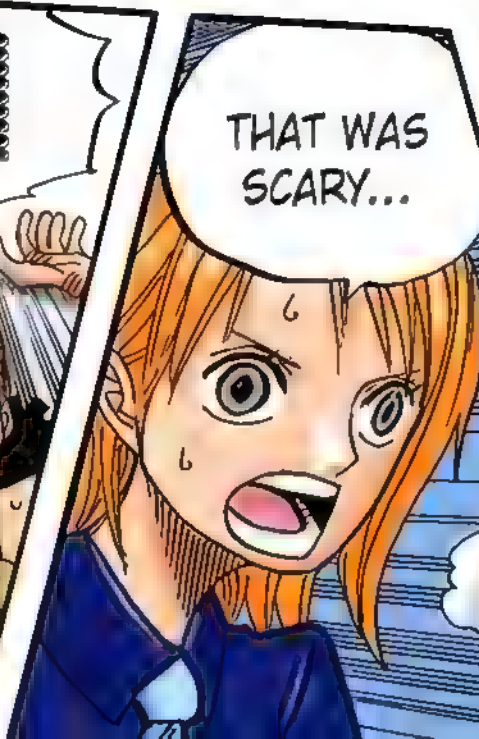
Hf! Hf!



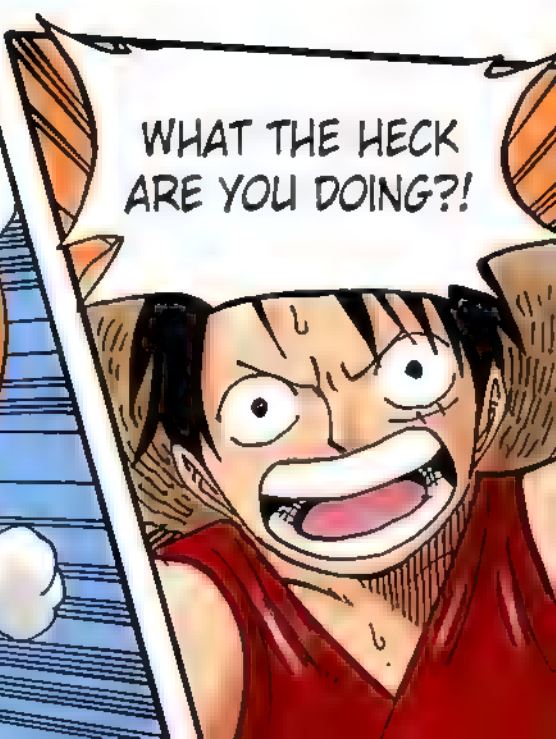
HOW DARE YOU
SPEAK ABOUT THE
WORLD'S FOREMOST
SHIP ENGINEER IN
THAT MANNER?!



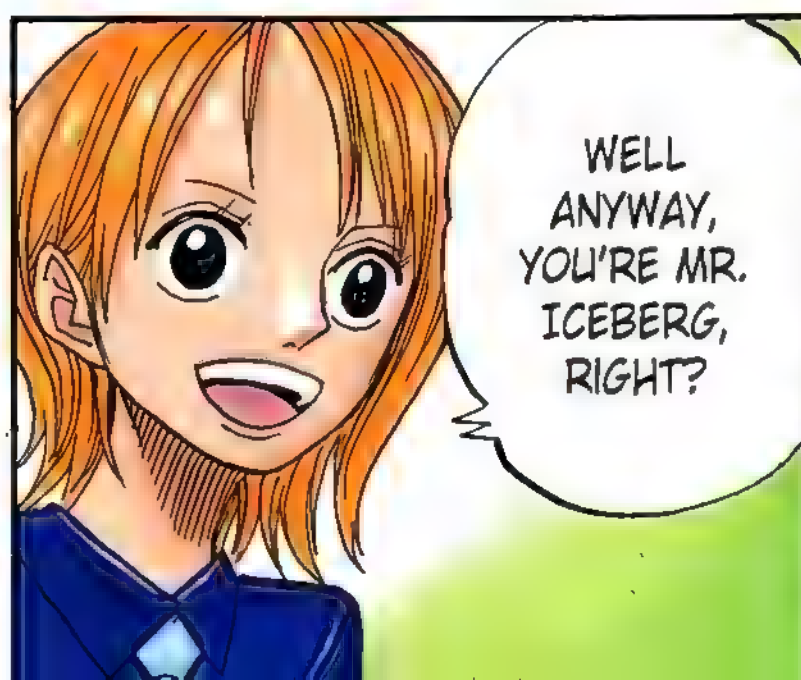
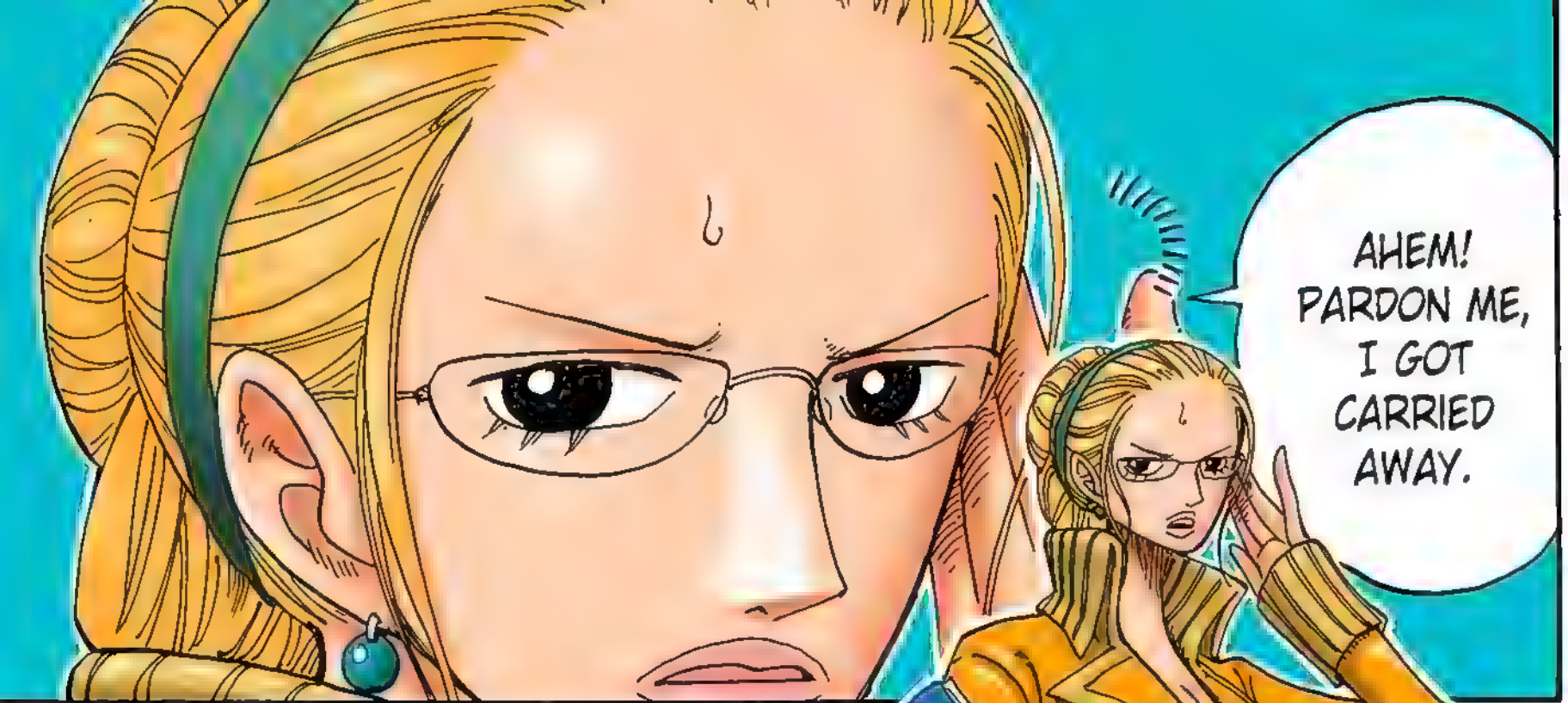
!!!



THAT WAS
SCARY...



WHAT THE HECK
ARE YOU DOING?!





WHA
?!

VRIP
RIP



OLD LADY
KOKORO,
EH?

"CHECK
OUT THEIR
SHIP FOR
THEM"?

Check out
their ship
for them.
Kokoro



THAT KISS
MARK WAS
CREEPY.

THEN WHY
DID YOU
TEAR IT
UP?!

OLD LADY
KOKORO AND
I HAVE BEEN
DRINKING BUDDIES
FOR A LONG TIME...



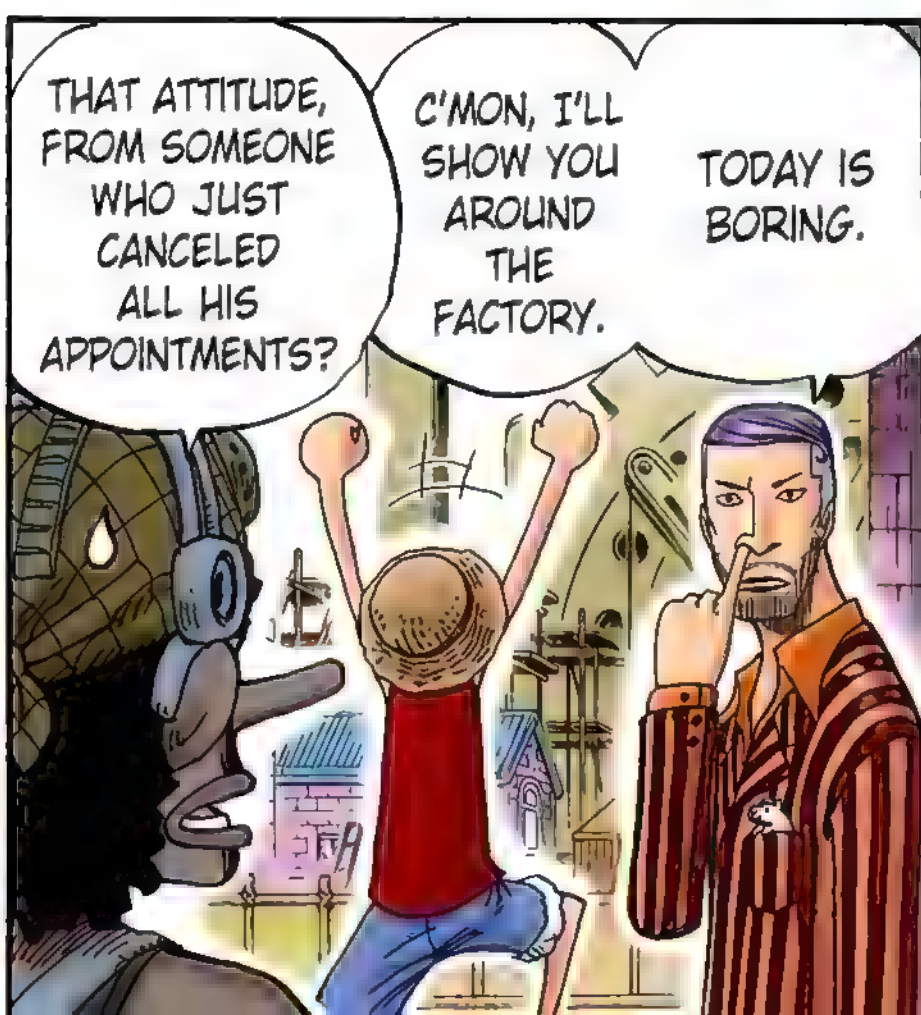
THAT
WAS
EASY.

SURE.

ARE YOU
SERIOUS
?!

THE MERRY
GO'S TAKEN A
BEATING IN ALL
HER TRAVELS!
PLEASE,
MISTER!

LOOK,
PLEASE FIX
OUR SHIP.
WE CAN
PAY YOU!



THAT ATTITUDE,
FROM SOMEONE
WHO JUST
CANCELED
ALL HIS
APPOINTMENTS?

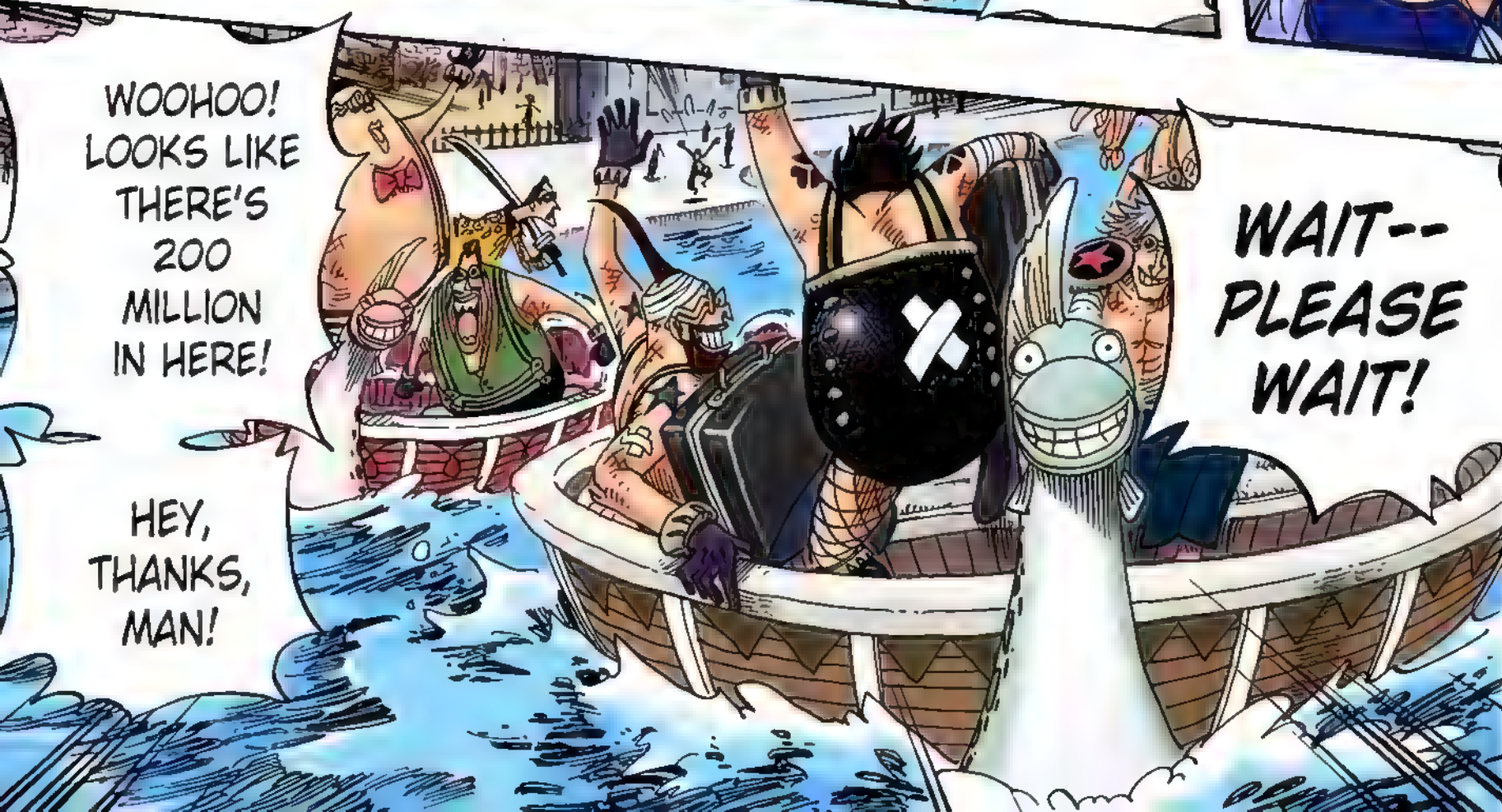
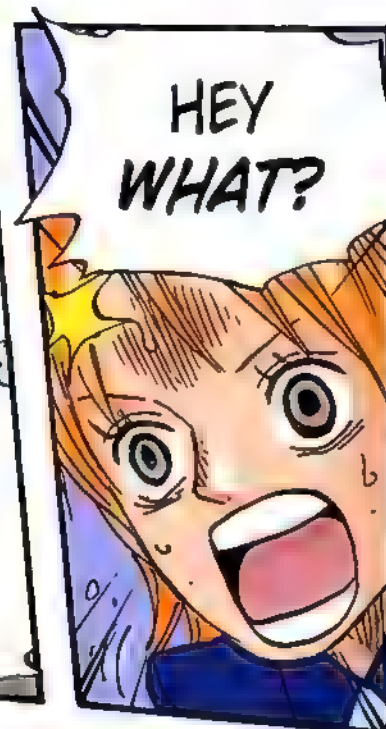
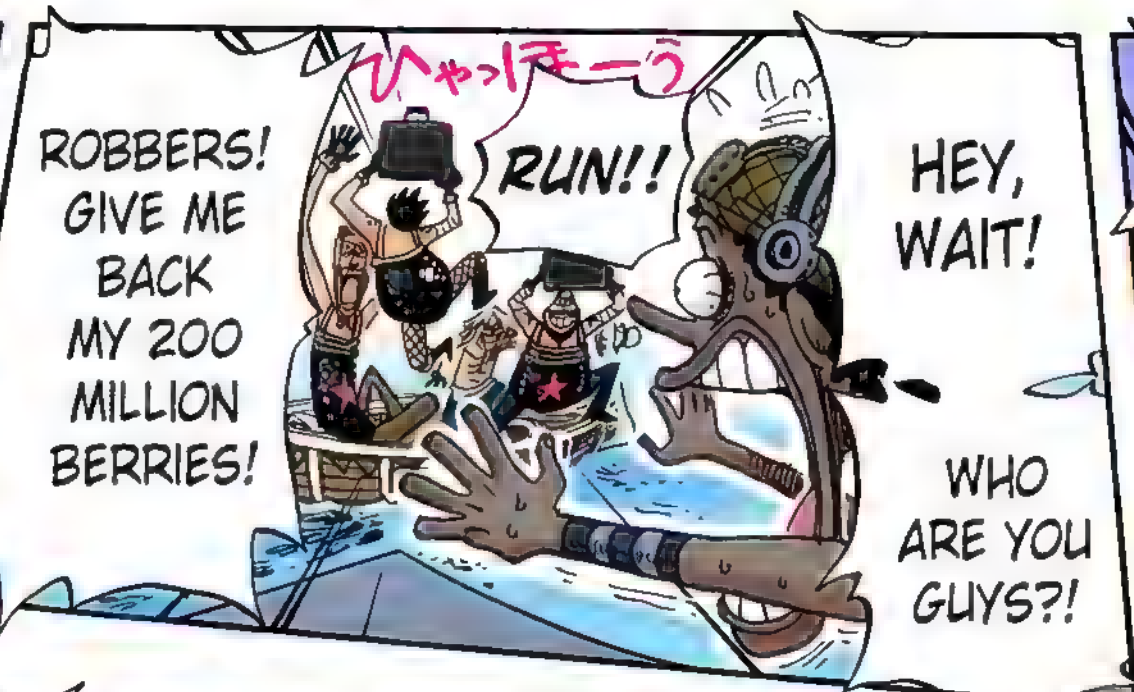
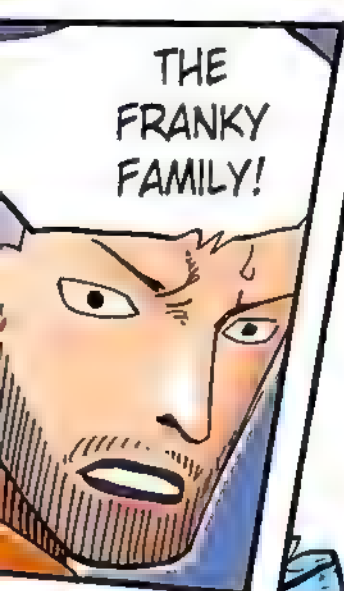
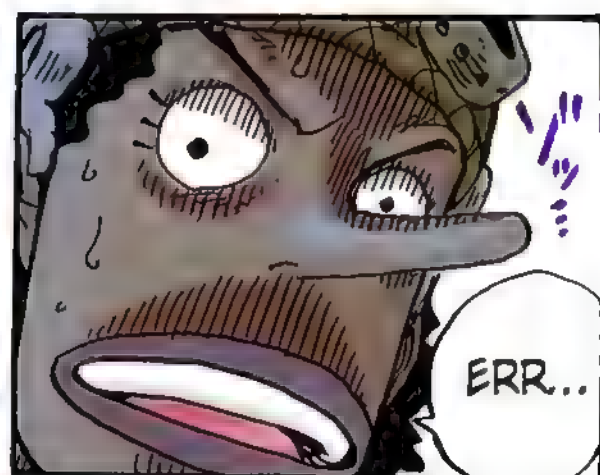
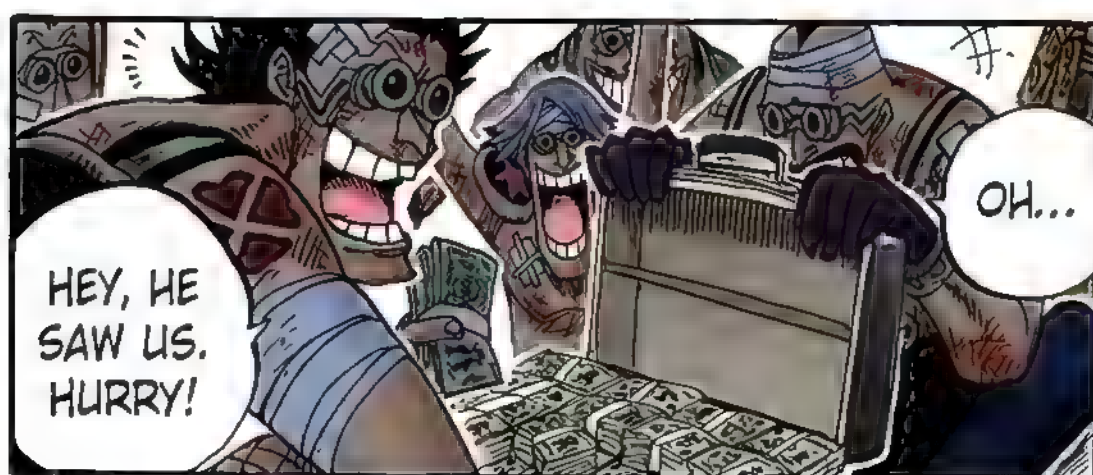
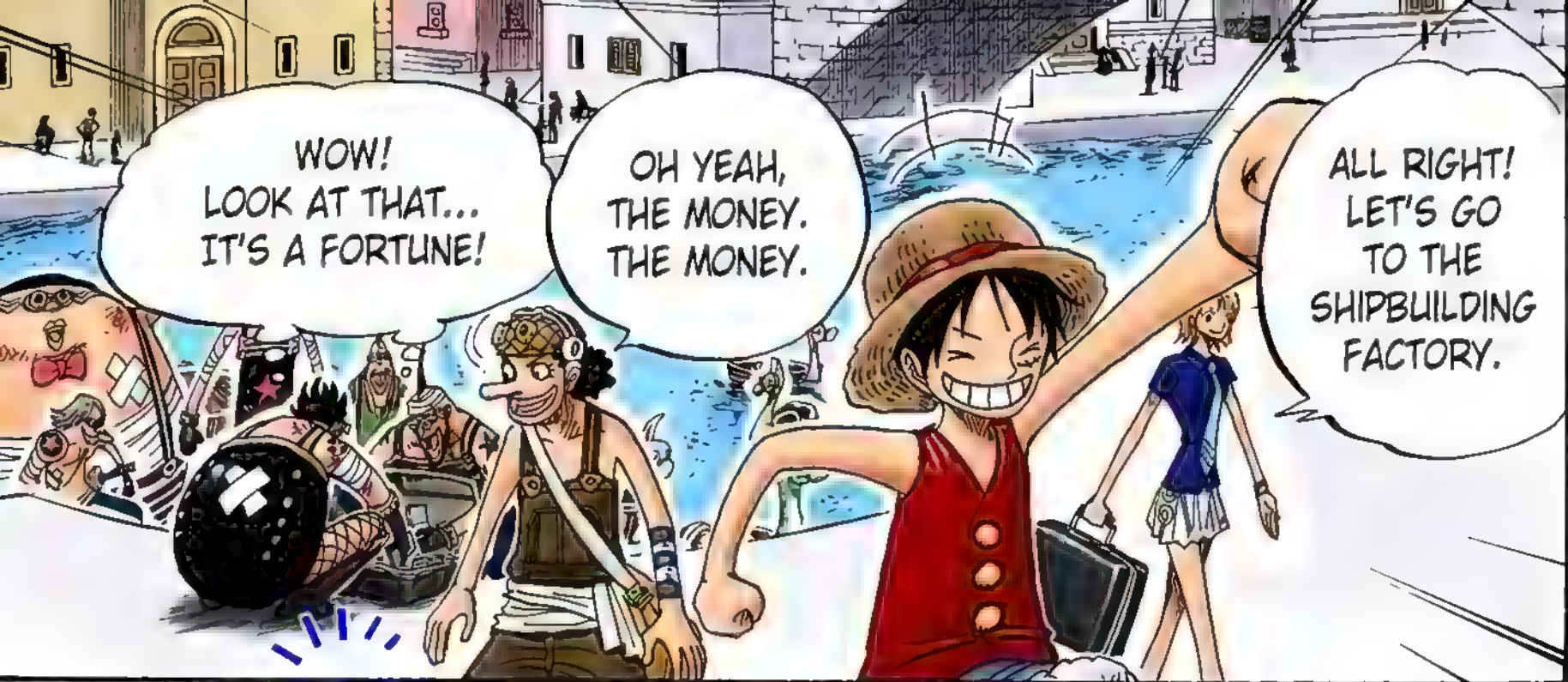
C'MON, I'LL
SHOW YOU
AROUND
THE
FACTORY.

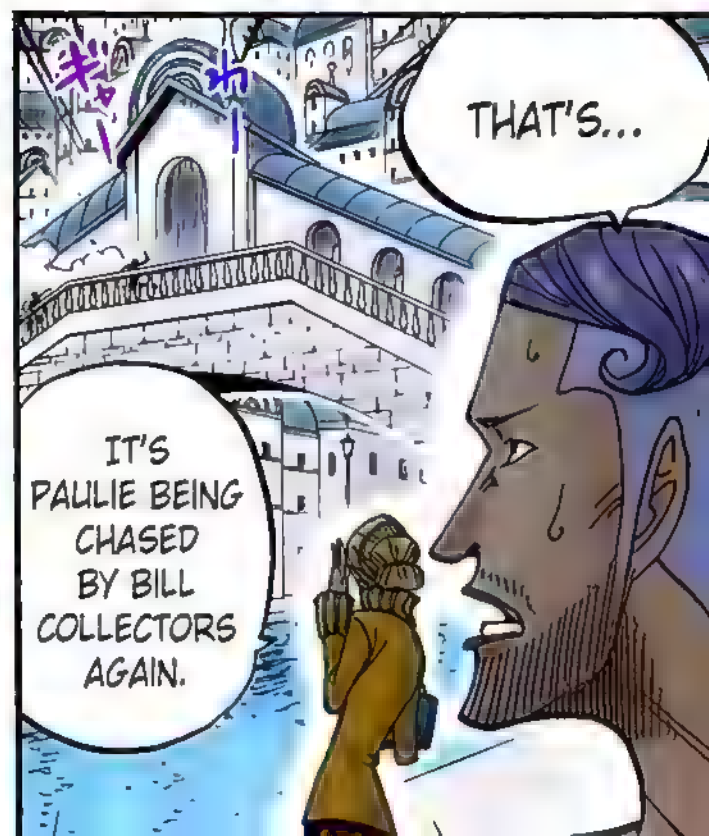
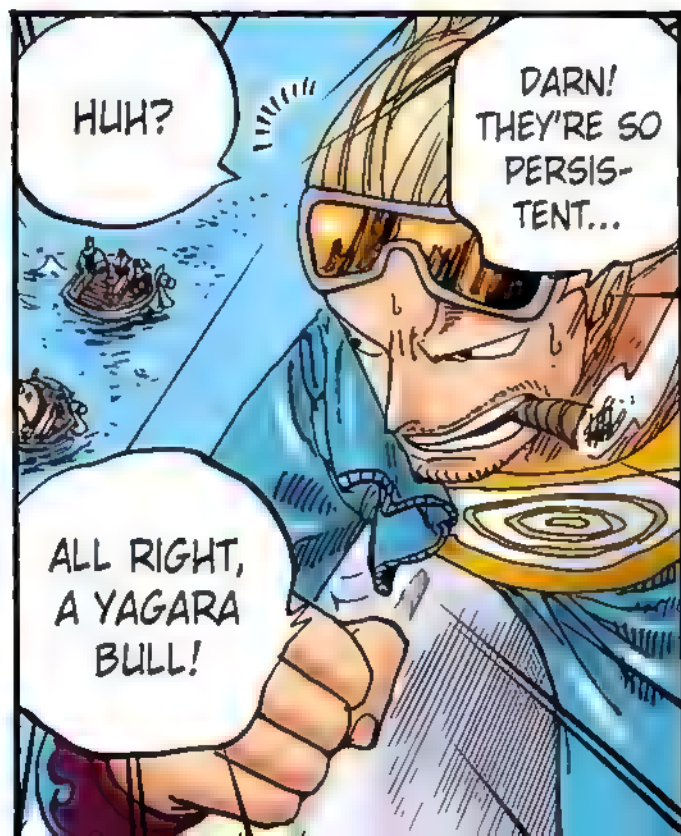
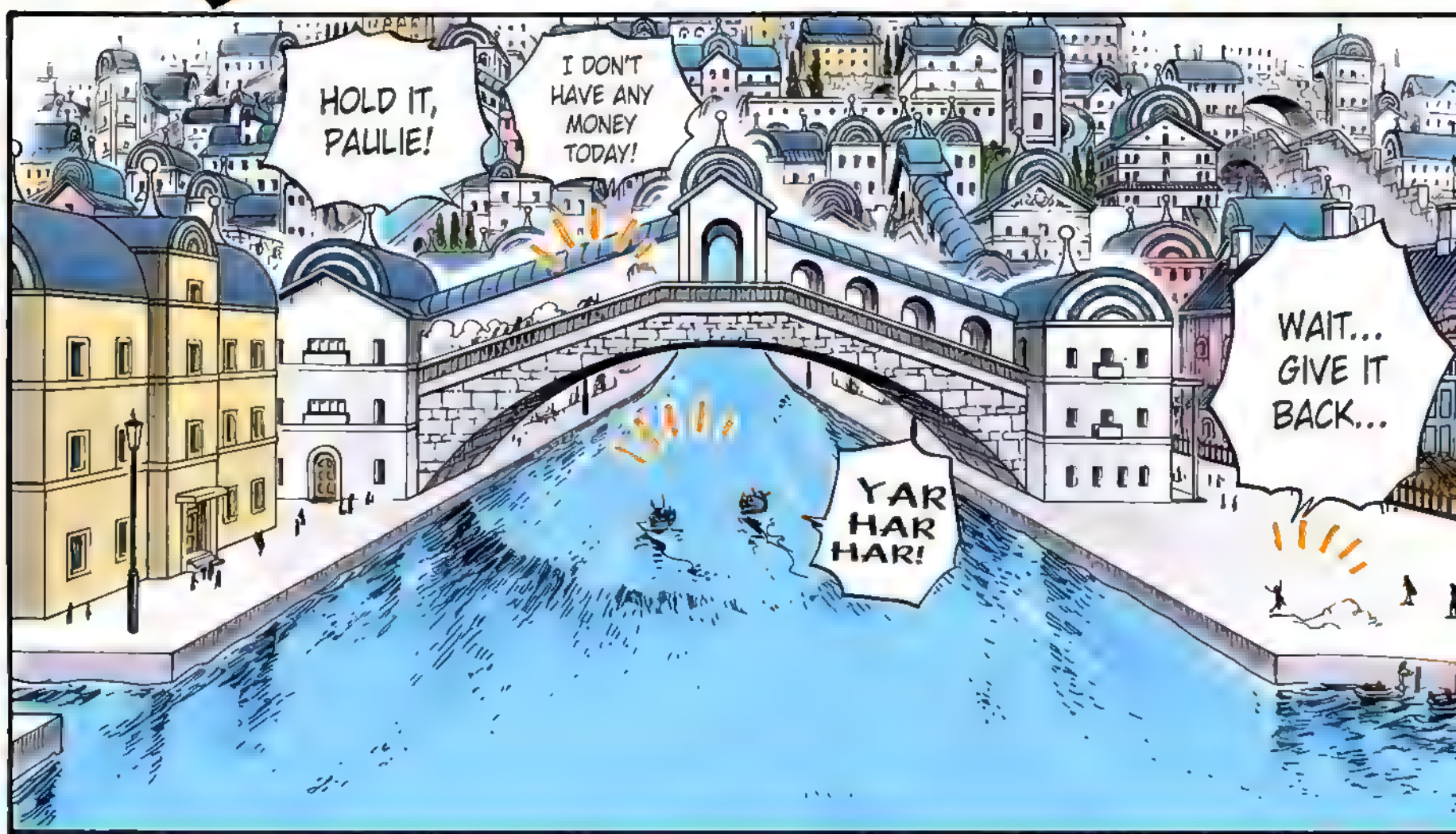
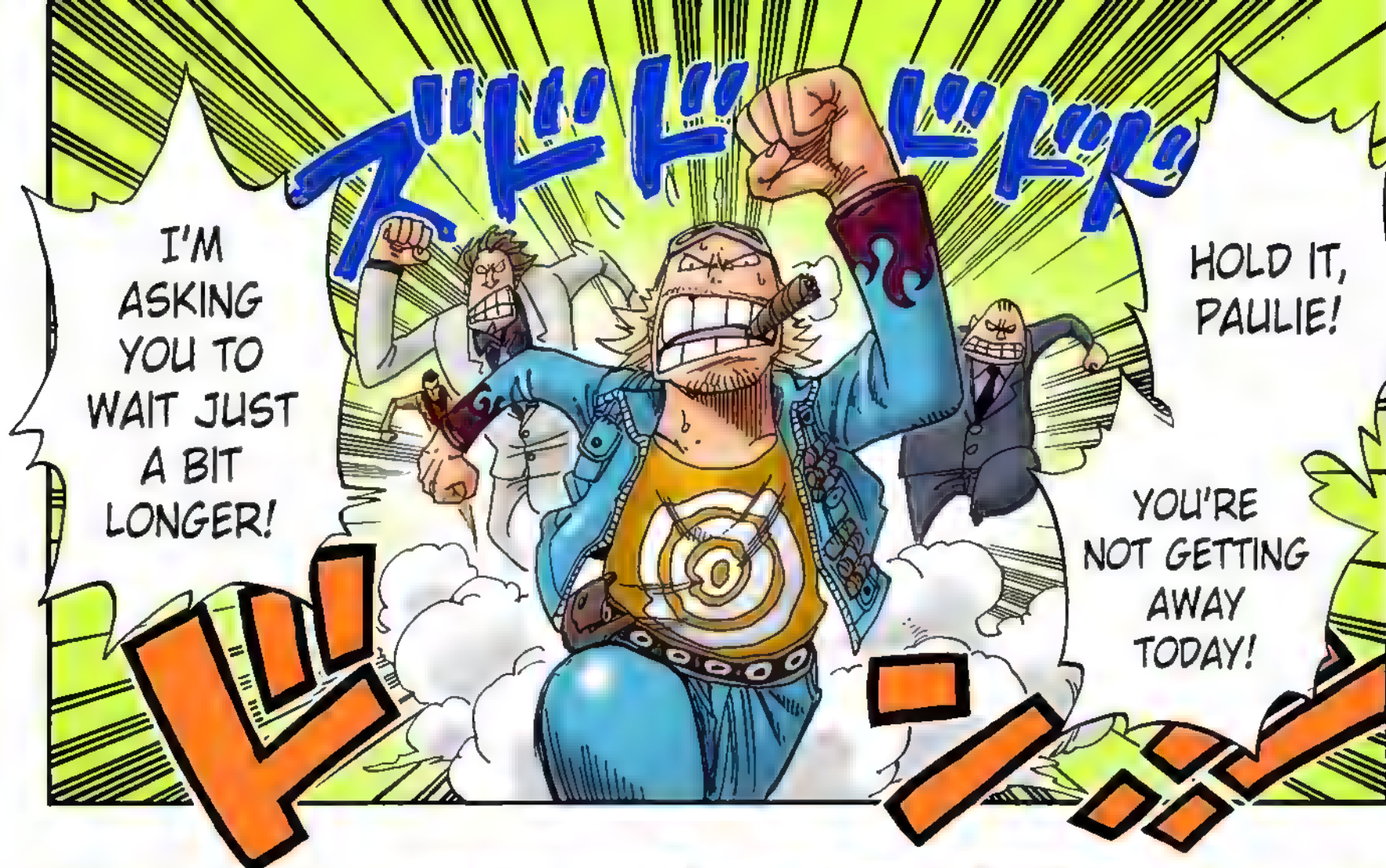
TODAY IS
BORING.

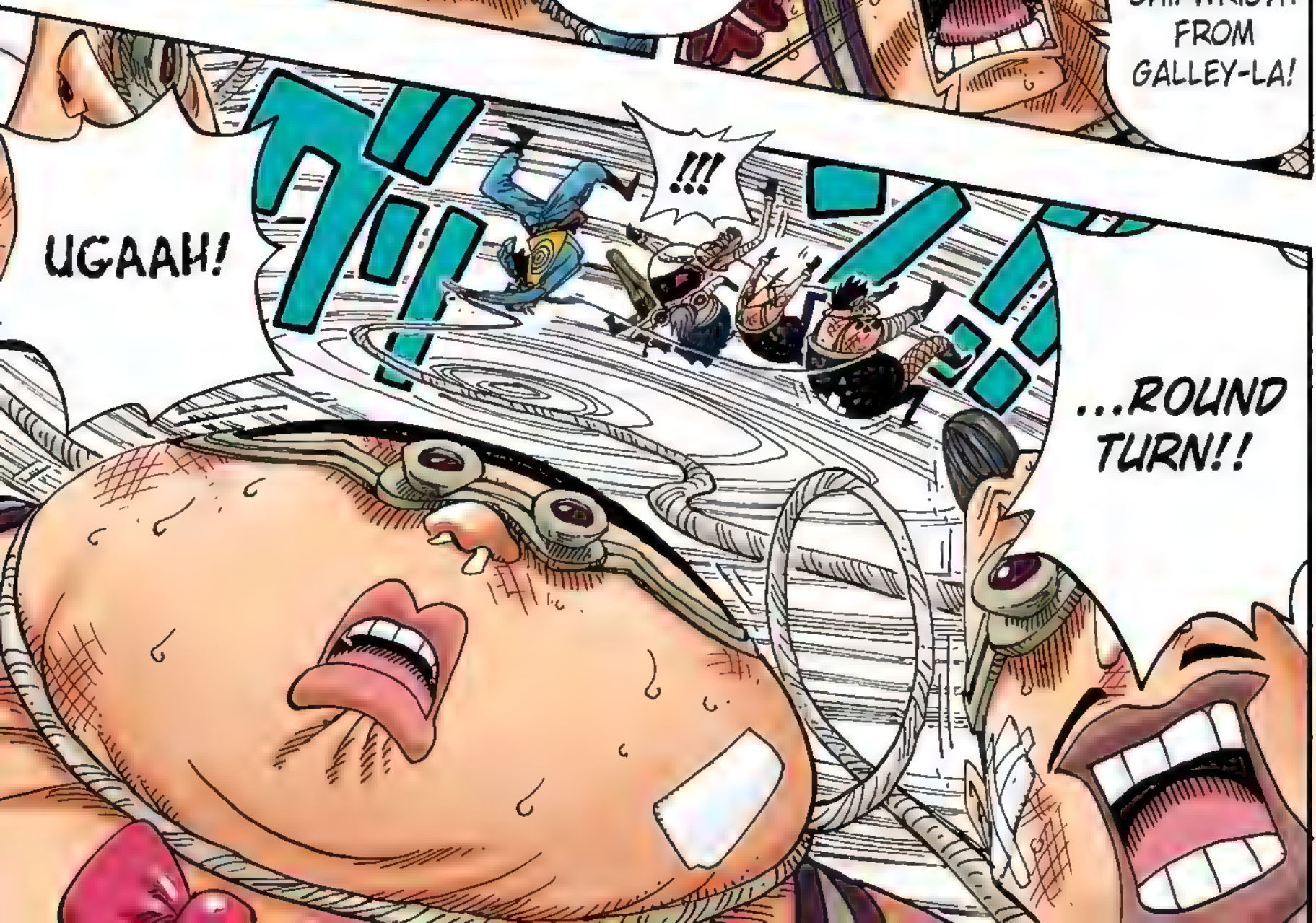
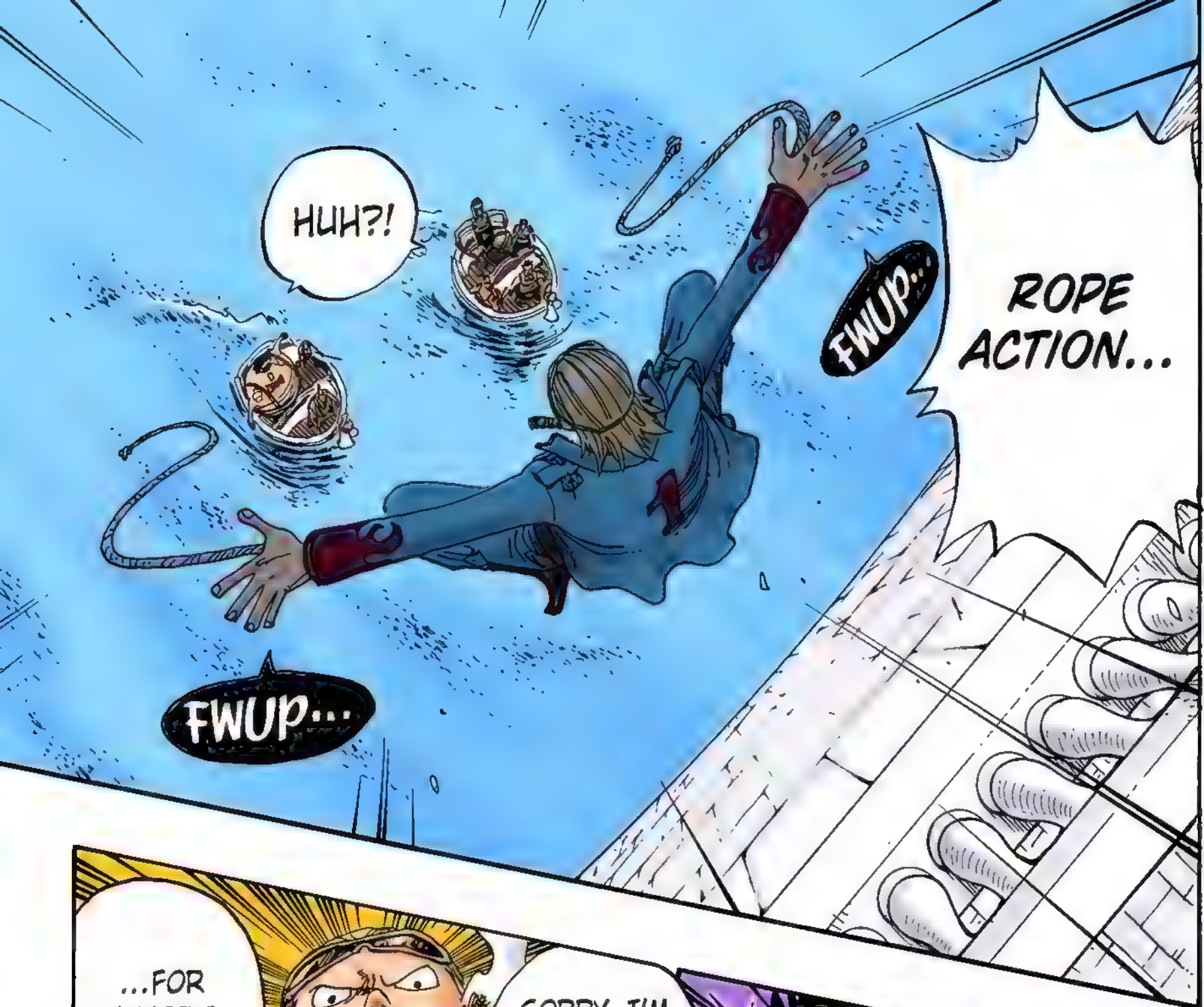


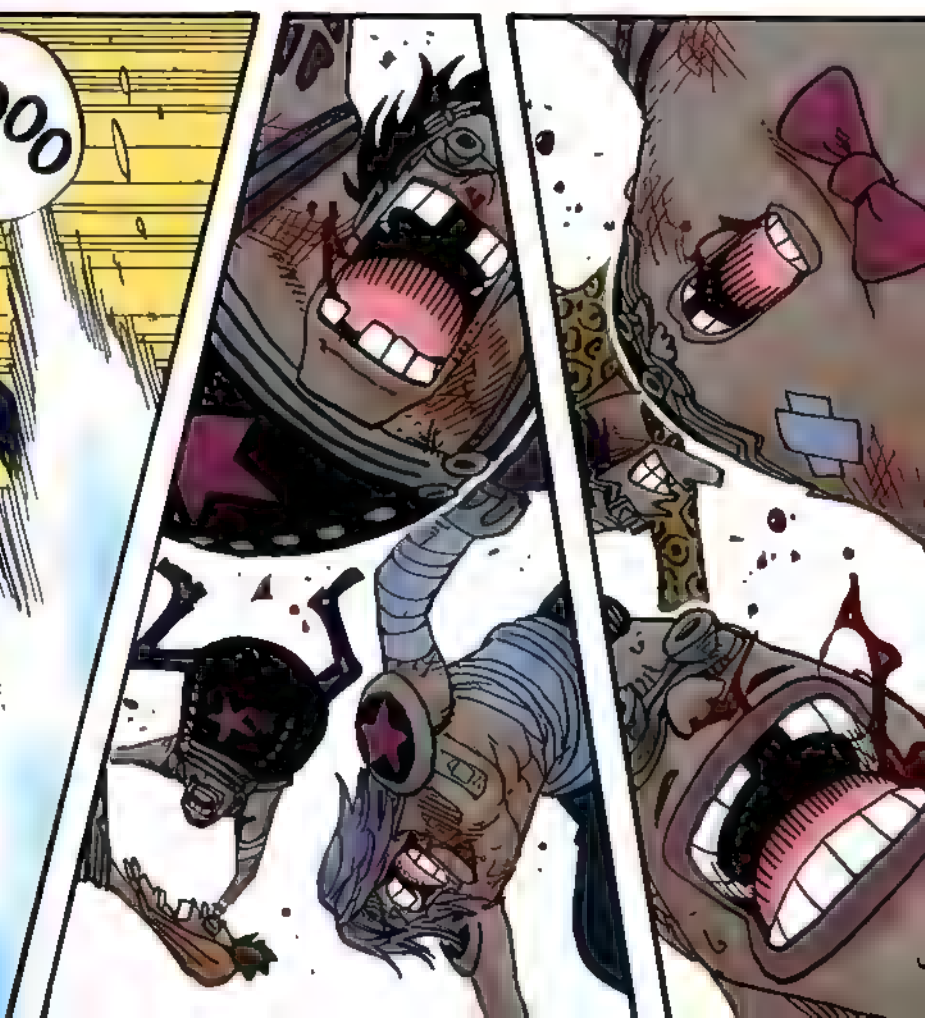
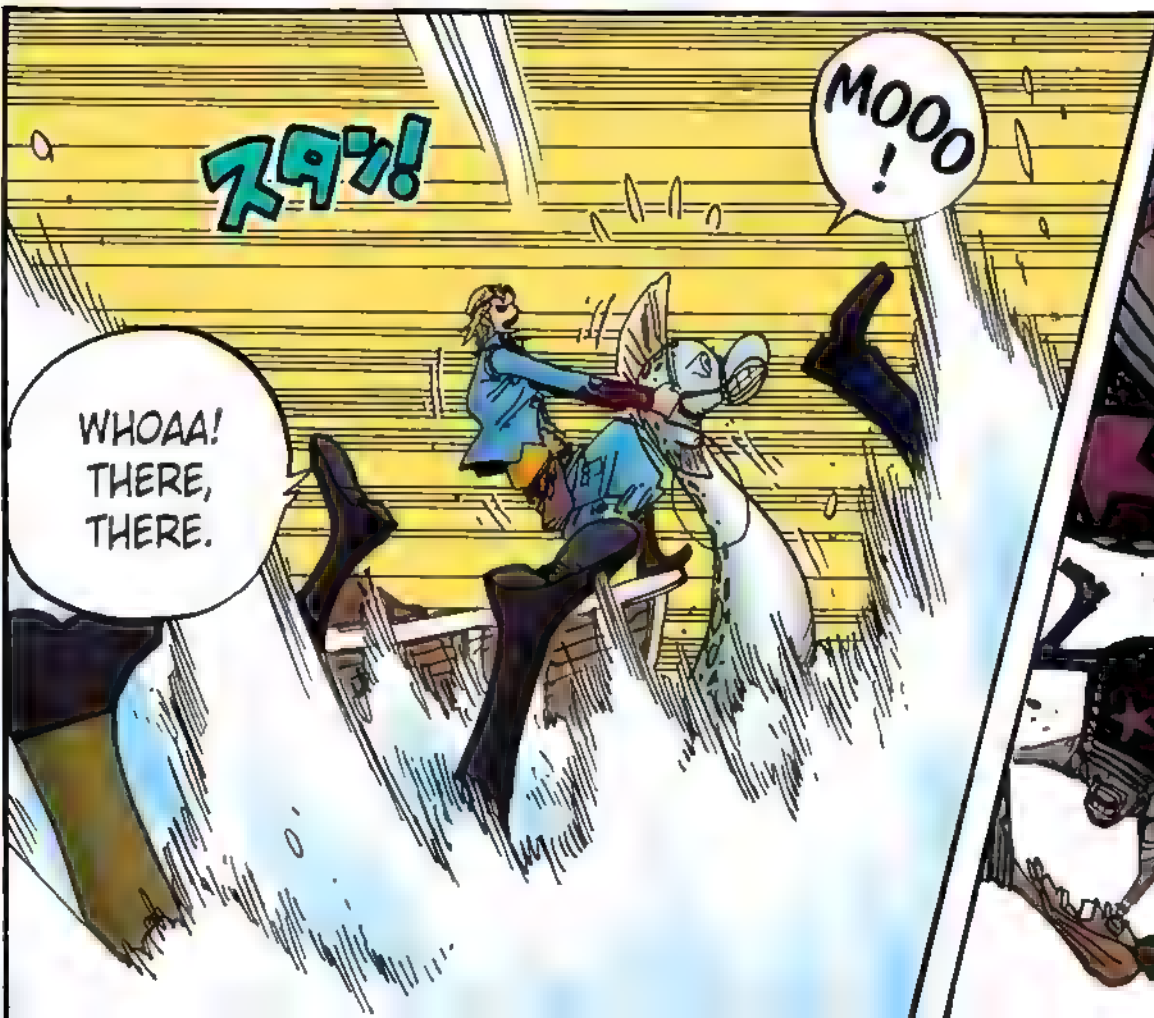
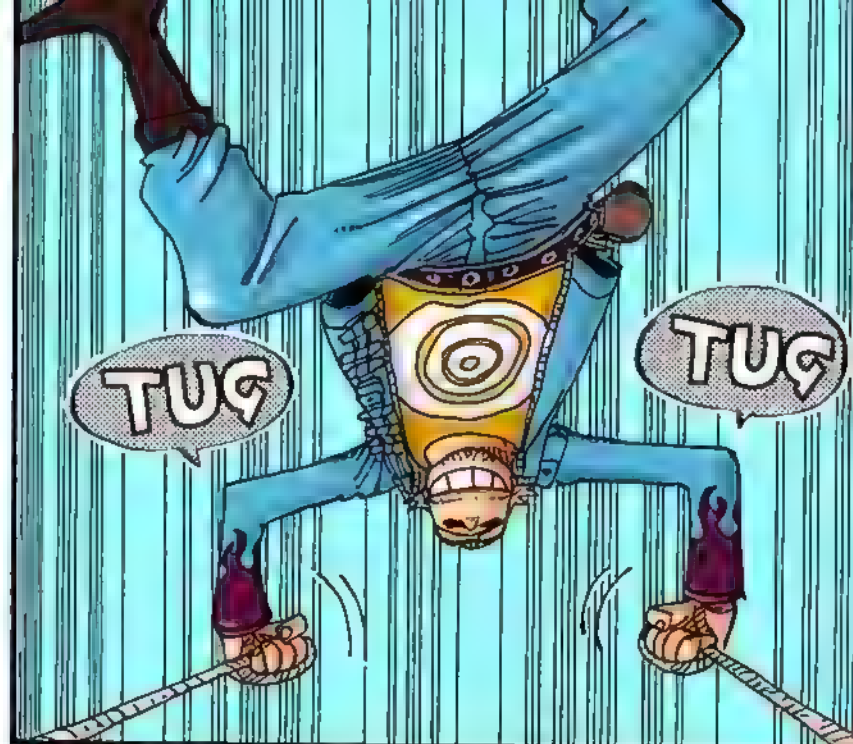
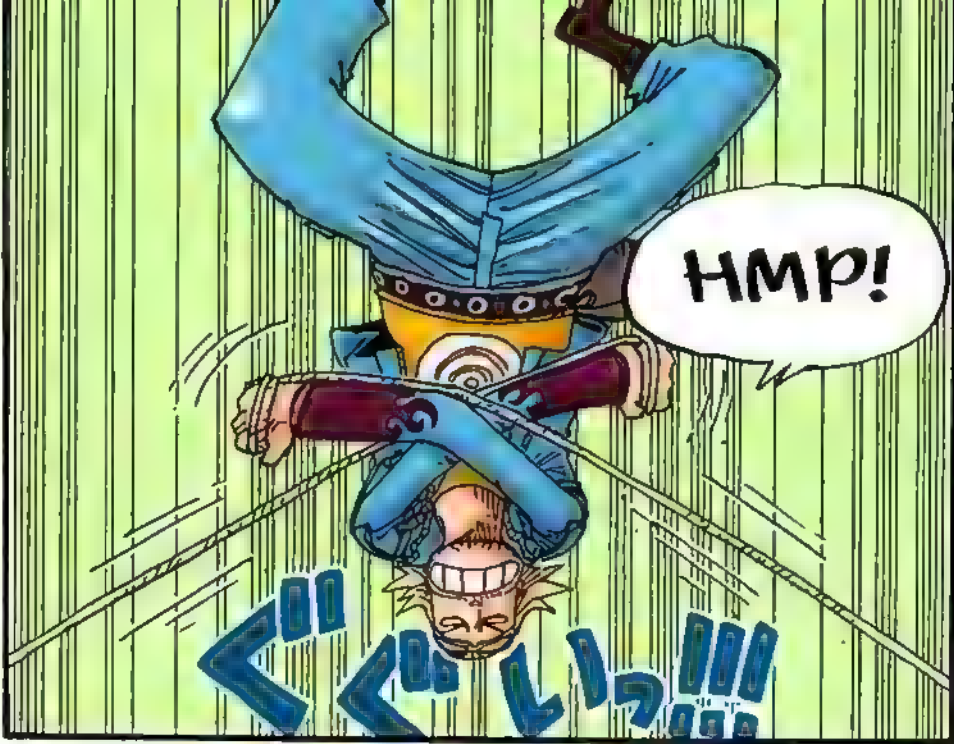
THE
PROCESS
IS ALREADY
UNDER
WAY.

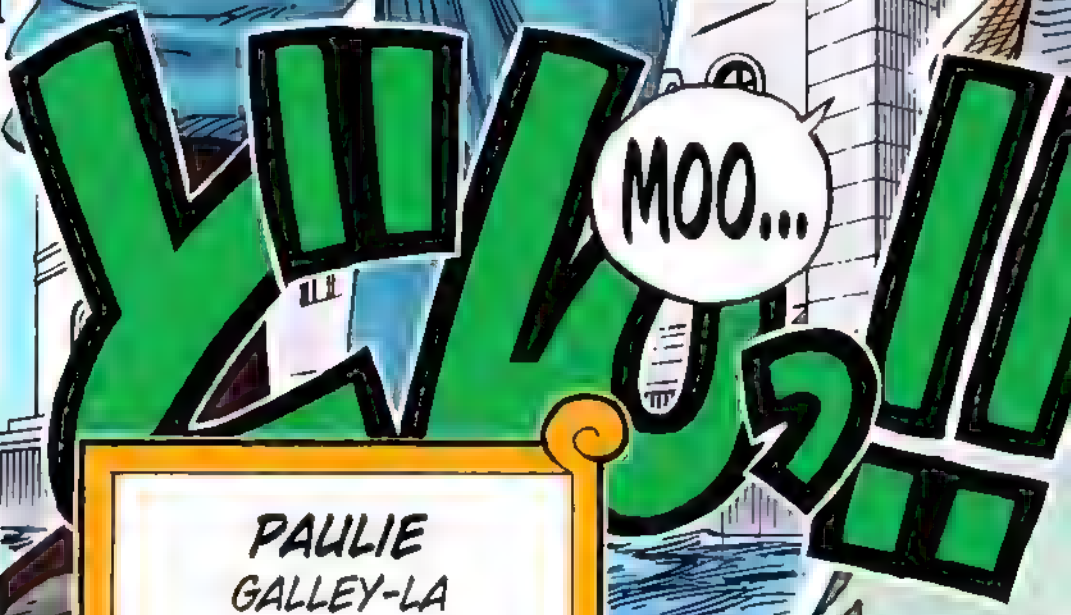
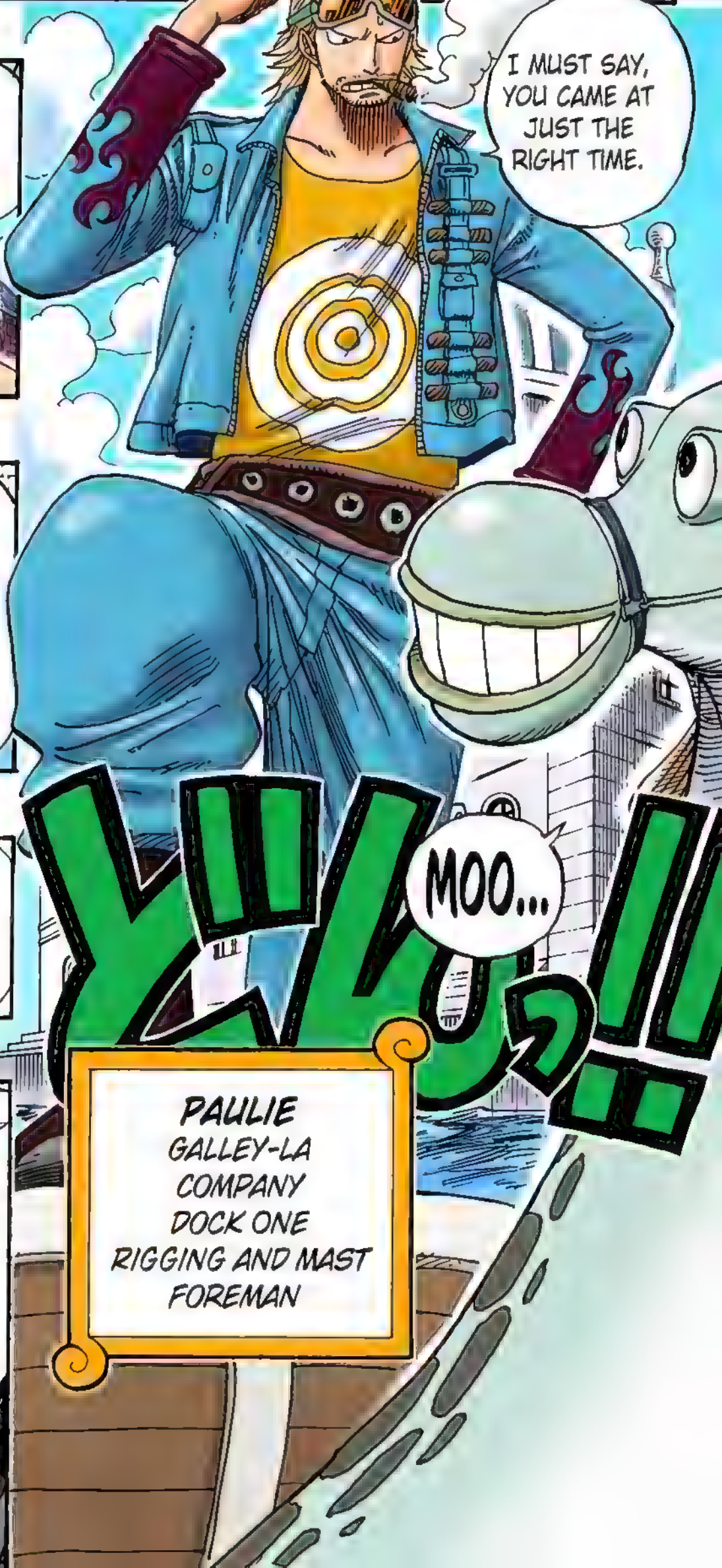
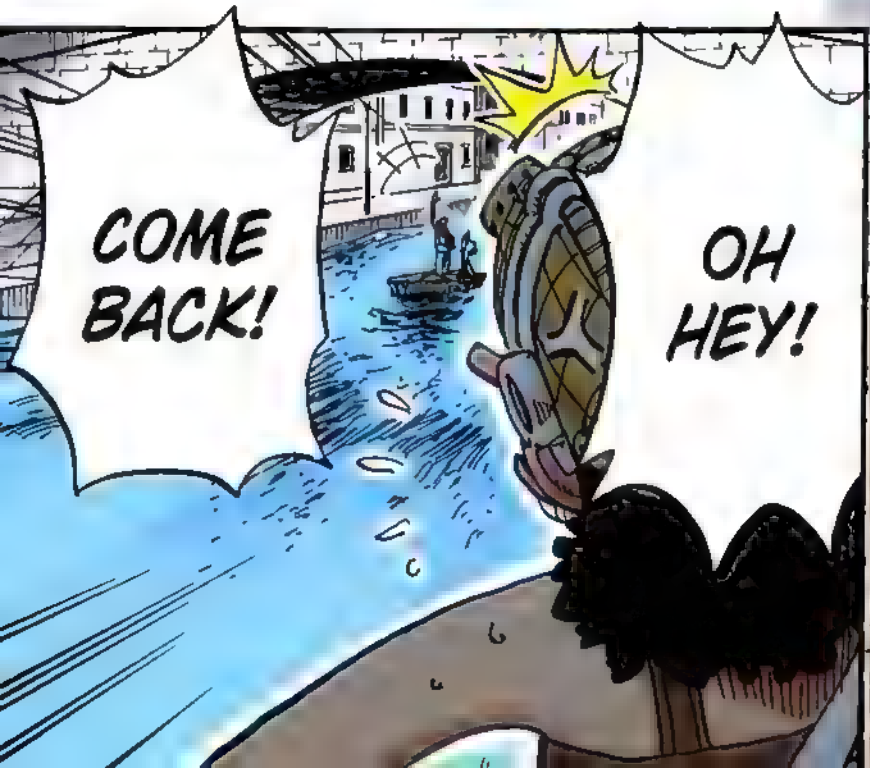
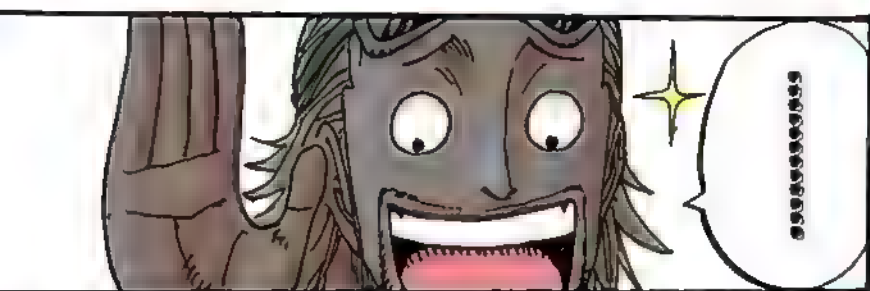
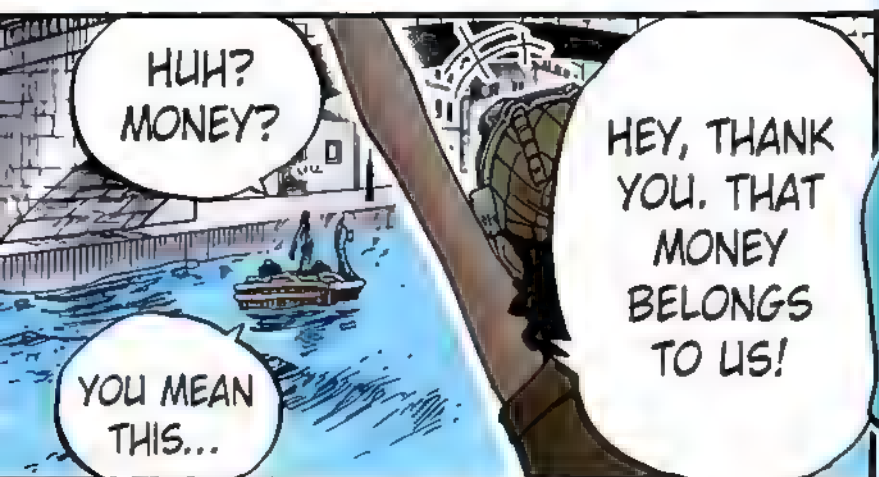
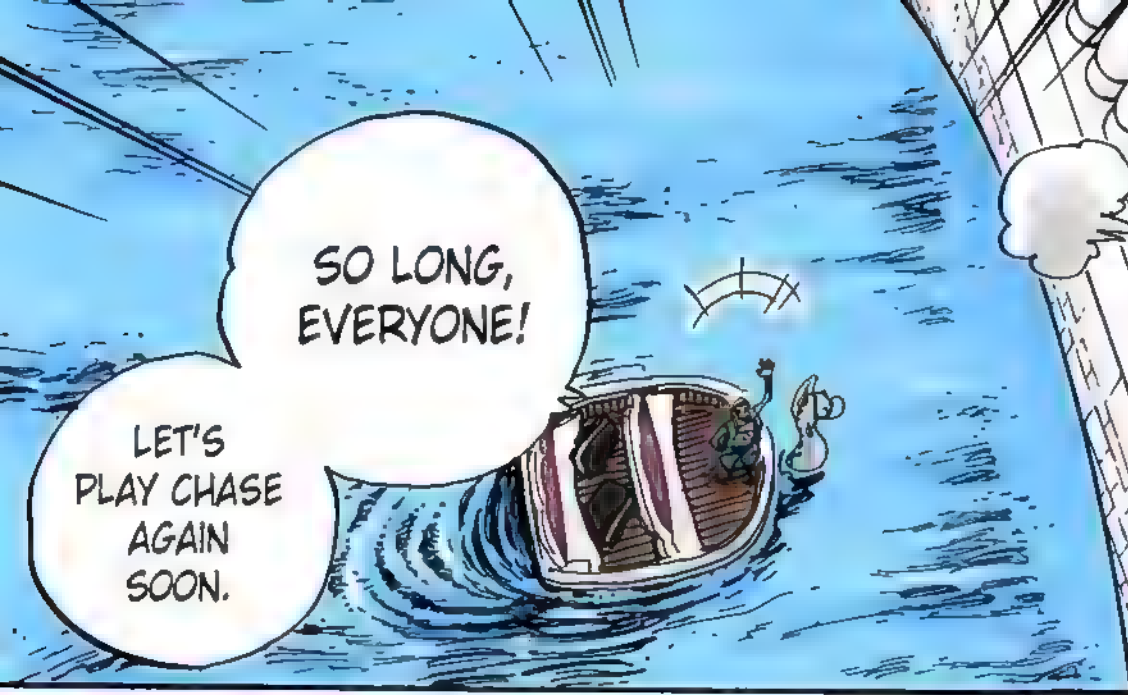
WELL, IN ANY CASE,
KAKU HAS ALREADY
GONE TO ASSESS
YOUR SHIP.











PAULIE
GALLEY-LA
COMPANY
DOCK ONE
RIGGING AND MAST
FOREMAN

Chapter 327: SHIPBUILDING ISLAND, REPAIR DOCK No. 1





I WON'T RUN
AWAY AGAIN!
I GET IT!

HEY, LET GO
OF ME!
WHAT THE
HECK ARE
YOU DOING?!

LET GO OF
MY EAR.

PINCH!

I FINALLY
GOT MY HANDS
ON A TON OF
MONEY...

REMEMBER
THIS, LUCCI!

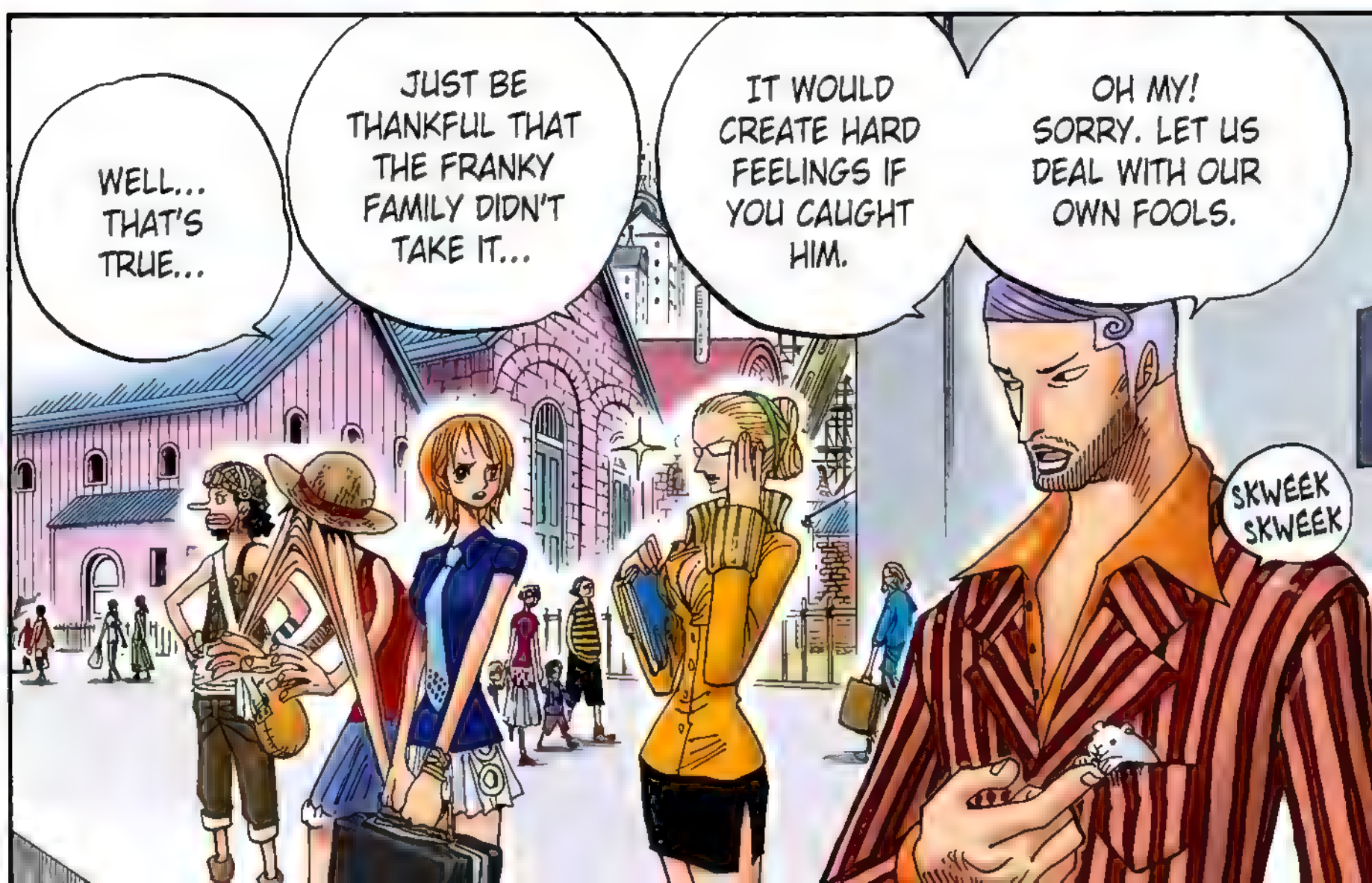
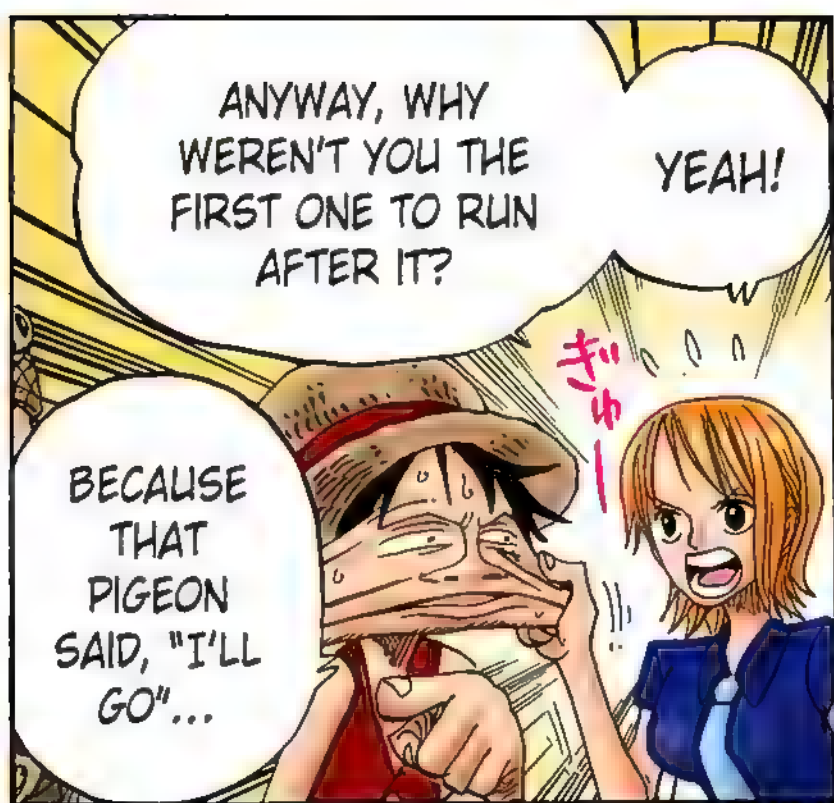
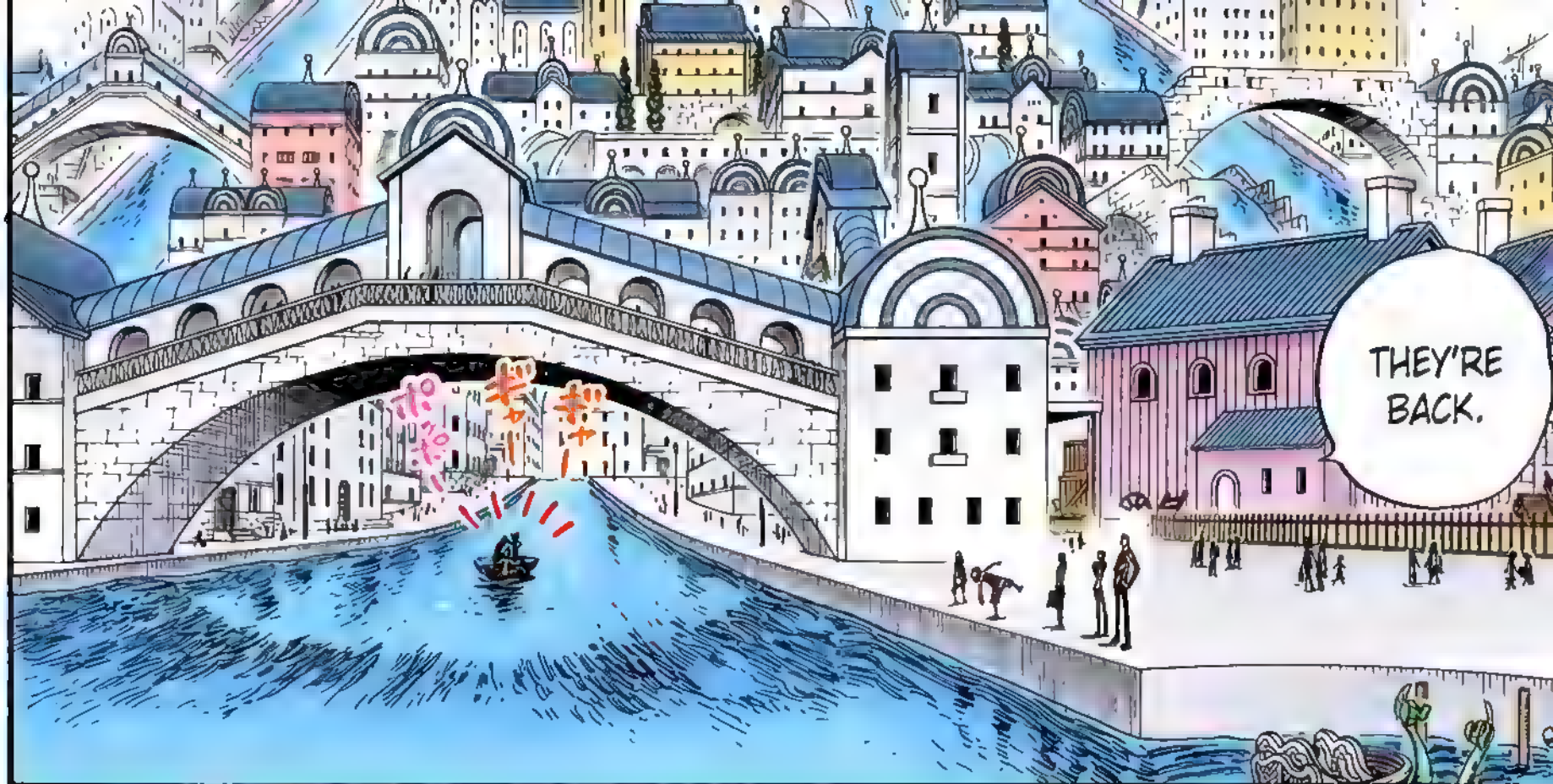
I FOUND
THE MONEY
ON THE
GROUND!

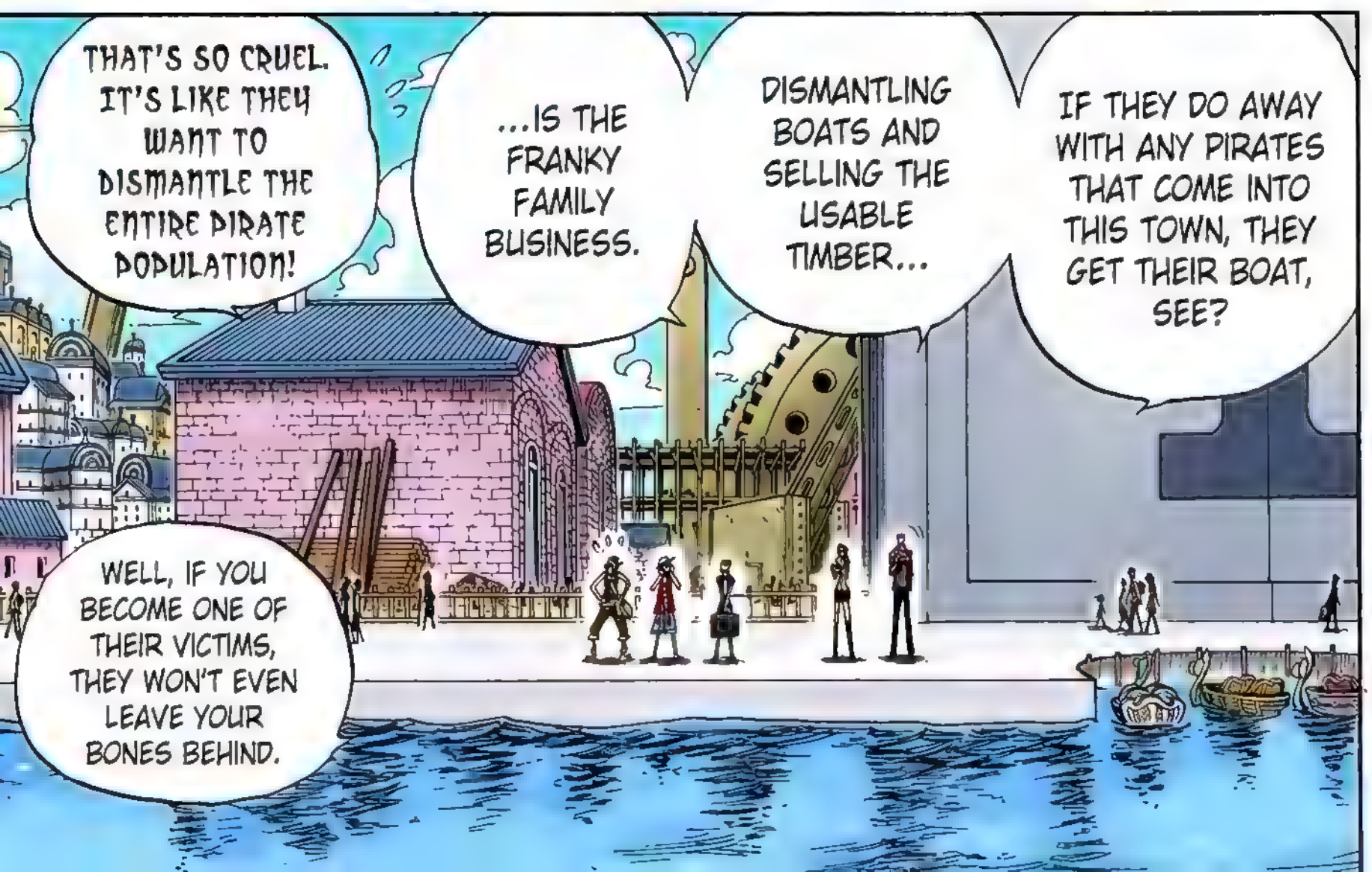
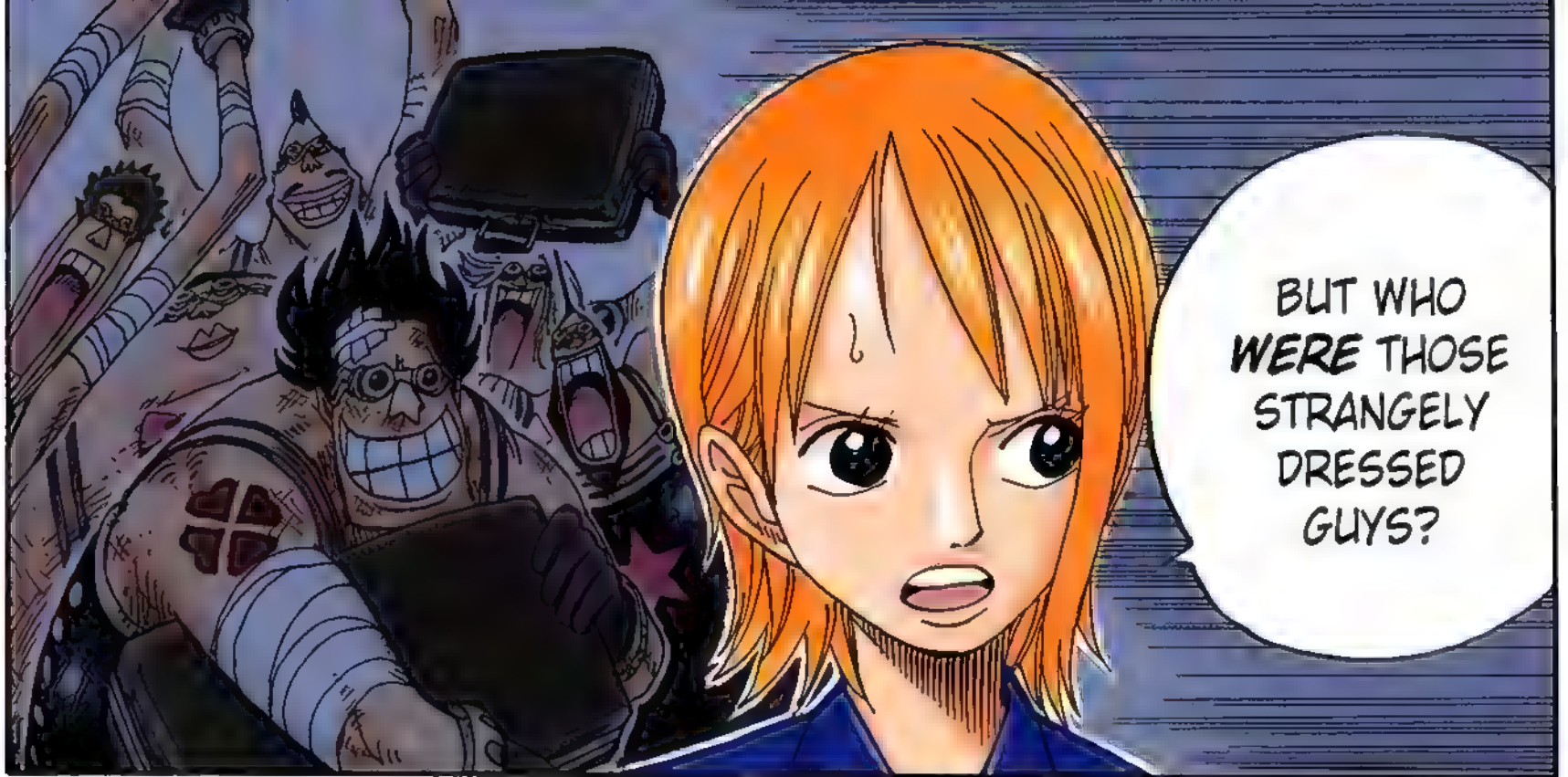
YOU
FOOL.

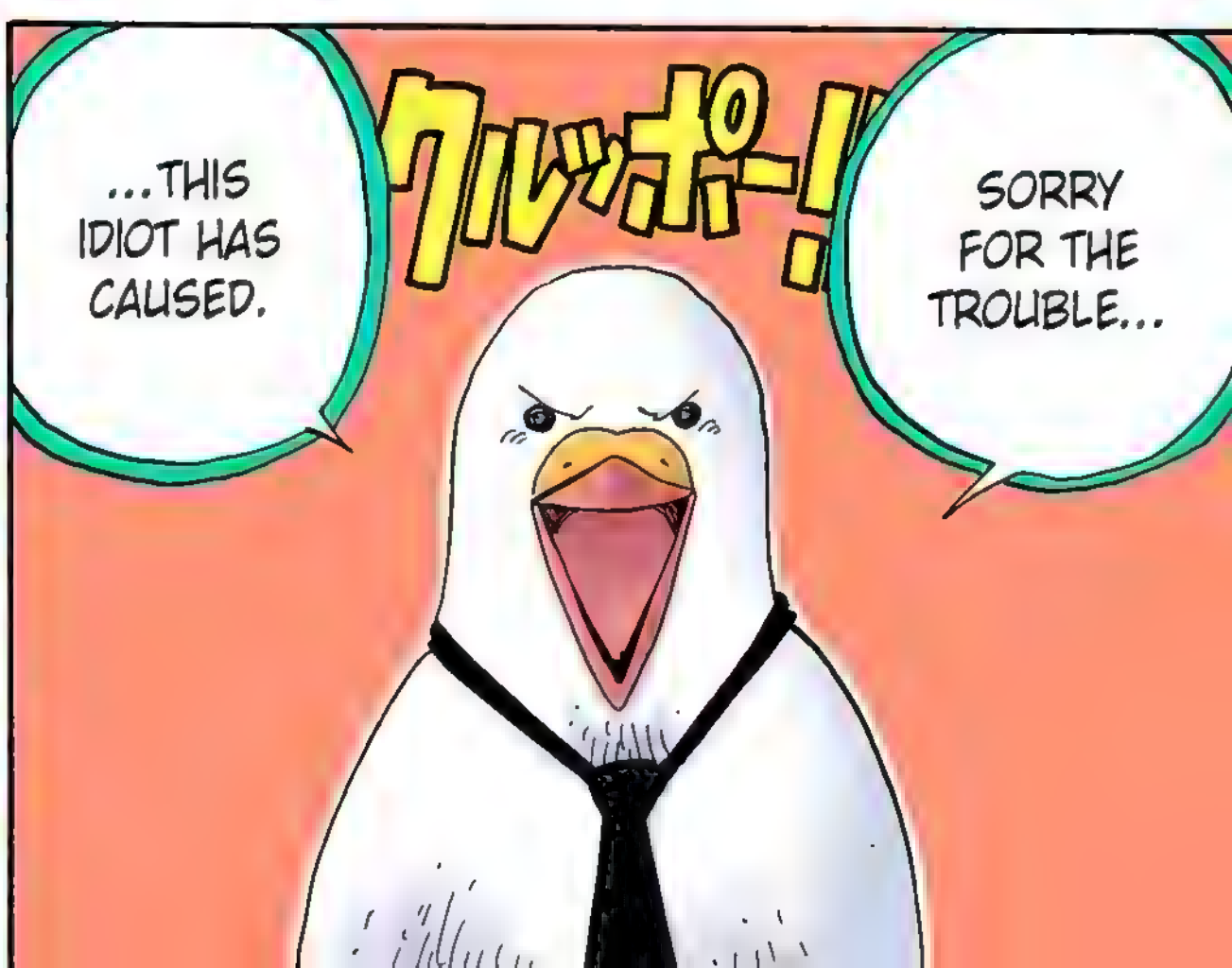
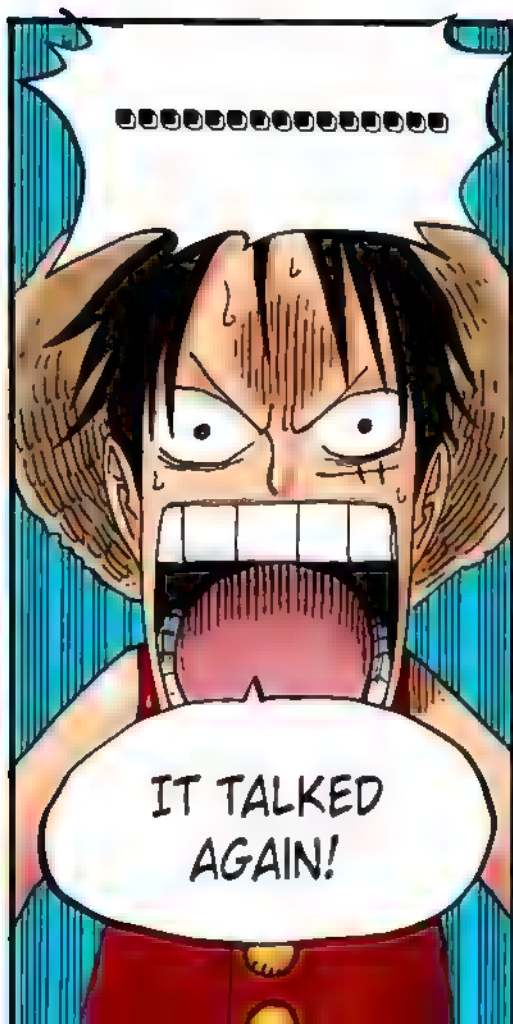
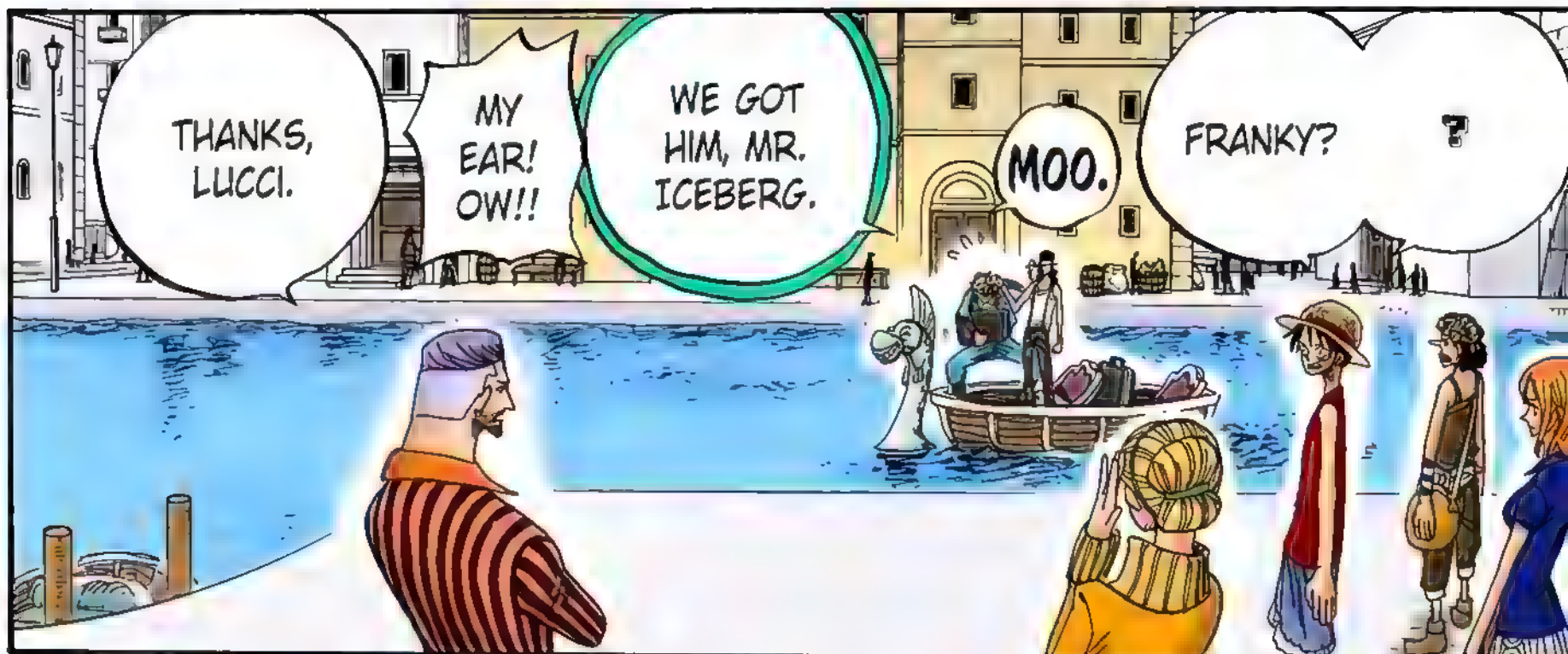
DON'T PAY BACK
YOUR DEBTS WITH
OTHER PEOPLE'S
MONEY...

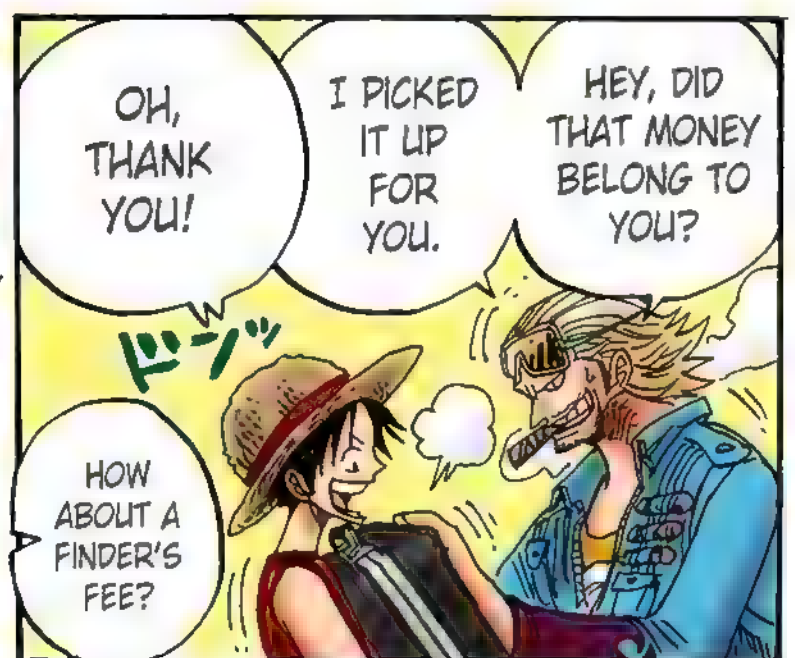
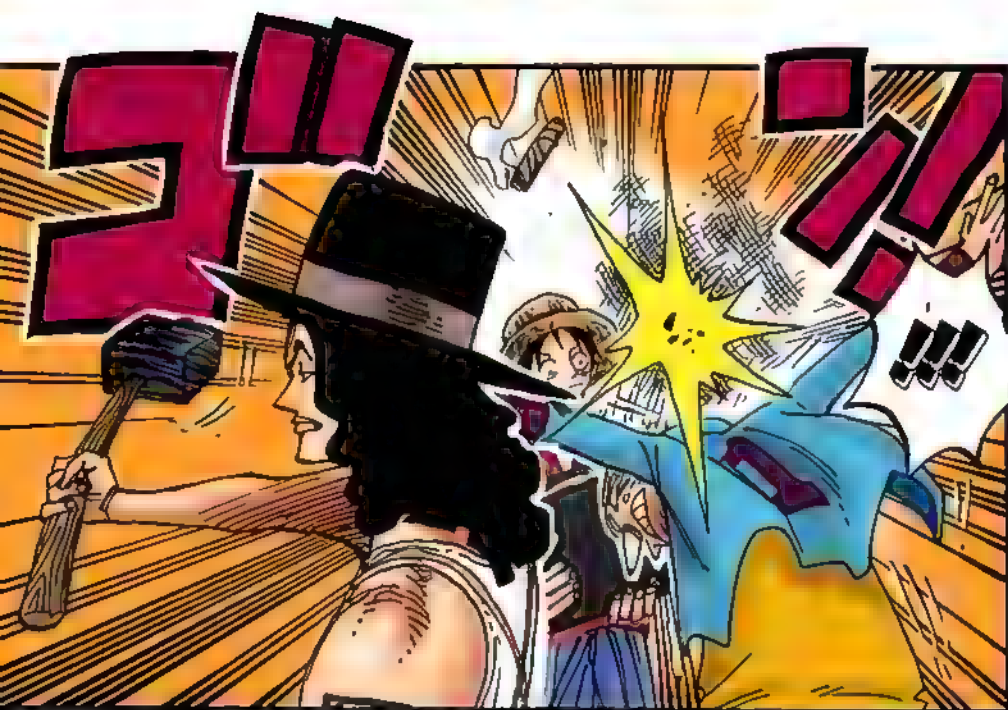
HATTORI
LUCCI'S PIGEON

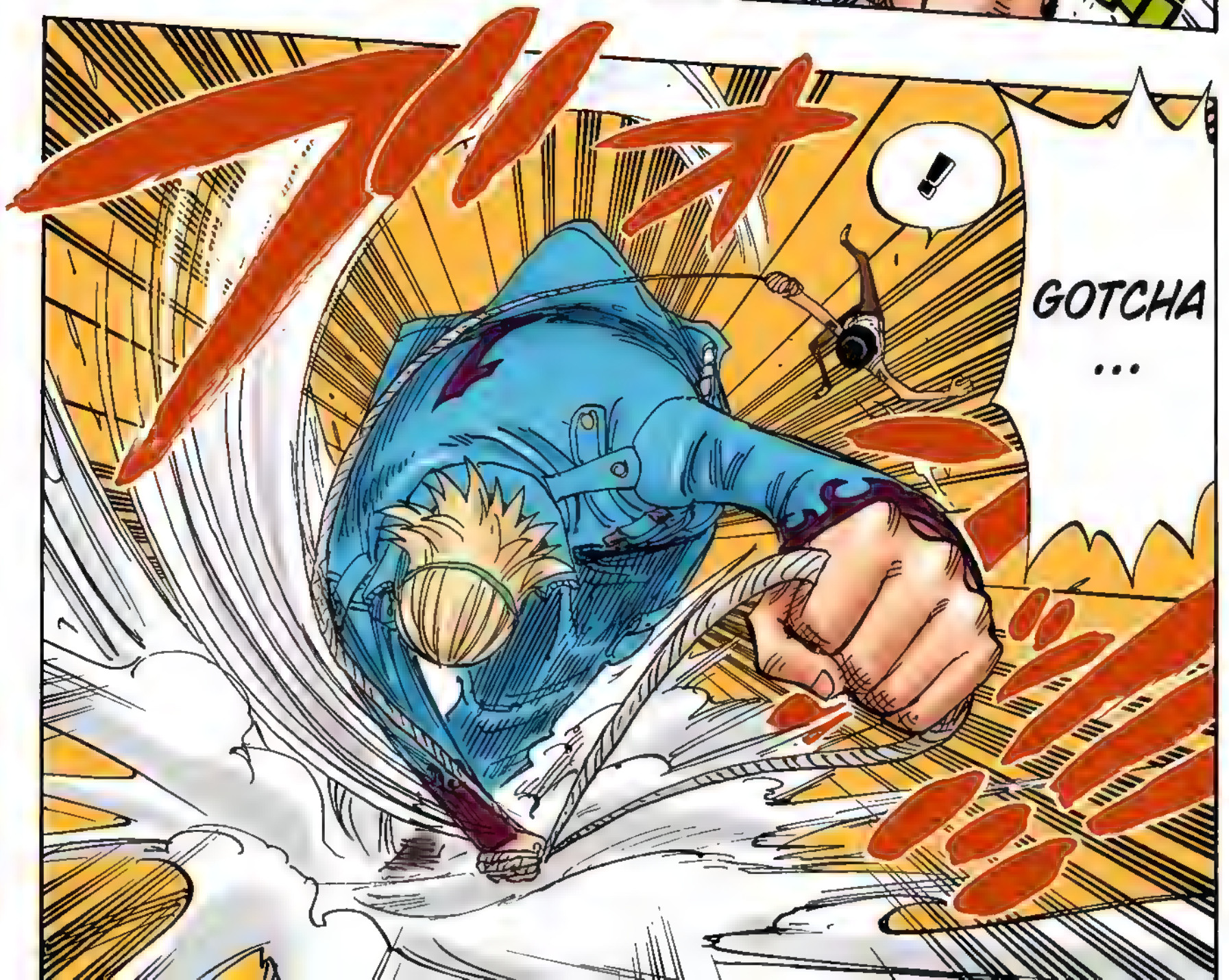
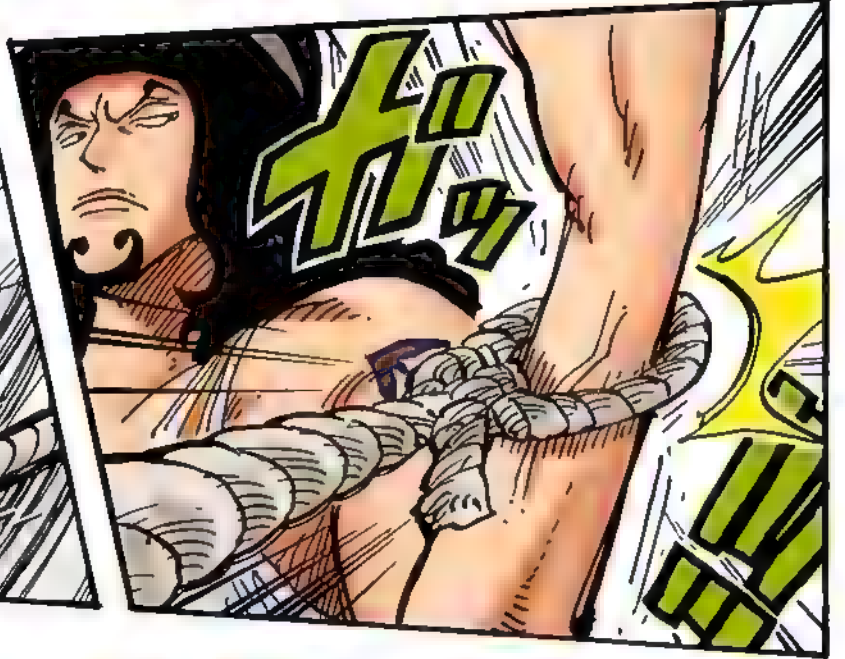
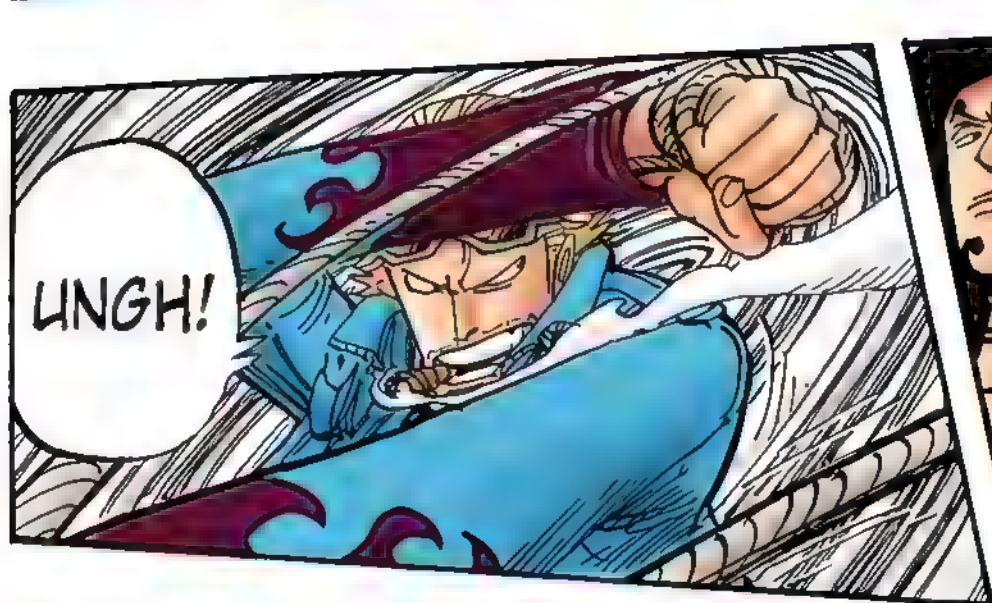
ROB LUCCI
GALLEY-LA
COMPANY
SAWYER AND
TREENAIL FOREMAN





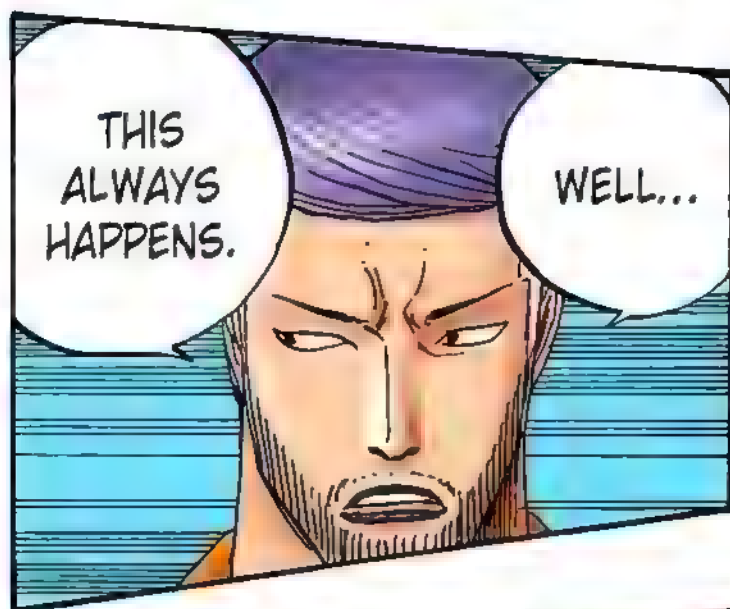






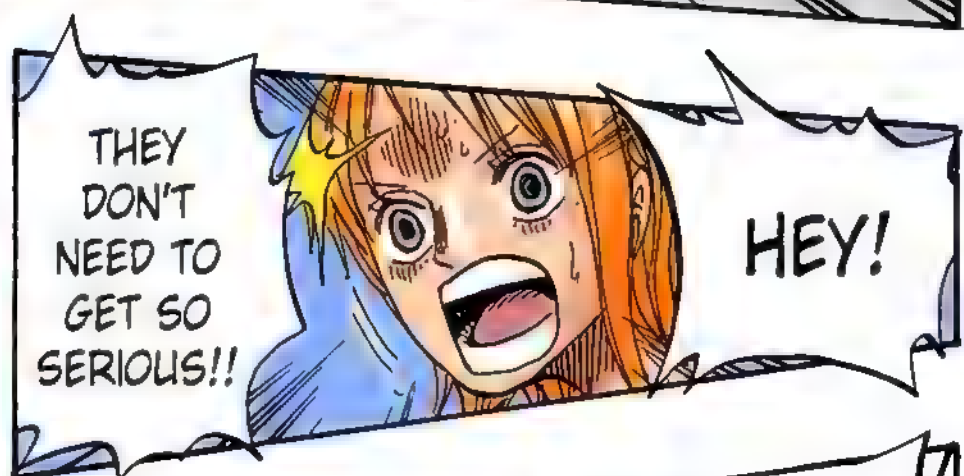


...HOOK,
LINE AND
SINKER!



THIS
ALWAYS
HAPPENS.

WELL...



THEY
DON'T
NEED TO
GET SO
SERIOUS!!

HEY!



...TO
ABSORB
THAT
IMPACT!

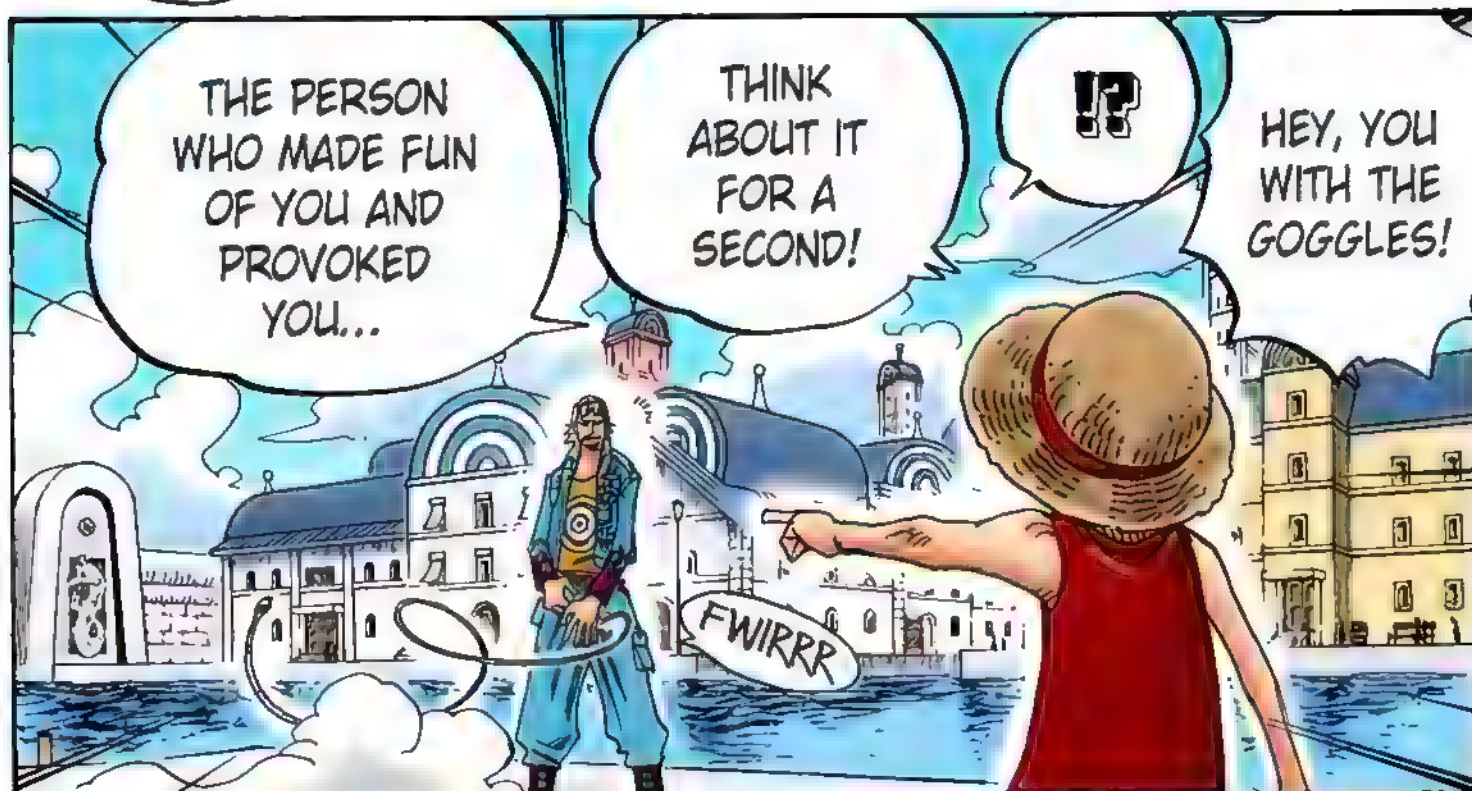
GRRR
!!!

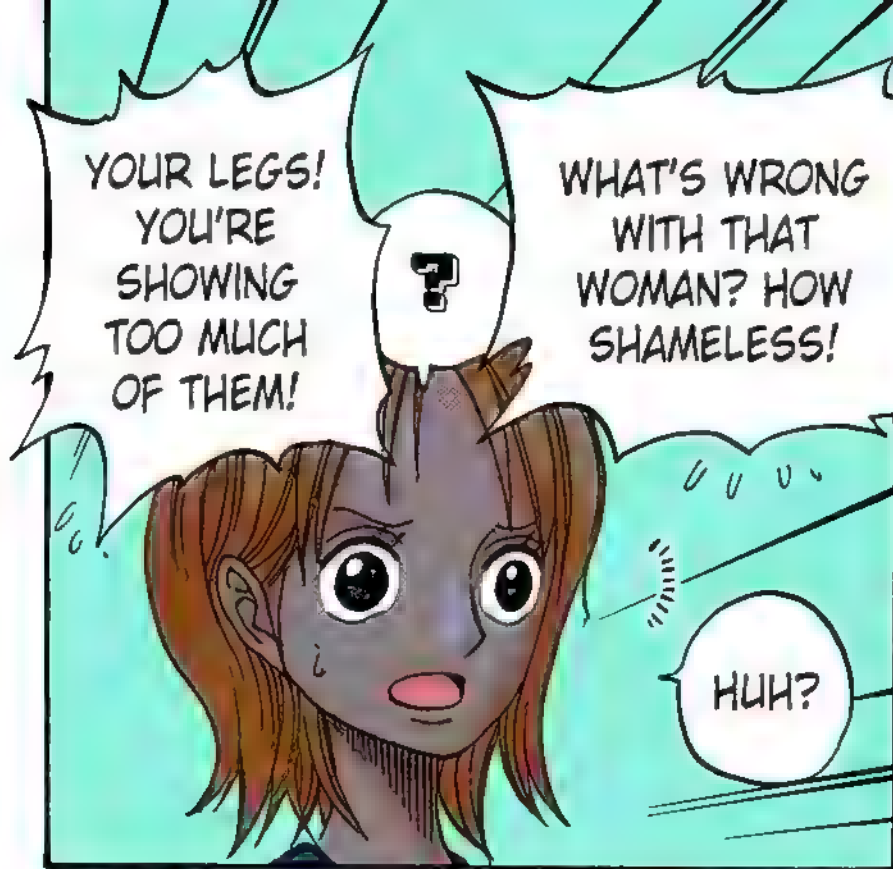
HE ONLY
USED ONE
ARM...



WHOA!
HEY!

TAKE A
LOOK AT
THAT!



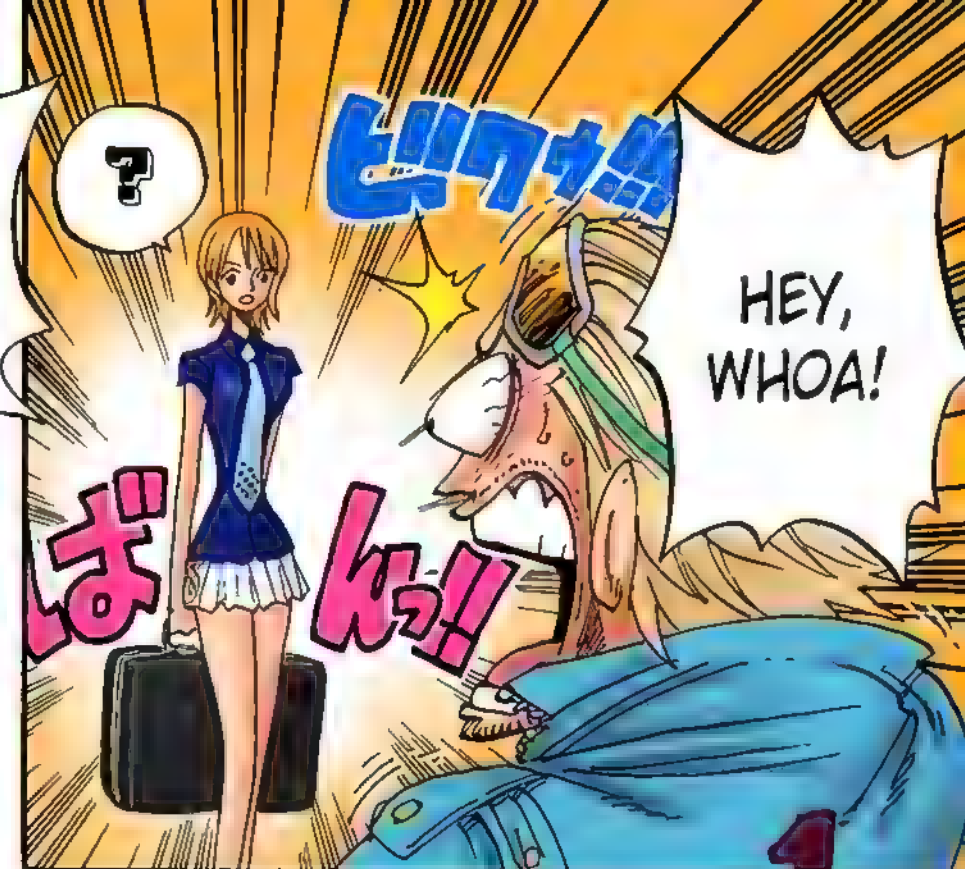


YOUR LEGS!
YOU'RE
SHOWING
TOO MUCH
OF THEM!

?

WHAT'S WRONG
WITH THAT
WOMAN? HOW
SHAMELESS!

HUH?



?

びん

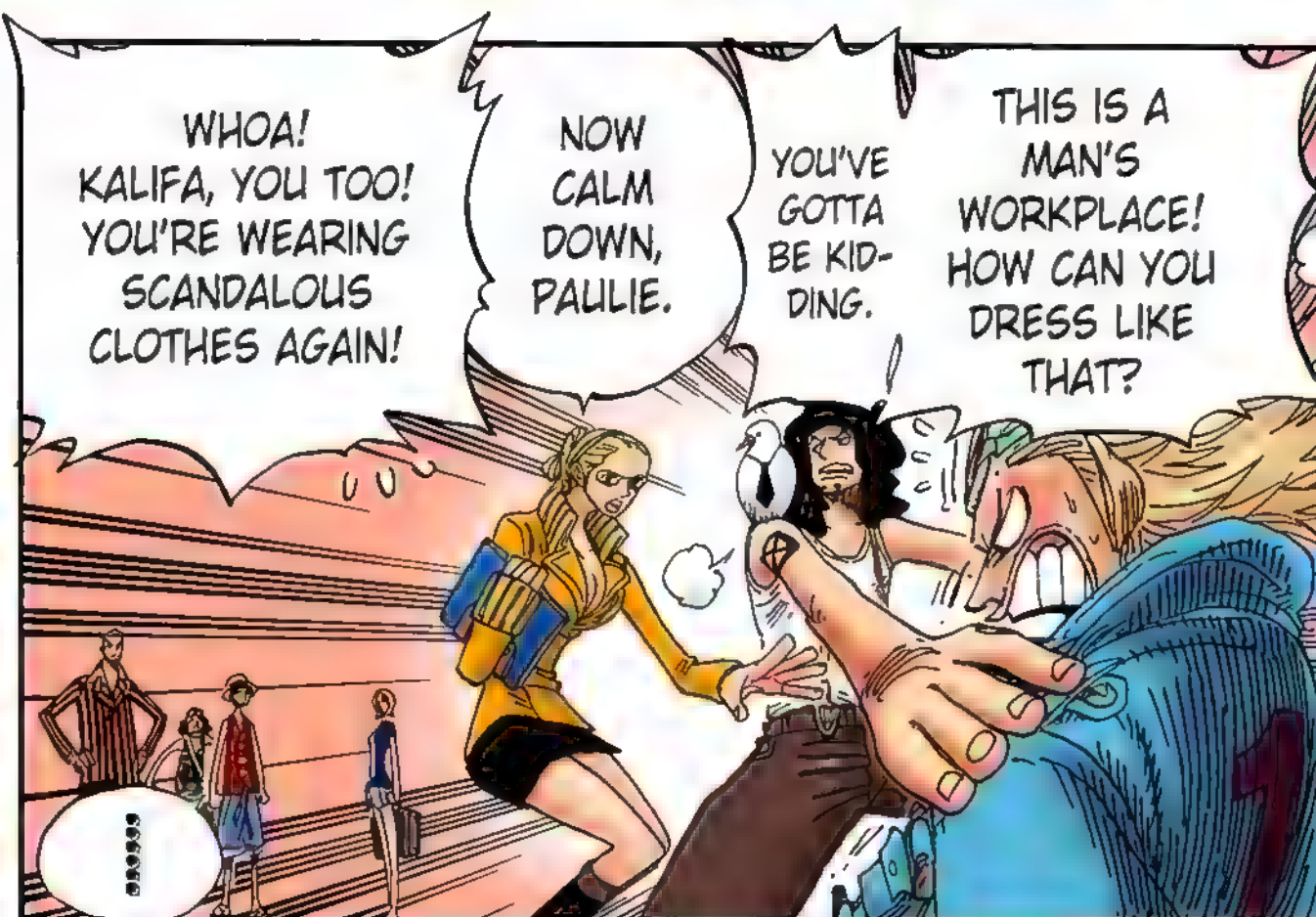
HEY,
WHOA!

ば



WHAT'S
THAT
ABOUT?

HE'S A
WEIRDO
TOO.

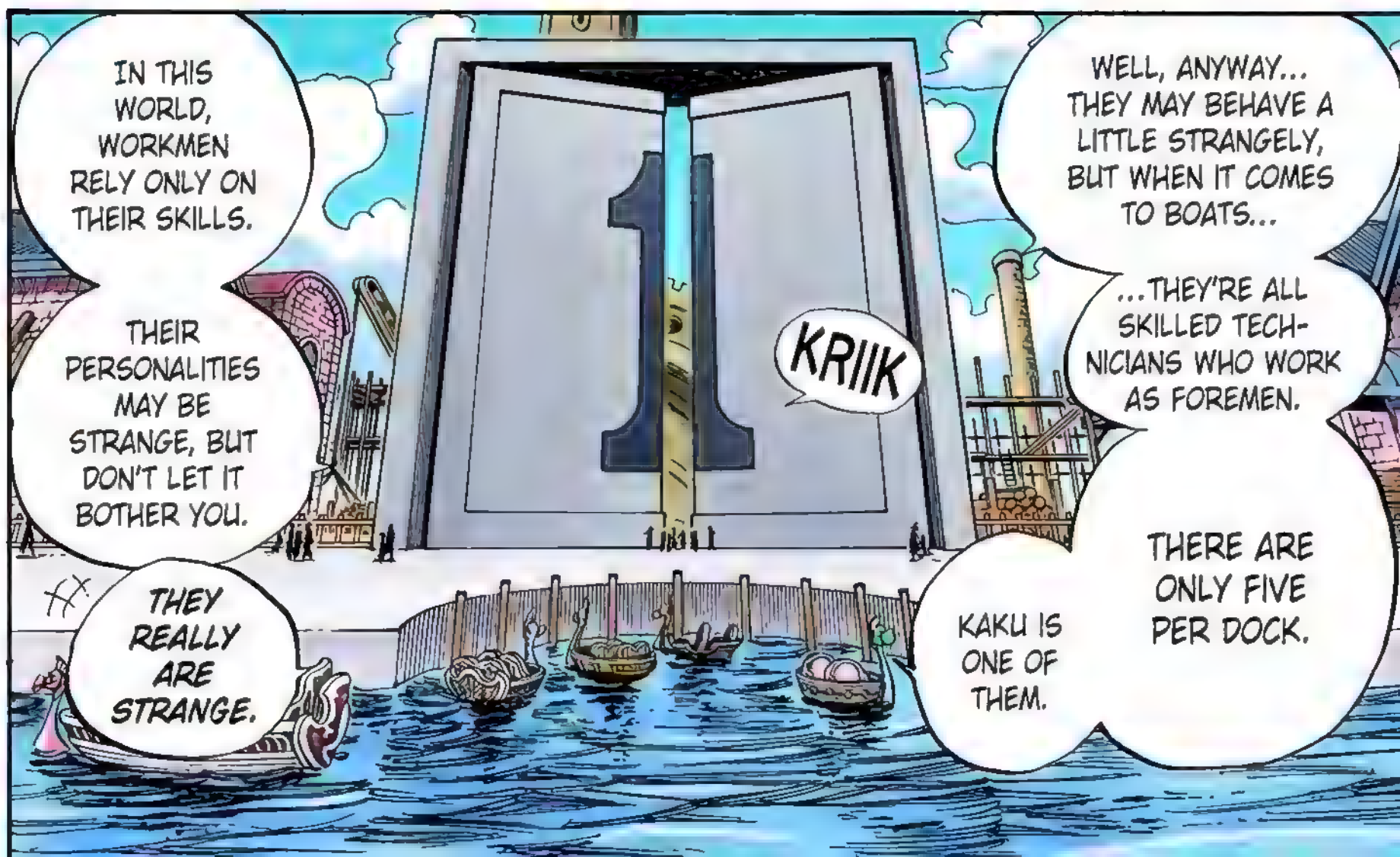


WHOA!
KALIFA, YOU TOO!
YOU'RE WEARING
SCANDALOUS
CLOTHES AGAIN!

NOW
CALM
DOWN,
PAULIE.

YOU'VE
GOTTA
BE KID-
DING.

THIS IS A
MAN'S
WORKPLACE!
HOW CAN YOU
DRESS LIKE
THAT?



IN THIS
WORLD,
WORKMEN
RELY ONLY ON
THEIR SKILLS.

THEIR
PERSONALITIES
MAY BE
STRANGE, BUT
DON'T LET IT
BOTHER YOU.

THEY
REALLY
ARE
STRANGE.

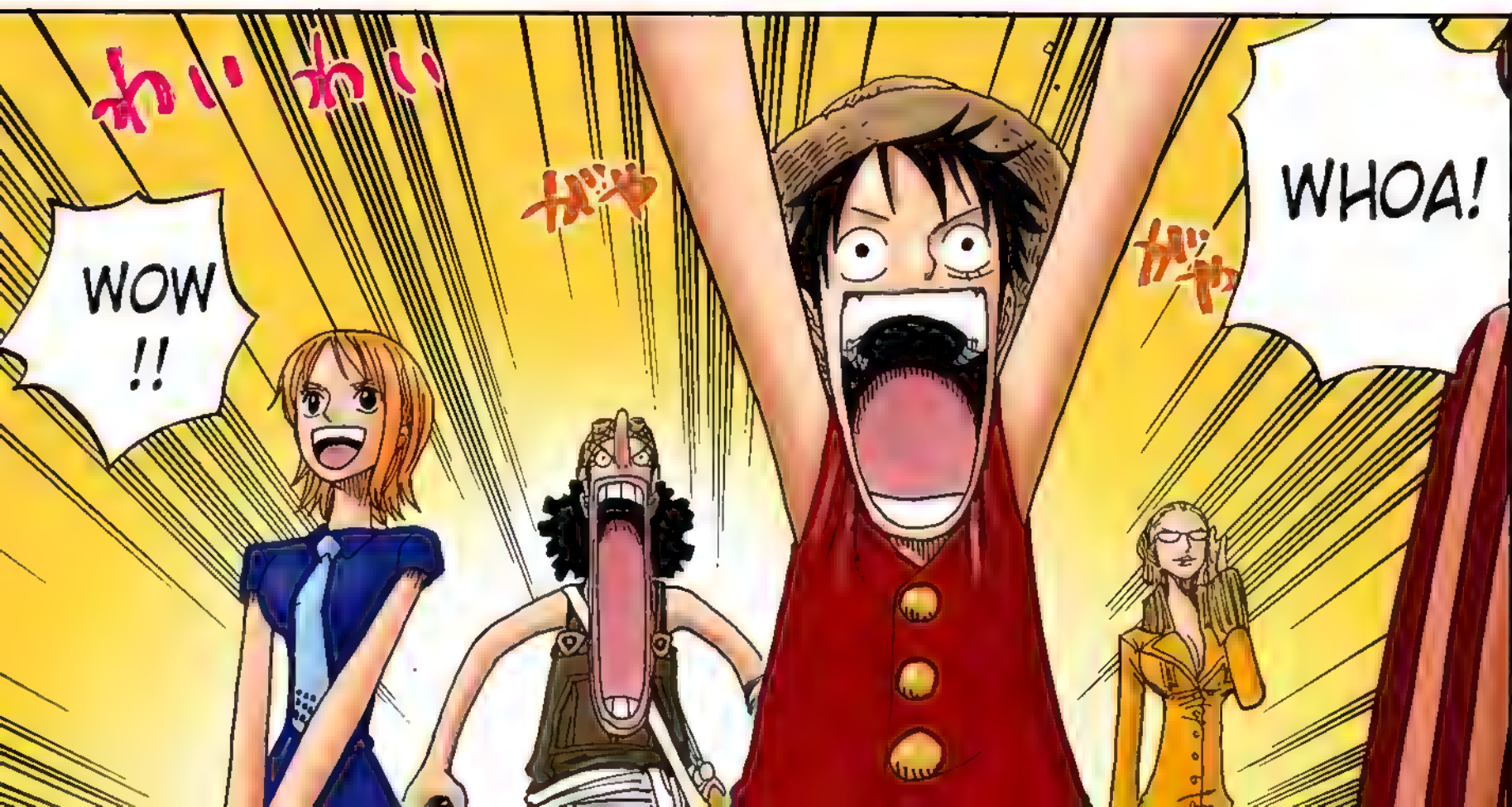
KRIIK

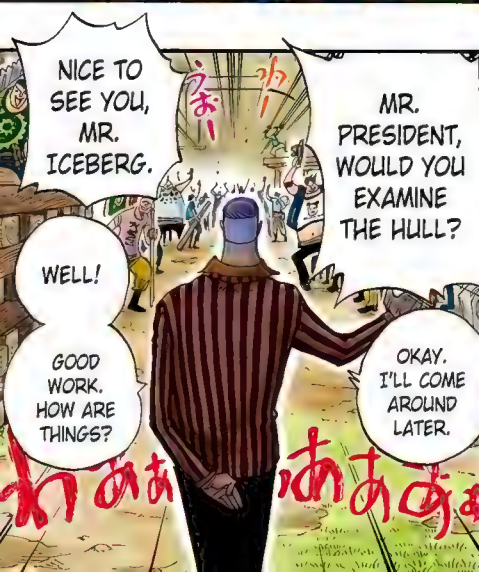
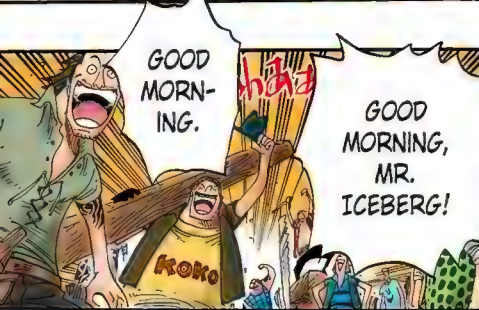
WELL, ANYWAY...
THEY MAY BEHAVE A
LITTLE STRANGELY,
BUT WHEN IT COMES
TO BOATS...

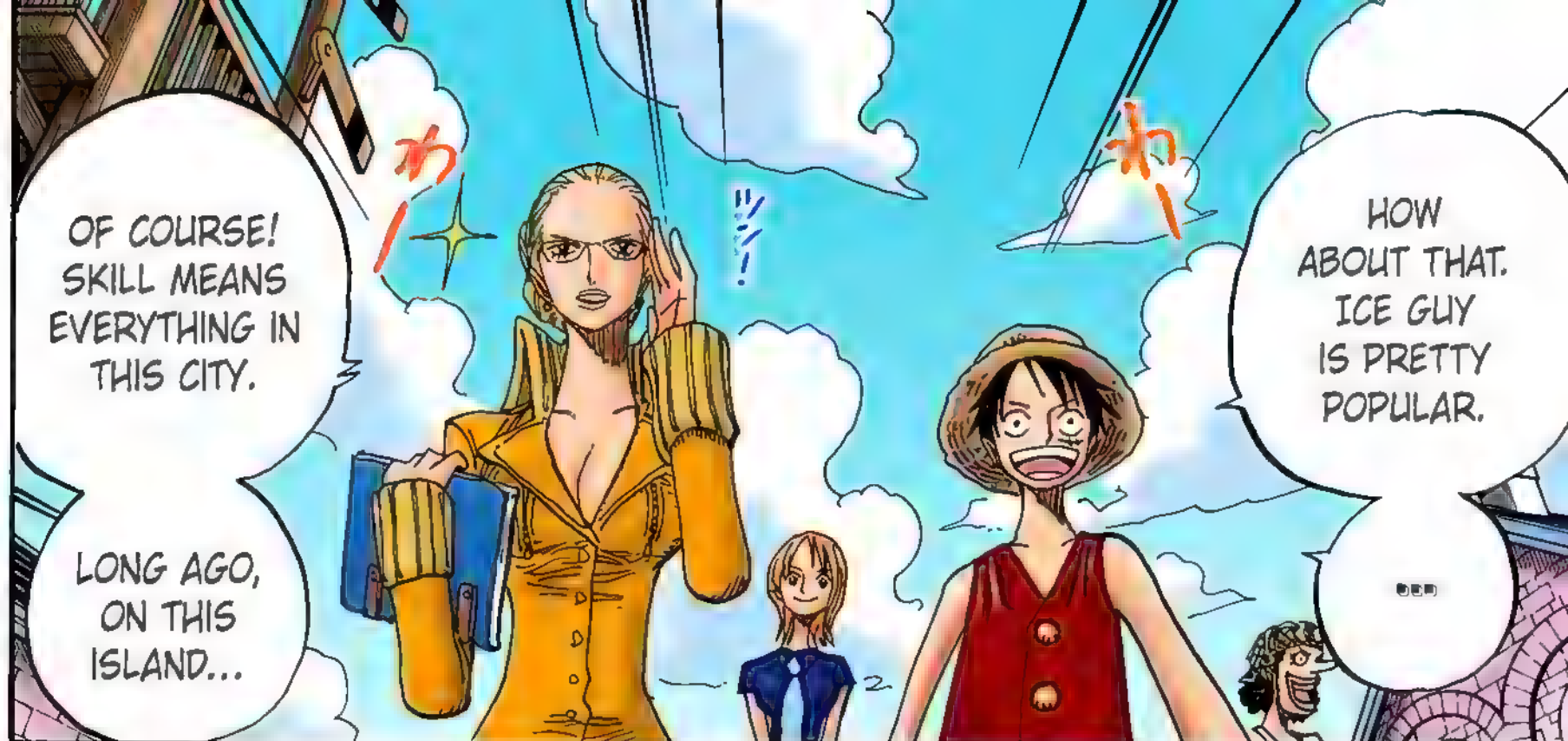
...THEY'RE ALL
SKILLED TECH-
NICIANS WHO WORK
AS FOREMEN.

THERE ARE
ONLY FIVE
PER DOCK.

KAKU IS
ONE OF
THEM.



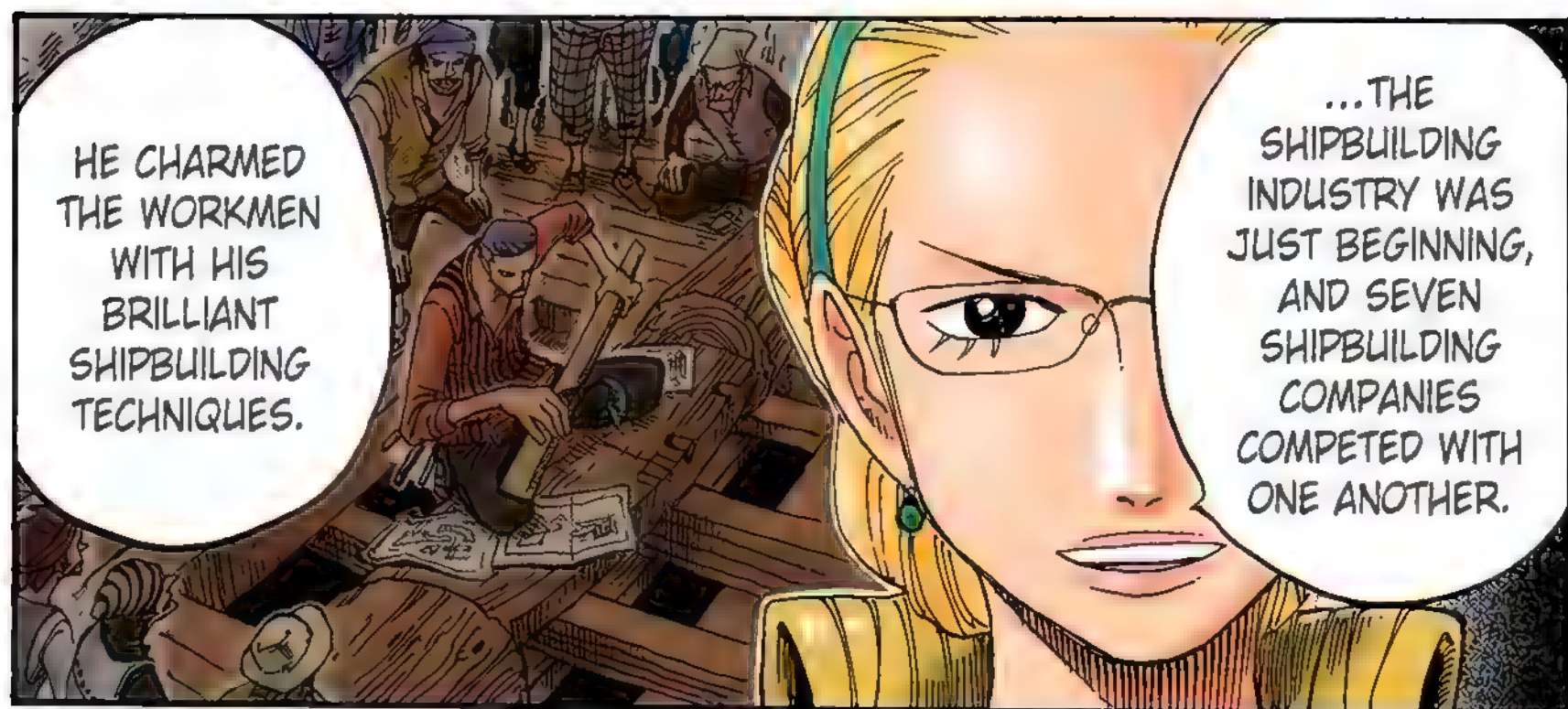




OF COURSE!
SKILL MEANS
EVERYTHING IN
THIS CITY.

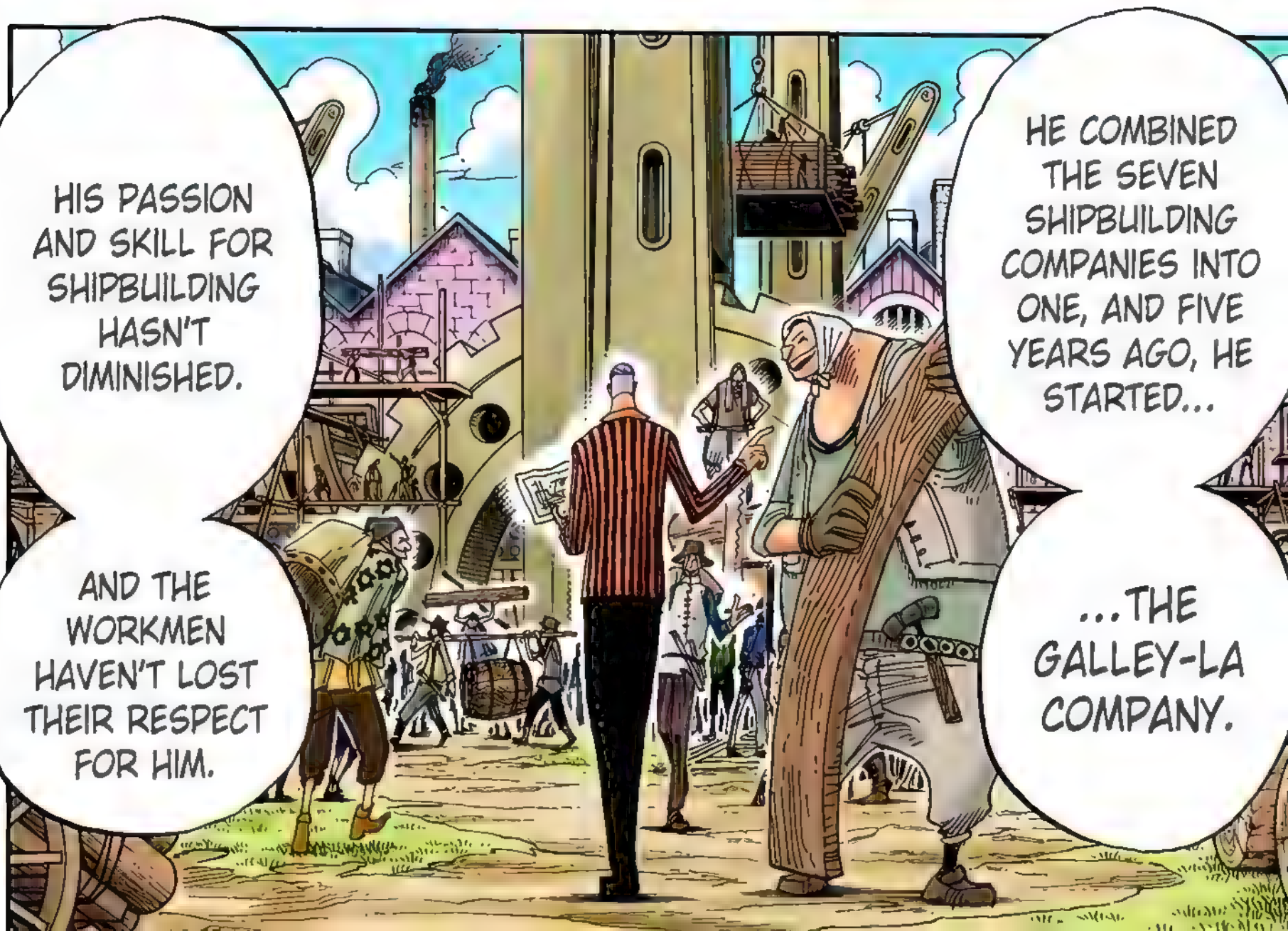
HOW
ABOUT THAT.
ICE GUY
IS PRETTY
POPULAR.

LONG AGO,
ON THIS
ISLAND...



HE CHARMED
THE WORKMEN
WITH HIS
BRILLIANT
SHIPBUILDING
TECHNIQUES.

...THE
SHIPBUILDING
INDUSTRY WAS
JUST BEGINNING,
AND SEVEN
SHIPBUILDING
COMPANIES
COMPETED WITH
ONE ANOTHER.

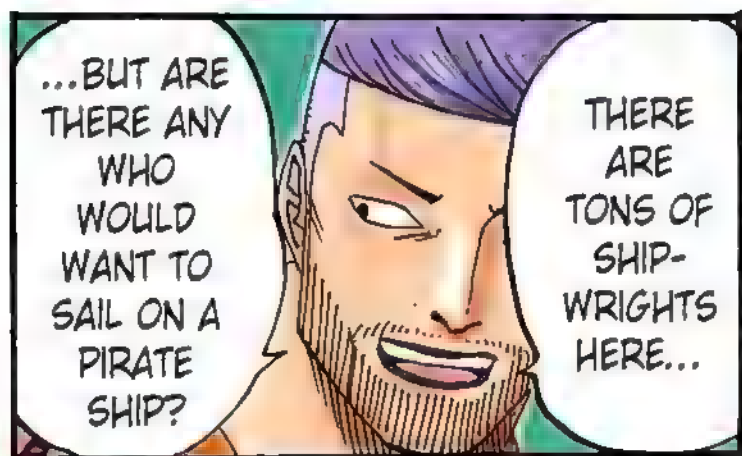
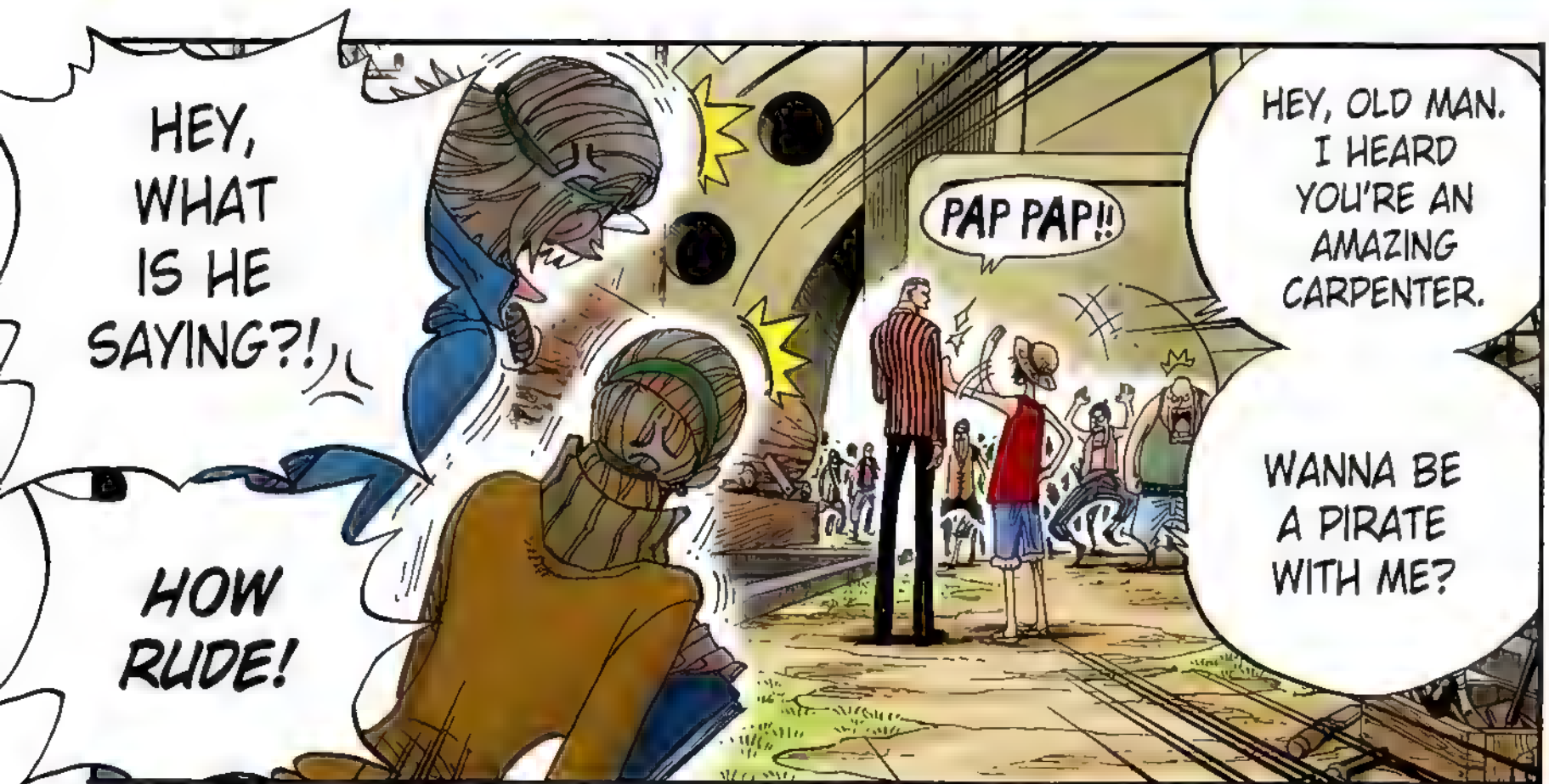
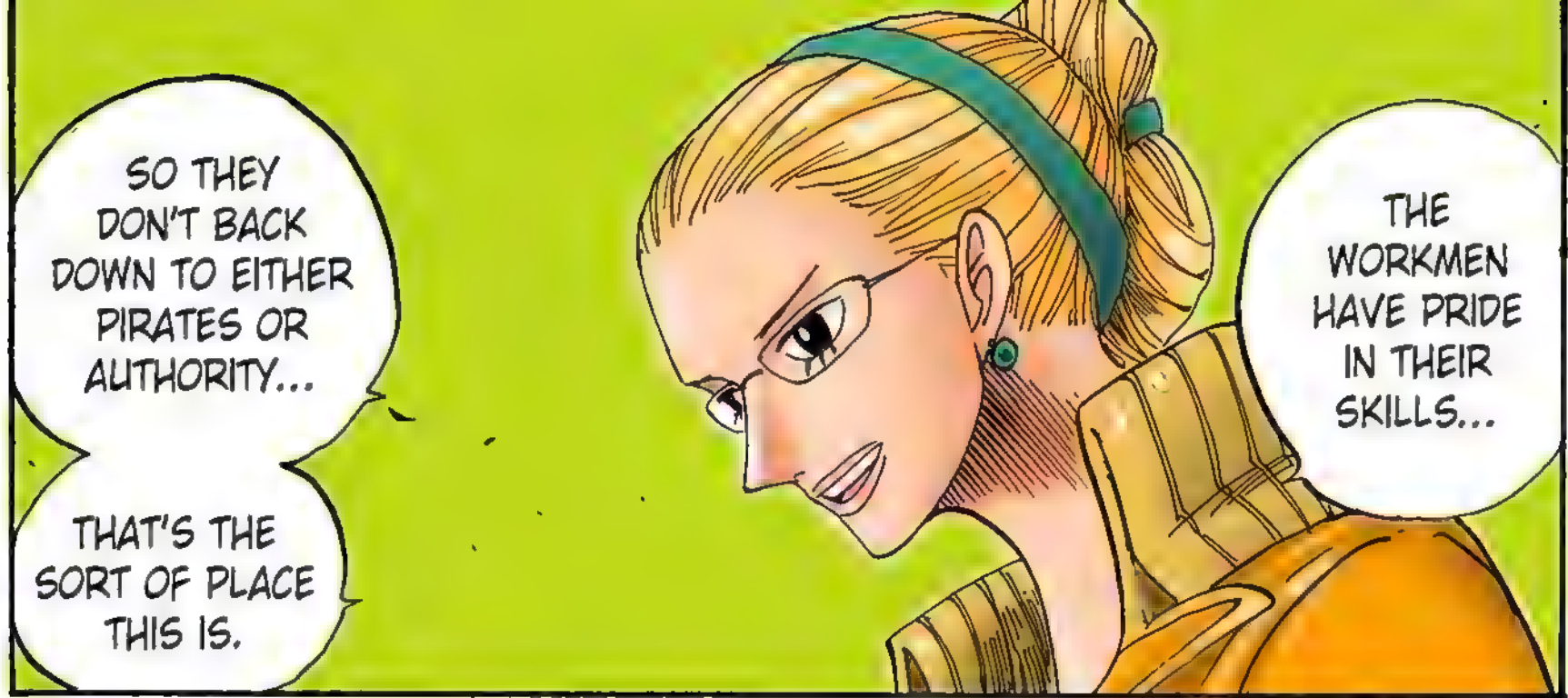


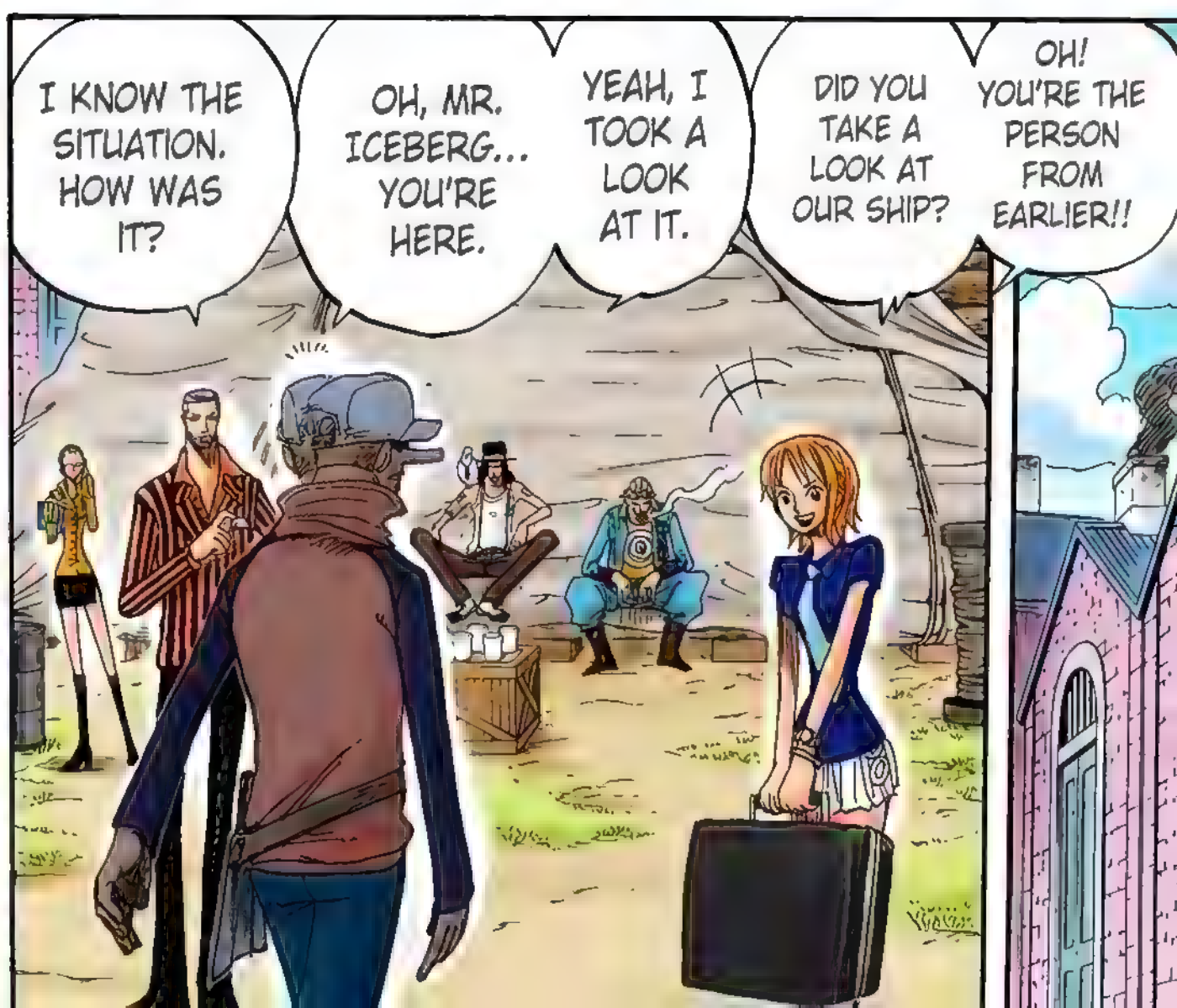
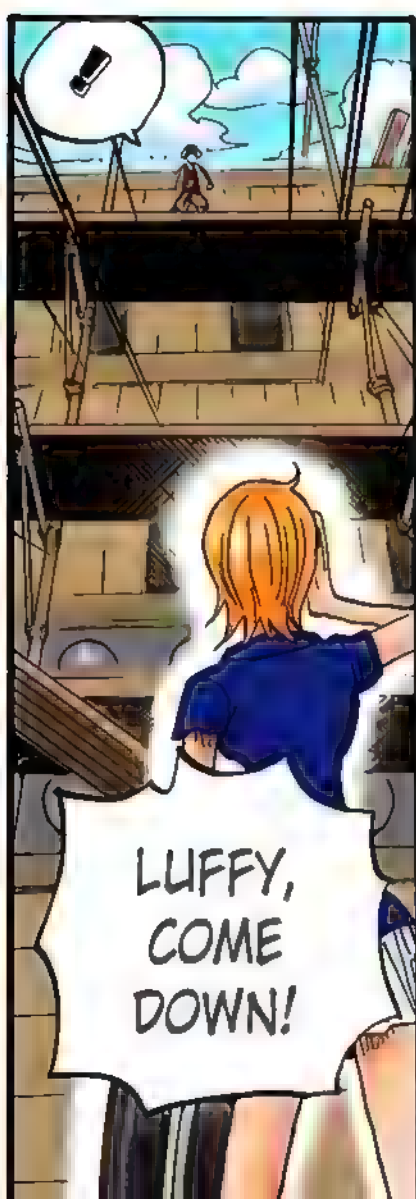
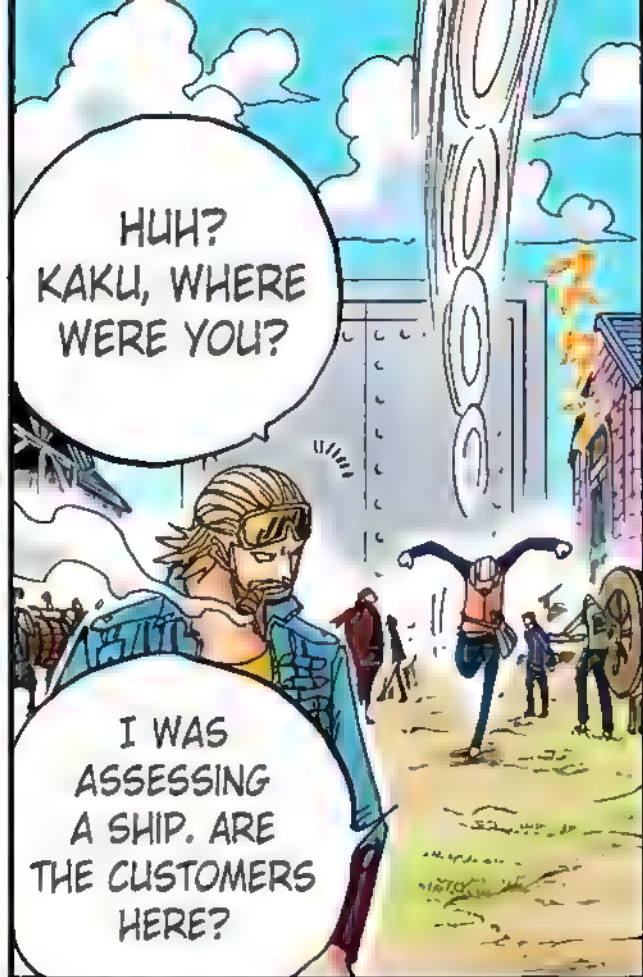
HIS PASSION
AND SKILL FOR
SHIPBUILDING
HASN'T
DIMINISHED.

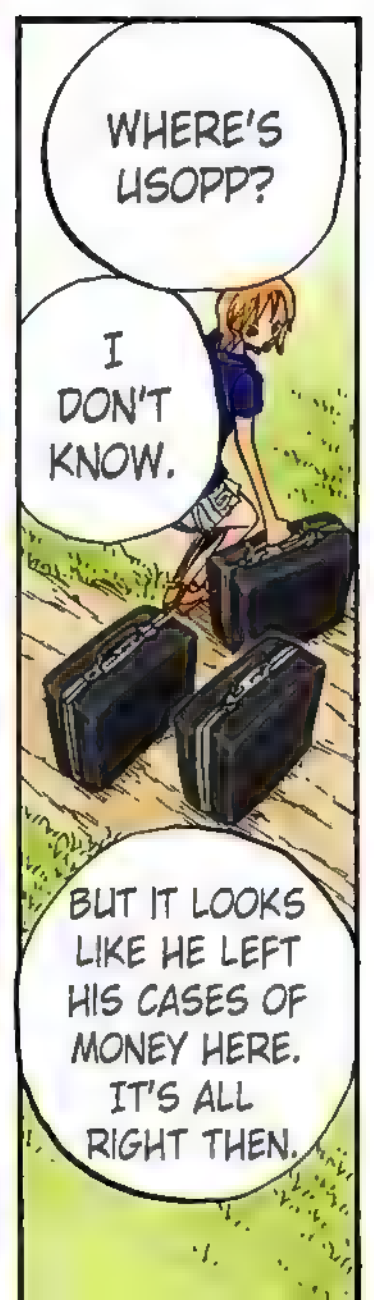
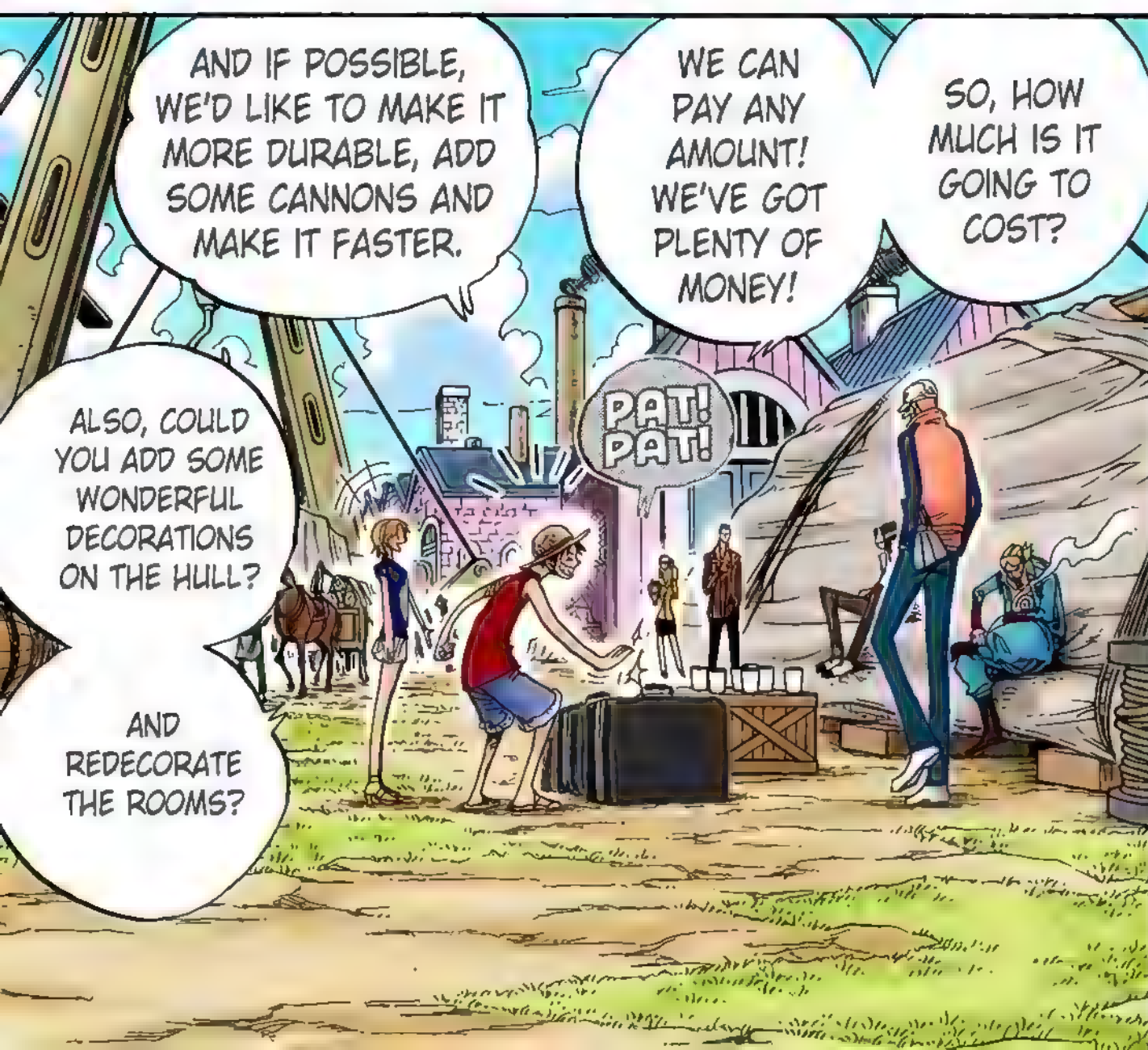
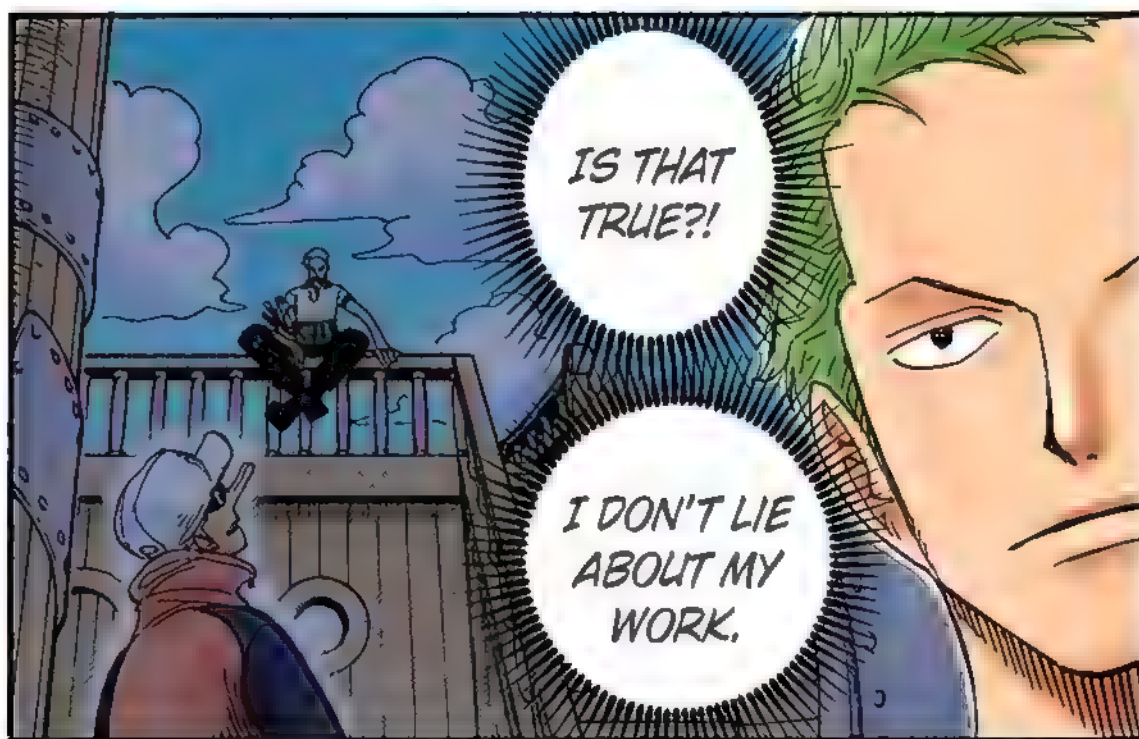
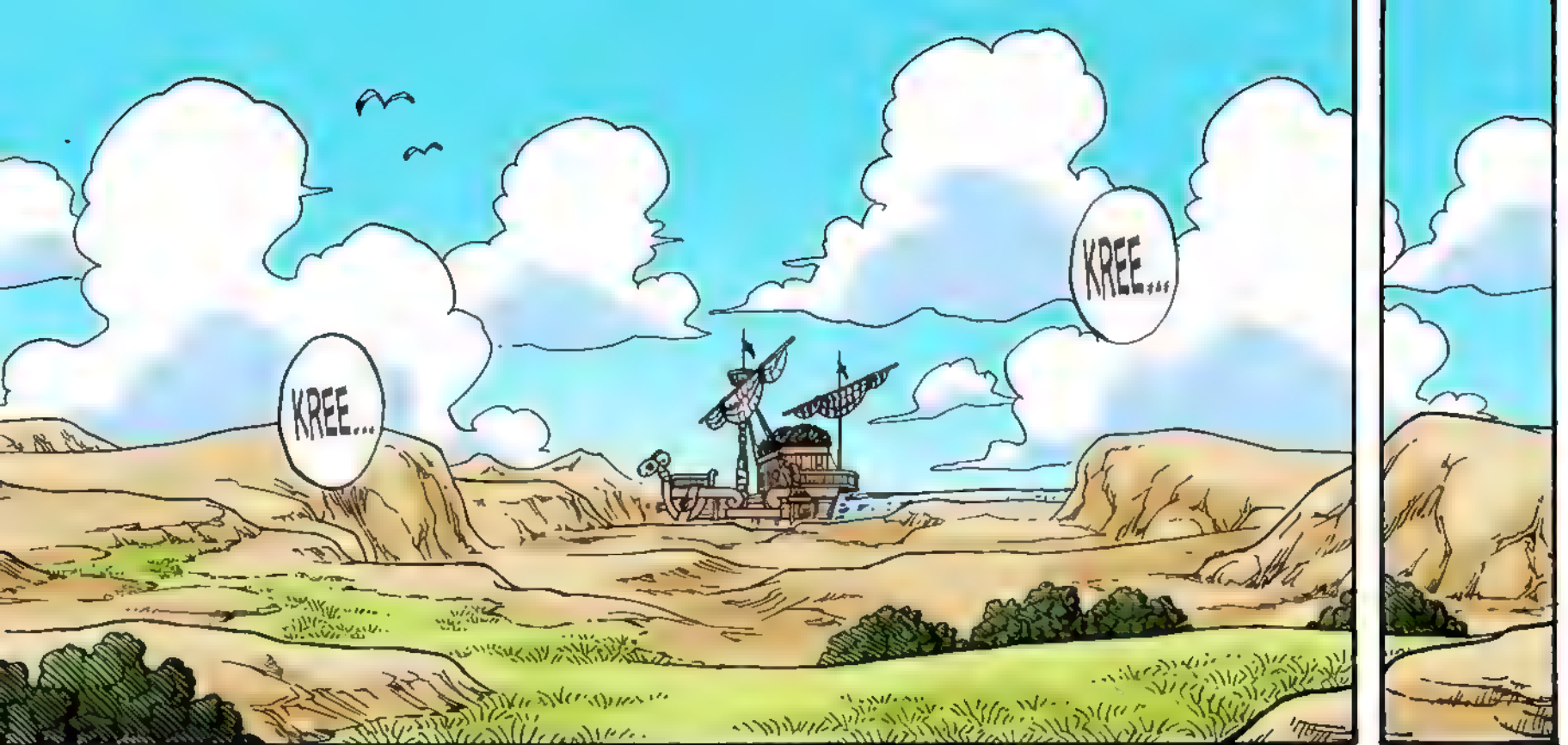
HE COMBINED
THE SEVEN
SHIPBUILDING
COMPANIES INTO
ONE, AND FIVE
YEARS AGO, HE
STARTED...

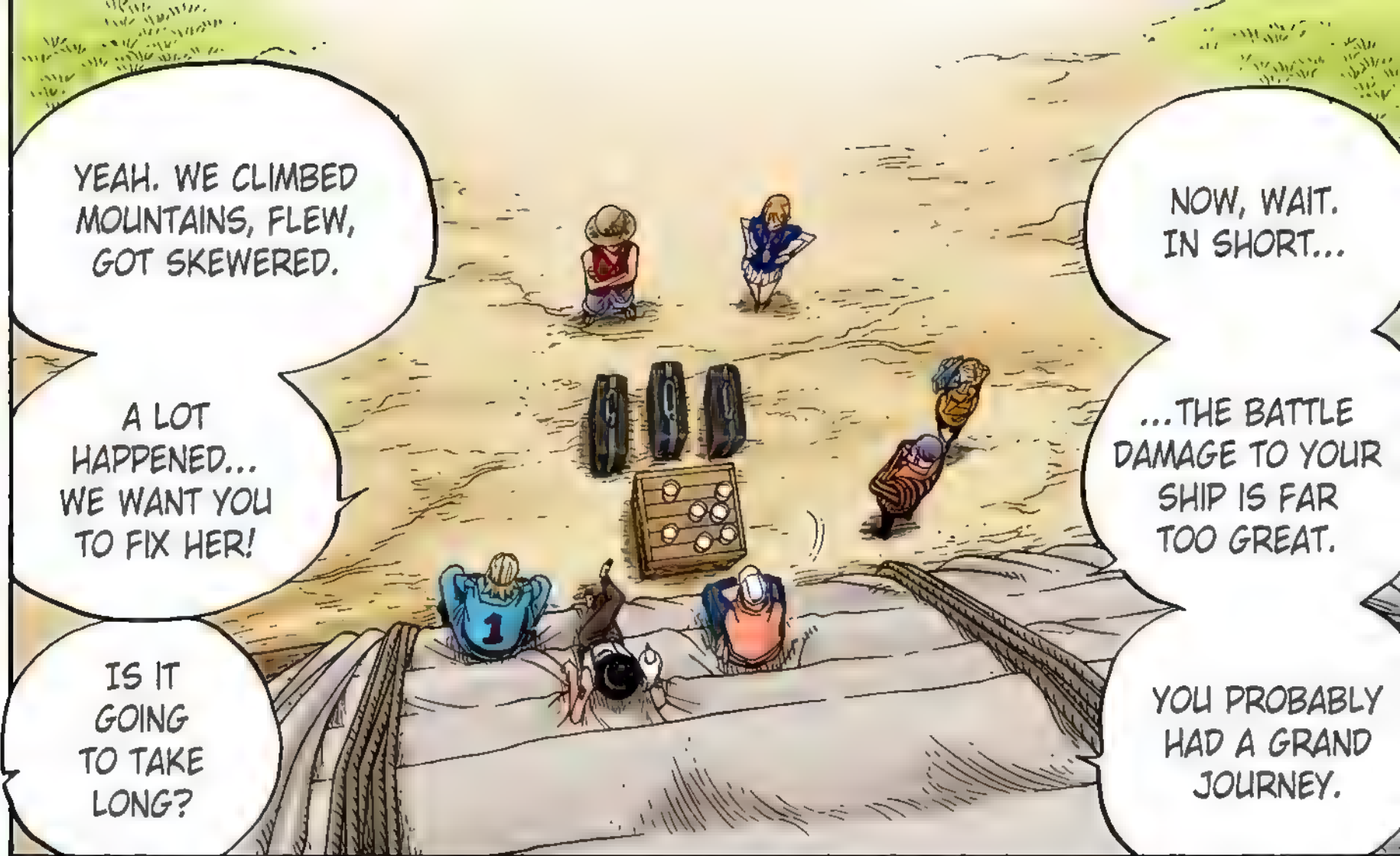
AND THE
WORKMEN
HAVEN'T LOST
THEIR RESPECT
FOR HIM.

...THE
GALLEY-LA
COMPANY.









YEAH. WE CLIMBED
MOUNTAINS, FLEW,
GOT SKEWERED.

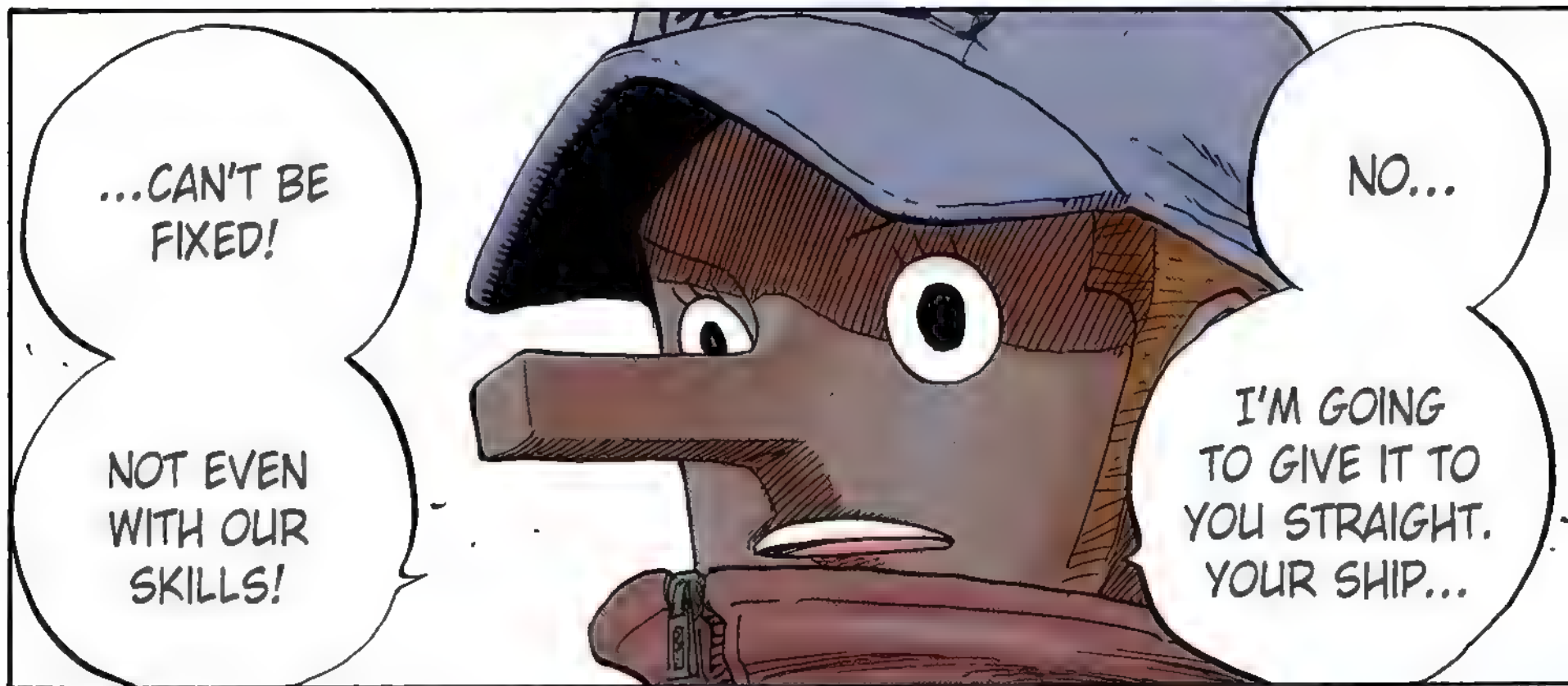
NOW, WAIT.
IN SHORT...

A LOT
HAPPENED...
WE WANT YOU
TO FIX HER!

...THE BATTLE
DAMAGE TO YOUR
SHIP IS FAR
TOO GREAT.

IS IT
GOING
TO TAKE
LONG?

YOU PROBABLY
HAD A GRAND
JOURNEY.



...CAN'T BE
FIXED!

NO...

NOT EVEN
WITH OUR
SKILLS!

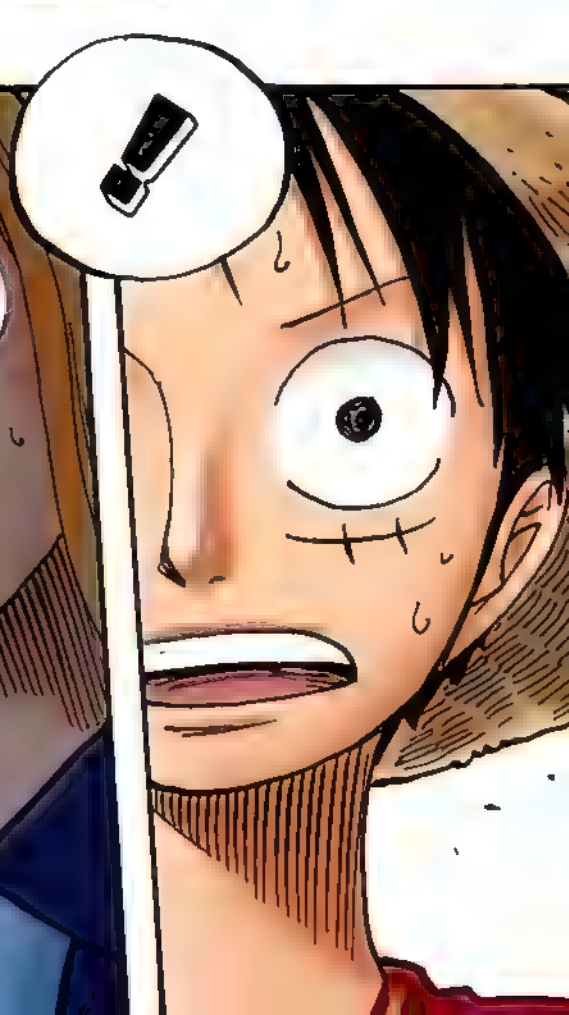
I'M GOING
TO GIVE IT TO
YOU STRAIGHT.
YOUR SHIP...

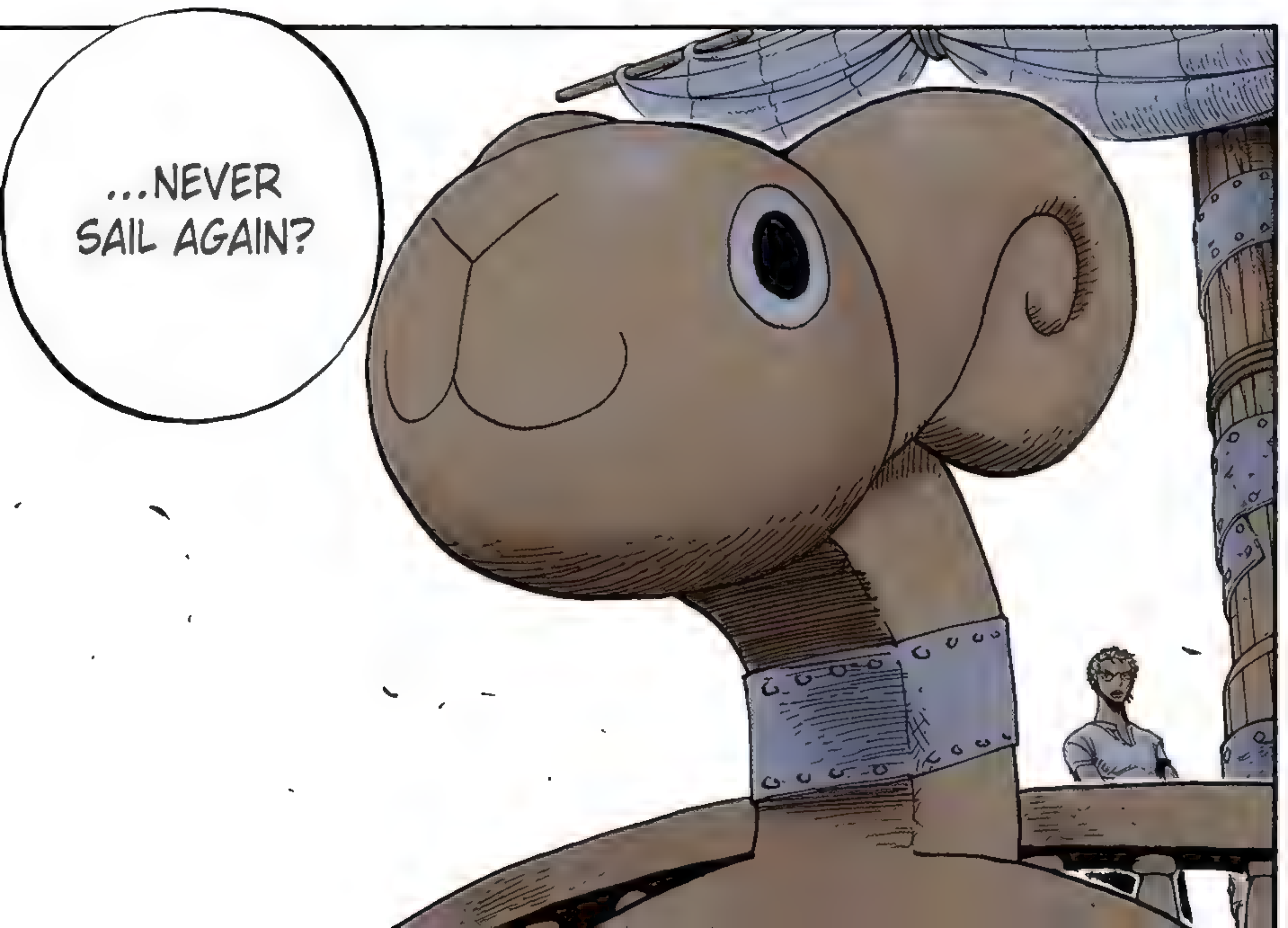
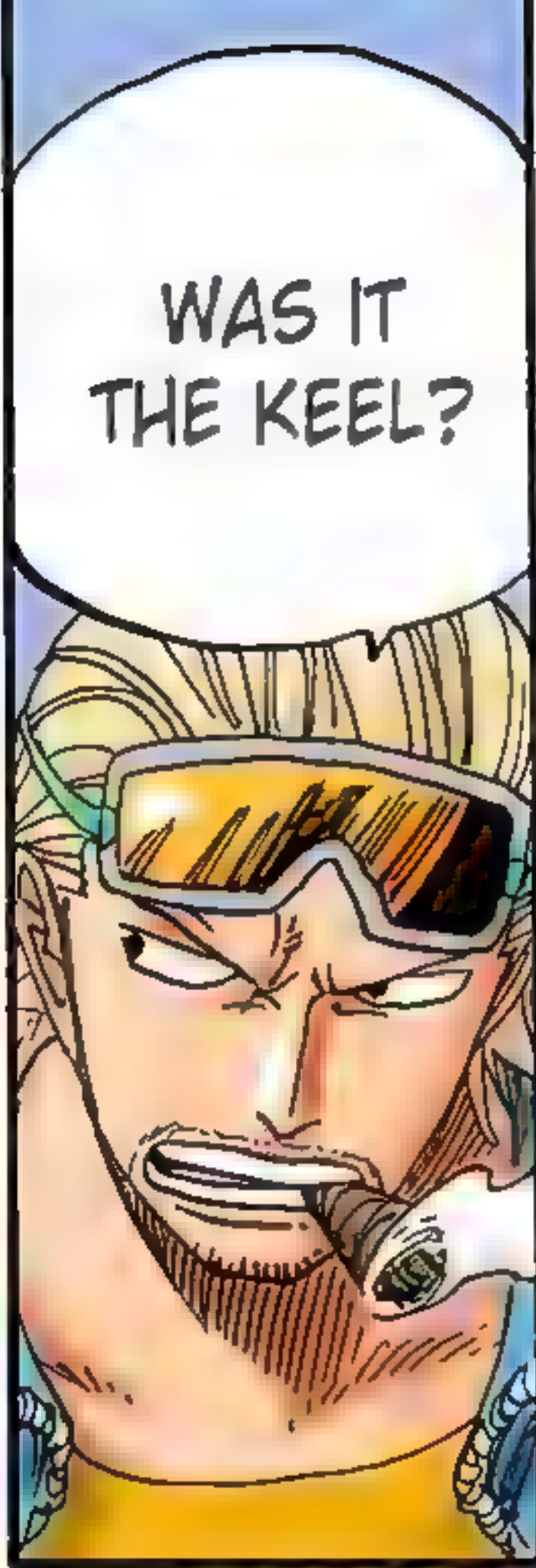


EVEN IF WE WERE TO
REPAIR IT, THE CHANCE
THAT IT WOULD REACH THE
NEXT ISLAND...



HUH?



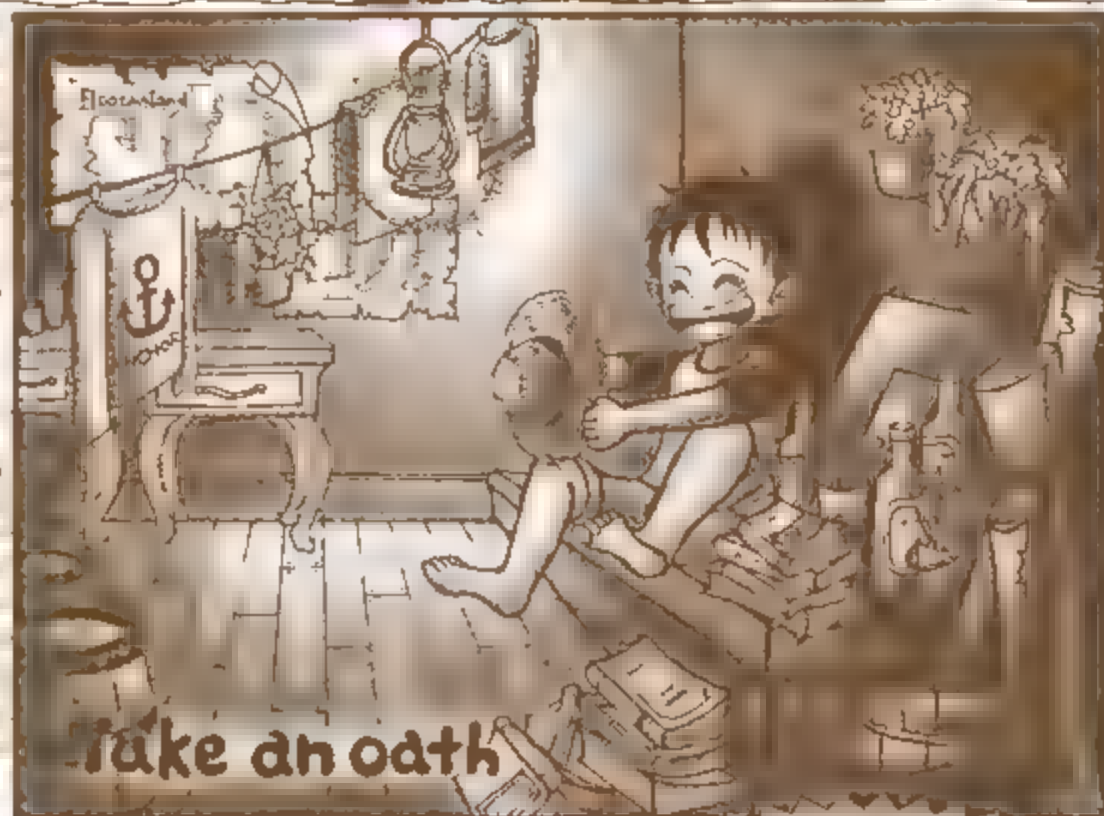


くらえー!!
ウソップG
海賊団〜!!!



よしみんな
集合だーっ!!
チームワークを
見せてやれ!!!

いつか海で名を上げるんだ!!
このわくわく感に大賞だ!!!



(埼玉県 反町智美さん)



羊牧場楽しそー!!

(愛媛県 丹下菜奈子さん)



(群馬県 ウルルン漂流記さん)

大賞あげます!!!
サイン色紙贈呈!!



(京都府 うさぎびよんサン)

ダラけきった正義の使者。

大人に見えるー!!

ONE PIECE

(兵庫県 Vradさん)



今日は何を描こうかなー。

(東京都 リオのカーニバル♡さん)



夏が来たー!!



ご一緒しましょー!

(北海道 藤原絵美子さん)



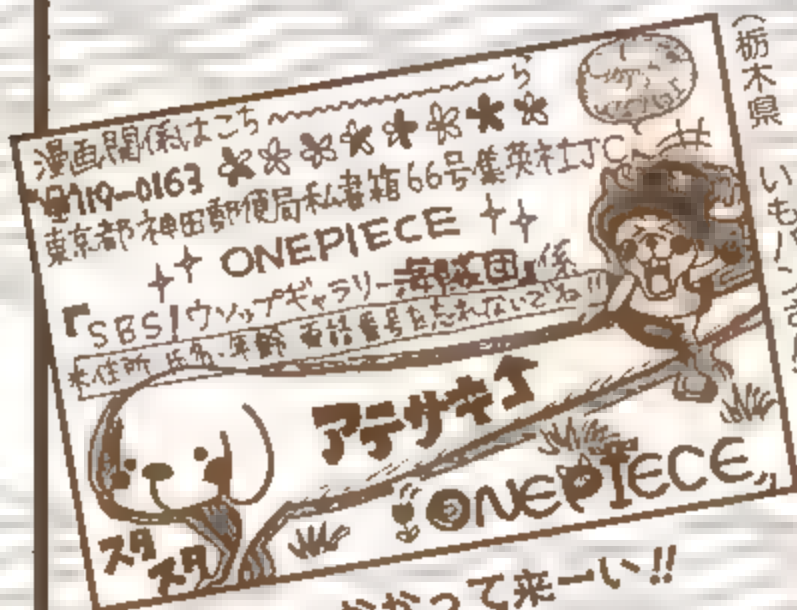
料理の後にちょっと一服。

(千葉県 カンサキさん)

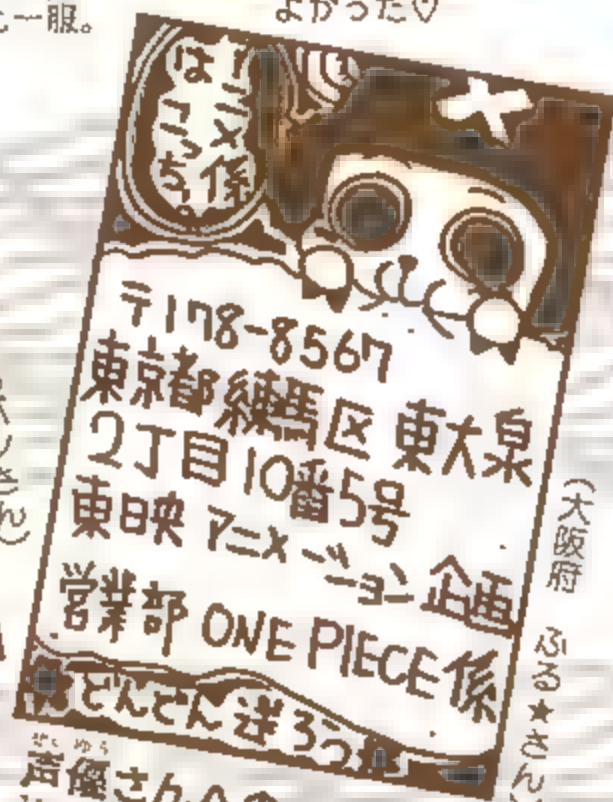


よかった♡

(鹿児島県 安田さとしさん)



さアかかって来ーい!!



声優さんへの
F.L.もこっちだぞー!

(大阪府 ふる★さん)



デジタルカラー版

ONE PIECE

34 巻

尾田栄一郎

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ONE PIECE

ワンピース

巻三十四



尾田栄一郎

◆ 集英社



尾田 栄一郎

中学の頃、友達と歌ってた
謎の歌を歌います。

「ふたがー道をーゆくよー」

（ふんちやつちやー×2）

前から車が来るよー

（ふんちやつちやー×2）

ふたはーしぬのがいやだからー
車をよけてーゆくよー

（ふんちやつちやー×2）

では、34巻始まります。

●週刊少年ジャンプ・116年20号・
31号掲載分収録



背表紙・カバー折り返し

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JUMP COMICS

ワンピース

ONE PIECE

巻三十四 「水の都」ウォーターセブン



本体・表紙

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